

Fish Passage Design for the Center Falls Dam in Winchester MA

A Major Qualifying Project Report:

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by

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Abstract

One of the main contributors to declining herring population in Massachusetts is the large number of dams along rivers. The focus of this project is fish passage design for the Center Falls Dam on the Aberjona River in downtown Winchester. Through the use of hydrologic, hydraulic, and structural analyses the dam was assessed. A fish passage was then designed for a denil passage along with alternative recommended designs for a steppass fishway to provide a way for river herring to properly spawn upstream of the dam.

Authorship and Acknowledgements

The project was completed by two civil engineering students focusing in structural and environmental studies, Peter Eggleston and Anthony Guerra, respectively. The writing responsibilities were shared for the Introduction, Background, and Conclusion and Recommendations. For the Methodology and the Results sections of the report the work on hydrologic analysis, hydraulic analysis, and economic analysis was the responsibility of Anthony Guerra while the structural portions were the focus of Peter Eggleston. Any other additional writing not mentioned was completed collaboratively as a group effort.

The advisors of the project were Professors Leonard Albano and Paul Mathisen. Professor Mathisen provided guidance on hydrologic analysis and hydraulic modeling while Professor Albano focused on structural aspects of the project.

The team would also like to thank Brian Waz from the U.S. Fish and Wildlife Service, Doctor Brett Towler also from the U.S. Fish and Wildlife Service, and finally Nancy Dewall with Sheepscot Machine Works for providing valuable information regarding fish passage design.

Capstone Design

This project focuses on the design of a fish passage for the Town of Winchester in the Center Falls Dam on the Aberjona River. Two students authored the project; both majoring in civil engineering with focusses in structural engineering and environmental engineering. Through environmental and structural design analysis of existing conditions, a design for a denil passage along with recommendations for a steppass fishway design that met the needs of the project was developed while meeting the Capstone Design requirements set by the American Society of Civil Engineers. By incorporating engineering standards and realistic constraints the following considerations were taken into account: environmental; health and safety; sustainability; manufacturability; social; economic; and ethical.

Environmental, sustainability, and manufacturability issues were considered with the design of the fish passage. The design needed to ensure that the herring would be able to successfully traverse the passage to restore some balance to the ecosystem upstream of the dam and allow for healthier spawning grounds to be reached. The designed passage also needed to meet the spatial restrictions imposed by the dam already in place and the separate floodgates used in its operation. There was also consideration of construction factors such as materials and standard dimensions.

Health and safety issues were addressed through the hydrologic analysis of the flow of the river and the structural analysis performed on the passage design and the dam from the new loadings which included the use of ACI and NDS standards to ensure a certain factor of safety and reliability in the design. A flow duration curve was created to study existing conditions and to predict the distribution of future flows over the dam. This allowed analysis of the effect of the proposed fish passage on the flows of the dam to ensure there wouldn't be any downtown flooding as a result of a fish passage being built on the dam. The flow analysis covers social aspects of the project as well since one of Winchester's historical attractions is the Center Falls Dam and the passage needed to be designed such that water was still flowing over the dam.

Economic issues were considered when the cost model of the final design and alternative designs were done. The models were based off similar products and quotes received from companies that design fish passages. This estimation addresses economic constraints by serving as a base that could be cut down to decrease cost or added to if there are to be adequate funds when the project comes to fruition.

The project also fulfilled ethical concerns by following the American Society of Civil Engineers code of ethics. Throughout the course of the project the team researched and worked to ensure that they were performing well within areas in which they felt they were competent. The end services provided to the Town of Winchester were done in an honest and impartial manner that attempted to enhance the environment around the dam for the benefit of the town.

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1.0 Introduction

With the growth and expansion of civilization, many manmade structures have been erected for varying purposes. One such type of structure is a dam which is used for retaining and collecting water for storage. While dams serve their purpose to humans for things such as reservoirs of drinking water and flood control, they also have a rather large environmental impact on the different ecosystems in which they are placed. Some of the negative impacts that dams have on the environment are the trapping of sediment that are critical to physical processes downstream of the dam; changes in temperature, chemical composition, and dissolved oxygen levels of the river or stream; and the blocking of fish migrations. New England, Massachusetts specifically, is home to a variety of different types of dams in various bodies of water across the state. Most of these dams serve as flood protection for communities that have risen around the rivers and streams throughout the state. Although the best solution to counter the negative environmental impacts of the dams would be removal of the dams this could lead to public safety issues, and so different methods have been taken to rectify the issues. One example of a riverway that is negatively impacted by dams in the state is the Aberjona River.

The Aberjona River is one of many rivers that lie in the Mystic River Watershed. It flows for over nine miles through the northwestern suburbs of Boston before it empties into the Mystic Lakes. As the areas around the river have become more settled, people have started to affect the river system and the wildlife within it more and more. With the advent of dams for flood control, the river's environmental habitat has been changing drastically. Two particular species affected by the changes are alewife and blueback herring, collectively known as river herring. Due to the dams built at various points on the Aberjona River, herring populations have declined because of these obstructions to their migration patterns. One dam on the riverway that impacts the migration of fish is the Center Falls Dam. The dam was recently upgraded, but it was not feasible to include a fish passage as part of this construction project. Many citizens and organizations still have a strong interest in incorporating a fish passage at this site. Through the installation of a fish passage, river herring can be provided an opportunity to reach more appropriate spawning grounds upstream.

The goal of this project was to design a fish passage to be implemented by the Town of Winchester in the Center Falls Dam on the Aberjona River, as seen in Figure 1, in order to accommodate the migration of aquatic life, in particular herring. The dam is a concrete arch structure used mainly as flood control. Typically before a big storm the impoundment is drained to allow for more storage as necessary to avoid flooding in the downtown area.



Figure 1: Map of downtown Winchester and the Aberjona River. Point A marks the Center Falls Dam (Google Maps, 2013)

For the Town of Winchester the concerns are mainly that the fish passage works aesthetically, fitting into the historical feel of the area, while also being affordable. In order to give the town a proper usable design a hydrologic and hydraulic analyses were performed on the dam. These analyses of existing conditions were followed by a design of a denil fish passage and recommendations for alternative designs of a steppass fishway to ensure the best fit for the town. This also included a structural analysis for the designed fish passage. To finalize the design, a structural analysis was also performed on the dam to ensure the new loads from the passage wouldn't change the structural integrity of the dam. Using engineering standards and realistic constraints, all aspects of the design were completed in a manner that followed the requirements of capstone design as set forth by the American Society of Civil Engineers.

The remaining portions of the report walk through the background research needed to fully understand the project, the methodology and thought process behind the design of the passage, the results obtained with completion of the design, and the final conclusions and recommendations made at the end of the designing process. There are also various appendices that are referenced throughout the report that are attached at the end for any reader wanting more information on specific data as outlined in the report.

2.0 Background

The objective of the project was to design a fish passage for the Center Falls Dam in Winchester Massachusetts. In order to understand the scope of the project, background research was conducted. The more critical information needed to analyze the project was compiled into the following sections to provide information on herring, hydrologic and hydraulic analysis, and fish passages.

2.1 Herring

The Mystic River Watershed is home to a variety of aquatic life including river herring. Although there are two different types of river herring, they are generally categorized together due to the difficulties of distinguishing the two species. Both species of herring are considered to be anadromous, meaning that they are born in freshwater but then migrate to saltwater in the earlier stages of life. Some of the distinguishing characteristics of the two types of herring can be found in Table 1.

Table 1: Traits of Alewife and Blueback Herring

	Alewife	Blueback
Lifespans	Up to 10 years	Up to 8 years
Size	Lengths of 14 to 15 inches	Maximum size of 16 inches
Color Scheme	Bronze coloring in the dorsal region	Blue coloring in the dorsal region
Egg Production while Spawning	Females produce 60,000-300,000 eggs	Females produce 60,000-103,000 eggs

One important characteristic that the two types of river herring share though is swimming speeds. Herring, and other fish, have three basic swimming speeds: cruising, sustained, and darting. A cruising swim speed is one typically used for movement and migration that can be continuous for hours at a time. Sustained speeds are those that are maintained for minutes at a time, usually used to get through obstacles while migrating. Darting speed is a single effort used when feeding or sometimes for evasive purposes. The main ability for fish to navigate obstructions though can be based off of the species' sustained swimming speed but should be well under the darting speed of the fish (Bell, 1990). Fish passages can be considered as an obstacle that a sustained swimming speed throughout is acceptable for aquatic life migration. For blueback and alewife herring, the sustained speed is about 1.5 m/s or 4.9 ft/s. (Bell, 1990)

A rather unfortunate piece of data about river herring is the decline of the species. In a study by Peter Marteka (2004), he showed that from 1985 to 2003 there was a drastic drop in herring counts in the Connecticut River from approximately 600,000 herring to only 1300 respectively. These declining trends have also been observed in various states throughout New England including Massachusetts and the Mystic River Watershed. Today, both alewife and blueback herring are considered species of concern meaning that the NOAA National Marine Fisheries Service has inadequate information to place the species under the Endangered Species Act but there is concern for the viability of the species. Some factors behind the decline of the herring are habitat degradation, fishing, and loss of habitat from dam construction. (NOAA)

One way the decline of herring from dam construction is fought is through the installation of fish passages. These fishways provide a way for the fish to migrate upstream of dams to spawn in more suitable waters.

2.2 Fish Passages

The ideal solution for allowing fish to swim up an obstructed stream is to remove the obstruction. In the case that the obstruction is necessary, such as a dam for flood control, removal may not be a viable option as it may cause problems in the area. A fish passage is a solution that can be applied in such a case. A fish passage is a structure that provides an alternate pathway that allows fish to navigate around a major obstacle. Implementing a passage for fish to swim around the obstruction will allow fish to migrate upstream relatively uninhibited while allowing the dam or other obstruction to remain in place. The United States National Oceanic and Atmospheric Administration (NOAA) and the United Nations Fisheries and Aquaculture Department (FAD) provide information on what should be considered when implementing a fish passage.

The FAD(2002) and NOAA(2013) state that the flow passing through a fish passage should be high enough for fish to migrate upstream while not being so high that the fish become fatigued. NOAA suggests that the flow within the fish passage be controlled within a range between a minimum flow and a maximum flow. The minimum flow is the lowest flow for which the species of concern is expected to be capable of traversing while the maximum flow is the highest flow in which the species is expected to traverse. The flow within the passage should exceed the minimum flow 95% of the time and exceed the maximum flow 5% of the time during the spawning season of the fish to be considered a successful passage. If the distance of the passage can tire fish, it is recommended to include rest areas of little to no flow where fish can stop while traveling up the passage.

The placement and orientation of the fish passage entrance should be considered carefully. Both NOAA(2013) and the FAD(2002) state that the entrance should be as far downstream from the obstacle as possible, but should also be placed in an area that the fish will notice the flow emitting from the entrance, known as the attraction flow. If there are high or turbulent flows near the obstacle, the fish may not sense the attraction flow and may miss the entrance. It may be better to place the entrance downstream of the obstacle where the water flow is calmer. The FAD suggests that the ideal orientation of the entrance is parallel with the river flow. This orientation will allow fish to enter without having to change direction too much. According to

NOAA, the direction the entrance is oriented depends on the attraction flow conditions. An entrance with a flow velocity higher than that of the surrounding river should be oriented 0 to 45 degrees from the direction of river flow while an entrance with flow lower velocity than that of the surrounding river should be oriented 45 to 90 degrees from the direction of river flow. If a flow high enough to attract fish cannot be achieved without exceeding the flow limits in the passage, NOAA suggests that additional flow be routed from elsewhere to increase the attraction flow near the entrance of the passage without increasing the flow within the passage.

The placement of the exit of the passage also needs to be considered upstream of the obstruction. Both NOAA(2013) and the FAD(2002) stress the importance of choosing a safe, calm location for the exit. Too much turbulence or a large change in velocity may make it difficult for fish to re-enter the stream and continue upstream. The exit should also be far enough upstream from the obstruction so that the fish do not get caught near the obstruction. For example, the high water velocities near the top of a dam may sweep fish entering the river back downstream.

Additional features may be included to increase the functionality of the passage. NOAA(2013) and the FAD(2002) both suggest features like a floating “trash boom” to block floating debris from entering the passage or providing a means to perform maintenance; this may include a gate at the exit to cut off flow through the passage. The FAD suggests placing a layer of substrate similar to that of the river bed along the bottom of the passage to create a more natural environment and to allow smaller migratory organisms to more easily navigate upstream. NOAA suggests implementing a hydraulic drop at the exit to increase the attraction flow into the river. NOAA also suggests placing an angled trash rack at the upstream exit to provide a method of filtering out debris that is easy to maintain.

2.2.1 Types of fish passages

Both the United States National Oceanic and Atmospheric Administration’s “Diadromous Fish Passage: A Primer on Technology, Planning, and Design for the Atlantic and Gulf Coasts” (US NOAA, 2013) and the United Nations Fisheries and Aquaculture Department’s “FISH PASSES Design, Dimensions and Monitoring” (UN FAD, 2002) present similar options for various aquatic passage designs. The three main types of fish passage design mentioned by the documents include Pool and Weir Fishways, Vertical Slot Fishways, and Baffled Chute Fishways.

2.2.2 Pool and Weir Fishways

Pool and Weir fishways, as seen in Figure 2, consist of consecutive chambers each with a weir located at the top of the downstream wall allowing water to flow into the next chamber. The fish swimming through this type of passage are able to swim over the weirs or if the fish is capable they potentially may jump from pool to pool under certain flow conditions. Additionally if they are present the fish may swim through orifices located near the bed of the passages. Orifices are only added when there is enough water; otherwise, the passage may be dewatered. These fishways function well with low flows; however, they require well-controlled head water levels. Variations in headwater will cause inconsistent flow within the passage. (UN FAD 2002, US NOAA 2013)

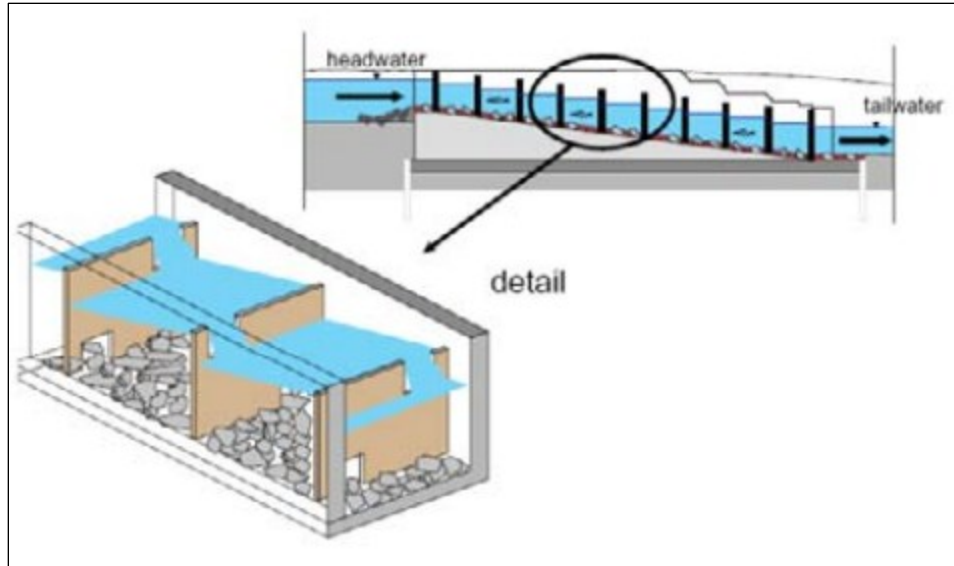


Figure 2: A diagram of a pool and Weir Fish Passage. (US NOAA 2013)

2.2.3 Vertical Slot Fishways

Vertical Slot fishways are more common along the Atlantic Coast of the U.S than the pool and weir passages and are effective in a wide range of flow conditions. This style of passage, seen in Figure 3, is both versatile and yields positive results for many Atlantic coast species including American shad, river herring, and striped bass. These fishways consist of consecutive walls with one or two vertical openings in each wall. Baffle plates are usually included to reduce turbulence and dissipate energy. The benefit of the vertical openings is that as the water level changes, the percentage of the wall that the water can flow through remains the same. The pools between the vertical slot walls also provide an area for fish to rest while traveling up the passage. One of the problems that can arise with this type of passage is that narrow slots may cause the descaling and death of some fish. (US NOAA 2013)

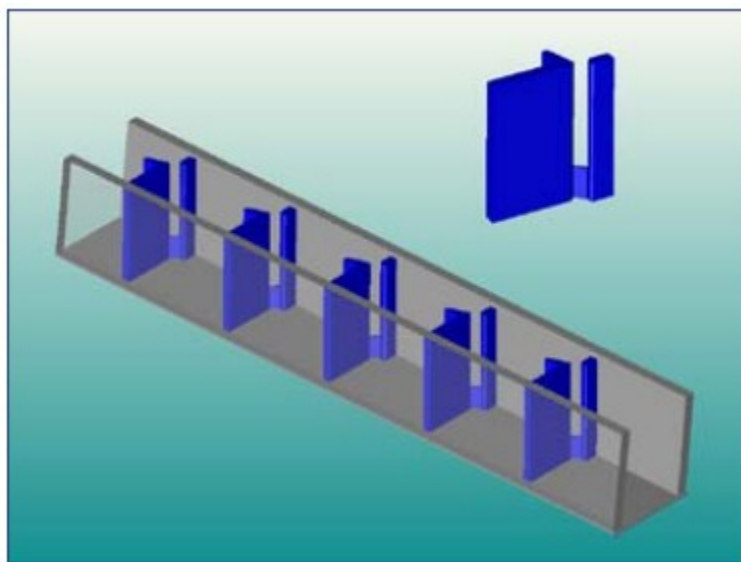


Figure 3: A diagram of a Vertical Slot Fish Passage. (US NOAA 2013)

2.2.4 Baffled Chute Fishways

Baffled Chute Fishways incrementally reduce hydraulic head through the use of baffles. The baffles allow for a controlled hydraulic step and the dissipation of energy. There are two main types of a Baffled Chute Fishway, the Denil Fishway and the Steeppass, both seen in Figure 4. Standard Denil Fishways tend to be easier to build than Steeppasses but standard Denil passages usually have a lower incline. The United Nations document Fish Passes: Design, Dimensions and Monitoring (UN FAD, 2002) provides many recommended guide values for Denil Passage design as seen in Table 2 (also refer to Figure 5 for use with Table 2).

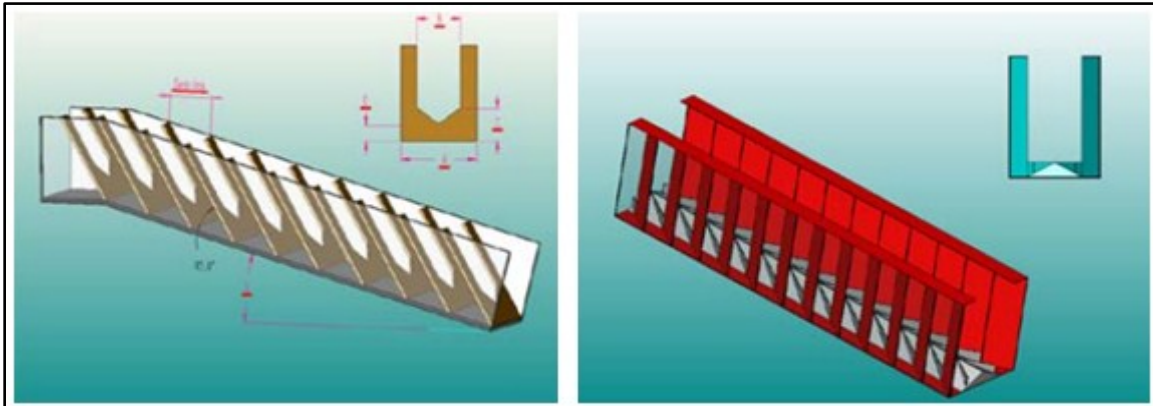


Figure 4: Diagrams of Baffled Chute Fish Passages. A Standard Denil Pass is shown on the left, and a Steep Pass is shown on the right. (US NOAA 2013)

Table 2: Recommended Guide Values (UN FAD, 2002)

	Tolerance Range	Recommended Guide Values
Baffle Width (b_a/b)	0.5-0.6	0.58
Baffle Spacing (a/b)	0.5-0.9	0.66
Distance between the lowest point of the cutout and the bottom (c_1/b)	0.23-0.32	0.25
Depth of the triangular section (c_2/c_1)	2	2

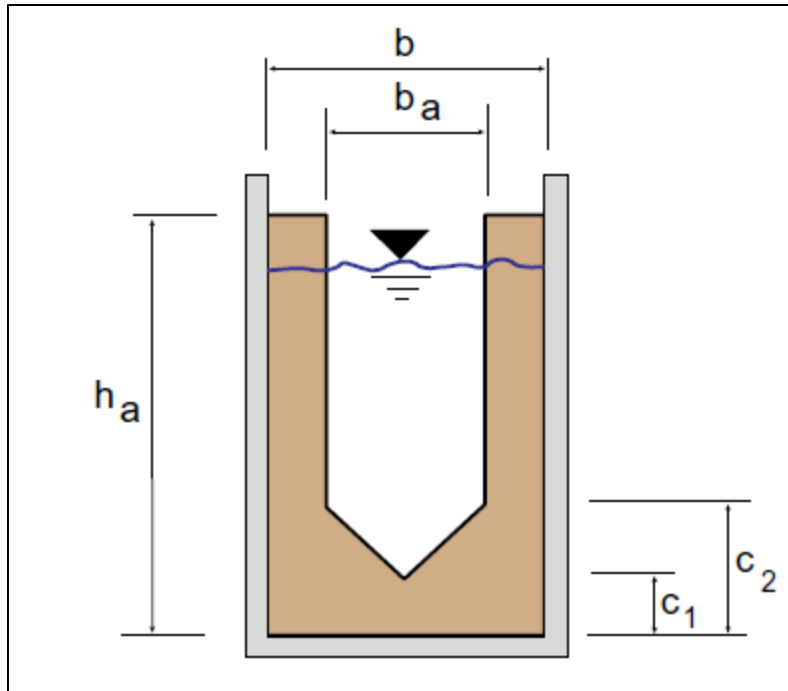


Figure 5: Baffle Dimensions

Steeppasses are more complex and more effective at dissipating energy than the Denil passage which allows Steeppasses to be built with greater inclines. (US NOAA 2013) This is useful for areas that require a large change in elevation in a short distance.

Both types of Baffled Chute Fishways can be built from a variety of materials and can be built for a relatively low cost compared to other fishways, such as pool and weir passages. Baffled Chute Fishways also have a few downsides to their use. If not properly maintained, the passage may become clogged. These fishways require a larger minimum flow than other passage styles. This flow needs to be met for the passage to function. During low flow conditions, the larger demand for water may increase the possibility of dewatering upstream. The high flow in this system may also cause problems for weaker fish. As with Vertical Slot Fishways, the baffles in the Baffled Chute Fishways may cause injury to the fish. (UN FAD 2002, US NOAA 2013)

2.2.5 Fishways Summary

Summarized in the Table 3 are some pros and cons for the fish passages considered for the project.

Table 3: Fish Passage Pros and Cons (Personal Communication, Towler, 2013)

Fish Passage Type	Pros	Cons
Pool and Weir	Relatively easy to engineer; used extensively in the past so they are familiar to many people	Not applicable where head water and tail water fluctuates significantly; many times used with jumping species or faster swimmers; can be difficult for young and older fish to pass
Denil	Relatively low cost due to prefabrication of some components; steep slope results in small footprint; suited for low to medium head dams	Turbulent flow field in the chute; susceptible to debris clogging; slower moving fish can struggle to pass through
Steeppass	Designed to be low cost and portable (mostly prefabricated); used for small watersheds or coastal streams	Low capacity for fish passing in the passage; not necessarily very aesthetically appealing as it sits out of the water
Vertical Slot	Naturally provides resting areas for fish in the passage; applicable to medium head dams	Mostly used in large scale on the west coast so scalability to the east coast can be a problem

Of the fish passages mentioned the two not considered for the project were the pool and weir and vertical slot style passages. It was determined that herring are not a jumping species of fish and their lack of jumping ability makes it difficult to use pool and weir passages under low flow conditions. The fact that tail water fluctuations are an issue also impacted the final decision to not include a pool and weir design for the project. The vertical slot passage was ruled out because of its lack of scalability to the smaller needs of the Winchester project.

