

Design and Diagnostics of a Supersonic Wind Tunnel

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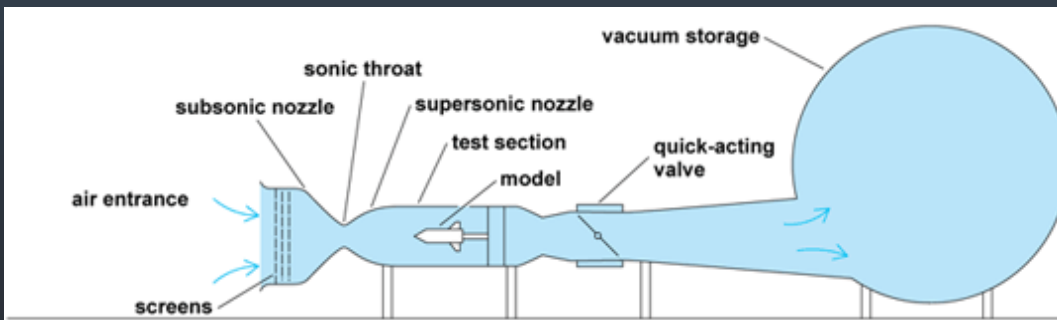
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- Project Description
- Project Overview
- Channel and Flange
- Humidity Control
- Diagnostics
- Flow Visualization
- Conclusions
- Recommendations

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Project Description

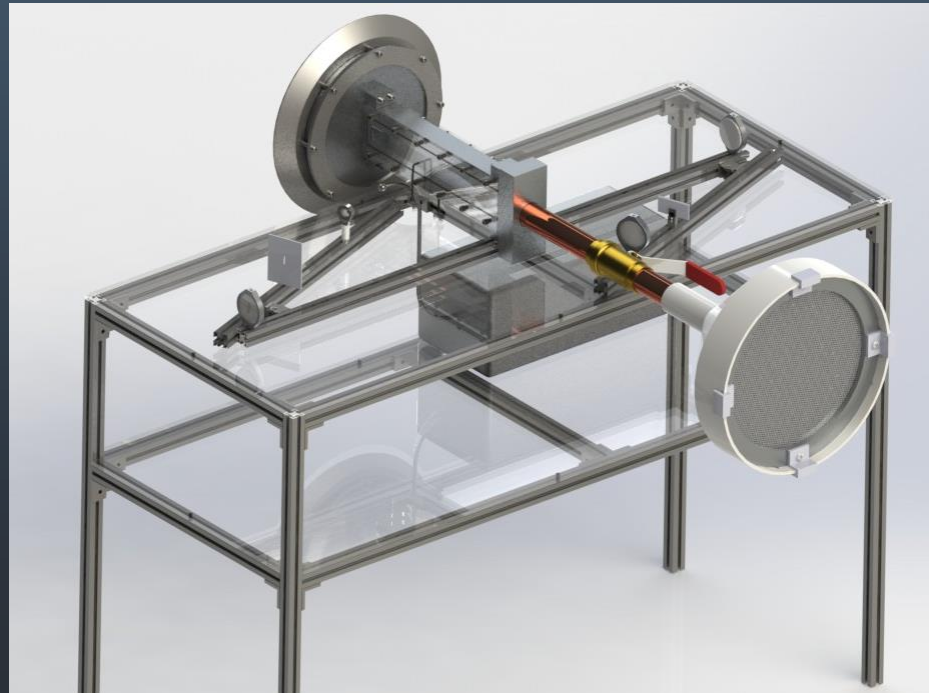
- Design, construct, and conduct preliminary testing of a supersonic wind tunnel (SWT)
- Indraft type
 - Pressure ratio across tunnel determined by vacuum and ambient air
- Modular design
 - Can replace channel contours with future test-specific designs



Indraft Wind Tunnel
Layout (Ref [7]
McGraw-Hill, 2013)

Project Overview

- Three areas of focus
 - Channel, Flange, Humidity Control (Design)
 - Pitot Probe and Mounting (Diagnostics)
 - Schlieren System (Flow Visualization)





Channel/Flange: Background

- Goals:
 - Solve sealing issues encountered in previous designs
 - Create interchangeable geometry system to expand functionality
 - Attain a supersonic airflow in test section

Channel/Flange: Calculations

- Shaped the contour using the Method of Characteristics
- Mach number by Cross-Sectional Area

$$\frac{A}{A^*} = \frac{1}{M} \left[\frac{2}{\gamma + 1} \left(1 + \frac{\gamma - 1}{2} M^2 \right) \right]^{\frac{\gamma + 1}{2(\gamma - 1)}}$$