2.3 Hydrology

Hydrology is a multidisciplinary subject dealing with topics ranging from fluid mechanics and hydrodynamics to the storage, circulation, and distribution of surface and ground water. In short, though, it can be said that hydrology is simply the study of the movement, distribution, and quality of water. One of the applications of hydrology is statistical hydrology where properties of hydrologic records such as river flow are used to estimate future flows. (Bedient, Huber, and Vieux, 2013)

A flow duration curve is one of the tools used in hydrologic analysis. The curve is based off a river's flow data typically taken over the course of yearly timespans, obtained from gauge data

many times recorded in the USGS database. The curve is a cumulative frequency curve that shows the amount of time a specified discharge value is equaled or exceeded over a given period of time. The curve disregards sequence of flows and allows for interpretation of the flow characteristics of the stream in question. Using a flow duration curve can allow for future predictions of flows in a stream and can be used to predict expected flows in fish passage design. (Searcy, 1959)

2.4 Hydraulic Engineering

Hydraulic systems, such as dams and fish passages, are designed to transport, store, or regulate water. Although an understanding of hydrology, soil mechanics, structural analysis, and environmental engineering is needed to understand these systems an application of fundamental fluid mechanics is required for all hydraulic systems. Each hydraulic project tends to have its own constraints to which it must adapt. Most systems are designed with topography, geography, ecology, social concerns and material availability in mind. (Houghtalen, 2010)

The flow of the water going through or over a hydraulic system, in this case the dam, can change if another hydraulic system, the fish passage, is added to the overall system. Hydraulic analysis is used for the project to model the flow of water over the dam for existing conditions and to develop an understanding for the impact a fishway could have on the dam. The analysis also allows for a judgment to be made on the placement of the entrance and exit to the proposed passages. Flow over the dam in the situation of the arched Center Falls Dam can be modeled as a curved broad crested weir. Khosrojerdi and Kavianpour (2002) provides the following equation for analysis of a curved broad crested weir:

Equation 1

$$Q = C_d * B * h^{1.5}$$

Where:

Q = the flow passing over the dam

B = the arc length of the dam (as seen in Figure 6)

h = the depth of water over the dam

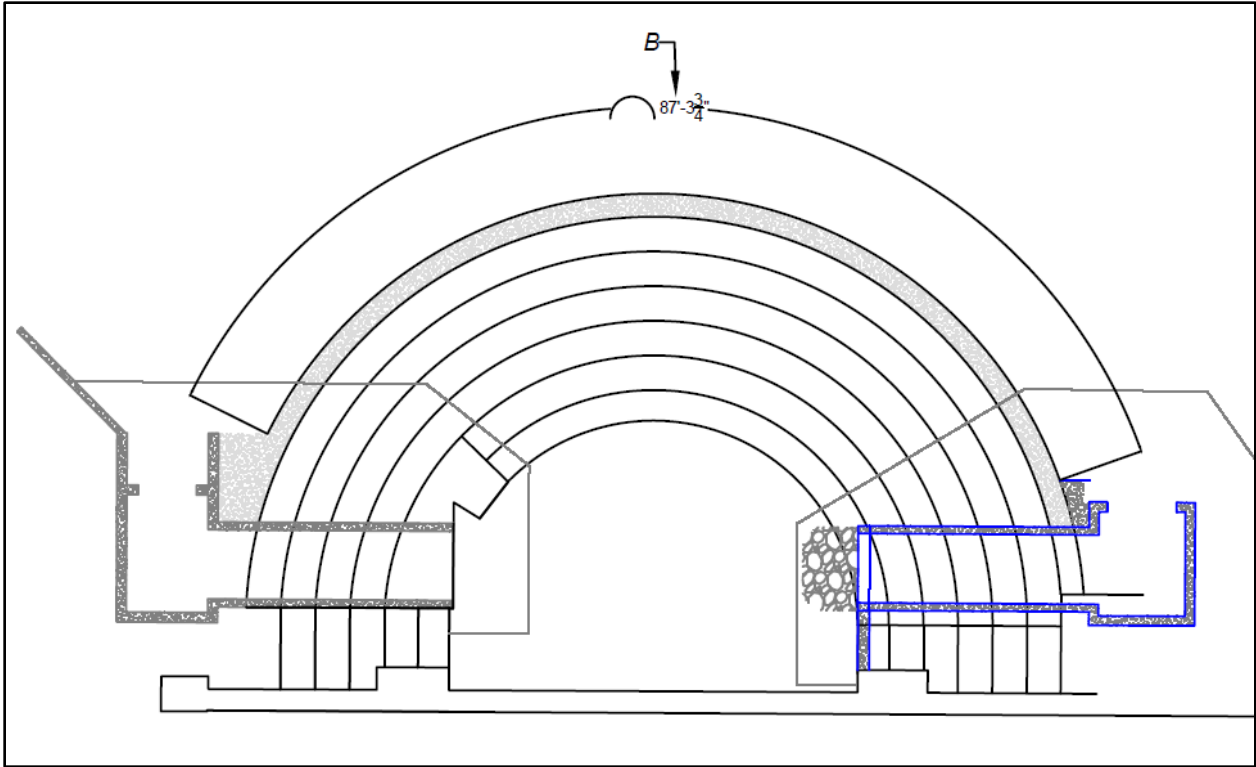


Figure 6: Overview of the Center Falls Dam from blueprints in Appendix C

Length = B

C_d is a constant determined by the equation:

Equation 2

$$C_d = \left(0.5 + 0.33 * \frac{h}{P} + \frac{h}{L} \right)^{0.6}$$

Where, as seen in Figure 7:

L = the thickness of dam

P = the height of the dam

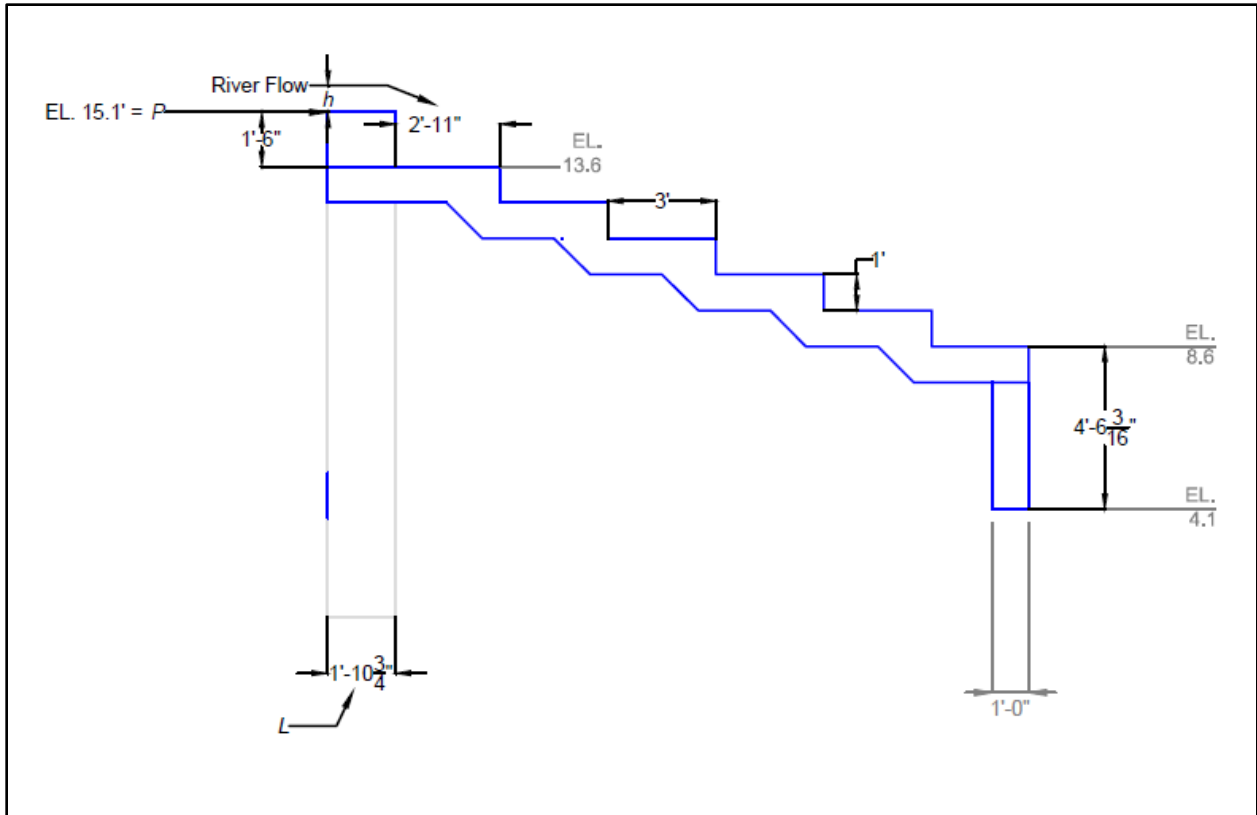


Figure 7: Section of the Center Falls Dam from blueprints in Appendix C

The downstream flow of the river is also an important characteristic that can be modeled using Manning's equation as provided by Houghtalen (2010):

Equation 3

$$Q = \frac{1.49}{n} AR^{2/3} S^{1/2}$$

Where:

Q = the flow of the river

n = Manning's roughness coefficient - Value to be looked up: in the case of the Aberjona River downstream of the Center Falls Dam it can be taken to be 0.035 as based off of charts in (Houghtalen 2010)

A = cross sectional area

R = hydraulic radius

S = stream grade

and:

$$A = by$$

$$R = \frac{by}{b + 2y}$$

Where:

$b =$ the width of the river

$y =$ depth of the river

2.5 Structural Analysis

The structural analysis for the project mainly focused on the fish passages. It started with designing the thickness for the baffles, channel reinforcement, and then was completed with an analysis of the new loadings on the dam from the proposed passages.

2.5.1 Baffle Design

In order to determine the thickness for the baffles of a fish passage the amount of force that they would have to withstand must be calculated. To determine the force applied to the baffles due to water impact, the following equation referenced from Houghtalen (2010) can be applied:

Equation 4

$$F = \rho * Q_p * (V_2 - V_1)$$

Where:

$F =$ Force applied by water on the baffle

$\rho =$ density of water = 1.94 – slug/ft³

$Q_p =$ Flow through the passage

$V_2 = 0 =$ The assumed final velocity of water after impact

$V_1 =$ The initial velocity of water before impact

When the force due to water impact is determined, the force can then be divided by the projected area of the baffle to determine a distributed load.

Equation 5

$$P_{impact} = \frac{F}{A}$$

Where:

P_{impact} = distributed Load

A = Area of baffle

The loading due to water pressure must also be considered and can be calculated using the following equation:

Equation 6

$$P_{pressure} = \gamma * h^*$$

Where:

$$\gamma = \text{specific weight of water} = 62.3 - \text{lb/ft}^3$$

This is not the only force of concern for the baffles though. The baffles must be able to resist the bending and shear stresses created by the combined impact and pressure forces. The thickness of the baffle is established based on the more critical stress condition, bending or shear.

2.5.2 Reinforcement

Concrete is a material which has high compression force resistant but limited tension capacity. Tensile reinforcement is then needed to counter this point of failure. ASTM and ACI have developed standards when reinforcing concrete with re-bar detailing specific bar sizes, grades, and required amount of coating. These standards were followed during the design of the passage channel.

When adding reinforcement, a minimum thickness of concrete cover is needed to protect the steel reinforcement. ACI has developed standards for the minimum coverage thickness needed in different situations. The applicable situations for the project include a minimum coverage of 2.5 inches for concrete exposed to water and 3 inches for concrete in contact with the ground as stated in ACI 350 (ACI vol. 4 2010).

2.5.3 Loadings on the Dam

Installation of the fish passage will involve removing a small section of the dam and placing the upstream end of the fish passage on the dam. Removing a section will weaken the dam and the passage will also add to the loads that the dam experiences. The dam was analyzed under the conditions of the added fish passage to determine if additional reinforcement is necessary in order for the dam to remain structurally stable.

2.6 Center Falls Dam

The Center Falls Dam, seen in Figure 8, in Winchester Massachusetts is an arched dam that water flows over and down arched steps. This dam is located in the path of herring migration. Juvenile herring have been observed by the project team near the base of the dam. It was also observed the herring are most likely to spawn near or under a bridge that is located just downstream of the dam (B. Chase, October 2013). Adult herring most likely mate in this location because they cannot travel further upstream due to the dam. The dam may be considered a curved, broad-crested weir to calculate characteristics of flow passing over the top. (Refer to Appendix C for blueprints of the physical structure of the dam)



Figure 8: The Center Falls Dam, Winchester MA

At the time of this project the Center Falls Dam was under construction. The construction began with the replacement of a gate valve and was extended when it was discovered that a portion of the dam's cascading steps had collapsed and needed to be repaired. During construction, water flowing from the Aberjona River was diverted through a butterfly valve normally used for low flow conditions. The dam currently does not have a fish passage.

2.7 Summary of Background

The Center Falls Dam needs a fish passage to allow for the herring population in the area to thrive. Although there are various types of passages for different situations, two options were explored for the project that the team determined would best fit the constraints of the project scope. The denil passage was fully designed while the steppass was considered as an alternative design. A design was not developed for the steppass fishway because this passage is typically prefabricated with pre-determined sizing. The next chapter details the methods used

to determine the design of the fish passage. It encompasses data collection, a literature review, a hydrologic and hydraulic analysis, and a structural analysis for both the passage and the dam.

3.0 Methods

The goal of this project was to develop a design that would accommodate fish passage for the Center Falls Dam on the Aberjona River in Winchester, MA. The main tasks done to achieve this design are outlined in this chapter and are as follows:

- data collection
- literature review
- hydrologic analysis
- hydraulic analysis
- design of the passages
- structural analysis
- economic analysis

3.1 Data Collection

The collection of data was the start of the research for the project. During a site visit on September 18, 2013, general observations of the dam were made. Blueprints of the dam were also obtained from Brian Waz, a Hydraulic Engineer from the US Fish and Wildlife Service, who explained details of the dam including the necessary determined location for the fish passage. Historical flow data of the Aberjona River was obtained from the United States Geological Survey (USGS) website. The data obtained includes the average flow for each day during the spawning months for the herring (April through June over the past thirty years) as recommended by Brett Towler and Brian Waz, hydraulic engineers from the US Fish and Wildlife Service.

The site was visited a second time on November 30, 2013. A survey was done to identify the slope grades around the dam for input to the hydraulic analysis and to determine the spine of the river upstream of the dam. This provided useful information on placement of the fish passage in relation to where the main flow of the river occurs.

3.2 Literature Review

Background information used during the project was gathered from various sources such as textbooks, journal articles, and meetings with engineers from the US Fish and Wildlife Services and biologist from the Massachusetts Division of Marine Fisheries. The range of subjects of information included biology, hydrology, fluid mechanics, structural analysis, and fish passage design.

Different styles of fish passages were researched. Both the United Nations Fisheries and Aquaculture Department and the United States National Oceanic and Atmospheric Administration have produced documents presenting fish passage styles and designs. Using these documents, multiple styles of fish passages were examined to gain an understanding of the benefits and problems produced by each style. This research allowed the team to narrow down the number of passages worth pursuing for the project. The overall knowledge obtained from these resources also allowed for a base to which the passage could be designed.

3.3 Hydrologic Analysis

Before designing the passage it was necessary to determine maximum, minimum, and average daily flows for the river. In order to determine these values the data obtained from the USGS flow gauge in the river was analyzed. Using basic Microsoft Excel functions, the average daily flow was calculated. Because the velocity of the flow within the passage should exceed the minimum velocity 95% of the time (i.e. the minimum velocity that herring are expected to be present) and exceed the maximum velocity 5% of the time (i.e. the maximum velocity that herring are expected to be present) during the spawning season, a flow duration curve was needed to determine expected greatest and lowest 5% river flows.

Using the historical flow data of the Aberjona River gathered from the USGS a flow duration curve was created in order to determine the 95% minimum flow (i.e. flow that is exceeded by 95% of the flows) and 5% maximum (i.e. Flow that is exceeded by 5% of the flows) along with the ability to make predictions on future flows for the river. Using Microsoft Excel, the discharge data from the past 30 years, a value recommended by Dr. Brett Towler (personal communication, 2013) to get a good representation of the river, was ranked. The following formula was then applied to calculate the probability of exceedance:

Equation 7

$$P = \frac{M}{n + 1}$$

Where:

P = probability that a given flow will be equaled or exceeded

M = the ranked position on the listing

n = the number of events for the period of record

Once the probabilities were obtained, they were graphed against the discharges to allow for prediction of the percent of time certain flows could be expected to be equaled or exceeded.

3.4 Hydraulic Analysis

The hydraulic analyses included modeling of the flow over the dam, downstream of the dam, and through the fish passage. The amount of flow is influenced by the flow available to pass through the fish passage, while the velocity of the flow and turbulence affects the ability of the fish to enter the stream from the passage. Using the equations from Khosrojerdi and Kavianpour (2002), excel was used to graph a relationship between the flow over the dam (Q) and interval values for the depth of water over the dam (h). The graph was then used to generate an equation based off of a best fit curve of the data points in order to solve for h from given values of Q . The equation generated is as follows:

Equation 8

$$h = 0.0529 * Q^{0.6588}$$

Values for h were then determined from the daily flows retrieved from the USGS database; however, focus was placed on the overall average flow and the low flow expected to be exceeded 95% of the time along with the high flow expected to be exceeded only 5% of the time as determined from the flow duration curve.

The downstream values for the river were modeled using Manning's equation. Using the flows calculated for the 95% minimum, 5% maximum, and average flow of the river as a base, the depth of the river was calculated for each of those points. The known values for the equation were entered and the equation was set to zero and graphed. This provided a way to determine y , the only unknown variable. Once the values for y were obtained the velocity of the river was determined for each of the design flows.

3.5 Design of the Passage

Two styles of fish passage were chosen that best fit both spatial and flow restrictions of the project. The styles chosen had to be capable of carrying adequate flow for the migrating fish while remaining small enough to fit in the allotted area. Due to spatial restraints, the styles available to be implemented were restricted. Different building materials were also considered. The final designed passages were meant to be as inexpensive as possible while providing adequate structural integrity. The material and style of the passages were also designed with aesthetics in mind since the project is in a heavily populated downtown area.

Certain aspects of the passages by nature are the same, such as the entrance and exit locations. Using the results of the hydraulic analysis of the dam and through meetings with experts in the field, the best location for the entrance and the exit of the passages were chosen. Bradford Chase, a marine biologist of the Massachusetts Division of Marine fisheries confirmed that the fish passage entrance should be at the base of the dam. The fish can be expected to search along the base of the dam until they hit the attraction flow produced by the passage. The exit of the passages was determined with the help of Brian Waz with the U.S. Fish and Wildlife services. During low flows, it is expected that the flow should still be higher at the spine even if there are dry spots elsewhere on the river. The spine will also produce consistent flows that will provide the fish with a sense of direction for upstream travel to ensure the fish don't inadvertently swim downstream and over the dam.

3.5.1 Denil Passage

Using *Fish Passes: Design, Dimensions and Monitoring* (UN FAD, 2002) as a guide, the pass was designed with an assumed channel width (b) of 2.5 feet due to the spatial restrictions of the site and the steepness of the desired chosen slope of 1 on 5. This slope was chosen so as to limit the length of the passage as much as possible to keep costs lower. The passage design also took into consideration the many recommended values for baffle traits, as seen in Table 2 in the background, and used the guide values to calculate the dimensions for the baffles inside the passage.

3.5.1.1 Determining the Height of the Water in the Passage

Another parameter used in the passage design was the expected perpendicular height of the water in the passage, here on referred to as h^* as seen in Figure 9. According to the design manual h^* should never be less than 1.15 ft and can be calculated by rearranging Kruger's equation:

Equation 9

$$h^* = b_a^{1.584} \sqrt{\frac{Q_p}{1.35 b_a^{2.5} \sqrt{gI}}}$$

Where:

h^* = perpendicular height of the water in the passage

b_a = inner baffle width

Q_p = flow of the passage

g = acceleration due to gravity (32.2 ft/s²)

I = slope of the channel

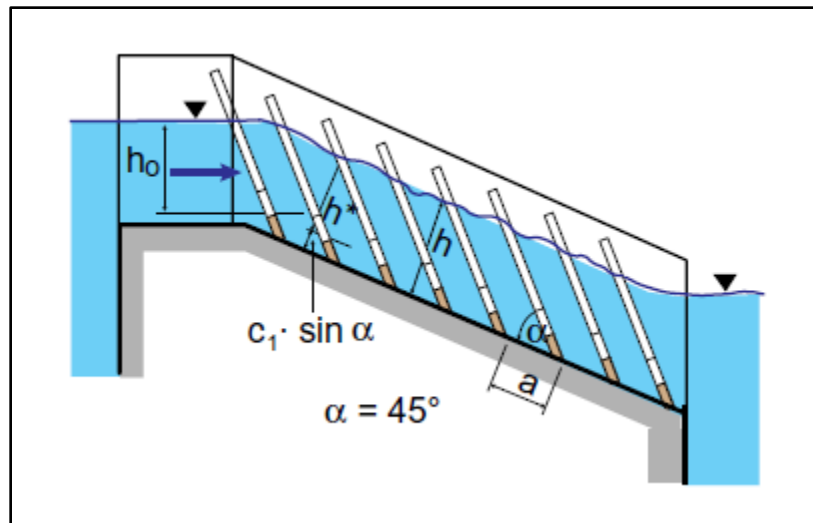


Figure 9: Side profile of a denil passage from *Fish Passes: Design, Dimensions, and Monitoring* (UN FAD, 2002)

Another necessary parameter was the level of the lower edge of the first baffle section, also referred to as h_0 , which could be found using h^* with a graph provided by United Nations text (UNFAD, 2002), see Figure 9 for a visual representation of h_0 . Eight points were graphed from the provided graph in Microsoft Excel in order to create a best fit curve so that an equation could be derived for h_0 as seen in Figure 10.

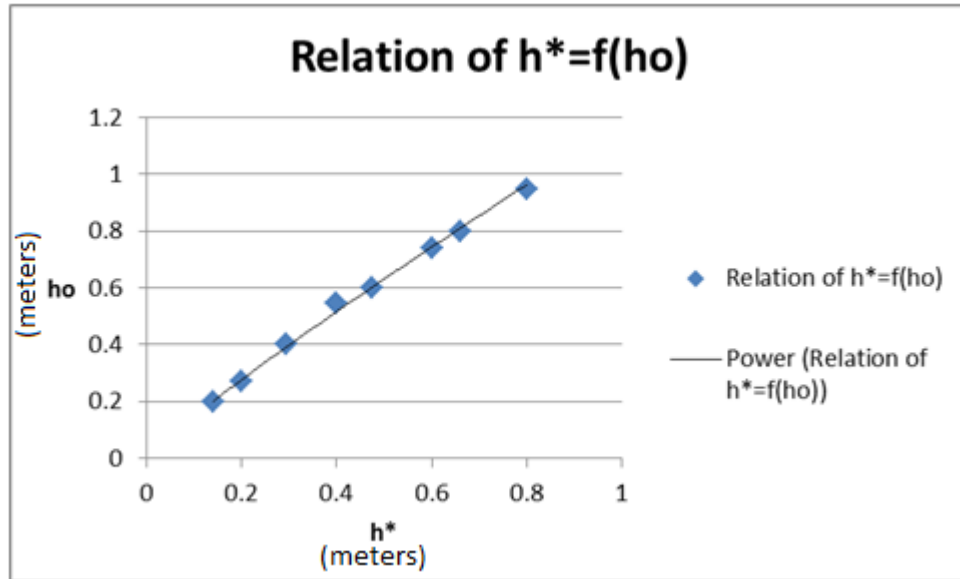


Figure 10: Relation of h^* to h_o from Fish Passes: Design, Dimensions, and Monitoring (UN FAD, 2002)

3.5.1.2 Flow Conditions

The next aspect analyzed was the flow going through the fish passage and determining how far of an offset the fish passage needed to be from the dam. Once the equations for h^* were obtained values for Q_p were determined ranging from 2.5 to 52.5 cubic feet per second with intervals of 2.5 cubic feet per second. According to the guide document Fish Passes: Design, Dimensions, and Monitoring (UN FAD 2002), the ratio of h^*/b_a should range from 1.5 to 1.8. These values for h^* determined the optimum desired flow going through the passage. After that, values for h_o were calculated from the h^* values. Using these numbers a value was set for the distance from the bottom of the fish passage to the top of the dam starting from zero and going up to two feet in 0.05 ft intervals. Since the flows through the passage and over the dam combine to make up the total flow of the river, these intervals were used to calculate the flow of the river using the following formulas:

Equation 10

$$Q_r = Q_d + Q_p$$

Equation 11

$$Q_d = \left(\frac{h_o - x}{0.0528} \right)^{\frac{1}{0.6588}}$$

and so it can be deduced that:

Equation 12

$$Q_r = \left(\frac{h_o - x}{0.0528} \right)^{\frac{1}{0.6588}} + Q_p$$

Where:

Q_r = the flow of the river

Q_d = the flow over the dam

Q_p = the flow of the pass

x = the distance from the bottom of the fish passage to the top of the dam

h_o = the level of the lower edge of the first baffle section

See Appendix D for the data obtained in calculations.

Once the values for the flow of the river were calculated they were compared to the data from the flow duration curve. Values were chosen for x based on the percent of time the height of the water through the passage was in the ideal range where h^*/b_a remained 1.5-1.8 for the majority of the time.

3.5.1.3 Verification of the Flow Height Upstream

Once x was established the difference in height of the upstream flow and h_o needed to be verified to ensure the value for x could be used. In order to verify that the upstream height of water above the bottom of the fish passage and the value obtained for h_o were essentially the same, the following energy conservation equation provided by Professor Mathisen of Worcester Polytechnic Institute was applied:

$$h_1 = h_o + \frac{Q^2}{2gb^2h_o^2}$$

Where:

h_1 = the upstream height of water above the fish passage bottom

g = acceleration due to gravity

3.5.1.4 Resting Pool Design

A resting pool was designed for the denil passage using the following design equation from *Fish Passes: Design, Dimensions, and Monitoring* (UN FAD, 2002):

Equation 13

$$E = \frac{\rho}{2} \frac{Qv^2}{b_m h_m l_b} < 25 \text{ to } 50 \frac{w}{m^3}$$

Where:

E = the volumetric power dissipation

Q = maximum flow through the passage

ρ = density

b_m = width of the resting pool

h_m = water depth of the resting pool

l_b = length of the resting pool

$v = \frac{Q}{h * b_a} = \text{velocity}$

Values for b_m and l_b were assumed to be 2ft each to have a square pool that would be the width of the passage for each of construction. From this h_m was calculated.

3.5.2 Steeppass Passage

The width of the Steeppass to be designed was assumed to be 3ft based off of spatial restrictions to the site. The rest of the calculations were based off of this specified width for the passage.

3.5.2.1 Determining the Height of the Water in the Passage

The *Canadian Journal of Engineering* (Katopodis, 1991) provides the following equation relating flow through a steep pass to characteristics of the passage.