- Mass Flow Rate

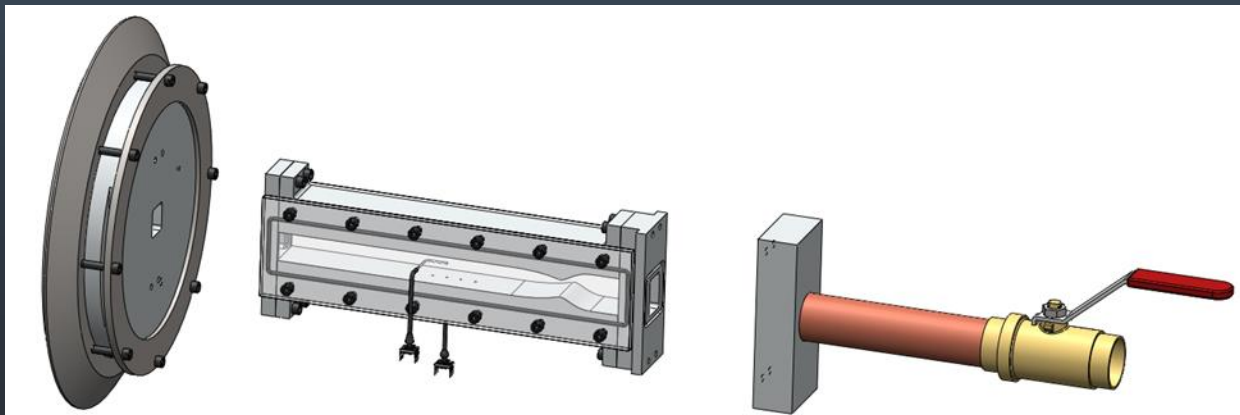
$$\dot{m} = \frac{P_{atm} A^*}{\sqrt{T_{atm}}} \sqrt{\frac{\gamma}{R} \left(\frac{2}{\gamma + 1} \right)^{\frac{\gamma + 1}{\gamma - 1}}}$$

- Test Time

$$t = \frac{V_{chamber} P_{dif}}{\dot{m} R T_{dif}} \left(1 - \frac{P_i}{P_{dif}} \right)$$

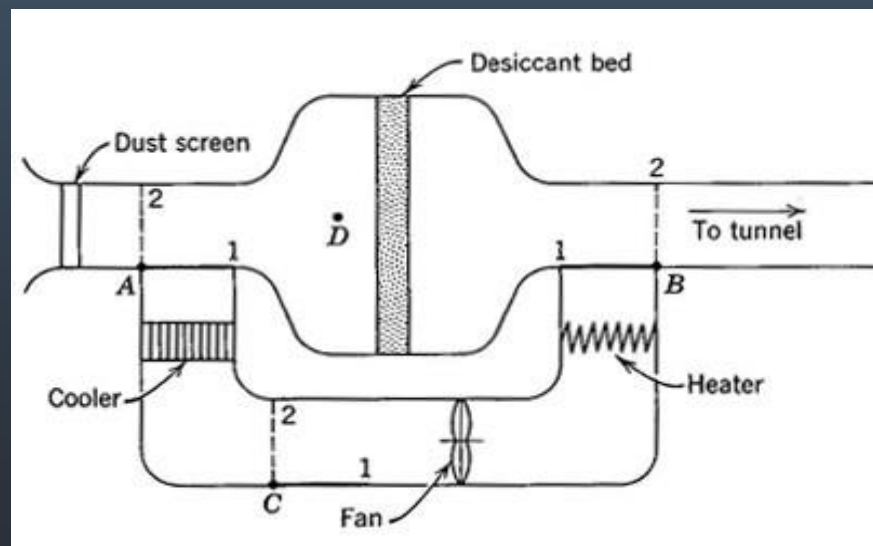
Channel/Flange: Design

- Modular Construction
 - Tunnel can be easily taken apart to allow the use of additional test sections
- Discrete O-ring seals
 - Removable components are hermetically sealed with O-rings to prevent leakage
- Flange
 - Use of existing steel flange allows tunnel to be replaced with window on vacuum chamber



Humidity Control: Background

- Previous work determined that humidity control will be necessary at Mach 1.6 or higher
 - Condensation (fog) in the test section causes error in flow diagnostics
 - Temperature and pressure gradients change optical visualization



Indraft Wind Tunnel Drier Layout
(Ref [2] © 1965, John Wiley & Sons)