Equation 14

$$\frac{Q_p}{\sqrt{g * S_o * b^5}} = 0.97 * \left(\frac{y_o}{b}\right)^{1.55}$$

Where:

Q_p = Flow through the steep pass

g = acceleration due to gravity = 32.2 ft/s^2

S_o = Slope of the steep pass

b = width of the steep pass

y_o = depth of water within the steep pass

From the equation, y_o (as seen in Figure 11) was determined in the following expression:

Equation 15

$$y_o = \sqrt[1.55]{\frac{Q_p}{0.97 * \sqrt{g * S_o * b^5}}} * b$$

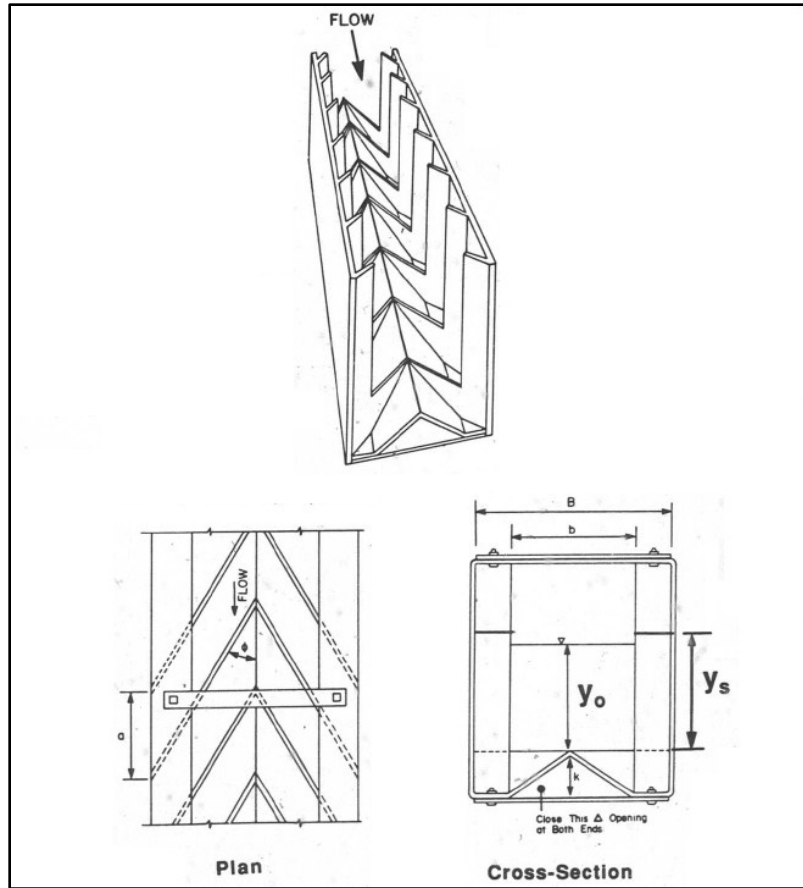


Figure 11: Details of the steeppass fishway from *Hydraulics of Steeppass Fishways*

In order to ensure that the fish passage contains an adequate minimum flow even during low river flow, it is possible to place the exit of the fish passage lower than the top of the dam. Since the water level of the river will be the same flowing over the dam and through the fish passage, the difference in depth of the water through the passage and over the dam is equal to the height offset of the passage from the dam, refer to Figure 11 for details of the steeppass fish passage. The following equation was determined to relate the water depth through the steep pass and over the dam:

Equation 16

$$y_o = h + x$$

and

$$h = y_o - x$$

Where:

h = depth of water over the dam

$$h = 0.0528 * Q_d^{0.6588} \text{ (as determined in Section 3.4)}$$

x = vertical distance from the bottom of the fish passage to the top of the dam

Substituting “ y_o ” and “ h ” with their given equations yields the following:

Equation 17

$$0.0528 * Q_d^{0.6588} = \sqrt[1.55]{\frac{Q_p}{0.97 * \sqrt{g * S_o * b^5}} * b - x}$$

3.5.2.2 Flow Conditions

The flow over the dam, Q_d , was solved for resulting in:

Equation 18

$$Q_d = \sqrt[0.6588]{\left(\frac{\sqrt[1.55]{\frac{Q_p}{0.97 * \sqrt{g * S_o * b^5}} * b - x}}{0.0528} \right)}$$

Since again the flows through the passage and over the dam combine to make up the total flow of the river, the river flow “ Q_r ” may be expressed the same as in equation 6.

Substituting for “ Q_d ” in equation 6 yields:

Equation 19

$$Q_r = Q_p + \sqrt[0.6588]{\left(\frac{\sqrt[1.55]{\frac{Q_p}{0.97 * \sqrt{g * S_o * b^5}} * b - x}}{0.0528} \right)}$$

The equation above expresses the flow of the river in terms of the variable flow through the steep pass. The values of the passage/dam height offset (x), the slope (S_o), passage width (b), and gravitational acceleration (g) all remain constant. In order to estimate an ideal value for x , a spreadsheet chart was formed to calculate the river flow from given values of x and Q_p . The remaining variables were assigned the following values:

$$b = 2.5 - \text{ft}$$

$$S_o = \frac{11}{45} - \text{ft/ft (based off of the height change and allotted channel length of the dam)}$$

$$g = 32.2 \text{ ft/s}^2$$

Multiple values for Q_p were used, ranging from 2.5 to 52.5ft³/s with an interval of 2.5. Multiple values for x were also used, from 0 to 2 feet with an interval of 0.05 ranging. The required river flow was calculated for each combination of Q_p and x values.

In order to determine the ideal flow through the fish passage, the water velocity was calculated for multiple passage flows. The following equation was used:

Equation 20

$$V = \frac{Q_p}{A}$$

Where:

$$V = \text{velocity in } ft/s$$

$$Q_p = \text{passage flow in } ft^3/s$$

$$A = \text{area in } ft^2 = b * y_o$$

$$b = 2.5 \text{ ft}$$

$$y_o = \text{water height in } ft = \sqrt[1.55]{\frac{Q_p}{0.97 * \sqrt{g * S_o * b^5}}} * b, \text{ from Equation 10}$$

The water velocity was calculated for passage flows ranging from 2.5 to 50 ft³/s using intervals of 2.5 ft³/s.

3.6 Structural Analysis

A structural analysis was conducted for the design of the denil fish passage and for the dam with the new loadings on it from the designed fish passage. The following sections outline the various design loadings that were considered for the different parts of each structure.

3.6.1 Denil Passage: Baffle Design

The first portion of the Denil structural analysis was determining the necessary thickness of the baffles. The loading applied to the baffles was considered for a worst case scenario situation. In this situation, a baffle is completely clogged and the passage is completely filled causing a maximum impact load. The portion of the fish passage downstream of the clogged baffle is also assumed to be empty causing a maximum pressure loading on the baffle.

3.6.1.1 Forces

The forces applied to the baffle were determined using the equations explained in section 2.5.1 Baffle Design. The final water velocity (V_2 in equation 4) after coming in contact with the baffle was assumed to be zero for a worst case scenario.

Since the passage was assumed to be filled, the water level (h^* - as seen in Figure 9) was assumed to be equal to the height of the baffles (2.9-in). From section 3.5.1, the values for h^* were calculated for values of Q_p and placed in a chart. From this chart, the value for Q_p was determined for when $h^* = 2.9$ -in.

From the determined value for Q_p , V_1 was calculated as the velocity of water through the passage using the following equation from *Fish Passes: Design, Dimensions, and Monitoring* (UN FAD, 2002).

Equation 21

$$V_1 = Q_p / (h^* * b_a)$$

Where:

b_a = width of baffle opening

Once the distributed load (P_{impact} in equation 5) and the loading due to water pressure were determined, the total loading on the baffle was calculated by combining the loadings from both the water impact and pressure in order to assume the largest possible load. A load factor of 1.6 was also added for a measure of safety.

3.6.1.2 Bending Strength

The cross section of the baffle was divided into separate portions, as seen in Figure 12, for which the bending and shear stresses were then calculated independently. Doing this made the stress calculations for the baffle easier and assumed a larger stress on the baffle segments, so the thickness calculated with this method would be more than adequate for the expected conditions in the passage. The portion of the baffle that requires the largest thickness determined the thickness for the entire baffle.

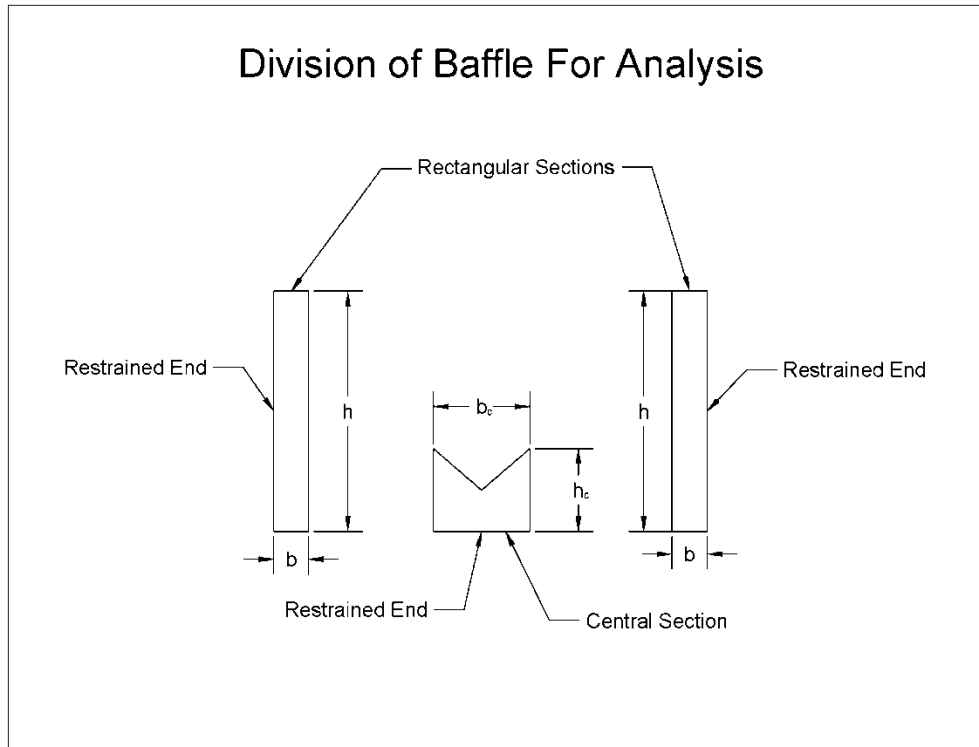


Figure 12: Division of Baffles

First, the rectangular section was analyzed. The section was treated as a cantilever beam with a width equal to the height of the fish passage and a length equal to the width of the rectangular cross section (shown as dimension b in Figure 12). The maximum distributed load was calculated at the base where water was the strongest so to determine a worst case scenario. As a conservative calculation, the maximum load was considered to be applied across the entire cantilever. The resulting conservative applied load w was expressed by the following equation:

Equation 22

$$w_{applied} = 1.6 * [P_{impact} * h + (\gamma * h) * h]$$

Where:

$w_{applied}$ = applied load (in plf)

h = height of the rectangular cross section

(*Note: The equation above assumes a uniform distributed load due to water pressure when in fact, water creates a triangular distributed load. This was done because the cantilever in this case is oriented so that

the water load is distributed along the width of the cantilever instead of the length. Assuming the maximum water pressure along the entire width allowed the entire section to be design to withstand the maximum loadings expected to be seen in on portion of the cantilever.)

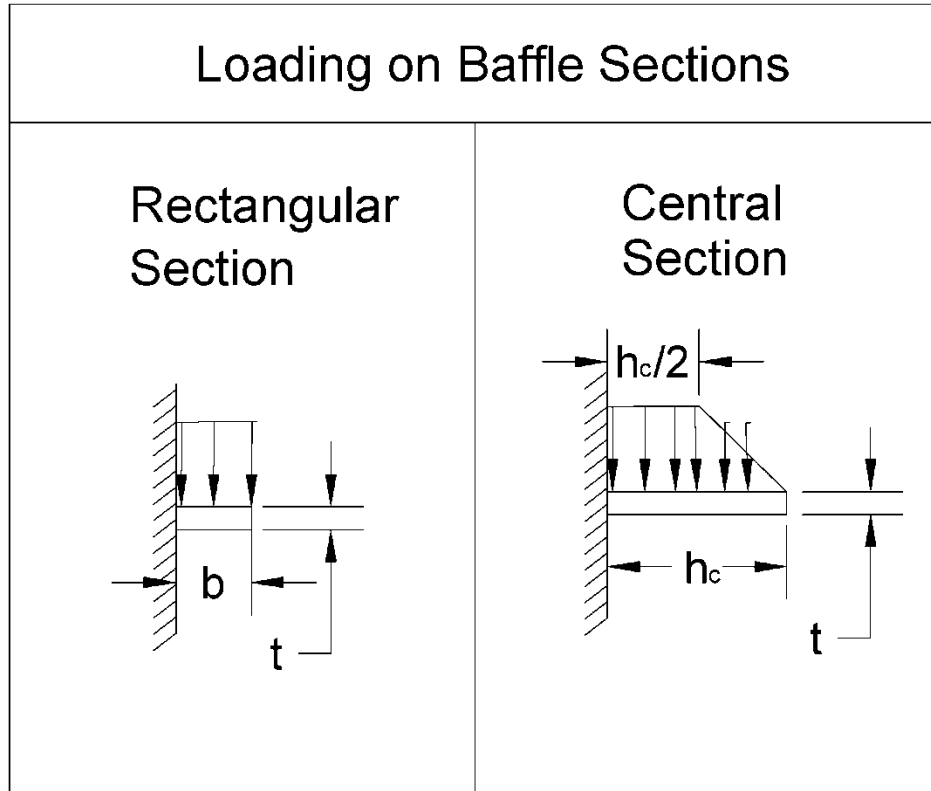


Figure 13: Baffle Section Loadings

With the distributed load determined seen in Figure 13, the moment was then calculated. As a linear distribution, the moment was calculated with the following equation:

Equation 23

$$M = \frac{w_{\text{applied}} * b^2}{2}$$

Where:

M = moment due to applied load (in ft*lbs)

b = length of the cantilever (width of rectangular cross section)

Next, the central section was analyzed. Again, the section was treated as a cantilever beam with a bottom width equal to the passage channel width and length equal to the section height. The loading for this section was calculated in a similar manner as the rectangular section, however, being a shorter, odd shaped section, the equation resulted as follows:

Equation 24

$$w_{applied} = 1.6 * [P_{impact} * b_c + (\gamma * h_c) * b_c]$$

Where:

b_c = width of the central section

h_c = width of the central section

This section does not have a constant width and at half its height, the width reduces linearly until it reaches “0” at the full height. The resulting distributed load is constant as long as the width is constant but then diminishes when the width shrinks. This in turn meant that the linear portion of the applied load may be expressed using the equation above, however, past half the height of the section, the load would be expected to decrease from the calculated value to zero along the remaining length of the section.

The moment for the central section was then calculated. Due to the varying load, the equation used varied slightly from the one used for the rectangular section.

Equation 25

$$M = \frac{w_{applied} * h_c^2}{8} + \frac{w_{applied} * h_c^2}{6}$$

In order to solve for the required thickness, the applied stress was calculated for each section in terms of the thickness and compared to the strength of the material used (wood and aluminum). To do this, first the moment of inertia and the distance from the neutral axis were calculated in terms of thickness using the following equations.

Equation 26

$$I = \frac{b_c * t^3}{12}$$

$$c = \frac{t}{2}$$

Where:

I = moment of inertia

b = width of cantilever cross-section (= height of rectangular section)

c = distance to neutral axis

t = unknown thickness

Stress was calculated in terms of thickness using the following equation:

Equation 27

$$\sigma_b = \frac{M * c}{I}$$

So:

$$\sigma_b = \frac{M * \frac{t}{2}}{\frac{b_c * t^3}{12}}$$

Where:

σ_b = bending stress

The stress was then set equivalent to the material bending strength and the required thickness for each section was determined. The greater of the two required thicknesses was chosen as the thickness of the entire baffle.

3.6.1.3 Shear Strength

The required baffle thickness to withstand shear stresses was determined for both baffle sections. Since both sections have rectangular cross sections, shear stress was calculated in terms of thickness with the following equation:

Equation 28

$$\frac{3 * V}{2 * b * t}$$

Where:

V = Factored Shear Force = $[1.6 * (P_{impact} + P_{pressure})]$

b = Thickness

The above equation is derived for rectangular cross sections from the shear equation: $(\frac{VQ}{Ib})$

The equation for shear stress was then compared to the shear strength of each material and the required thickness was determined. The thickness determined was compared to the required thickness due to shear stress and the larger of the two was chosen for the thickness of the entire baffle.

3.6.2 Common Calculation Methods for Concrete Sections

The following sections explains the process used to calculate different characteristics of concrete cross-sections.

3.6.2.1 Bending Strength and Reinforcement of Concrete Cross Section

Since concrete is strong in compression but weak in tension, tensile reinforcement is needed whenever concrete is expected to experience a tensile load. It was desirable to ensure the concrete remained tension controlled in failure; therefore, the steel must reach a strain of at least 0.005 when the concrete reaches a strain of 0.003. For this to happen, the distance from the top of the concrete to the neutral axis must be less than or equal to $0.375 * d$ where d is the distance from the center of the reinforcing steel to the compressive surface of the concrete section. Refer to the figure below for a visual representation.

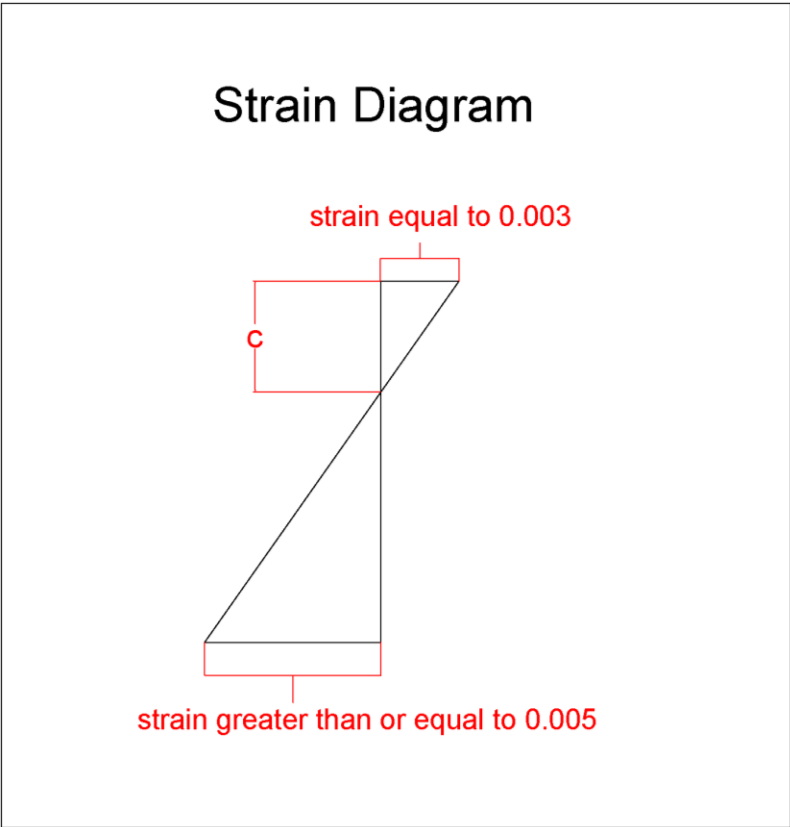


Figure 14: Strain Diagram

The minimum values for d for different concrete sections were calculated to determine both the needed thickness on the beam and the placement of the reinforcing steel. To do this, basic equilibrium equations were used and variables in the equations were solved for in terms of d .

Equation 29

$$0.85 * f'_c * a * b = A_s * f_y$$

Where:

b = width of the concrete section

a = depth of concrete stress block = $\beta_1 * c$

β_1 is a coefficient dependent on the concrete strength

c is the distance from the compression surface to the neutral axis

$$c \geq 0.375 * d$$

A_s = area of reinforcing steel

f_y = yield strength of reinforcing steel

With the equation above, A_s was determined in terms of d .

The concrete section must be able to withstand the moment caused by the applied loadings. The capable moment of the reinforced system must be greater than the calculated applied moment as shown in the following equation.

Equation 30

$$M_u = \phi * A_s * f_y * (d - \frac{a}{2})$$

Where:

M_u = moment due to applied load

ϕ = strength reduction factor (= 0.9 for tension controlled sections)

Since A_s and a were solved for in terms of d and all other variables in the equation are known, the minimum value for d was calculated.

At this point, the concrete cover protects the reinforcing steel was referenced to determine the total thickness of the beam. The total thickness of the beam is equal to d plus the radius of the re-bar plus the depth of concrete cover needed. If the value for d minus the radius of the re-bar was than the required depth of coverage, then d (and the thickness) was increased until the re-bar was sufficiently covered.

$$\mathbf{if: } d \geq \frac{Dia_s}{2} + t_c \quad \mathbf{Then: } t_b = d + \frac{Dia_s}{2} + t_c$$

$$\mathbf{if: } d \leq \frac{Dia_s}{2} + t_c \quad \mathbf{Then: } d = \frac{Dia_s}{2} + t_c \quad \mathbf{and} \quad t_b = 2 * \left(\frac{Dia_s}{2} + t_c\right)$$

Where:

t_b = thickness concrete section

t_c = Thickness of needed cover over reinforcement steel

Dia_s = diameter of reinforcement steel rods

(See 3.6.3.4 Channel and Resting Pool Wall Design: Minimum Coverage for coverage details)

Once a value for d was determined, the area of steel was calculated. A size for reinforcing bar and rebar spacing was chosen so that the total steel area was less than the calculated area of steel, so that the spacing did not exceed 2 times the section thickness, and so that the spacing was no less than 1-in between the outer surfaces of the rebar. The reason the total steel area was chosen to be less than the calculated steel area was to keep the section in a tension controlled failure. The moment capacity was again calculated and compared to the applied moment to verify the structural integrity.

Equation 31

$$M_u = \phi * A_s * f_y * \left(d - \frac{a}{2}\right)$$

If the applied moment exceeded the strength capacity of the section, d was increased to increase the section strength.

3.6.2.2 Shear Strength

The minimum thickness of concrete needed to withstand shear forces was calculated by solving for both the shear strength of the concrete wall in terms of thickness, setting it equal to the applied shear load, and solving for the thickness. The following equation was used:

Equation 32

$$\phi * V_n = V$$

Where:

V = applied shear force

ϕ = strength reduction factor = **0.75**

V_n = nominal strength of the concrete section

V_n was calculated with the following equation:

Equation 33

$$V_n = 2 * \lambda * \sqrt{f'_c} * b_w * t$$

Where:

$\lambda = 1$ for normal weight concrete

f'_c = compressive strength of the concrete

b_w = width of concrete section

t = thickness of concrete section

Substituting the above equation for V_n and solving for t yields the following equation:

Equation 34

$$t = \frac{V}{\phi * 2 * \lambda * \sqrt{f'_c} * b_w}$$

3.6.2.3 Freeze/Thaw Reinforcement for Concrete Section

To account for freeze thaw cycles that commonly occur in the New England area, additional reinforcement is needed perpendicular to bending reinforcement. The minimum area of reinforcement can be determined using the following equation:

Equation 35

$$A_{sf} = C_{ft} * b * t$$

Where:

A_{sf} = minimum area of steel reinforcement needed for freeze thaw cycles

b = width of concrete cross section

t = thickness of concrete cross section

C_{ft} = Coefficient dependent on the length of beam/wall ranging from 0.003 to 0.006
(ACI 349-06: 7.12.2.1)

A rebar size was chosen to allow for spacing less than the maximum of 12-in. The number of bars needed was rounded up to ensure adequate space. The bar size chosen was also at minimum a #4 bar, the minimum size allowed for Freeze/Thaw reinforcement (ACI 349-06: 7.12.2.2).

3.6.2.4 Minimum Concrete Coverage

ACI regulations were consulted to determine the minimum coverage needed to protect reinforcing steel (2.5in for sections exposed to water and 3in for sections in contact with the ground as stated in ACI 350) (ACI vol. 4 2010). If any sections were not an adequate thickness to protect the steel properly, the section thickness was increased to provide the minimum required cover the section was analyzed again to ensure that it remained structurally sound.

3.6.3 Denil Passage: Channel Wall and Resting Pool Wall Design

The passage walls were designed to withstand the applied loading due to the water flow and so that they could withstand exposure to water and freeze thaw cycles. When calculating loads, the passage was assumed to be completely filled with water at each point to account for a worst case scenario. The loadings applied to the walls can be seen in Figure 15.

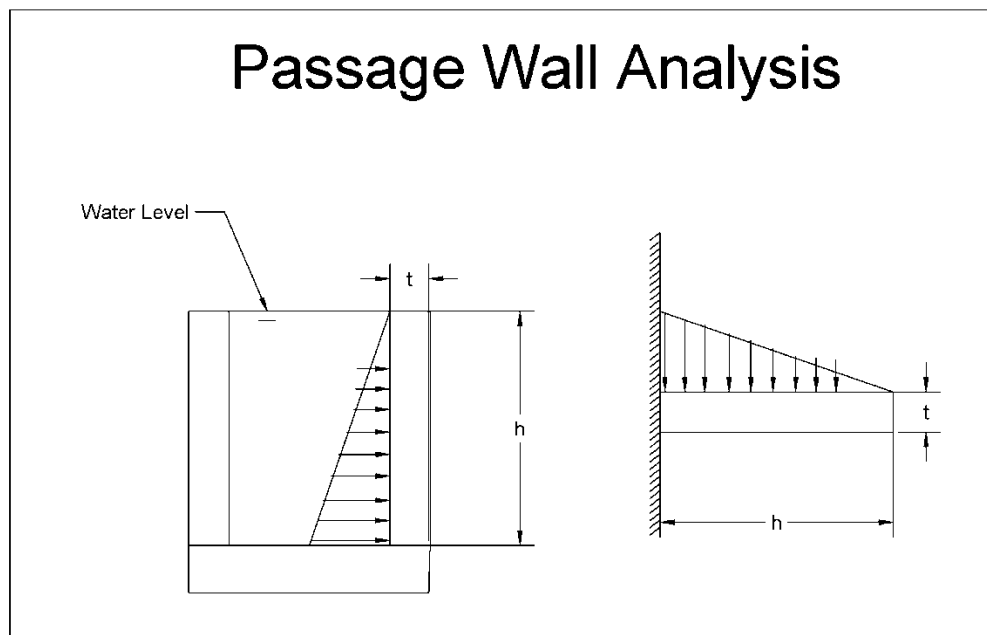


Figure 15: Passage Wall Analysis

3.6.3.1 Channel and Resting Pool Wall Design: Bending Strength

The walls of the passage were considered as cantilever beams. The loading on the walls was from the water pressure. The applied load can be expressed with the following equation:

$$w_L = \gamma * h * b$$

Where:

w_L = Factored Live load due to water pressure (plf)

h = height of the wall (as seen in Figure 15)

b = length of the wall

γ = specific weight of water

From the applied load, the bending moment was calculated using the following equation:

$$M_b = \frac{w_L * h^2}{6}$$

Where:

M_b = bending moment

The bending moment was then used to determine the required section thickness and steel reinforcement through the process shown in section 3.6.2.1 *Bending Strength and Reinforcement of Concrete Cross Section*. Where M_u in section 3.6.2.1 is equal to M_b .

3.6.2.2 Channel and Resting Pool Wall Design: Shear Strength

The total shear force due to water loads was determined as follows:

$$V = \frac{\gamma * b * h^2}{2}$$

The methods for determining the minimum thickness to withstand shear forces can be found in section 3.6.2.2 Shear Strength.

3.6.3.3 Channel and Resting Pool Wall Design: Freeze/Thaw Reinforcement

The methods for determining the minimum required freeze/thaw reinforcement can be found in section 3.6.2.3 Freeze/Thaw Reinforcement for Concrete Section.

3.6.3.4 Channel and Resting Pool Wall Design: Minimum Coverage

The methods for determining the minimum concrete coverage for steel reinforcement can be found in section 3.6.2.4 Minimum Concrete Coverage.