Humidity Control: Calculations

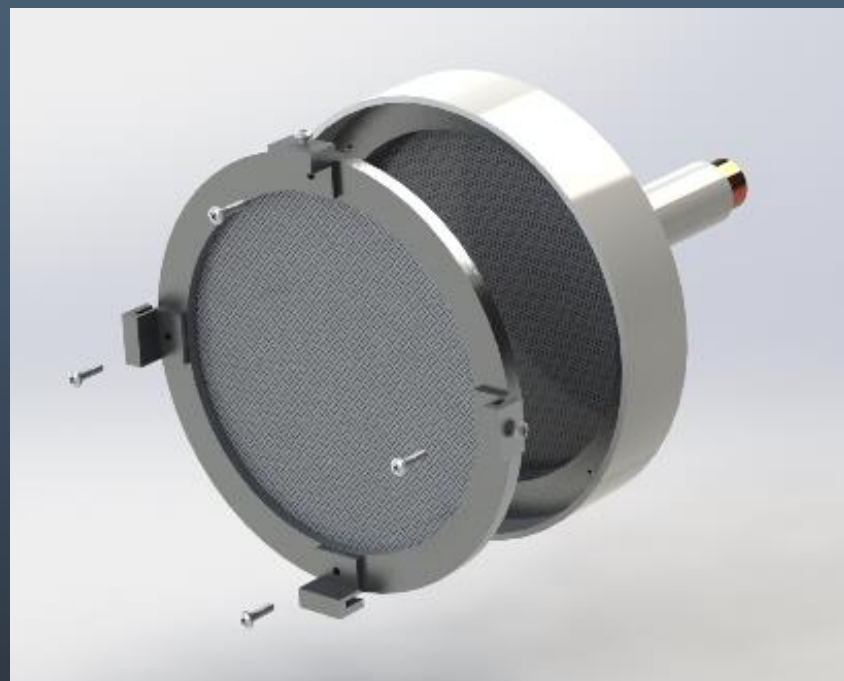
- Operating Conditions:
 - Room temperature (70°F)
 - Relative humidity between 60 – 80%
- Amount of desiccant required determined based off:
 - Mass flow (assumed constant)
 - Test time
 - Moisture content of air
- Dimensions based off requirements for pressure differential

Humidity Control: Design

- 2.5 pounds of desiccant required at 80% relative humidity
- Pressure differential must be below 1.5 inches of mercury to maintain mass flow [2]

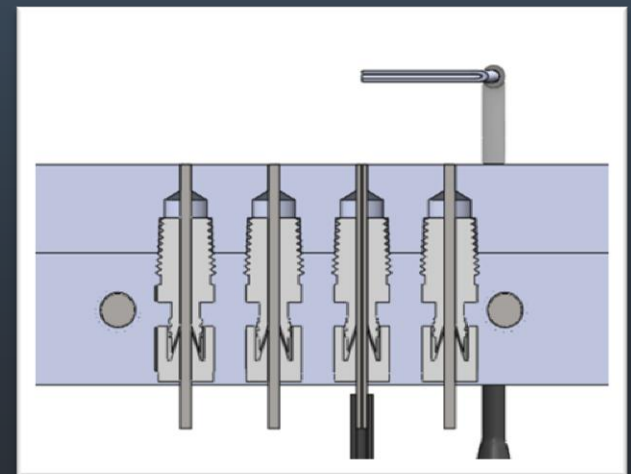
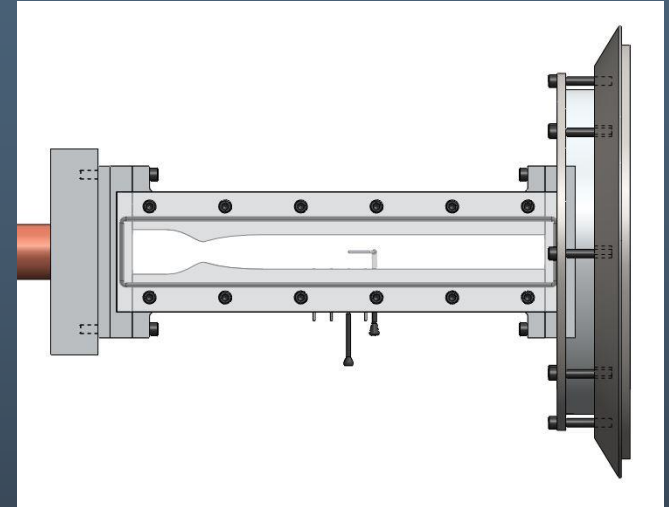
$$\Delta p = 0.0883(1.715U)^{1.38}$$

- Result:
 - 10.5 inch diameter
 - 1 inch deep
 - $\Delta p = 1.0$ in. Mercury

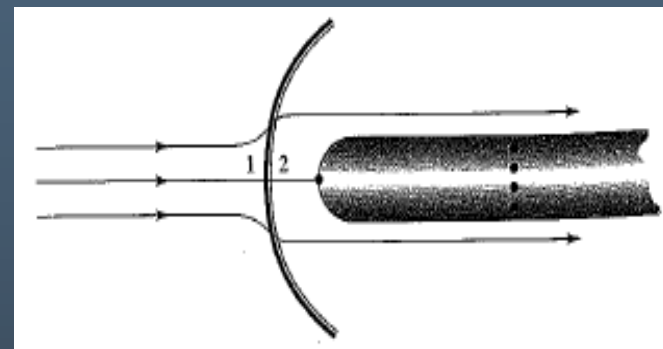


Probe Interface: Background

- Previous MQPs unable to confirm if design flow was achieved
- Pitot-static system measures pressure difference
- Interchangeability of Pitot probe and static taps
 - Pitot probe mounted on interchangeable side windows
 - Interchangeable static taps secure 1/16" OD rod or tube
 - Some taps plugged for test-specific use



- Transducer and electronics
 - Circuit configured for 5 analog channels to measure simultaneously
- LabVIEW operation
 - Bow-Shock formation
 - Identifies whether flow is subsonic or supersonic based on critical pressure ratio
 - Applies corresponding (subsonic or supersonic) equation to find Mach number
 - Supersonic solver is iterative



Pitot Static Tube in Supersonic Flow
(Ref. [3], ©2006, Pearson Prentice Hall)

$$\frac{p_{02}}{p_1} = \frac{\left(\frac{\gamma + 1}{2} M_1^2\right)^{\frac{\gamma}{\gamma - 1}}}{\left(\frac{2\gamma}{\gamma + 1} M_1^2 - \frac{\gamma - 1}{\gamma + 1}\right)^{\frac{1}{\gamma - 1}}}$$

Normal Shock Pressure Ratio Relation



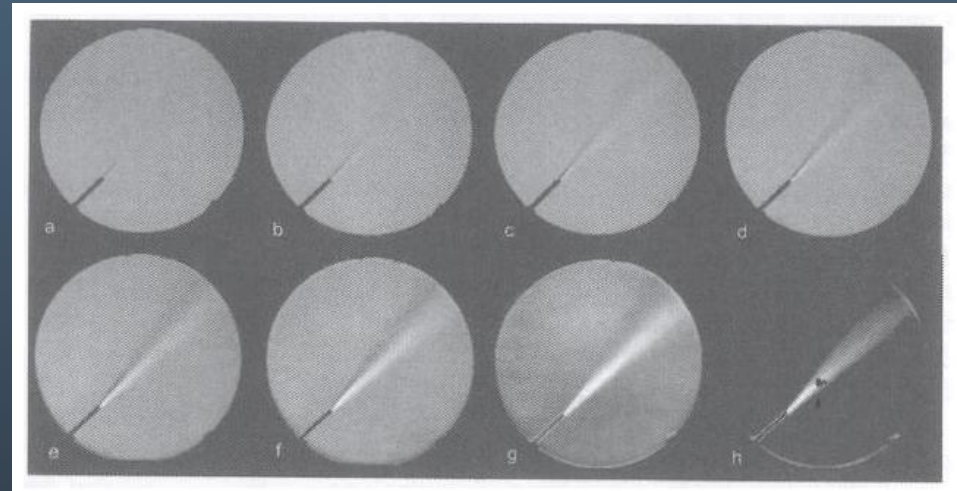
Schlieren System: Project Goals

- Develop low and moderate cost systems
- Construct and evaluate moderate cost system
 - Refine through testing
- Design apparatus to integrate with tunnel
- Test system with wind tunnel

- Sensitive optical system that employs the light's refractive index $n = \frac{c_0}{c}$ and its weak dependence on density

$$n - 1 = k\rho$$

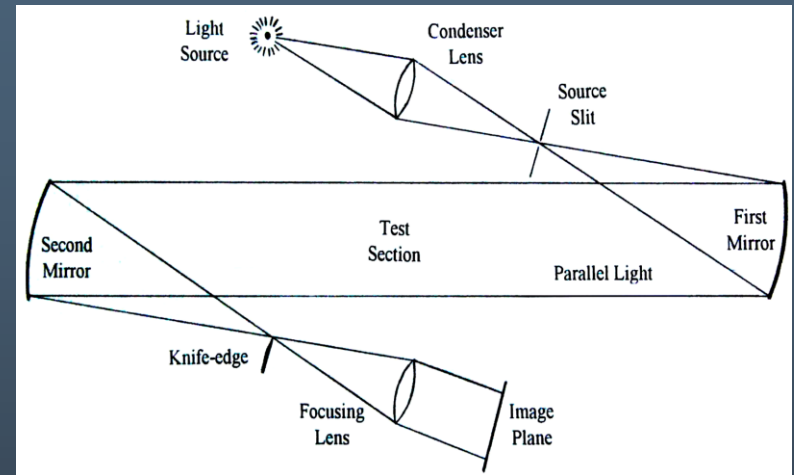
- Provides Flow Visualization
 - Density gradients creates refracted light
 - Velocity and temperature differences