3.6.4 Denil Passage: Channel Bottom Design

The channel bottom was designed to withstand the loadings associated with the water live load and the dead load of both the channel wall weight and the self-weight of the channel bottom. In these calculations, the passage was assumed to be simply supported and the span of the passage was assumed to be the maximum expected distance between supports. The maximum thickness for the bottom channel was used in all scenarios. The location and loading applied to the passage bottom can be seen in Figure 16.

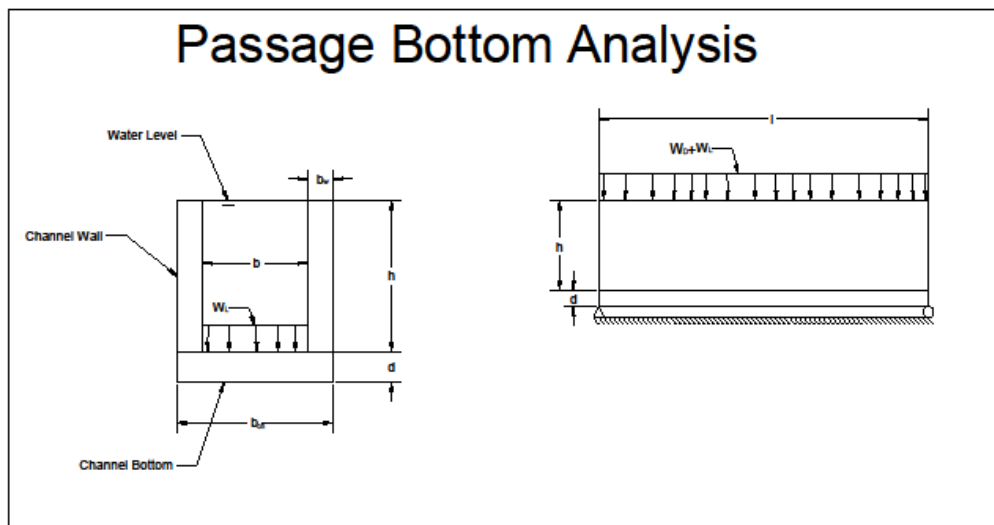


Figure 16: Passage Bottom Analysis

3.6.4.1 Channel Bottom Design: Bending Strength and reinforcement

The distributed load due to water was calculated assuming that the passage was filled with water. This load can be expressed with the following equation:

Equation 39

$$w_L = \gamma_w * h * b$$

Where:

w_L = Live load due to water (as seen in Figure 16)

h = channel wall height (as seen in Figure 16)

b = channel width (as seen in Figure 16)

γ_w = specific weight of water

The distributed live load due to concrete weight was then calculated. A thickness was assumed for the channel bottom so to get a better estimate.

Equation 40

$$w_D = 2 * (\gamma_c * h * b_w) + \gamma_c * d * b_{ch}$$

Where:

w_D = Dead load due to Concrete

h = channel wall height

b_w = channel wall width

d = estimated channel floor thickness

b_{ch} = channel width + 2 * b_w

γ_c = specific weight of concrete

The total distributed load was determined by combining the dead and live loads with appropriate factors.

Equation 41

$$w_{total} = w_D + w_L$$

The moment caused by the applied load was then calculated using the following equation:

Equation 42

$$M_{app} = \frac{w_{total} * l^2}{8}$$

Where:

M_{app} = applied moment

l = span of the passage

To withstand the bending stresses due to the applied loads, the fish passage walls and floor were considered as one unit. It was also assumed that any needed tensile reinforcement would be placed in the passage floor.

To determine the needed floor thickness to withstand bending stresses, the placement of steel reinforcement was determined. As explained in section 3.6.2.1 Bending Strength and Reinforcement of Concrete Cross Section, the steel reinforcement should be designed so that failure of the structure is tensioned controlled and that the cross-section can withstand the applied moment.

For definitions of undefined variables used in this section, please refer to section 3.6.2.1.

Since the walls and bottom of the passage are considered to act as one unit in bending the value for d for reinforcement is dependent on both the height of the passage walls and the location of the reinforcement in the channel bottom. Initially, a value for d was estimated so that the reinforcement would have adequate concrete covering.

Equation 43

$$0.85 * f'_c * a * b = A_s * f_y$$

$$a = \beta_1 * c$$

$$c \geq 0.375 * d$$

Where:

b = width of the passage cross section

Using the equation above and the known variables, a value for A_s was calculated. A re-bar size was chosen that would allow spacing less than the maximum of 2 times the section's thickness. The number of bars used was rounded down to the nearest number so to not exceed the calculated steel area. Exceeding the calculated area would mean the section was no longer tension controlled.

The strength of the section was then verified against the applied moment to ensure the structural integrity of the section.

Equation 44

$$M_u = \phi * A_s * f_y * (d - \frac{a}{2})$$

Where:

$$M_u = M_{app}$$

If $M_u > \phi * A_s * f_y * (d - \frac{a}{2})$ then d would be increased, and the thickness of the floor would be increased until the section was structurally adequate.

3.6.4.2 Channel Bottom Design: Shear Strength

When considering shear strength of the passage floor, it was assumed that the floor would carry the full weight of the water and concrete load to ensure an adequate thickness.

To calculate the applied shear force, the following equation was used:

Equation 45

$$V_u = \frac{w_{total} * l}{2}$$

The applied shear force was then used to determine the minimum thickness for the channel bottom to withstand shear loadings.

The methods for determining the minimum thickness to withstand shear forces can be found in section 3.6.2.2 Shear Strength.

3.6.4.3 Freeze/Thaw Reinforcement

The methods for determining the minimum required freeze/thaw reinforcement can be found in section 3.6.2.3 Freeze/Thaw Reinforcement for Concrete Section.

3.6.4.4 Minimum Coverage

The methods for determining the minimum concrete coverage for steel reinforcement can be found in section 3.6.2.4 Minimum Concrete Coverage.

3.6.5 Denil Passage: Resting Pool Bottom Design

The floor of the resting pool was considered to be a simply supported beam. The only loads applied to the floor are both the load due to water and the load due to the self-weight of the concrete. The required concrete thickness was determined for bending stresses, shear stress, and minimum coverage for concrete. The largest value for concrete thickness governed as the thickness of the section. The location and loading applied to the resting pool bottom can be seen in Figure 17.

Resting Pool Bottom Analysis

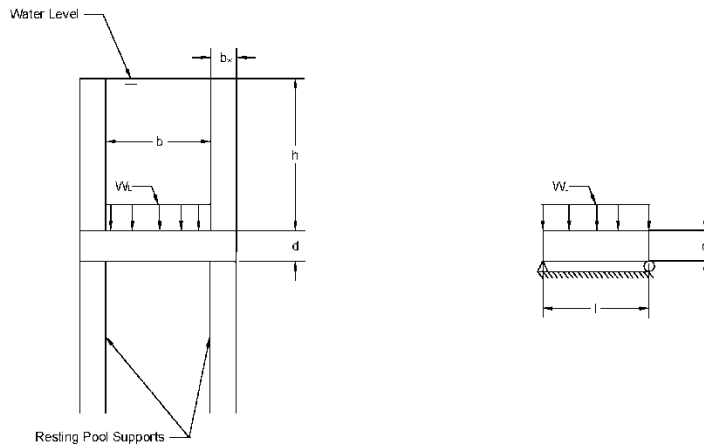


Figure 17: Resting Pool Bottom Analysis

3.6.5.1 Resting Pool Bottom Design: Bending Strength and Reinforcement

An initial thickness for the pool bottom was estimated to account for the additional concrete weight.

The loads applied can be expressed by the following equations:

Equation 46

$$w_L = \gamma_w * h * b$$

Where:

w_L = applied live load due to water (as seen in Figure 17)

h = resting pool wall heights (as seen in Figure 17)

b = width of the resting pool (as seen in Figure 17)

γ_w = specific weight of water

Equation 47

$$w_D = \gamma_c * d * b$$

Where:

w_D = applied dead load due to concrete

d = estimated thickness of Pool bottom

The total applied load was calculated as a combination of the live and dead loads:

Equation 48

$$w_{total} = w_L + w_D$$

As a simply supported beam, the applied moment can be expressed through the following equation:

Equation 49

$$M_b = \frac{w_{total} * l^2}{8}$$

Where:

l = length of the pool bottom

M_b = bending moment

The bending moment was then used to determine the required section thickness and steel reinforcement through the process shown in section 3.6.2.1 *Bending Strength and Reinforcement of Concrete Cross Section*. Where M_u in section 3.6.2.1 is equal to M_b .

3.6.5.2 Resting Pool Bottom Design: Shear Strength

The applied shear load V was determined through the following equation:

Equation 50

$$V = \frac{w_{total} * l}{2}$$

The methods for determining the minimum thickness to withstand shear forces can be found in section 3.6.2.2 Shear Strength.

3.6.5.3 Resting Pool Bottom Design: Freeze/Thaw Reinforcement

To determine the minimum needed reinforcement for freeze thaw cycles, the same method was used as in section **Error! Reference source not found..** (Please refer to section **Error! Reference source not found.** for more details)

3.6.5.4 Resting Pool Bottom Design: Minimum Coverage

The methods for determining the minimum concrete coverage for steel reinforcement can be found in section 3.6.2.4 Minimum Concrete Coverage.

3.6.6 Denil Passage: Resting Pool Supports Design

The supports of the resting pool were considered as 4 members carrying both an axial and a bending load. The largest loading on one member was used to determine the thickness of all 4 members. The supports were designed to withstand loadings from both the fish passage and resting pool. The supports were also planned to have symmetrical bending reinforcement so that the supports can withstand being loaded from either of two directions. The location, orientation, and loading applied to the Resting Pool Supports can be seen in Figure 18.

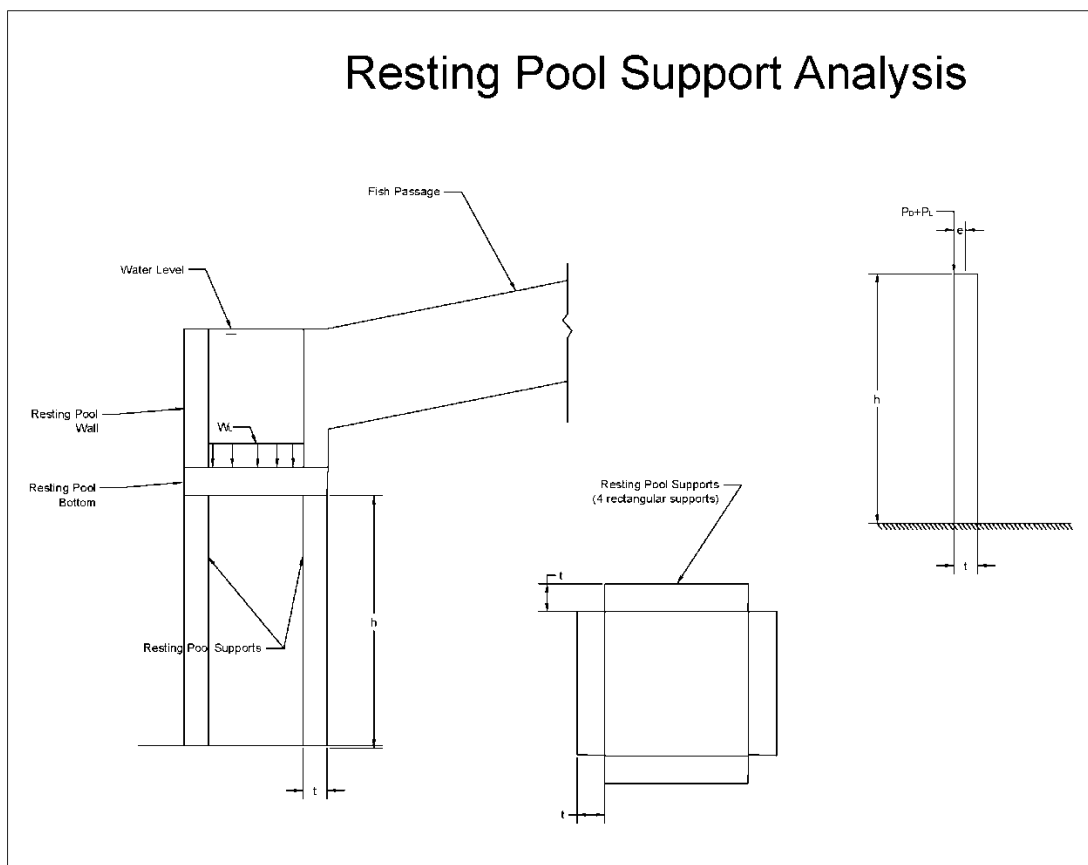


Figure 18: Resting Pool Support Analysis

3.6.6.1 Resting Pool Supports Design: Combined Bending and Compressive Strength

The maximum load for one member to carry was predicted as half of the load due to one span of passage and half of the load due to the resting pool.

The total applied dead load can be expressed in the following equation:

Equation 51

$$P_D = \frac{\gamma_w * ((A_{cp} * l) + V_{crp})}{2}$$

Where:

P_D = Dead Load (as seen in Figure 18)

γ_w = specific weight of water

A_{cp} = cross-sectional area of concrete of previously designed passage (combined cross sections of channel walls and channel bottom)

V_{crp} = total volume of concrete from the previously designed resting pool

l = largest section length of the passage

The total applied live load can be expressed in the following equation:

Equation 52

$$P_L = \frac{\gamma_w * b_{ch} * h_{ch} * l}{2}$$

Where:

γ_w = Specific weight of water

b_{ch} = width of Passage channel

h_{ch} = height of passage walls

The total combined load was determined with the following equation:

Equation 53

$$P_{total} = P_D + P_L$$

Once the maximum load was determined, the maximum applied stress was determined in terms of the thickness of the member.

First, the bending moment was calculated as:

Equation 54

$$M_b = P_{total} * e$$

Where:

$$e = \text{maximum eccentricity} = \frac{t}{2} \text{ (t = thickness of member)}$$

The bending moment was then used to estimate the required section thickness and steel reinforcement through the process shown in section 3.6.2.1 *Bending Strength and Reinforcement of Concrete Cross Section*. Where M_u in section 3.6.2.1 is equal to M_b .

The minimum section thickness to withstand axial loading was then calculated using the following equation:

Equation 55

$$P_{total} = 0.80 * [0.85 * f'_c * (b * t)]$$

Where:

A_s and f_y are values from the reinforcement calculations

3.6.6.2 Resting Pool Bottom Design: Freeze/Thaw Reinforcement

The methods for determining the minimum required freeze/thaw reinforcement can be found in section 3.6.2.3 *Freeze/Thaw Reinforcement for Concrete Section*.

3.6.6.3 Resting Pool Bottom Design: Minimum Coverage

The methods for determining the minimum concrete coverage for steel reinforcement can be found in section 3.6.2.4 *Minimum Concrete Coverage*.

3.6.7 Denil Passage: Impact to Existing Dam

The installment of the fish passage will cause additional loadings to the existing dam. The additional applied stresses were calculated to determine if the dam would require additional reinforcement to withstand the additional passage loads.

The height at which the passage would be installed was determined in section 3.5.1.1 as a height below the curved dam. So the height above the base of the dam section where the passage would be installed is equal to the total height of the section, minus the total height of the dam, minus the height below the dam that the passage will be placed.

The calculations in this section are similar to those found in section **Error! Reference source not found.**(please refer to section **Error! Reference source not found.** for definitions of undefined variables).

The location of the loading applied to the section of the dam can be seen in Figure 19.

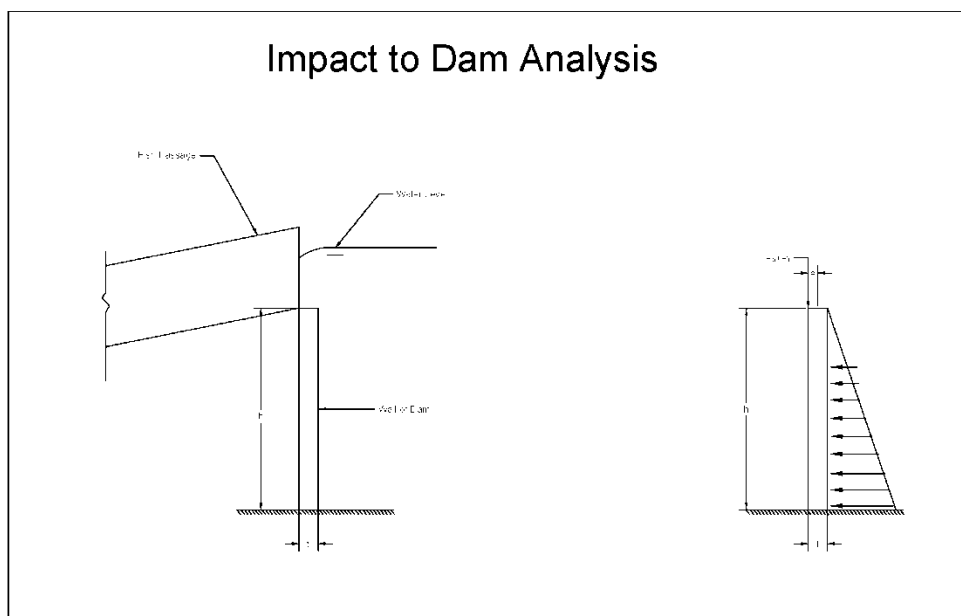


Figure 19: Impact to Dam Analysis

3.6.7.1 Impact to Existing Dam: Combined Bending and Compressive Strength

The total vertical load was calculated as half of the fish passage load.

The dead load can be expressed as

Equation 56

$$P_D = \frac{\gamma_c * (A_{cp} * l)}{2}$$

Where:

P_D = Dead Load

γ_c = specific weight of concrete

A_{cp} = cross-sectional area of concrete of previously designed passage

l = largest section length of the passage

The total applied live load can be expressed in the following equation:

Equation 57

$$P_L = \frac{\gamma_c * b_{ch} * h_{ch} * l}{2}$$

Where:

γ_c = Specific weight of water

b_{ch} = width of Passage channel

h_{ch} = height of passage walls

The total combined load was determined with the following equation:

Equation 58

$$P_{total} = P_D + P_L$$

Once the maximum load was determined, the maximum applied stress was determined.

First, the bending moment was calculated as:

Equation 59

$$M = P_{total} * e$$

Where:

e = maximum eccentricity = $\frac{t}{2}$ (t = thickness of the dam)

The bending stress due to the vertical load was then calculated

Equation 60

$$\sigma_{bv} = \frac{M * c}{I}$$

Where:

σ_{bv} = Bending stress due to the vertical load

c = half the thickness of the dam

$$I = \frac{b * t^3}{12}, \text{ (b = total passage width)}$$

Bending stress due to water pressure was calculated as well.

Equation 61

$$w_L = \gamma * h * b$$

Where:

w_L = Live load due to water pressure (plf)

h = height of the section of the dam

b = width of the section of the dam

With the applied load, the section of dam was considered as a cantilever beam and the maximum applied moment was calculated.

Equation 62

$$M_{bw} = \frac{w_L * h^2}{6}$$

Where:

M_{bw} = bending moment due to water pressure

The stress due to water pressure was then calculated.

Equation 63

$$\sigma_{bw} = \frac{M * c}{I}$$

Where:

σ_{bw} = Bending stress due to water pressure

The stress due to an axial compressive load was then calculated. The stress can be expressed in the following equation:

Equation 64

$$\sigma_{axial} = \frac{P_{total}}{b * t}$$

The total applied stress was the determined by combining all forms of stress.

Equation 65

$$\sigma_{total} = \sigma_{axial} + \sigma_{bv} + \sigma_{bw}$$

The total stress was then compared to common concrete strengths to determine if reinforcement is need before installing the passage.

3.7 Economic Analysis

An economic analysis was conducted on each of the passages thought to be a possibility for the project. Brian Waz, having worked on many fish passages in the past, was contacted as an expert for this evaluation. He provided a document with pricing per foot rise for passages of similar size for both steppass and denil passages, refer to Appendix G for full data. This data was used to provide feasible level range costs for each type of fishway proposed. The data was from 2007 so the compound inflation rate from 2007 to 2013, 12.6% (U.S. Bureau of Labor Statistics, 2013), was used to determine what the cost of the passages would be in present dollars using the following equation:

Equation 66

$$cost\ in\ 2013 = \frac{(cost\ in\ 2007) * (inflation\ rate)}{100\%}$$

and so

$$price\ of\ passage = (cost\ in\ 2013\ per\ foot\ rise) * (foot\ rise\ of\ the\ passage)$$

It was also determined that since steppass fishways are prefabricated, another way to get an accurate cost estimate for the project would be to obtain a quote from a company that produces the passages. There are few manufacturers of fish passages in the northeast but one company that does is Sheepscot Machine Works. Nancy DeWall, a sales engineer for the company, was contacted, and she provided a budgetary quotation for the project based off of typical costs for projects they do.

3.8 Summary of Methods

The methodology presented the approach for the project. It outlines all of the design equations needed to analyze the different aspects of the project while also establishing an order in which to work logically. The hydrologic analysis was completed first to establish the flows of the river followed by hydraulic analysis of the flow over the dam and in the passages. This determined design flows so that a proper structural analysis could be done with the expected flows of the river. The final analysis was the economic analysis, performed to determine which passage would be most cost effective. The results of these methods are presented in the following chapter.

4.0 Results

The results of the project follow the approach presented in the Methodology chapter and are presented in this chapter. These results include a hydrologic analysis of the river, a hydraulic analysis of the water flowing over the dam, downstream of the dam, and in the fish passages, a structural analysis of the denil passage and the dam, and an economic analysis of the designed fish passage and alternative design passage. All structural designs follow the code set by the American Concrete Institute.

4.1 Parameter Establishment

The project had many parameters that were established based on recommendations from experts or based off of restrictions from the fish or the allotted space for the passage. One of the chief design parameters was the sustained speed of the herring which was set to be 4.9 ft/s. The next established parameter was the width of the passages. Using CAD drawings of the dam provided by the town, it was determined that the width of the channel of the passage could not exceed 3ft. From this constraint, it was determined that the width of the channel for the denil passage would be 2ft to allow for reasonable flows with the desired 1:5 slope.

4.2 Hydrologic Analysis

To analyze the flow data retrieved from the USGS gauge in the river, Microsoft Excel was used. Using basic commands the average flow for the data was determined to be 48 cfs. A flow duration curve was also created from the data. The flow duration curve is presented in terms of the exceedence probability in Figure 20. The curve was used to determine the 95% minimum and 5% maximum flows of 8 cfs and 132 cfs, respectively, for the river as design parameters to be used in the fish passage designs.

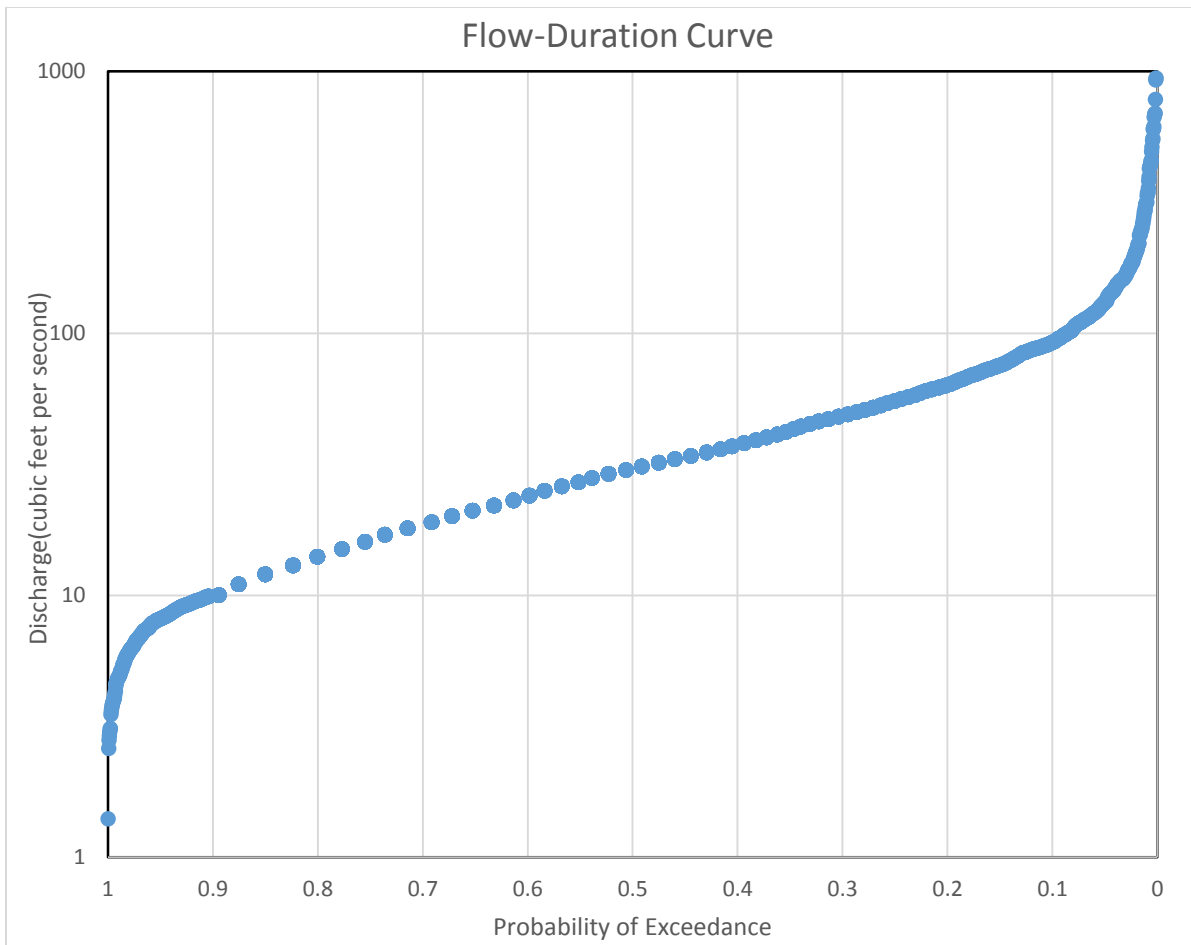


Figure 20: Flow Duration Curve (Frequency Distribution)

4.3 Hydraulic Analysis

Using the design equations established in sections 2.4 and 3.4 of the background and methodology, a graph was produced showing the relationship between the flow over the dam and interval values for the depth of the water over the dam, as seen in Figure 21.

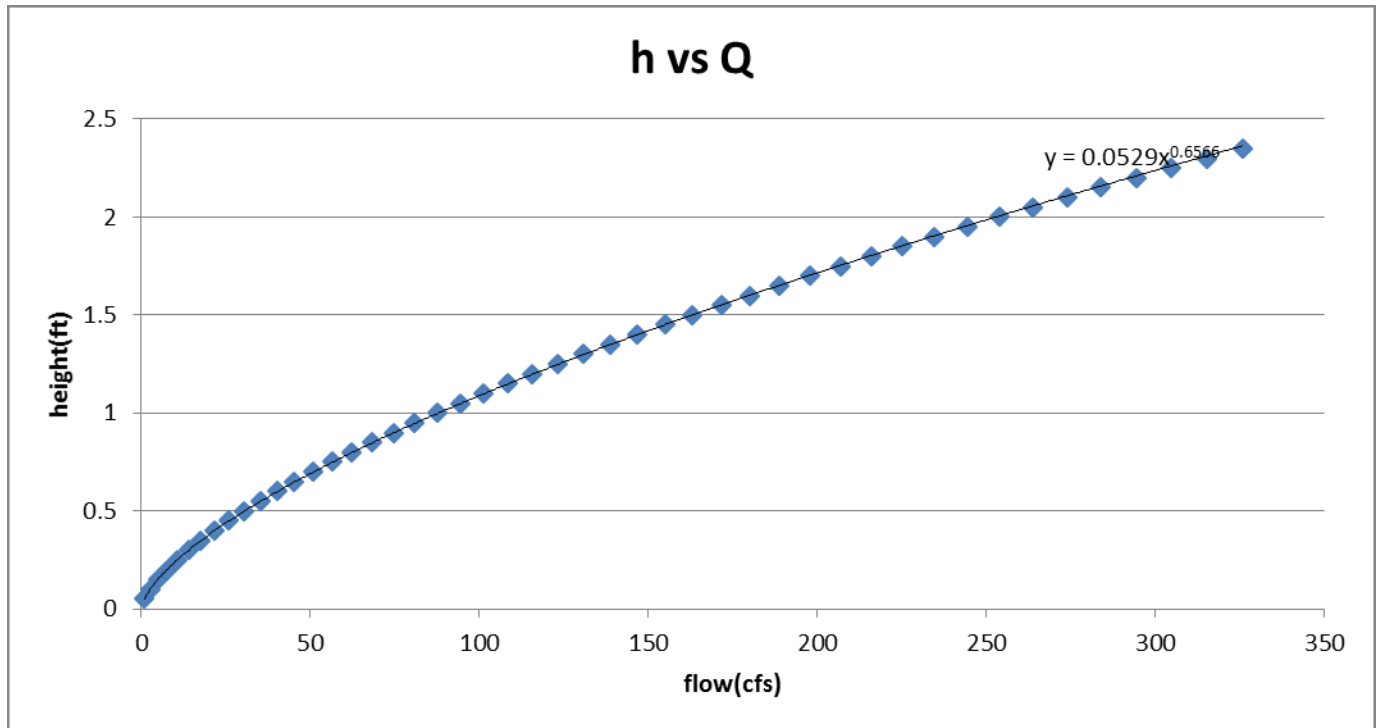


Figure 21: Height vs Flow Relationship

The velocity of the flow downstream of the dam was determined using Manning’s equation and the grade of the river determined from elevations measured while surveying the site. The flow data are presented in the table below.

Table 4: Flow Data Obtained from Manning's Equation

Flow of the River	Assumed River Width	Expected River Height	Expected Velocity Downstream of the Dam
Average:48 cfs	26 ft	0.80 ft	2.32 ft/s
95% Minimum: 8.1 cfs	26 ft	0.27 ft	1.16 ft/s
5% Maximum: 132 cfs	26 ft	1.48 ft	3.42 ft/s

4.4 Design of the Passage

This section provides the final results of hydraulic calculations and the required dimensions determined through the hydraulic analysis of the Steep passage and the Denil passage.

4.4.1 Denil Passage Flow Conditions

Following the guide recommendations in *Fish Passes: Design, Dimensions, and Monitoring* (UN FAD, 2002) the optimum values for the expected perpendicular height of the water in the passage were determined to be found when the flow going through the passage was between

12.5 cfs and 17.5 cfs based on the design equations. Values for h_o were then calculated for the values of h^* based on the best fit curve of the relation of h^* and h_o as shown in Figure 22. The equation was used as follows:

Equation 67

$$h_o = 1.1765h^{*0.898}$$

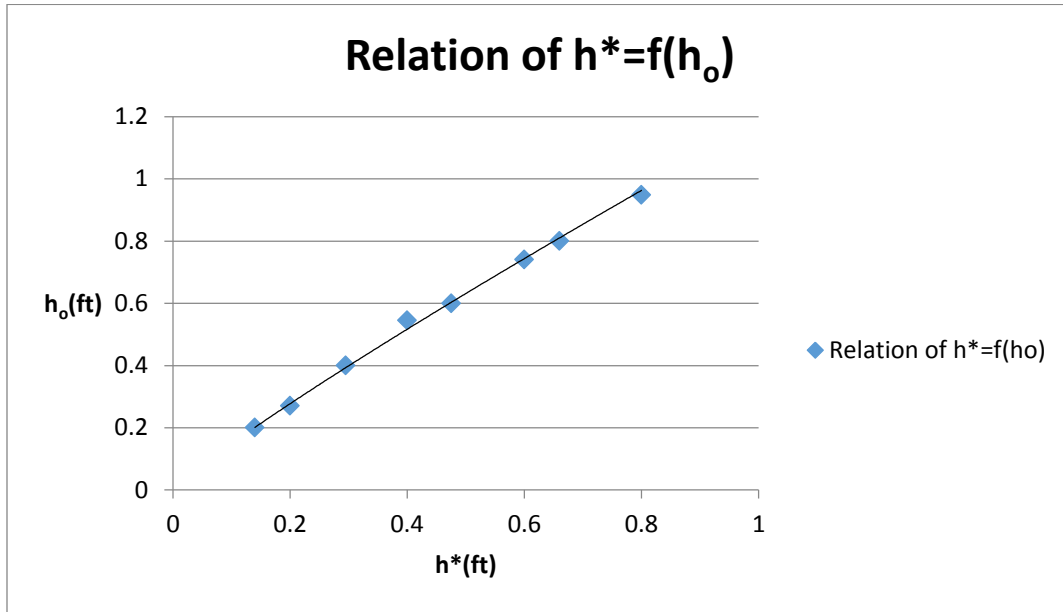


Figure 22: Relation of $h^*=f(h_o)$

With both of these values the flow of the river was determined for varying values of the distance from the bottom of the fish passage to the top of the dam. These data were then analyzed to determine what the best value for that distance would be so that the flow going over the dam could be maximized while still having the appropriate flow in the passage. As highlighted in Figure 23, a value of 1.9 ft was chosen.

Table 5: Expected Flows

Expected Flows When Implementing Denil Passage With a 1.9-ft offset			
	Flow Through Passage (cfs)	Flow Over Dam (cfs)	Flow of River (cfs)
Expected High Flow	18.75	113.25	132
Expected Average Flow	15.2	32.8	48
Expected Low Flow	8.1	0	8.1

4.4.2 Denil Passage Resting Pool

The denil passage resting pool was determined to be a 2ft by 2ft pool with a depth of 3.5ft using the design equation. This allowed for the volumetric power dissipation value to be low enough that it would not affect the fish and their ability to traverse the passage. The resting pool will be located at the corner of the fish passage. The passage channel will enter the resting pool on one side and exit on an adjacent side to the entrance.

4.4.3 Steeppass Flow Conditions

Figure 24 was used to determine an ideal value for the vertical distance from the bottom of the fish passage to the top of the dam, x . The value for x chosen needed to allow the flow through the passage to remain within a range adequate for herring. A flow too large may exceed the maximum velocity that herring can swim and a flow too low may make it impossible for the herring to swim upstream through the passage.

existing appearance. The round value of 1.5-ft should also make construction easier than some other options.

See Table 7 for a summary the flows expected to be seen through the passage and over the dam during expected high and low flows of the river.

Table 7: Flow Summary

Expected Flows When Implementing a Steeppass With a 1.5-ft offset			
	Flow Through Passage (cfs)	Flow Over Dam (cfs)	Flow of River (cfs)
Expected High Flow	28.9	103.1	132
Expected Average Flow	18.8	19.2	48
Expected Low Flow	8.1	0	8.1

4.5 Final Concrete Design

This section contains layout plans for the final layout of the designed concrete denil fish passage.

4.5.1 Placement of Passage Next to Dam

Figure 25 shows the placement of the denil passage in green. The passage will run along the existing dam and will be attached to the portion of the dam next to the existing low flow gate.

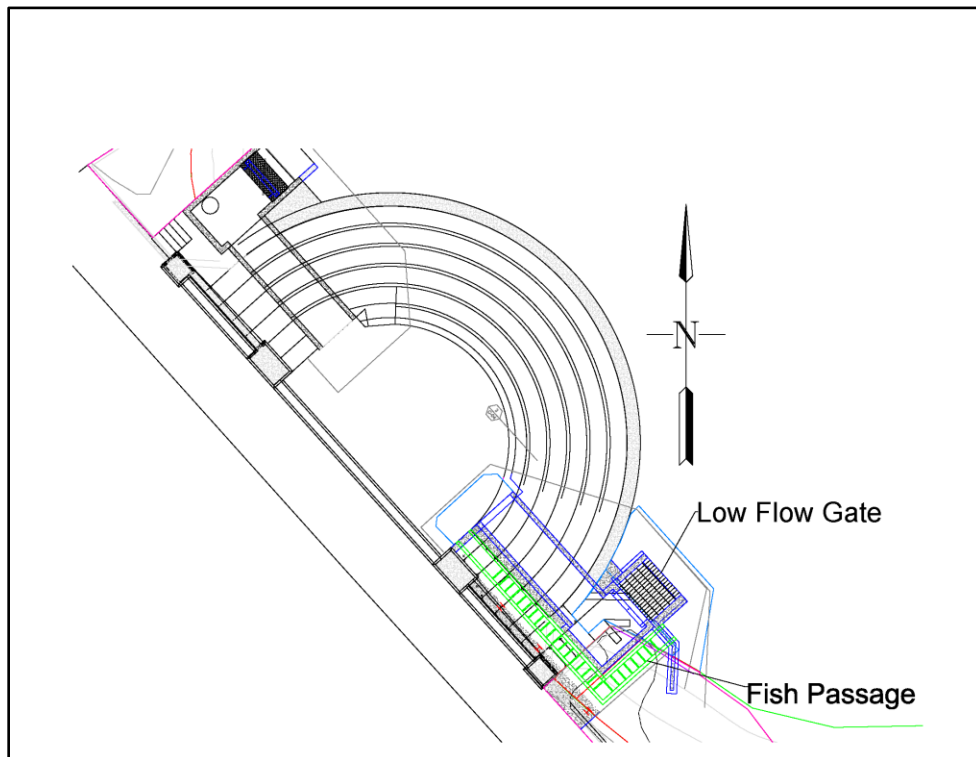


Figure 25: Top View of the Dam and the Fish Passage

4.5.2 Detailed Overview of Passage

The figure below shows the overview layout of the denil passage. As shown, the passage has a 15-ft and a 32-ft section. The 32-ft section slopes for a horizontal distance of 25-ft and spans 8-ft flat against the ground. The flat section contains no baffles. The two sections are joined together by the resting pool.

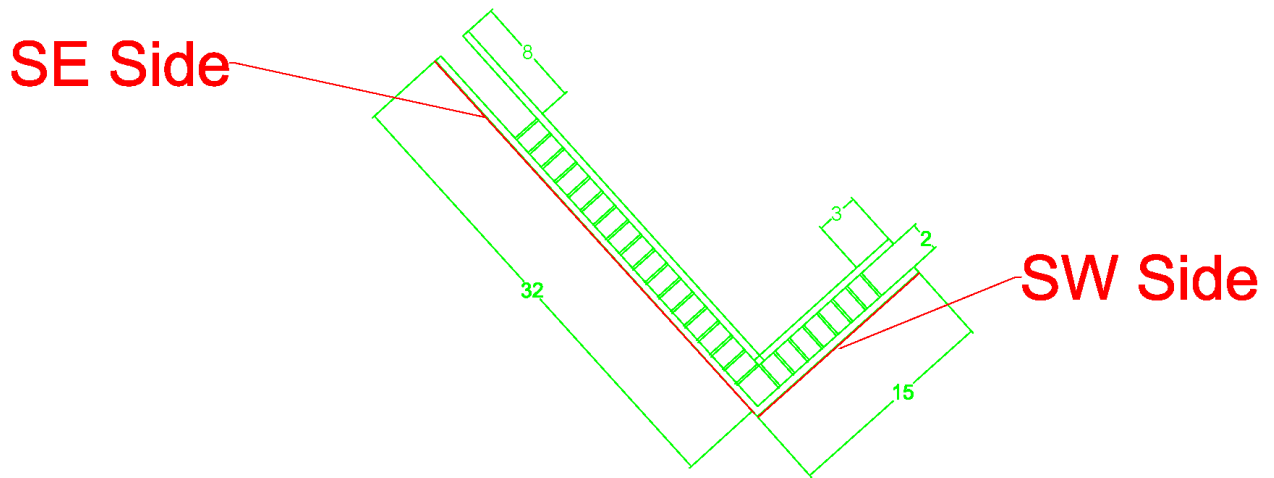


Figure 26: Top View of the Passage

4.5.3 Side View of Passage

The two sections of the passage can each be seen in the 2 side views shown below. Both sections are oriented at a 1:5 slope.

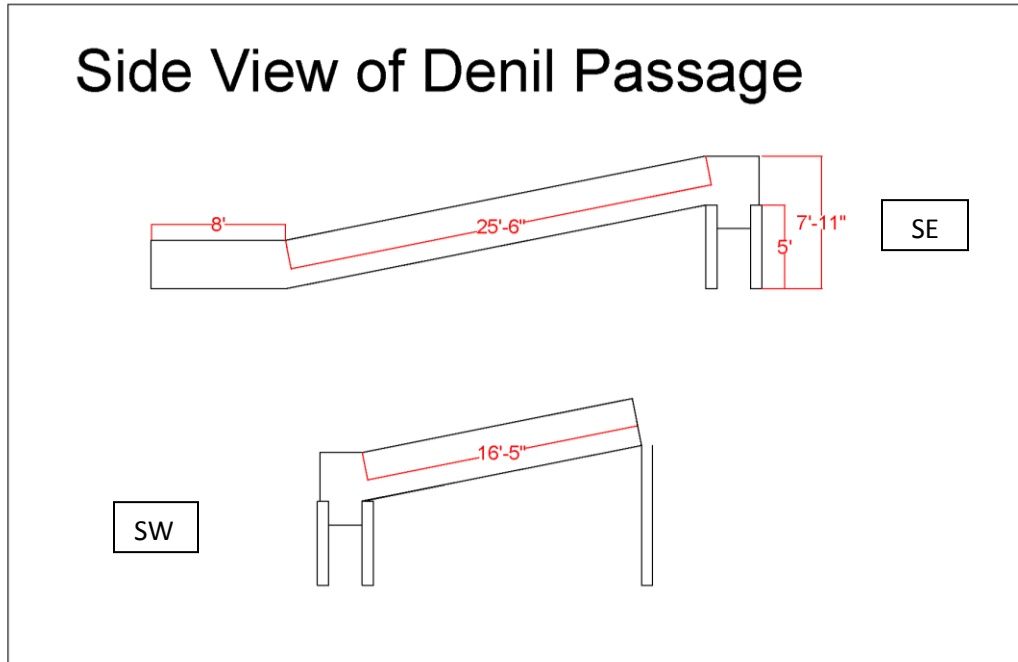


Figure 27: Side View of Denil Passage

4.6 Structural Analysis

The results for the structural analysis of the baffle design, reinforcement for the channel structure, and analysis of the new loadings on the dam are outline in the following section.

4.6.1 Denil Passage Baffle Design

Using the design equations and recommended values outlined in previous chapters (see section 3.6.1), the dimensions for the baffles were calculated. Figure 28 shows the dimensions for the final baffle.

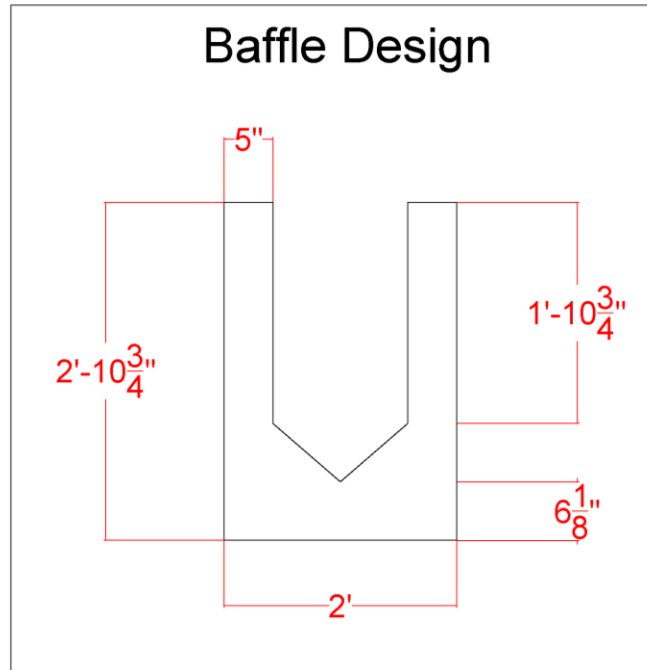


Figure 28: Baffle Design

The baffles were designed assuming to be made out of white oak as recommended for use by Brian Waz of the U.S. Fish and Wildlife Service. The thickness of the baffles was determined to be 1.7 inches thick, governed by the bending stress of the central section of the baffles. Larger baffle thicknesses such as 1.75-in or 2-in may be more common sizes to find and may be used instead of 1.7-in. See Appendix F for full calculations.

4.6.2 Denil Channel and Pool Wall Design

The driving factor for determining the thickness of the walls was the coverage needed for the re-bar due to ACI standards while the height of the walls were governed by the height of the baffles. The channel wall design is as seen in Figure 29. See Appendix F for full calculations.

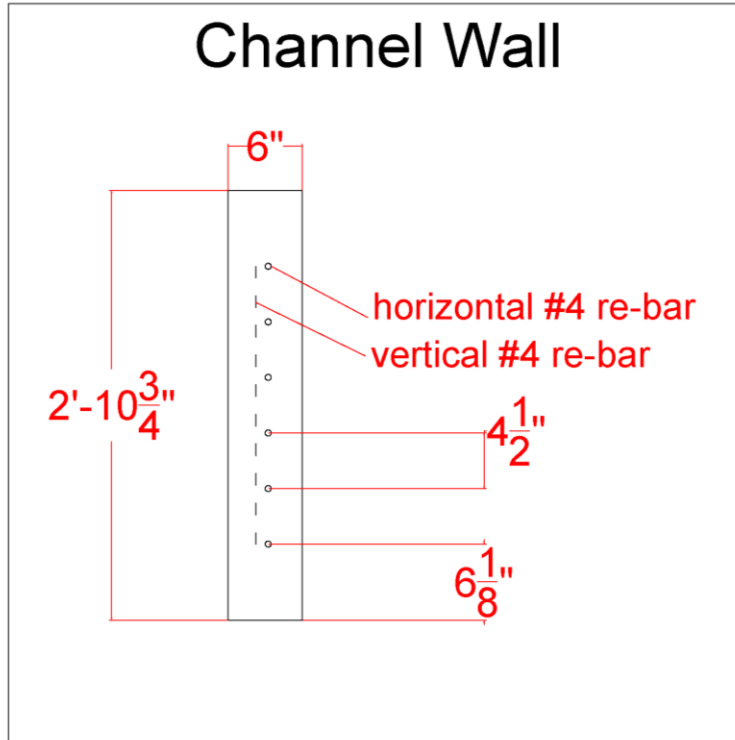


Figure 29: Channel Wall Design

The resting pool walls were determined using the same design equations as the channel walls as seen in section 3.6.3. The driving factor in determining the thickness of the walls was again the coverage needed for the re-bar while the height of the walls was determined by the desired depth of the pool calculated from the design equation provided by Fish Passes: Design, Dimensions and Monitoring. Refer to Figure 30 for a visual of the resting pool walls.

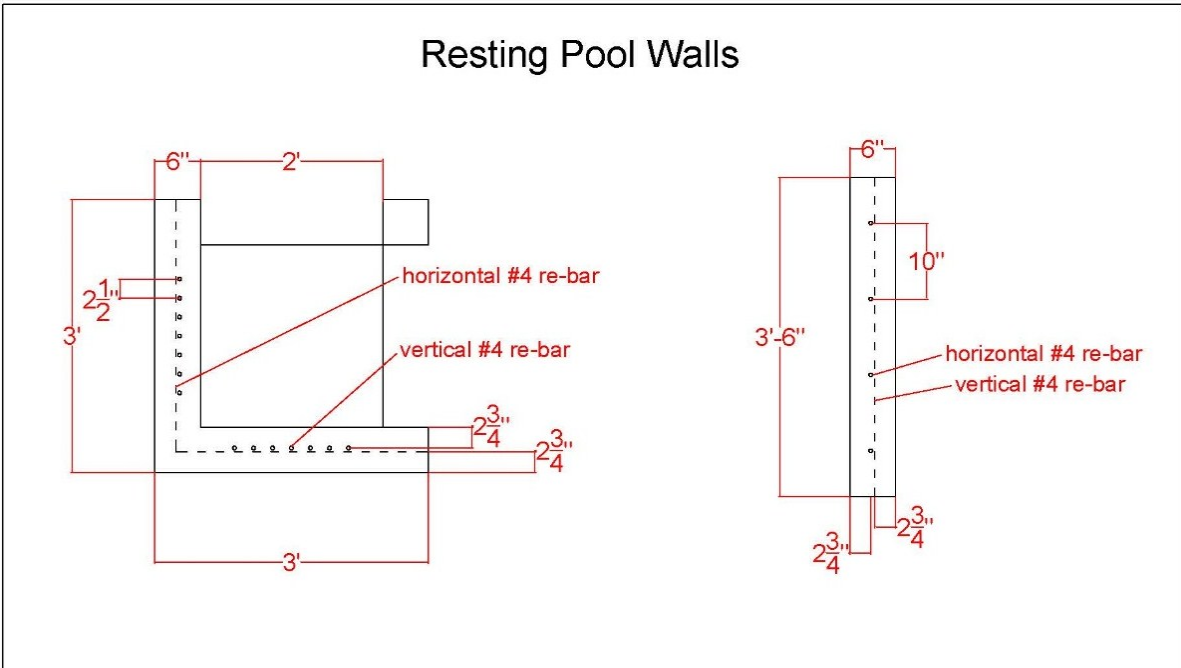


Figure 30: Resting Pool Wall Designs

4.6.3 Denil Channel Bottom Design

Figure 31 provides a visual representation of the bottom of the channel with dimensions and including reinforcing bar. The thickness of the bottom of the channel was governed by the shear forces on the channel. This is because it is simply supported and half the weight of the channel (filled with water) is supported by the bottom. The width was simply determined from the added width of the baffles and designed for the passage with the designed channel walls. Refer to Appendix F for full calculations.

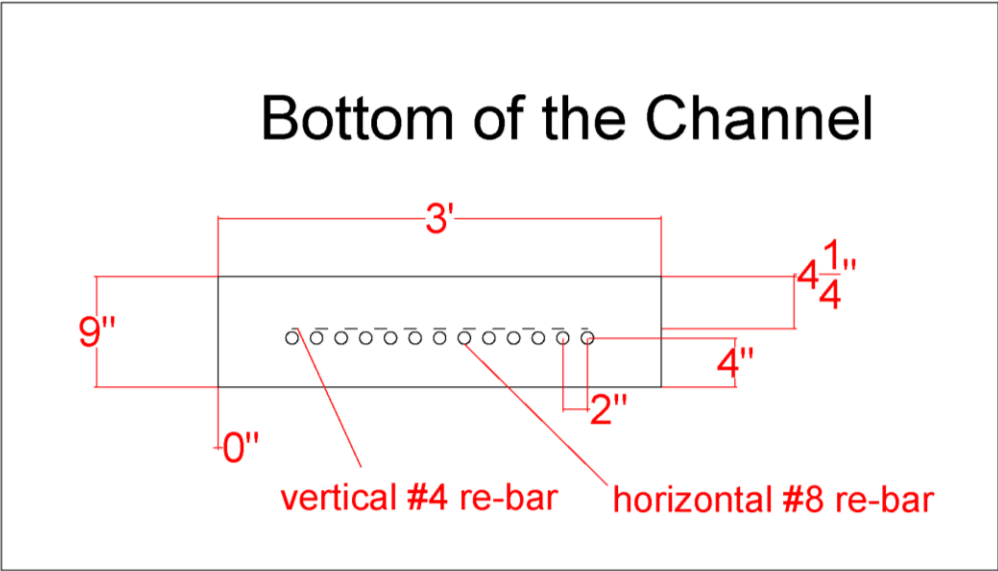


Figure 31: Bottom of the Channel

4.6.4 Denil Resting Pool Bottom

Figure 32 shows the final design for the resting pool base. The thickness for the pool was governed by the covering needs of the re-bar. The width was based off of the dimensions determined for the fish passage as seen in section 4.4.2. See Appendix F for full calculations.

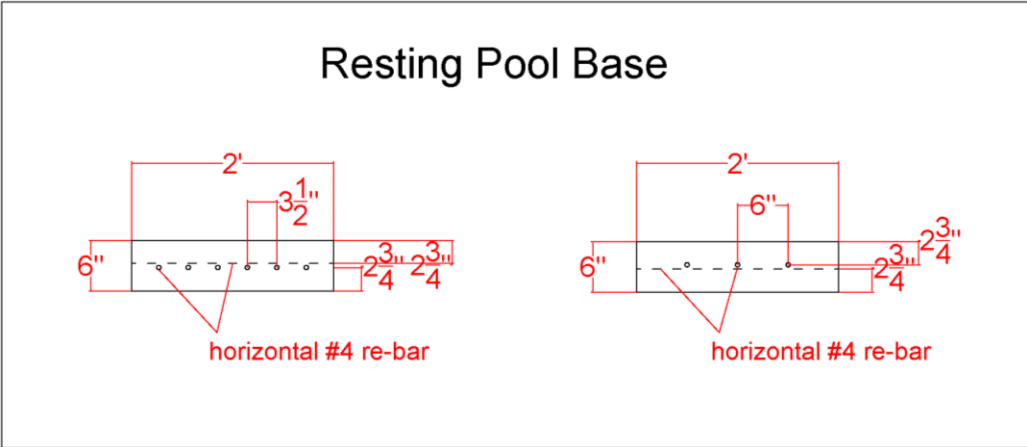


Figure 32: Resting Pool Base Design

4.6.5 Denil Resting pool Supports

Figure 33 shows a diagram of dimensions of the designed supports for the resting pool. The thickness of the supports were governed by the coverage needed for the re-bar. The height of the supports was determined by the slope of the passage. See Appendix F for full calculations.