Schlieren image of a gas jet at a) 0%, b) 20%, c) 40%, d) 60%, e) 80%, f) 90%, g) 95%, and h) 100% of the measuring range (Ref [5] © 2001, Springer)

Schlieren System: Design

- Z – Type system
- Dual Mirror system
 - Lower cost
 - Larger viewing area
- Component Breakdown
 - Optical Rail
 - Adjustable Mounts
 - Mirrors and Lenses
 - Point Light Source
 - Knife Edge Linear Adjuster



Conventional Z-Type Schlieren System
(Ref [5] © 2001, Springer)



Schlieren System: Results

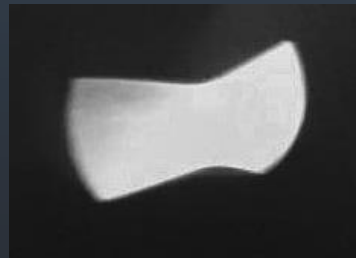
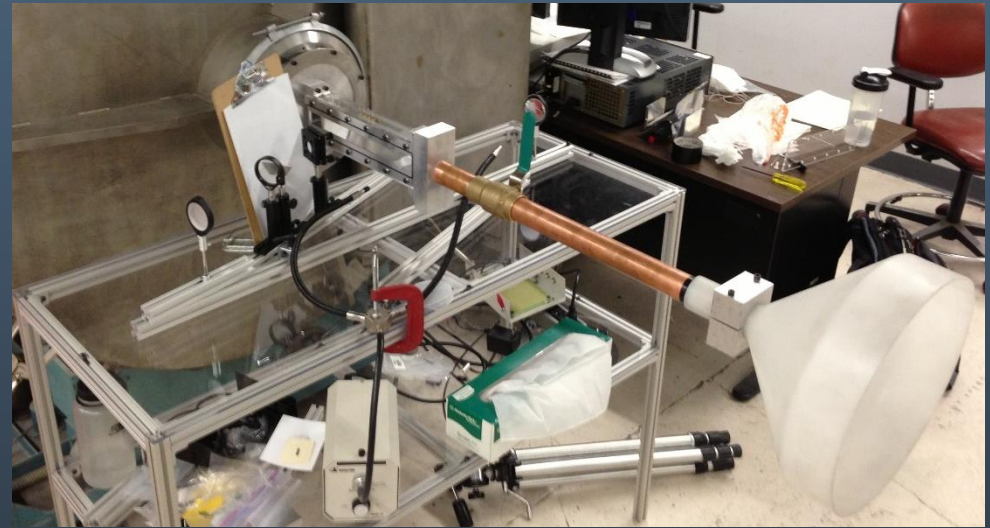
Optimization



Final



- Channel
 - Vacuum chamber reached designed pressure
- Probe
 - Subsonic
- Schlieren
 - Integrated results
- Humidity Control
 - Inconclusive



- Channel
 - incorporate interchangeable contours
- Diagnostics
 - calibrate probe to known supersonic/subsonic flow
 - stiffer tubing
 - additional static pressure transducers
- Schlieren System
 - optical mounts
 - high intensity light source
 - larger mirrors

- [1] "NPTEL :: Mechanical Engineering - Gas Dynamics." NPTEL :: Mechanical Engineering - Gas Dynamics. N.p., n.d. Web. 03 Oct. 2012.
- [2] A. Pope and K. Goin, *High-Speed Wind Tunnel Testing*. New York, NY, USA: John Wiley and Sons, 1965.
- [3] John J, Keith T. Gas Dynamics, 3rd Ed. New Jersey: Pearson Prentice Hall; 2006.
- [4] Mouser Electronics
<http://www.mouser.com/ProductDetail/Honeywell/HSCMAND001BAAA5/>
- [5] Settle, G.S. Schlieren And Shadowgraph Techniques. Springfield: Springer, 2001.
- [6] WPI Major Qualifying Project: Design and Construction of a Supersonic Wind Tunnel, 2010.
- [7] "Wind Tunnel" McGraw-Hill Education, 2013