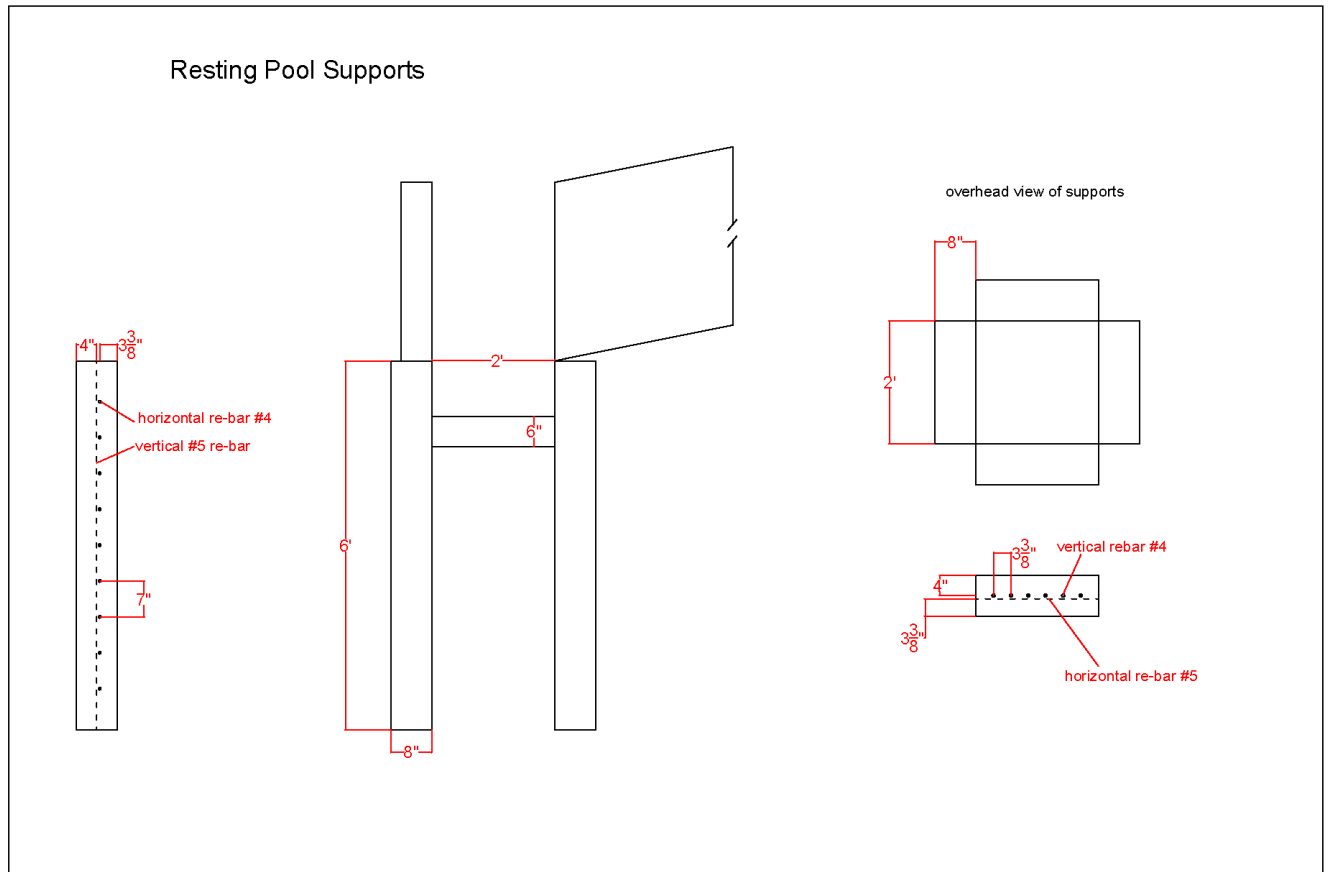


Figure 33: Resting Pool Supports

4.6.6 Denil Passage Impact on the Existing Dam

To determine the effect the passage would have on the dam, the axial compressive load, the stress due to water pressure, and the bending stress due to the vertical load were all calculated and summed. The total stress on the dam with the addition of the loading of the fish passage was found to be 280psi. If the concrete section was adequately designed with reinforcement, the dam should not need additional supports to carry the passage. Refer to Appendix F for full calculations.

4.7 Economic Analysis

The construction costs for general fish passages were obtained from Brian Waz and used to estimate a cost for the considered fish passages. The estimated costs of the fish passages considered in this project are presented in Table 8:

Table 8: Fish Way Pricing Per Foot Rise

Fishway Type	Cost/Foot Rise	Total Cost
Denil	\$45,800	\$503,400
Steeppass	\$24,700	\$271,300

Note that the values above are estimates that account for material, labor, and permitting costs for the passages.

See Figure 34 for the quotation of the breakdown of general steeppass costs as provided by Nancy DeWall with Sheepscot Machine Works. Note that this is just a general cost estimate based on projects the company normal performs and that the quote provided does not include installation or permitting costs for the passage. This cost breakdown is not an estimate for this project in particular.



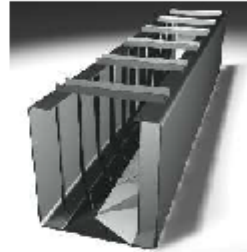
MACHINE WORKS
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Anthony Guerra
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 Fax:
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Budgetary Quotation

Quote No. 6325-1213

Quote Date:12/11/2013
 Revision Date:12/11/2013



Alaska Steeppass Fishway Assembly

Following is a list of items typically used to construct a variety of SteepPass Fishway configurations:

Description	Ut Price	Qty	Ext Price
Overview Notes	Fishway components are built from superior marine grade 5052 aluminum plate.		
10 ft Aluminum Steeppass Fish Ladder	\$6,500	1	\$6,500
5 ft Aluminum Steeppass Fish Ladder	\$3,850	1	\$3,850
10 ft Aluminum Steeppass Fish Ladder Shell	\$3,800	1	\$3,800
Joint Plate	\$510	1	\$510
Angle Adapter	\$1,890	1	\$1,890
Up Stream Adapter w/ Slide Gate	\$2,130	1	\$2,130
Grating	\$1,470	1	\$1,470
Inlet Pool	\$13,500	1	\$13,500
Resting Pool	\$20,000	1	\$20,000
Custom Components	Other custom fabrications are available such as turning pools, and special adapters. Please contact us should you have further requirements.		

Figure 34: Budgetary Quotation Provided by Sheepscot Machine Works

5.0 Conclusion and Recommendations

In summary, this project included a design of a denil passage and provided information on the feasibility of steppass fishway to allow for fish passage for the Center Falls Dam on the Aberjona River in Winchester, Massachusetts. The passage was designed through a series of different analyses. It started with a hydrologic analysis to estimate probable flows for the river followed by a hydraulic analysis of the area around the dam and of the fish passage to determine dimensions and placement for the structure to ensure proper flow in the channel of the passage. A structural analysis was then performed to determine structural stability and establish a public safety factor ending with an economic analysis to provide some basic information on costs of the project to the town. The analyses and design included in this report provide a basis for further efforts to implement a fish ladder at this site.

5.1 Fish Passage Recommendations

The following two sections provide some recommendations for the two fish passage alternatives that were evaluated in this report.

5.1.1 Recommendations for Implementing a Denil Passage

The final design for the denil passage does not include a mix design for the concrete used on the structure. One of the recommendations at the end of the design is for the concrete chosen to have proper air entrainment properties since the structure will have freeze thaw issues since it will be in constant contact with water and is placed in the New England area. Another recommendation is to use a sealant on the final concrete structure to provide a protective coating against moisture however; the sealant would need to be nontoxic as so to not have detrimental effects on the fish and the environment.

If the Town of Winchester decides to choose the denil passage for the fish passage they should also consider the possibility of a removable floating curtain or wall that can be used when the herring are attempting to return to the sea. This curtain would serve as a way to guide the fish back down the fish passage so they don't wind up injuring themselves trying to swim over the dam. Since the baffles could be removed at this point, the passage would serve as a smooth way back down the river.

A final recommendation to add to the fish passage would be a fish trap. Since there will be a portion of the passage that is a straight with no baffles, this section could be turned in a fish trap so that the herring could be tagged or a fish counting system could also be installed in the area if studies needed to be done on the herring using the pass.

5.1.2 Recommendation to Implement a Steppass

The hydraulic analysis conducted on the steppass for the area showed that it would be feasible to have a steppass positioned on the Center Falls Dam. Although the design may be less aesthetically pleasing due to its aluminum framework, it is still recommended that Sheepscot Machine works be contacted to create a formal design for a steppass for the dam. The reasoning behind this is the fact that economically the steppass is the best choice from

the information presented in the previous chapter. The cost for the denil can be expected to be almost double that of the steppass. Since available funding is uncertain at this time due to the need to repair the dam, it would be advisable to look further into the less expensive steppass design as a short-term solution.

5.2 Future Research

Future research that could benefit fish passage design would be more research into steppass design. Currently there is little information on steppass design available to the general public since steppasses are always prefabricated. It is recommended that a future MQP be done with a steppass design company so that there could be a published paper available for general use. This would provide a base from which a steppass could be fabricated for any dam based off of recommended values laid out by the designers.

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Appendix A: MQP Proposal

Major Qualifying Project Report Proposal:

Submitted to the Faculty
of the
WORCESTER POLYTECHNIC INSTITUTE
in partial fulfillment of the requirements for the
Degree of Bachelor of Science
by

Peter Eggleston

Anthony Guerra

Date: 17 October 2013

Approved:

Professor Leonard Albano, Major Advisor

Professor Paul Mathisen, Major Advisor

Abstract

Due to the increasing number of dams in Massachusetts, river herring populations have been declining over the course of the past decade. The focus of this project is a fish passage for the Center Falls Dam on the Aberjona River in downtown Winchester. Through the use of hydraulic and structural analysis the dam will be assessed and a fish passage designed to provide a way for river herring to properly spawn upstream of the dam.

1.0 Introduction

Throughout the course of history dams have been used for retaining water and collecting water for storage. While dams serve their purpose to humans for things such as reservoirs of drinking water and flood control, they also have a rather large environmental impact on the different ecosystems in which they are placed. Some impacts that dams have on the environment are trapping of sediment that are critical to physical processes downstream of the dam, changes in temperature, chemical composition, and dissolved oxygen levels, and the blocking of fish migrations. New England and Massachusetts specifically is home to a variety of different types of dams in various bodies of water across the state.

The Aberjona River is one of many rivers that lie in the Mystic River Watershed. It runs for over nine miles through the northwestern suburbs of Boston before it empties into the Mystic Lakes. As the areas around it have become more settled, people have started to affect the river system, and the wildlife within it, more and more. With the advent of dams for flood control, the river's environmental habitat has been changing drastically. Two particular species affected by the changes are alewife and blueback herring, collectively known as river herring. Due to the dams built at various points on the Aberjona River, herring populations have declined over the course of time because of these obstructions to their migration patterns. Through the manufacturing of fish passages, river herring can be provided an opportunity to reach more appropriate spawning grounds. The objective of this project is to design a fish passage to be implemented by the Town of Winchester in the Center Falls Dam on the Aberjona River in order to accommodate the migration of aquatic life, in particular herring.

1.1 Project Scope

The Center Falls Dam, as seen in Figure 1, in downtown Winchester on the Aberjona River is the focus of this project. The dam is a concrete arch dam used mainly as flood control. Typically before a big storm the water level in the adjacent pond is drained to allow for more storage as necessary to avoid flooding in the downtown area. The purpose of this project is to develop a fish passage design for the Town of Winchester that works aesthetically, fitting into the historical feel of the area, while also being affordable. The passage will be designed by performing a hydraulic analysis on the dam, designing a fish passage including style of the passage, placement of entrance and exit to the passage, and additional features, a structural analysis of the designed fish passage, and a structural analysis of the dam with the new loads from the fish passage. The following sections of report will cover the capstone design requirements of the project, background information to understand the project, and the proposed methodology for the project.



Figure 35: Map of downtown Winchester and the Aberjona River. Point A marks the Center Falls Dam (Google Maps, 2013)

1.2 Capstone Design

This project focuses on the design of a fish passage for the Town of Winchester in the Center Falls Dam on the Aberjona River. Two students will author the project, both majoring in civil engineering with focusses in structural engineering and environmental engineering. Through environmental and structural design analysis of existing conditions, a design that meets the needs of the project will be developed while meeting the Capstone Design requirements set by the American Society of Civil Engineers.

An in-depth study on the herring will be conducted to ensure that the fish will be able to traverse the passage created in a safe and natural manner. There will also be a hydraulic analysis to establish flows around the dam. The analysis will determine the flows that will run through the passage and help to identify the turbulence that will affect the fish attempting to enter the stream from the pass. These aspects of the project will cover environmental, health, safety, sustainability, and ethical issues. The structural design produced for the passage will cover the actual physical design and placement of the pass, the forces that the structure must be able to withstand from year-round flows, and the material the pass will be constructed of that allow for proper structural integrity. These aspects of the design will illustrate manufacturability and health and safety issues.

Some constraints on the project also stem from the Town of Winchester itself since the location of the passage will be in the downtown area. The passage needs to fit aesthetically with the dam since it is considered a historical part of town and is placed in a populated area. The passage will also have different regulatory issues due to the nature of construction along with the anticipated needed future maintenance of the fish passage. These constraints show social and political issues. Overall the design of the passage will also be constrained by the funding provided. Due to the need to renovate the dam

itself, there is now less money set aside for the construction of the fish passage than originally anticipated so the design needs to account for a smaller budget. This economic limitation will also affect the design of the passage for the design needs to take its construction cost into consideration.

2.0 Background

In order to understand the scope of the project, background research was conducted. The more critical information needed to analyze the project was compiled into the following sections to provide information on existing conditions at the dam, herring, and fish passages.

2.1 Herring

The Mystic River Watershed is home to a variety of aquatic life including river herring. Although there are two different types of river herring, they are generally categorized together due to the difficulties of distinguishing the two species. Both species of herring are considered to be anadromous, meaning that they are born in freshwater but then migrate to saltwater in the earlier stages of life. Some of the distinguishing characteristics of the two types of herring can be found in Table 1.

Table 1: Traits of Alewife and Blueback Herring

	Alewife	Blueback
Lifespans	Up to 10 years	Up to 8 years
Size	Lengths of 14 to 15 inches	Maximum size of 16 inches
Color Scheme	Bronze coloring in the dorsal region	Blue coloring in the dorsal region
Egg Production while Spawning	Females produce 60,000-300,000 eggs	Females produce 60,000-103,000 eggs

One important characteristic that the two types of river herring share though is swimming speeds. Herring, and other fish, have three basic swimming speeds: cruising, sustained, and darting. A cruising swim speed is one typically used for movement and migration that can be continuous for hours at a time. Sustained speeds are those that are maintained for minutes at a time, usually used to get through obstacles while migrating. Darting speed is a single effort used when feeding or sometimes for evasion purposes. The main ability for fish to navigate obstructions though can be based off of the species' sustained swimming speed but should be well under the darting speed of the fish. Fish passages can be considered as an obstacle that a sustained swimming speed throughout is acceptable for aquatic life migration. For blueback and alewife herring, the sustained speed is about 1.5 m/s. (Bell, 1990)

A rather unfortunate piece of data about river herring is the decline of the species. In a study by Peter Marteka (2004), he showed that from 1985 to 2003 there was a drastic drop in herring counts in the Connecticut River from approximately 600,000 herring to only 1300 respectively. These declining trends have also been observed in various states throughout New England including Massachusetts and the Mystic River Watershed. Today, both alewife and blueback herring are considered species of concern

meaning that the NOAA National Marine Fisheries Service has inadequate information to place the species under the Endangered Species Act but there is concern for the viability of the species. Some factors behind the decline of the herring are habitat degradation, fishing, and loss of habitat from dam construction. (NOAA)

One way the decline of herring from dam construction is fought is through the installation of fish passages which allow for the fish to migrate upstream to spawn.

2.2 Fish Passages

The ideal solution for allowing fish to swim up an obstructed stream is to remove the obstruction. In the case that the obstruction is necessary, such as a dam for flood control, removal may not be a viable option as it may cause problems in the area. A fish passage is a solution that can be applied in such a case. A fish passage is a structure that provides an alternate pathway that allows fish to navigate around a major obstacle. Implementing a passage for fish to swim around the obstruction will allow fish to migrate upstream relatively uninhibited while allowing the dam or other obstruction to remain where it is.

The United States National Oceanic and Atmospheric Administration (NOAA) and the United Nations Fisheries and Aquaculture Department (FAD) provide information on what should be considered when implementing a fish passage.

The FAD(2002) and NOAA(2013) state that the flow passing through a fish passage should be high enough for fish to migrate upstream while not being so high that the fish become fatigued. NOAA suggests that the flow within the fish passage be controlled within a range between a minimum flow and a maximum flow. The minimum flow is the lowest flow in which the species of concern is expected to be present while the maximum flow is the highest flow in which the species is expected to be present. The flow within the passage should exceed the minimum flow 95% of the time and exceed the maximum flow 5% of the time during the spawning season of the fish. If the distance of the passage can tire fish, it is recommended to include rest areas of little to no flow where fish can stop for a while traveling up the passage.

The placement and orientation of the fish passage entrance should be considered carefully. Both NOAA and the FAD state that the entrances should be as far downstream from the obstacle as possible, but should also be placed in an area that the fish will notice the flow emitting from the entrance, known as the attraction flow. If there are high or turbulent flows near the obstacle, the fish may not notice the attraction flow and may miss the entrance. It may be better to place the entrance downstream of the obstacle where the water flow is calmer. The FAD suggests that the ideal orientation of the entrance is parallel with the river flow. This orientation will allow fish to enter without having to change direction too much. According to NOAA, the direction the entrance is oriented depends on the attraction flow conditions. An entrance with a flow velocity higher than that of the surrounding river should be oriented 0 to 45 degrees from the direction of river flow while an entrance with flow lower velocity than that of the surrounding river should be oriented 45 to 90 degrees from the direction of river flow. If a flow high enough to attract fish cannot be achieved without exceeding the flow limits in the passage, NOAA suggests that additional flow be routed from elsewhere to increase the attraction flow near the entrance of the passage without increasing the flow within the passage.

The placement of the exit of the passage also needs to be considered upstream of the obstruction. Both NOAA and the FAD stress the importance of choosing a safe, calm location for the exit. Too much turbulence or a large change in velocity may make it difficult for fish to re-enter the stream and continue upstream. The exit should also be far enough upstream from the obstruction so that the fish do not get caught near the obstruction. For example, the high water velocities near the top of a dam may sweep fish entering the river back downstream.

Additional features may be included to increase the functionality of the passage. NOAA and the FAD both suggest a floating “trash boom” to block floating debris from entering the passage and to provide a means to perform maintenance; this may include a gate at the exit to cut off flow through the passage. The FAD suggests placing a layer of substrate similar to that of the river bed along the bottom of the passage to create a more natural environment and to allow smaller migratory organisms to more easily navigate upstream. NOAA suggests implementing a hydraulic drop at the exit to increase the attraction flow into the river. NOAA also suggests placing an angled trash rack at the upstream exit to provide a method of filtering out debris that is easy to maintain.

2.2.1 Types of fish passages

Both the United States National Oceanic and Atmospheric Administration’s “Diadromous Fish Passage: A Primer on Technology, Planning, and Design for the Atlantic and Gulf Coasts” (2013) and the United Nations Fisheries and Aquaculture Department’s “FISH PASSES Design, Dimensions and Monitoring” (2002) present similar options for various aquatic passage designs. The three main types of fish passage design mentioned by the documents include Pool and Weir Fishways, Vertical Slot Fishways, and Baffled Chute Fishways.

Pool and Weir fishways consist of consecutive chambers each with a weir located at the top of the downstream wall allowing water to flow into the next chamber. The fish swimming through this type of passage are able to swim over the weirs or, if they are present, through orifices located near the bed of the passages. Orifices are only added when there is enough water; otherwise, the passage may be dewatered. These fishways function well with low flows; however, they require well-controlled head water. Variations in headwater will cause inconsistent flow within the passage. (UN FAD 2002, US NOAA 2013)

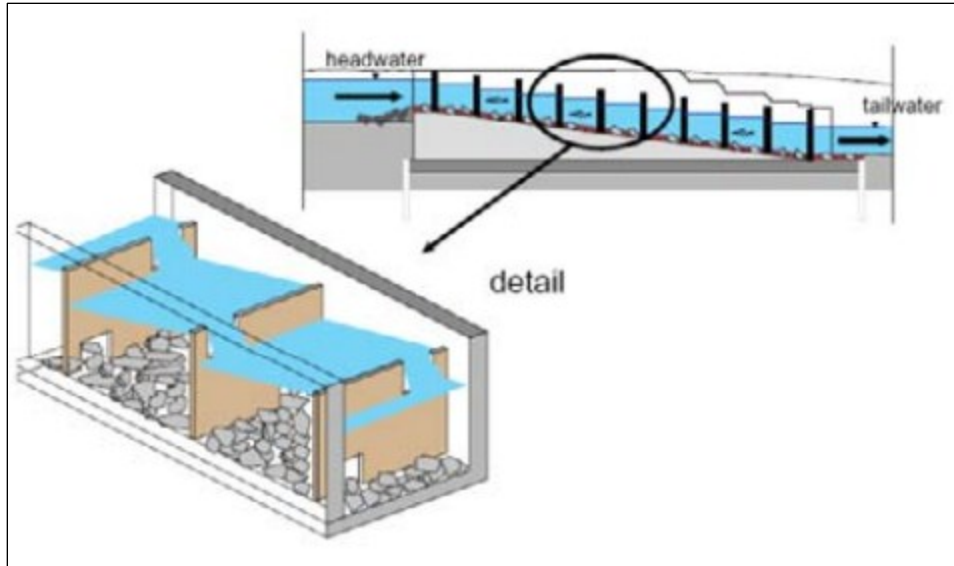


Figure 36: A diagram of a pool and Weir Fish Passage. (US NOAA)

Vertical Slot fishways are more common along the Atlantic Coast of the U.S than the pool and weir passages and are effective in a wide range of flow conditions. This style of passage is both versatile and yields positive results for many Atlantic coast species including American shad, river herring, and striped bass. These fishways consist of consecutive walls with one or two vertical openings in each wall. Baffle plates are usually included to reduce turbulence and dissipate energy. The benefit of the vertical openings is that as the water level changes, the percentage of the wall that the water can flow through remains the same. The pools between the vertical slot walls also provide an area for fish to rest while traveling up the passage. The problem with this type of passage is that narrow slots may cause the descaling and death of some fish. (US NOAA 2013)

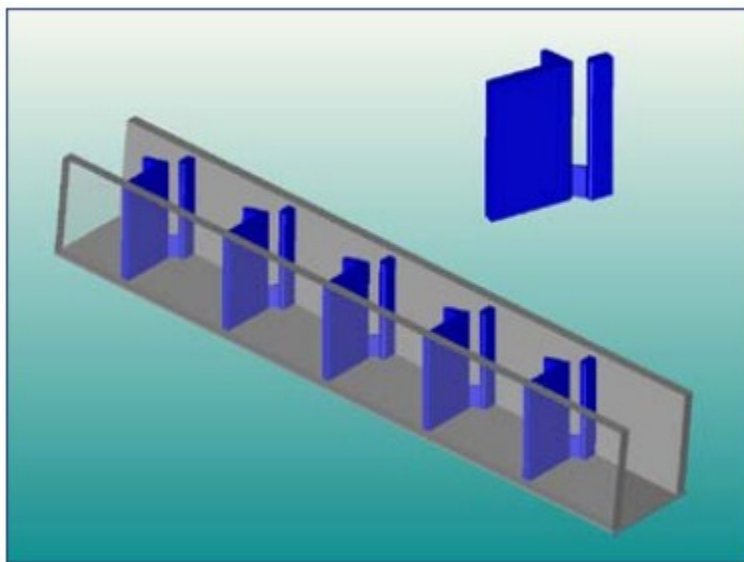


Figure 37: A diagram of a Vertical Slot Fish Passage. (US NOAA)

Baffled Chute Fishways incrementally reduce hydraulic head through the use of baffles. The baffles allow for a controlled hydraulic step and the dissipation of energy. There are two main types of a Baffled Chute Fishway, the Denil Fishway and the Steeppass. Standard Denil Fishways tend to be easier to build than Steeppasses but standard Denil passages usually have a lower incline. Steeppasses are more complex and more effective at dissipating energy than Denil passage which allows Steeppasses to be built with greater inclines. (US NOAA 2013) This is useful for areas that require a large change in elevation in a short distance. Both types of Baffled Chute Fishways can be built from a variety of materials and can be built for a relatively low cost compared to other fishways, such as pool and weir passages. Baffled Chute Fishways also have a few downsides to their use. If not properly maintained, the passage may become clogged. These fishways require a larger minimum flow than other passage styles. This flow needs to be met for the passage to function. During low flow conditions, the larger demand for water may increase the possibility of dewatering upstream. The high flow in this system may also cause problems for weaker fish. As with Vertical Slot Fishways, the baffles in the Baffled Chute Fishways may cause injury to the fish. (UN FAD 2002, US NOAA 2013)

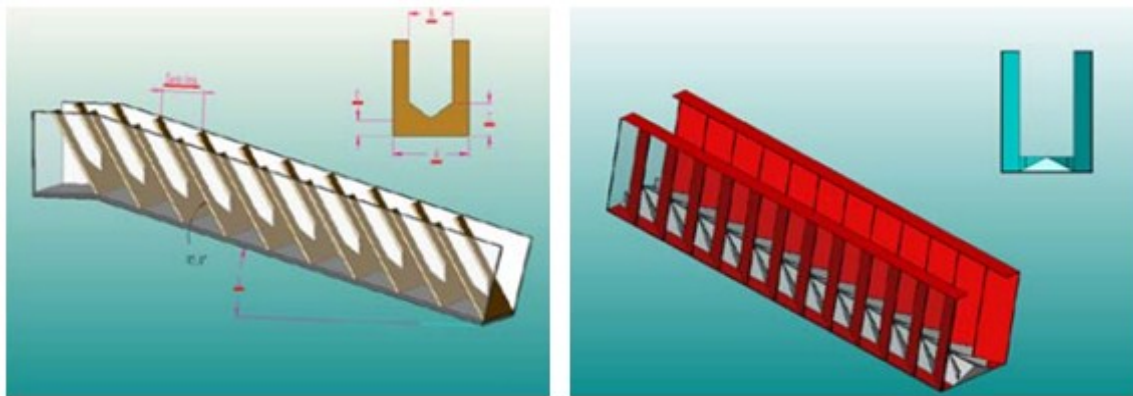


Figure 38: Diagrams of Baffled Chute Fish Passages. A Standard Denil Pass is shown on the left, and a Steep Pass is shown on the right. (US NOAA)

2.3 Center Falls Dam

The Center Falls Dam in Winchester Massachusetts is an arched dam that water flows over and down arched steps. This dam is located in the path of herring migration. Juvenile herring have been observed by the project team near the base of the dam and most likely spawn near or under a bridge that is located just downstream of the dam (B. Chase, October 2013). Adult herring most likely mate in this location because they cannot travel further upstream due to the dam. The dam may be considered a curved, broad-crested weir to calculate characteristics of flow passing over the top. (Refer to Appendix B for blueprints of the physical structure of the dam)



Figure 39: The Center Falls Dam, Winchester MA

2.3.1 Existing Condition of the Center Falls Dam

At the time of this project the Center Falls Dam is currently under construction. The construction began with the replacement of a gate valve and was extended when it was discovered that a portion of the dam's cascading steps had collapsed and needed to be repaired. During construction, water flowing from the Aberjona River has been diverted through a butterfly valve normally used for low flow conditions.

2.4 Summary

The Center Falls Dam needs a fish passage to allow for the herring population in the area to thrive. Although there are various types of passages for different situations, one will be decided on for the project that will best fit the constraints of the project scope. The next chapter will detail the methods used to determine the right fish passage to use for the dam. It will encompass data collection, a literature review, design and analysis of the hydraulic and structural aspects for both the passage and dam, and the creation of deliverables for the town of Winchester.

3.0 Methods

The goal of this project was to develop a design that will accommodate fish passage for the Center Falls Dam on the Aberjona River in Winchester, MA. The main tasks done to achieve this design are outlined in this chapter and are as follows:

data collection

literature review

hydraulic analysis

design of the passage

report preparation and deliverables

3.1 Data Collection

The collection of data was the start of research for the project. During a site visit on September 18, 2013, general observations of the dam were made. Blueprints of the dam were also obtained from Brian Waz, a Hydraulic Engineer from the Department of the US Fish and Wildlife Service, who explained details of the dam including the necessary determined location for the fish passage. Historical flow data of the Aberjona River was obtained from the USGS website. The data obtained includes the average flow for each day of an average year.

3.2 Literature Review

Background information used during the project was gathered from various sources such as textbooks, journal articles, and meetings with an engineer and biologist from the Division of Marine Fisheries and the US Fish and Wildlife Service. The range of subjects of information included biology, hydrology, fluid mechanics, structural analysis, and fish passage design.

Different Styles of fish passages were researched. Both the United Nations Fisheries and Aquaculture Department and the United States National Oceanic and Atmospheric Administration have produced documents presenting fish passage styles and designs. Using these documents, multiple styles of fish passages were examined to gain an understanding of the benefits and problems produced by each style. The overall knowledge obtained from these resources allowed for a base to which the passage could be designed.

3.3 Hydraulic Analysis

The United States Geological Survey (USGS) records flow data from points throughout the United States by monitoring stream gauges. Using data from the gauge upstream of the Center Falls Dam, the team will estimate the flow characteristics of the river and the water flowing over the dam during the migratory months of the river herring. The amount of flow will influence the flow available to pass through the fish passage while the velocity of the flow and turbulence will affect the ability of the fish to enter the stream from the passage.

Khosrojerdi and Kavianpour wrote a research article that includes an equation for calculating flow over a curved broad crested weir. The equation used is $Q = Cd * B * h^{1.5}$ where Q is the flow passing over the dam, B is the length of the dam, and h is the depth of water over the dam. Cd is a constant determined by the equation $Cd = \left(0.5 + 0.33 * \frac{h}{P} + \frac{h}{L}\right)^{0.6}$ where L is the thickness of dam and P is the height of the dam. Using these equations, excel will be used to graph a relationship between the flow over the dam (Q) and interval values for (h). The graph will be used to generate an equation to solve for h from given values of Q . Values for h will then be determined from the daily flows retrieved from the USGS database. Using the calculated values of h , flow velocity will then be calculated. In order to estimate downstream flow characteristics, riverbed dimensions will be researched. If dimensions cannot be found, assumptions of the slope of the riverbed will be made. The team will also use hydraulic analysis in order to determine loadings on the fish passage and to properly identify structural requirements. The United Nations FAD provides some equations and methods for analyzing hydraulic flows through the different styles of fish passages. (Refer to Appendix A for USGS flow data for the Aberjona River)

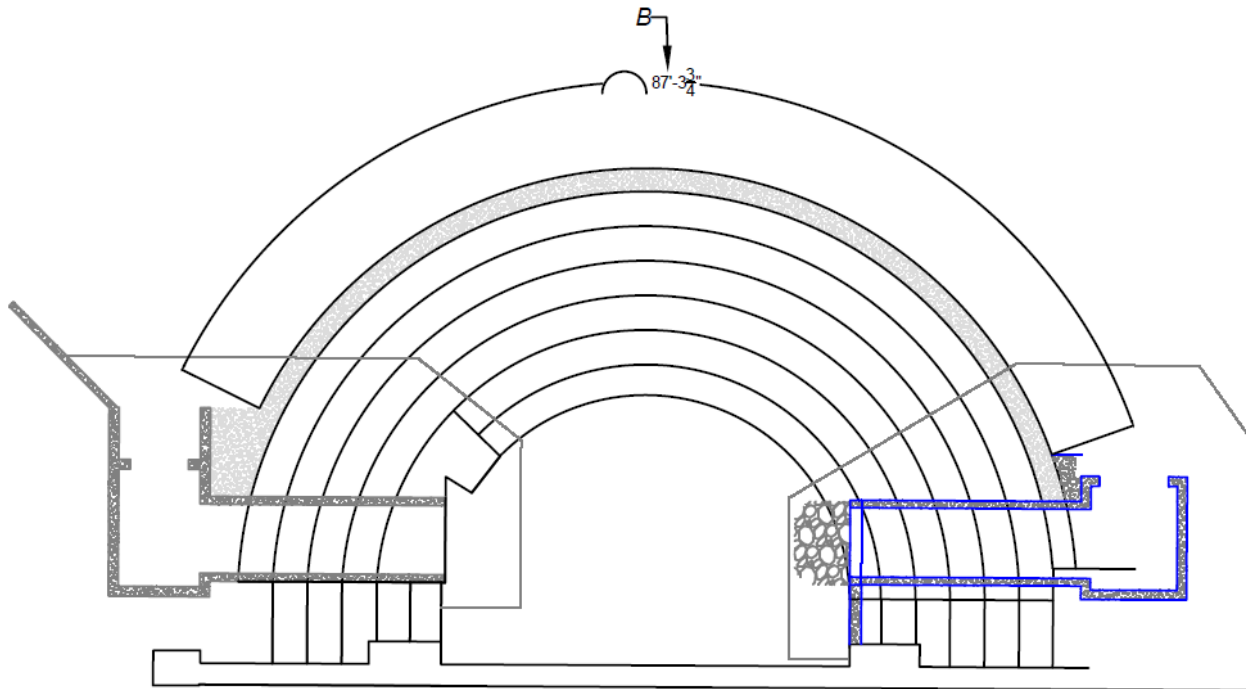


Figure: Overview of the Center Falls Dam from blueprints in Appendix B

Length = B

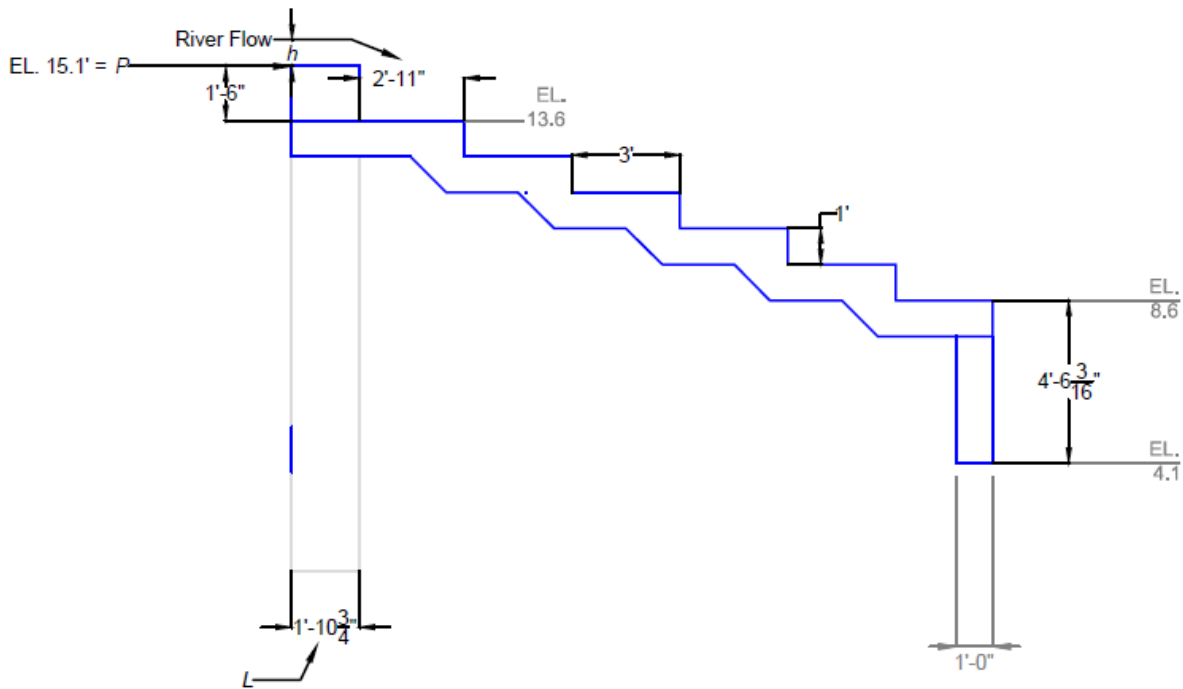


Figure: Section of the Center Falls Dam from blueprints in Appendix B

Width = L , Height of dam = P , Height of flow above dam = h

3.4 Design of the Passage

A style of fish passage will be chosen that best fits both spatial and flow restrictions. The style chosen will have to be capable of carrying adequate flow for the migrating fish while remaining small enough to fit in the allotted area. Due to spatial restraints, the styles available to be implemented may be restricted, however several appropriate designs will be considered. Different building materials will also be considered. The material chosen should be as inexpensive as possible while providing adequate structural integrity. The material and style of the passage should also provide a pleasant appearance.

Using the results of the hydraulic analysis of the dam, the best locations for the entrance and the exit of the passage will be chosen. The entrance location should ensure that the fish notice the attracting flow. The characteristics of the water at the base of the dam will be estimated based on the flow off the dam to get an idea of how much turbulence is occurring and to determine how far downstream the entrance should be located so that the attraction flow is not interrupted by the turbulence. The exit location will be far enough upstream to ensure the fish do not get swept back downstream due to the high water velocities occurring near the top of the dam. The velocity of the water at the top of the dam will be calculated to get an idea of what a safe, upstream distance will be.

Based on the placement of the entrance and exit of the passage, the required size of the passage will be determined. The size should allow adequate flow for the migrating fish to pass through and notice the attraction flow. Rest areas may be implemented to help prevent the fish from becoming fatigued. The rest areas may fit well in the turns of the fish passage (where baffles may be excluded anyway) so to limit fish injury. The addition of rest areas will impact the nature of the flow passing through the passage. The available flow to be diverted through the passage will be impacted by the placement of the entrance and exit of the passage. During the flow analysis within the passage, equations from the UN FAD “FISH PASSES Design, Dimensions and Monitoring” (UN FAD 2013) will be used. During this stage, alternative designs with different dimensions may be considered. An alternative design may be considered for an ideal setting without the spatial restraints provided by the dam reconstruction allowing for alternative passage styles and placements of the passage.

3.4.1 Structural Analysis

A structural analysis of the passage will be performed. Any necessary changes to the design will be made to ensure the passage can withstand loadings from the flows of the river throughout the year. The passage will also have to withstand loadings due to water pressure caused by different water levels between the river and the passage. Loadings and varying flows caused by an obstruction in the passage will also be considered during the analysis.

During the structural analysis, the impact of the passage on the dam will be analyzed to ensure that the structural integrity of the dam is not compromised. Loadings caused during the construction of the passage and while the passage is in use will be calculated. The stress and deflection of the dam due to the applied loadings and the normal loadings of the river will be calculated to make sure they remain within a safe range.

3.4.2 Hydraulic Design

Additional features of the passage will be considered. A gate or other mechanism may be designed to divert flow around the passage to allow for maintenance. Diverting the flow may also help decrease ice buildup in the passage in the winter. A means of preventing debris from entering the passage may also be designed. This may include a floating beam placed at the upstream exit of the passage.

Operation of the Passage

A description of how the passage should be used will be supplied. This may include operating the low flow valves to affect the attraction flow and shutting off the flow through the passage for the winter.

3.5 Economic Evaluation

The project will also include a cost estimation for the final design of the fish passage. Using project and material cost values found in the ENR Construction and Materials Cost Indexes, the cost of the project will be estimated. A final value will be recorded in the report at the end of the project since values may fluctuate and an as accurate as possible value is desired.

3.6 Report Preparation and Deliverables

A final report including a CAD drawing, cost estimates, design calculations, and recommendations for the passage will be prepared to summarize the results of the project's findings. The finalized document will serve as a guide to the Town of Winchester for construction of a fish passage in the Center Falls Dam. Lastly a tentative schedule for the work to be completed next term can be found in Appendix C at the end of this proposal.

Works Cited

Bell, Milo C. (1990). Fisheries handbook of engineering requirements and biological criteria (3rd Ed.). U.S. Army Corps of Engineers, North Pacific Division. Fish Passage Development and Evaluation Program. Pages 6.1 - 6.9.

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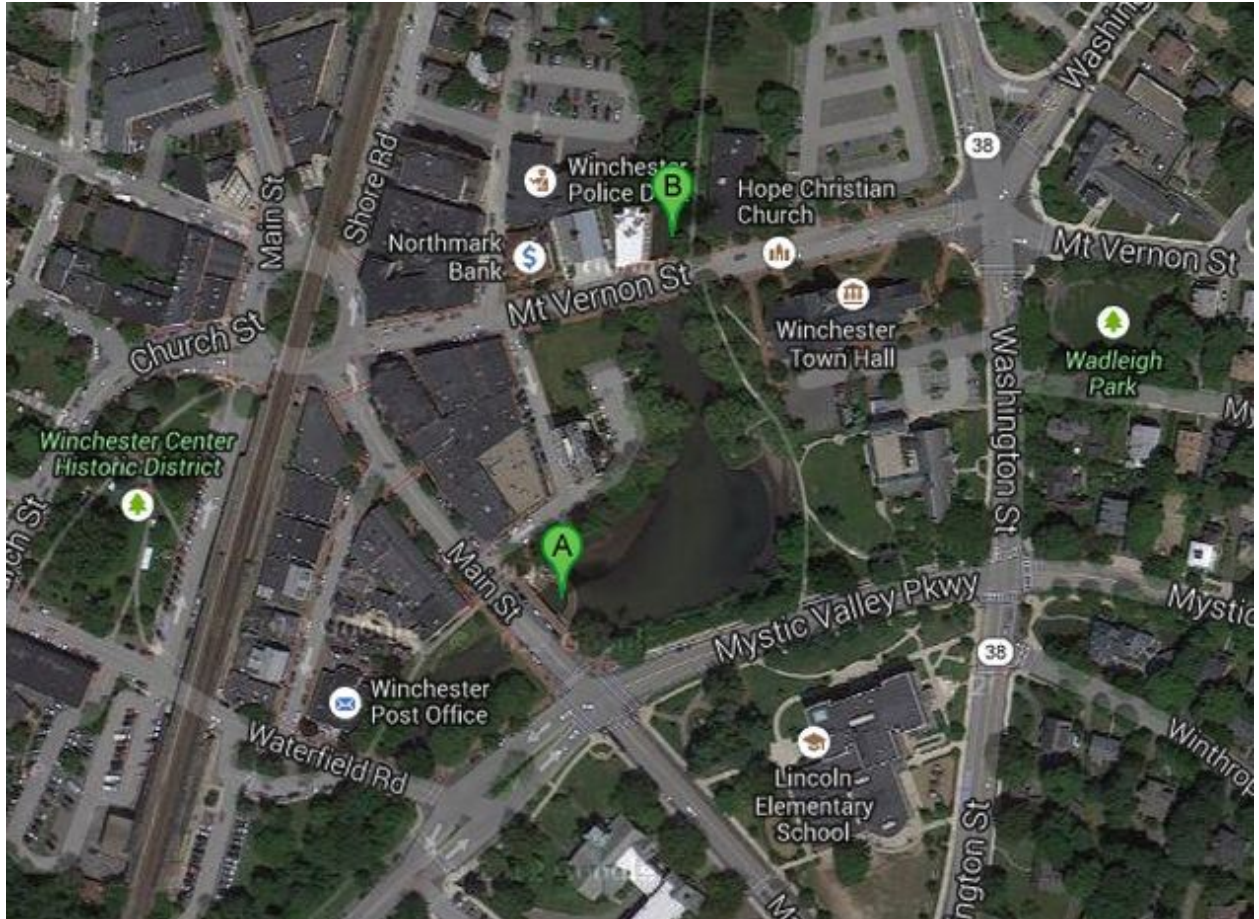
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Appendix B: USGS Flow Gage

00060, Discharge, cubic feet per second,												
Day of month	Mean of daily mean values for each day for 73 - 74 years of record in, ft3/s											
	(Calculation Period 1938-10-01 -> 2012-09-30)											
	Period-of-record for statistical calculation restricted by user											
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
1	35	34	49	78	40	38	16	15	8.9	10	18	30
2	37	37	51	84	37	40	17	12	7.8	12	19	30
3	35	44	58	74	38	36	15	9.8	9	11	20	31
4	36	46	56	70	39	33	13	12	9.9	13	20	30
5	36	40	54	73	37	33	12	9.8	8.9	11	24	29
6	32	36	55	73	35	39	13	8.1	8.9	18	24	29
7	33	41	58	70	34	40	12	9.3	9.2	21	21	35
8	35	43	58	60	35	34	13	13	9	17	22	37
9	38	37	59	55	37	28	13	13	10	18	27	35
10	36	34	60	56	44	28	12	16	9.4	15	25	34
11	34	36	58	55	42	23	12	14	12	12	27	35
12	33	36	59	54	39	23	14	16	15	14	26	41
13	31	38	62	54	40	27	14	16	12	14	26	40
14	32	40	71	54	47	34	13	13	10	17	27	38
15	34	40	85	52	47	29	10	12	11	24	28	39
16	33	41	80	59	44	25	9.7	12	11	23	27	36
17	30	43	75	60	41	22	8.5	9.8	12	18	30	38
18	31	46	75	55	37	21	9.8	11	14	17	26	37
19	35	46	73	53	38	20	9.2	17	13	18	22	37
20	36	43	72	51	36	19	9.1	18	13	22	22	33
21	39	41	71	49	34	18	11	14	12	30	25	36
22	43	41	87	51	32	18	11	12	12	24	28	36
23	38	42	91	51	29	21	12	11	15	19	29	34
24	40	47	76	50	31	20	17	9.6	13	17	26	34
25	52	57	69	48	33	19	20	14	13	18	30	34
26	61	57	65	45	34	18	14	11	15	19	32	34
27	53	49	67	46	31	16	13	9.1	16	17	29	41
28	50	48	63	45	28	15	13	11	14	17	27	36
29	42	47	63	45	26	14	13	13	16	18	29	33
30	38		73	43	29	16	14	11	12	16	31	33
31	35		83		31		12	10		16		34



Appendix C: Blueprints of the Center Falls Dam

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ABERJONA RIVER FLOOD MITIGATION PROGRAM 'PROJECT 3' CENTER FALLS DAM IMPROVEMENTS

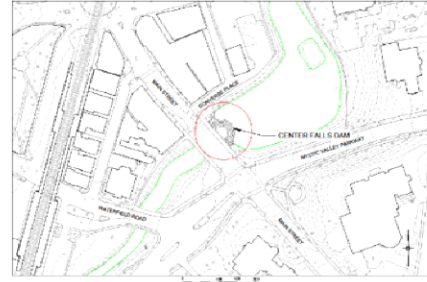
Prepared For:
The Town of Winchester

Board of Selectmen
2nd Floor, Town Hall
71 Mt. Vernon Street
Winchester, MA 01890

Richard Howard, Town Manager
2nd Floor, Town Hall
71 Mt. Vernon Street
Winchester, MA 01890

Beth Rudolph, P.E. Town Engineer
1st Floor, Town Hall
71 Mt. Vernon Street
Winchester, MA 01890

James GIL, DPM Director
15 Lake Street
Winchester, MA 01890



PREPARED BY:
AECOM

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SHEET	TITLE	SHEET	TITLE	SHEET	TITLE
G-01	PROJECT SHEET				
G-02	NOTES				
G-03	EXISTING CONDITIONS				
G-04	SITE ACCESS AND CROSSING CONTROLS				
G-05	EDGE OF WATER				
G-06	CIVIL STRUCTURAL PLAN				
G-07	CIVIL STRUCTURAL PLAN ALTERNATIVE				
G-08	STRUCTURAL SECTIONS ALTERNATIVE				
G-09	DETAILS				

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LEGEND

- LIMIT OF VEGETATION
- 1/2" CENTERLINE
- 2" OFFSET CENTERLINE
- EDGE OF WATER
- 100' BUFFER FROM PROPERTY BOUNDARY
- VEGETATION LINE
- UTILITY STREET LIGHT
- UTILITY SPONGE
- UTILITY TRENCH
- UTILITY MANHOLE
- MANHOLE
- BENCH
- CATCH BASIN
- TRAFFIC CONTROL SIGN
- SPLIT RAILING
- CONFORM SIGN
- LIMIT OF WORK
- NEW PERMANENT FENCE
- CONSTRUCTION FENCE
- STEELING

EROSION CONTROL NOTES

- The Contractor shall install and maintain erosion and sedimentation control measures in accordance with the standards set forth in the Massachusetts Department of Environmental Protection (MassDEP) Erosion Control Manual and all applicable state and federal regulations.
- Place the soil stabilization, erosion control matting, or other erosion control measures on the exposed soil as soon as possible after excavation.
- Use a minimum of 20% organic content for erosion control matting.
- The Contractor shall notify the Construction Administrator of (30) (3) 7-27-2013 for any erosion control measures that require a permit from the Massachusetts Department of Environmental Protection.
- All erosion control measures shall be inspected and approved by the Construction Administrator before any excavation begins.
- The Contractor shall maintain all erosion control measures until the end of the construction project, and shall provide a final erosion control plan to the Construction Administrator.
- The Contractor shall provide a final erosion control plan to the Construction Administrator upon completion of the project.
- The Contractor shall provide a final erosion control plan to the Construction Administrator upon completion of the project.

GENERAL NOTES

- The Contractor shall provide a copy of all general notes to the Construction Administrator.
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CONSTRUCTION NOTES

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MODIFICATION OF CONCRETE NOTES

- Concrete materials shall be tested and approved by the Construction Administrator.
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REPAIR OF CONCRETE NOTES

- Concrete materials shall be tested and approved by the Construction Administrator.
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LAP SPICE AND DEVELOPMENT LENGTHS

CLASS & TENSION LAP SPICE LENGTHS (IN) (SEE A308)	TENSION DEVELOPMENT LENGTHS (IN) (SEE A308)
BAR #1 @ 40,000 PSI	BAR #1 @ 40,000 PSI
BAR #2 @ 40,000 PSI	BAR #2 @ 40,000 PSI
BAR #3 @ 40,000 PSI	BAR #3 @ 40,000 PSI
BAR #4 @ 40,000 PSI	BAR #4 @ 40,000 PSI
BAR #5 @ 40,000 PSI	BAR #5 @ 40,000 PSI
BAR #6 @ 40,000 PSI	BAR #6 @ 40,000 PSI
BAR #7 @ 40,000 PSI	BAR #7 @ 40,000 PSI
BAR #8 @ 40,000 PSI	BAR #8 @ 40,000 PSI
BAR #9 @ 40,000 PSI	BAR #9 @ 40,000 PSI
BAR #10 @ 40,000 PSI	BAR #10 @ 40,000 PSI

VIEW MARKERS

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Drawing number when detail appears: _____

Detail identification number: _____
Drawing number when detail is referenced: _____

Detail identification number: _____
Drawing number when section is referenced: _____

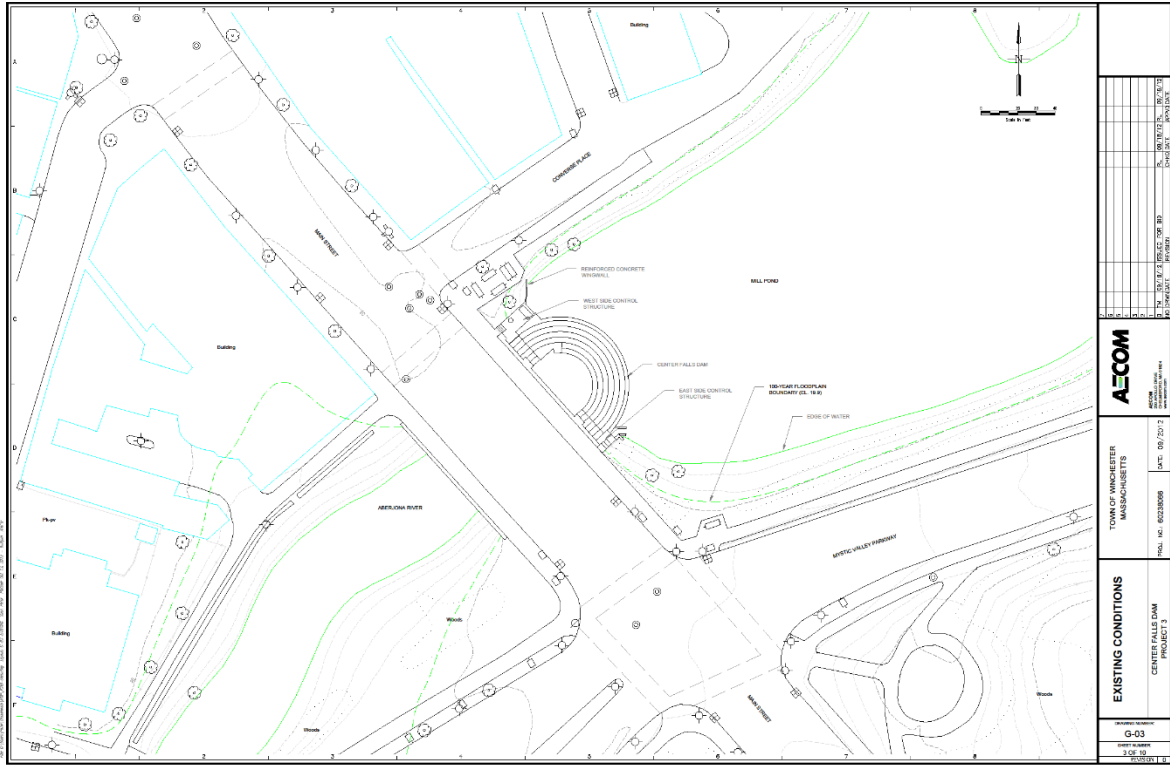
FLOODPLAIN CONTINGENCY PLAN

- The Contractor shall provide a copy of all floodplain contingency plan notes to the Construction Administrator.
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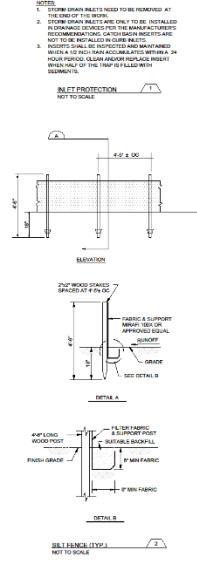
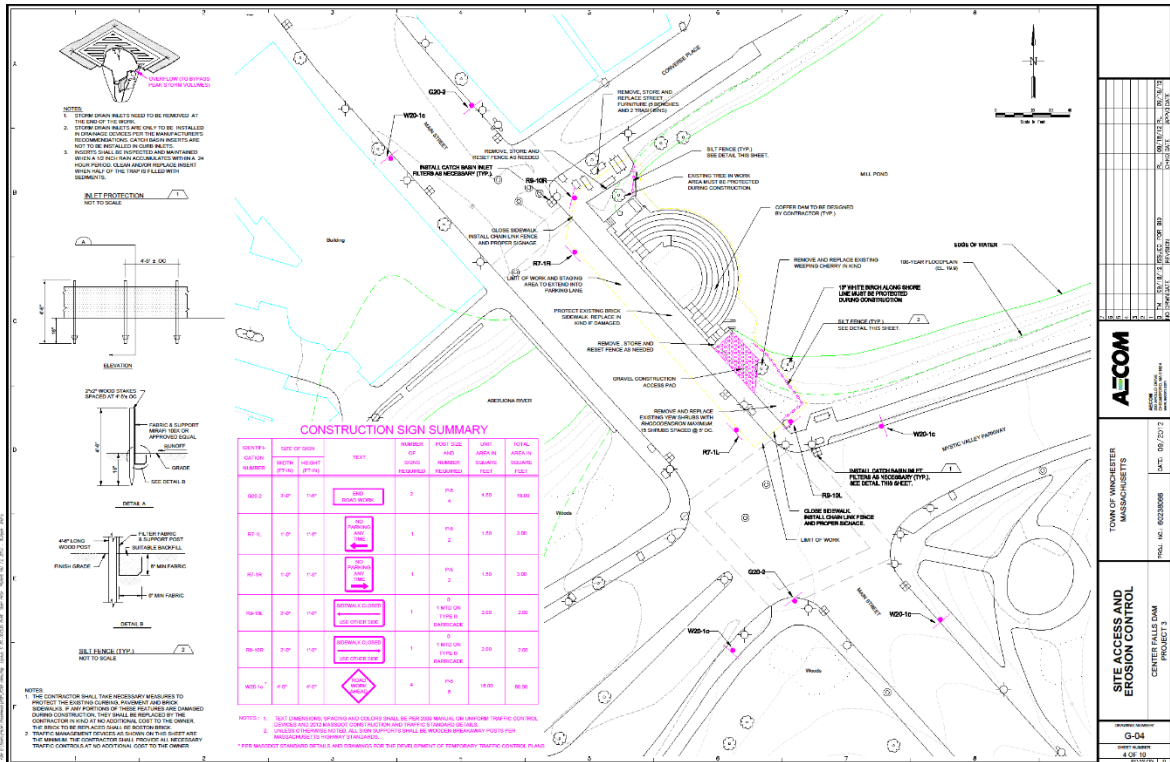
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 MASSACHUSETTS
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 PROJ. NO. 0823008
 SHEET NO. 1 OF 1
 PROJECT: MILL RACE DAM
 PROJECT: 10-1
 SHEET: 1
 SCALE: 1/8\"/>

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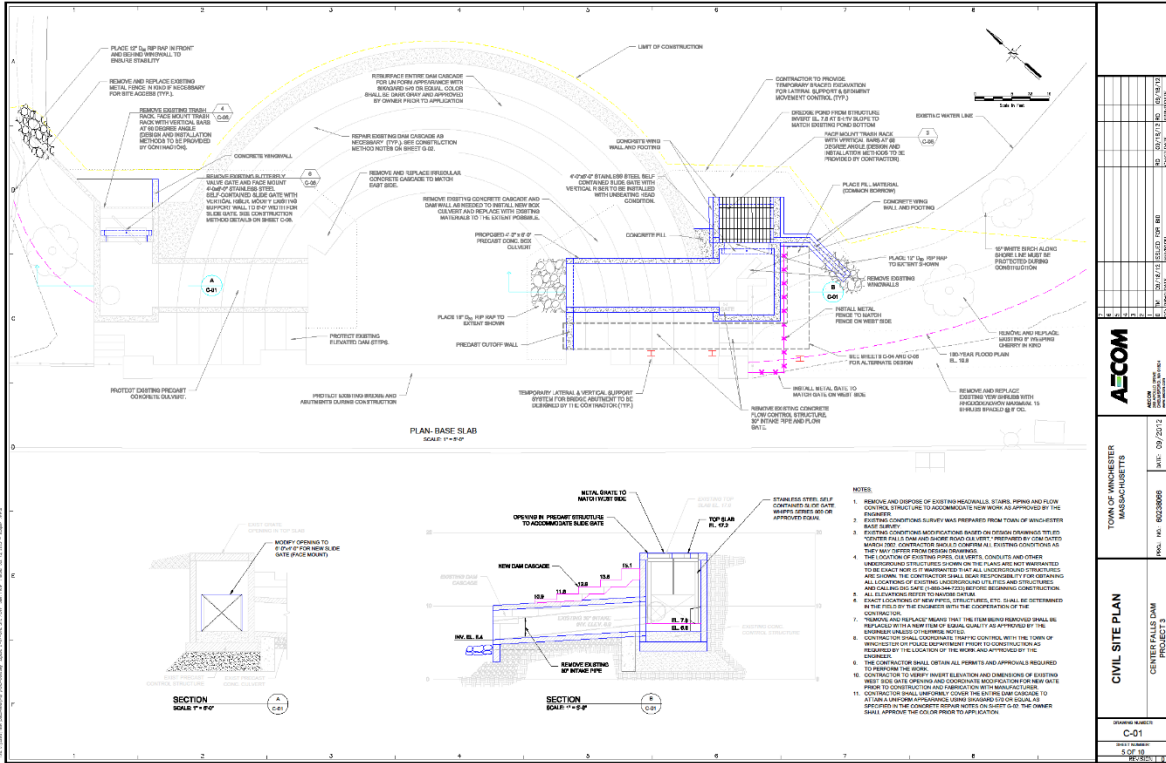
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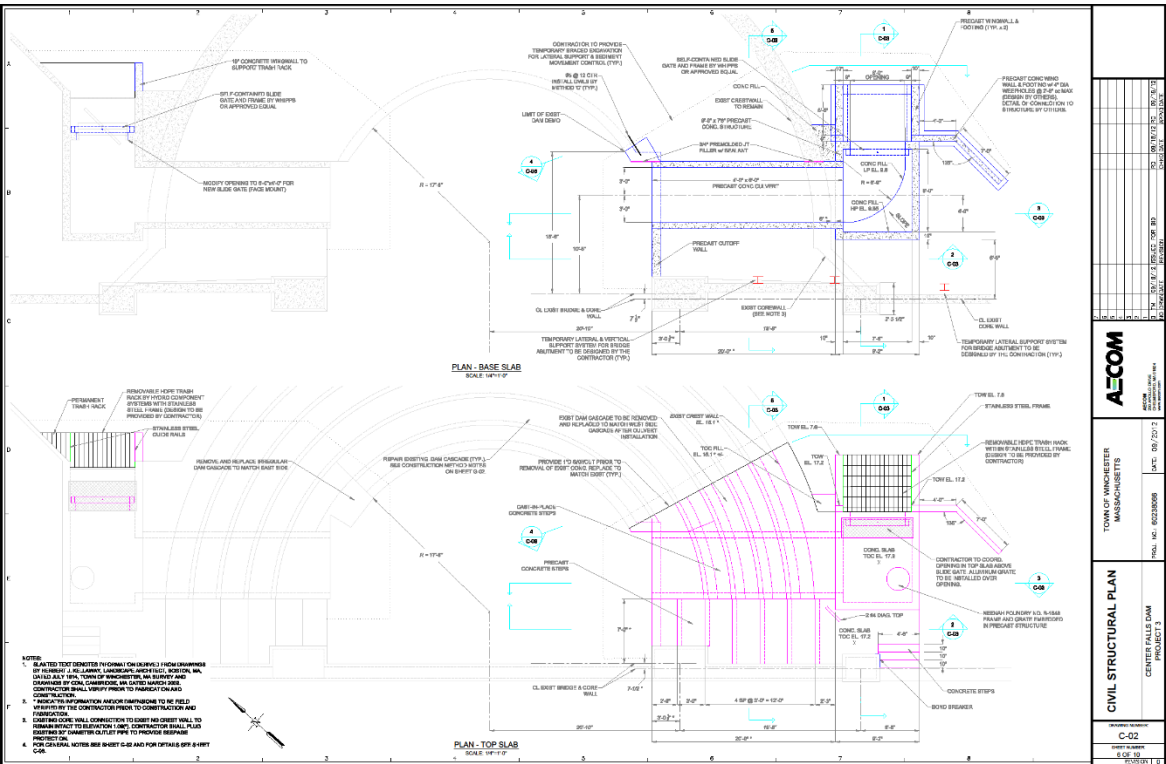
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 PROJECT: 10-1
 SHEET: 2
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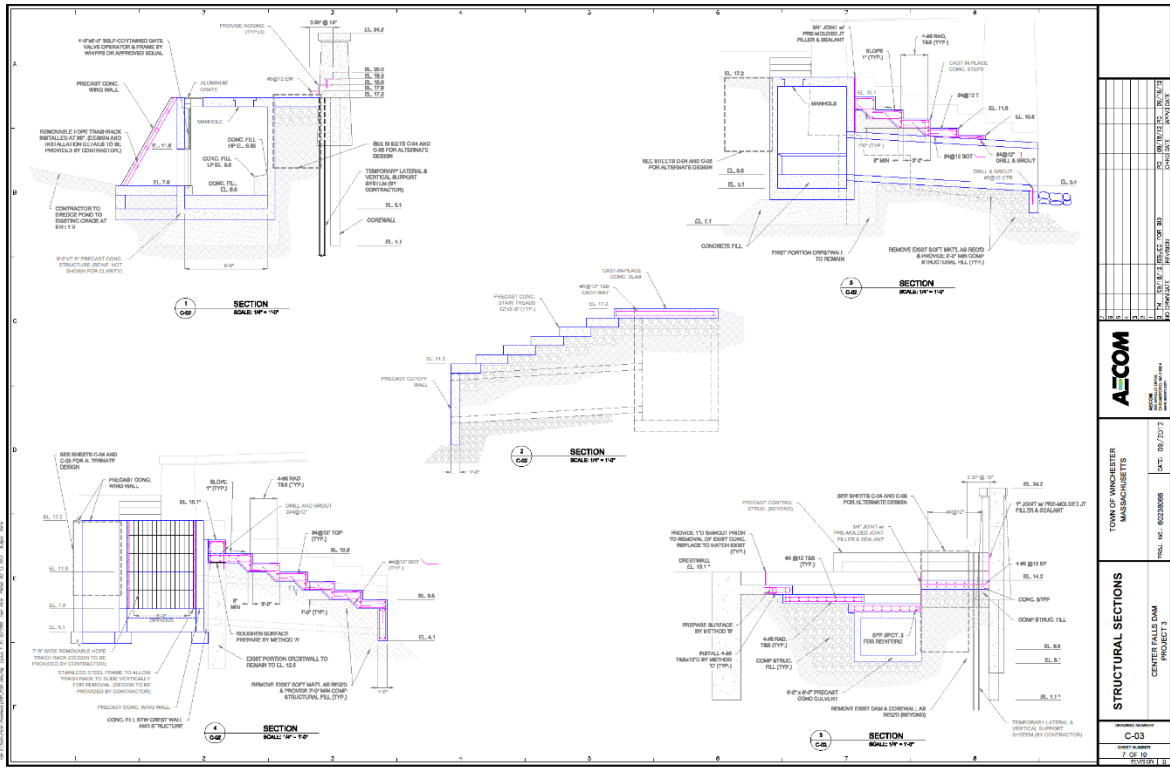
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CIVIL SITE PLAN		DATE	09/20/12
CENTER FALLS DAM		PROJECT #	2
C-01		SCALE	3/8\"/>



TOWN OF WINCHESTER MASSACHUSETTS		PROJECT NO.	60233009
CIVIL STRUCTURAL PLAN		DATE	09/20/12
CENTER FALLS DAM		PROJECT #	2
C-02		SCALE	3/8\"/>



STRUCTURAL SECTIONS

TOWN OF WINDHAM
 MASSACHUSETTS

CENTRAL VILLAGE DAM
 PROJECT 13

SCALE: 1/4"

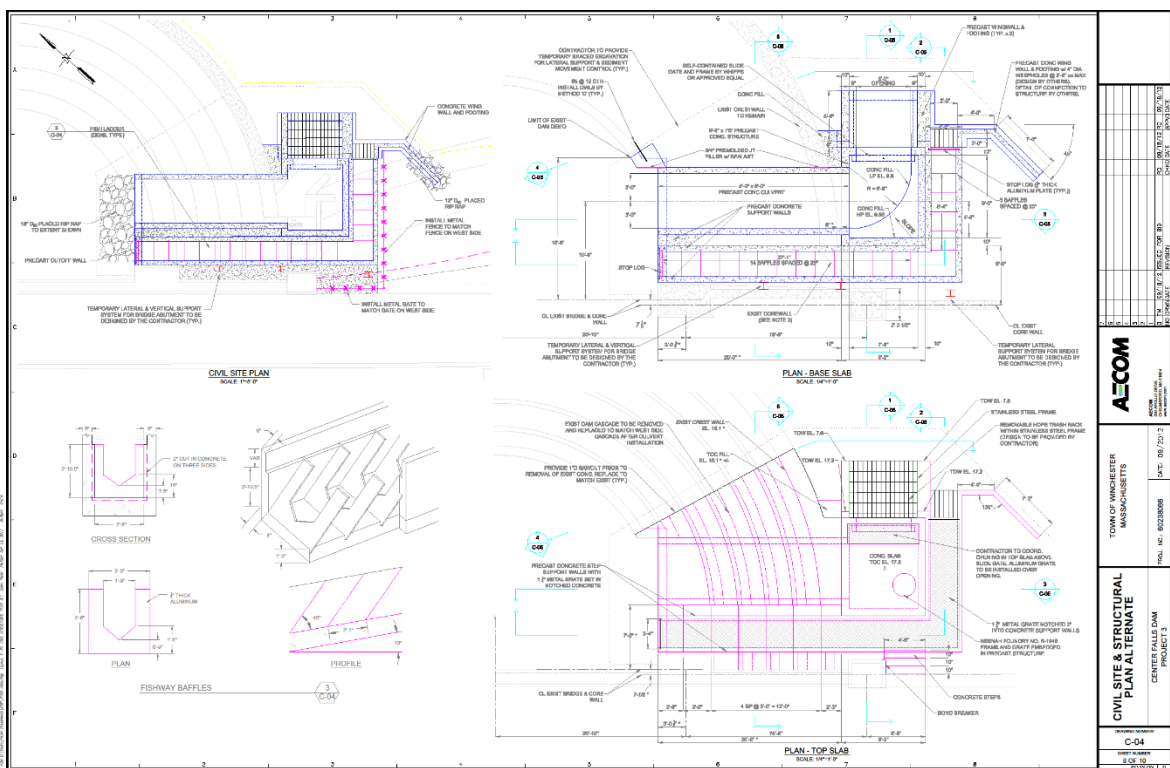
C-03

DATE: 06/20/12

PROJECT NO. 13

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CIVIL SITE & STRUCTURAL PLAN ALTERNATE

TOWN OF WINDHAM
 MASSACHUSETTS

CENTRAL VILLAGE DAM
 PROJECT 13

SCALE: 1/8"

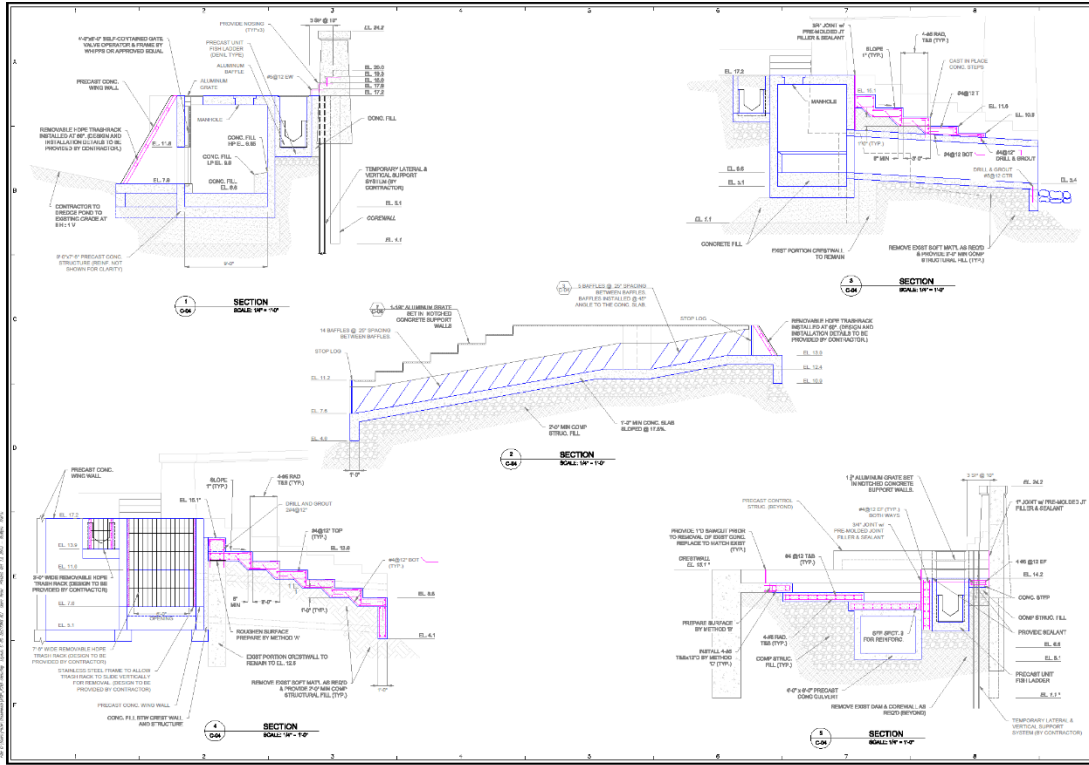
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DATE: 06/20/12

PROJECT NO. 13

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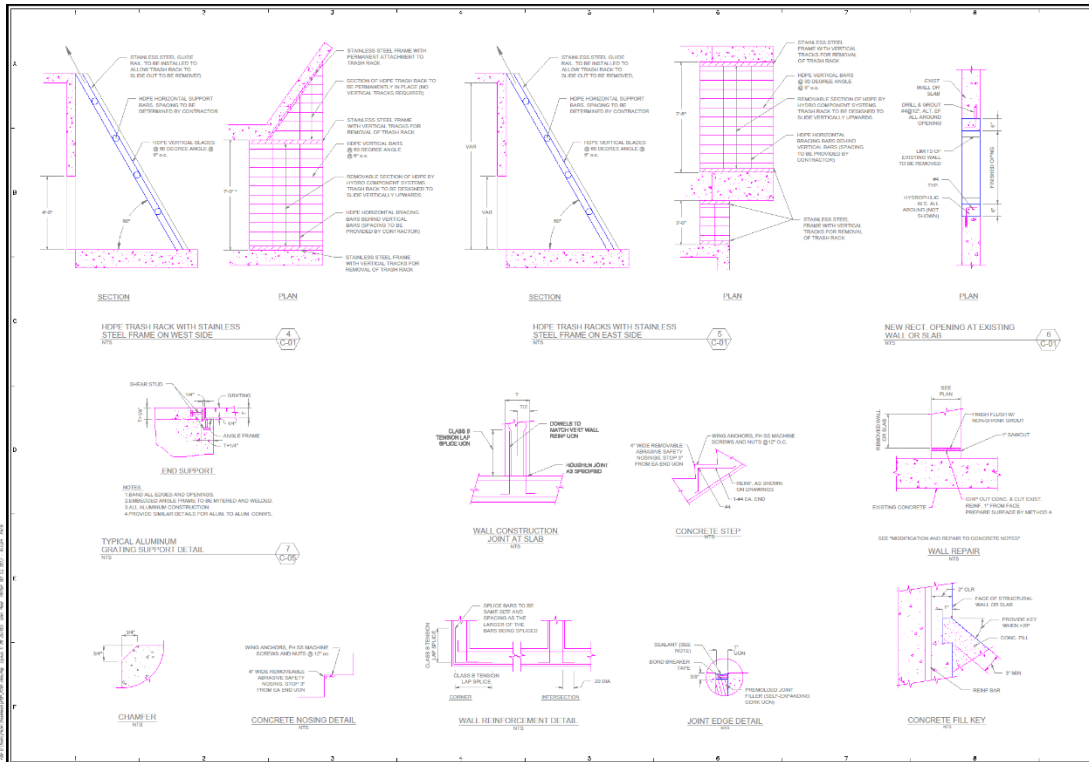
PRODUCED BY AN AUTODESK EDUCATIONAL PRODUCT



PROJECT NO.	DATE	SCALE
TOWN OF WINCHESTER MASSACHUSETTS	DATE: 08/20/2	SCALE: 1/8" = 1'-0"
STRUCTURAL SECTIONS ALTERNATE	CENTERS FOR DAM PROJECT 3	C-05
PROJECT NO.	DATE	SCALE
TOWN OF WINCHESTER MASSACHUSETTS	DATE: 08/20/2	SCALE: 1/8" = 1'-0"
DETAILS	CENTERS FOR DAM PROJECT 3	C-06
PROJECT NO.	DATE	SCALE
TOWN OF WINCHESTER MASSACHUSETTS	DATE: 08/20/2	SCALE: 1/8" = 1'-0"

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PROJECT NO.	DATE	SCALE
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DETAILS	CENTERS FOR DAM PROJECT 3	C-06
PROJECT NO.	DATE	SCALE
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Appendix D: Denil Passage Excel Spreadsheet Calculations

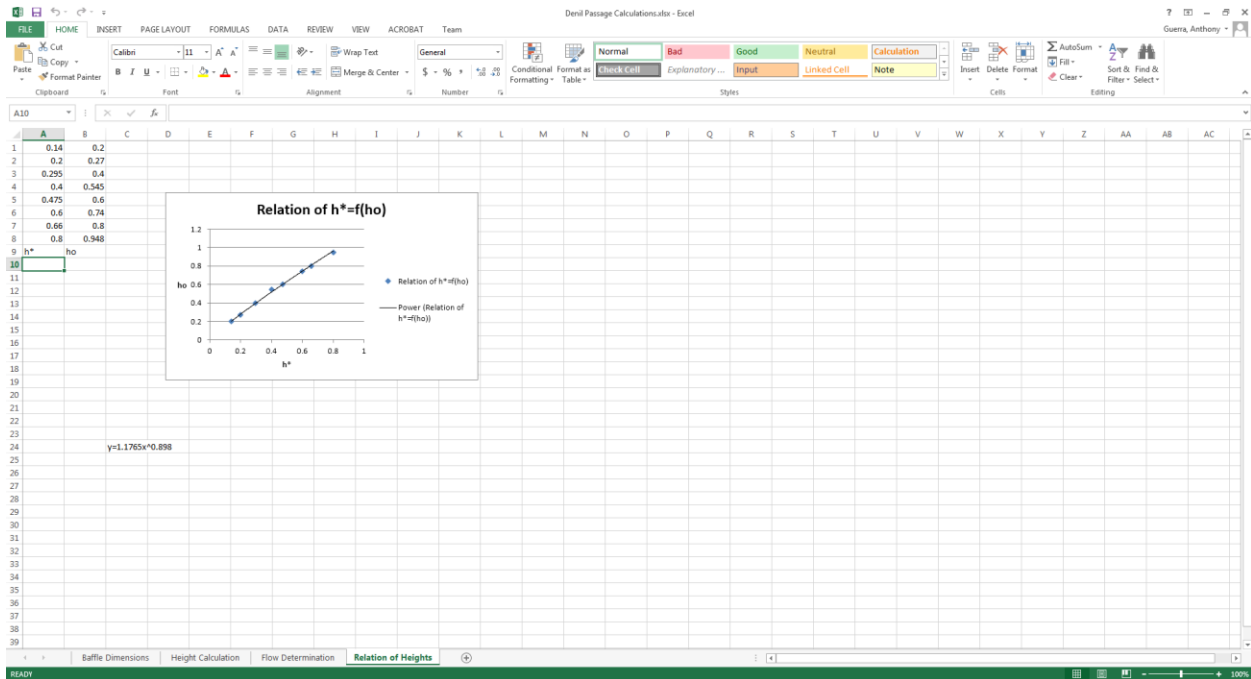
The screenshot shows an Excel spreadsheet with the following data:

Row	Label	Value	Description
1	b: channel width	2	
2	lslope of the channel	0.20	
4	baffle spacing (a) = .66*b	1.32	
6	ba/bc=58 (recommended) so ba=58*b	1.16	hm= water depth of the resting pool
9	h*=1.5*b where h* is the perpendicular height of the water in the passage	1.74	ho inflow water level=ho(taken from graph graph)
12	c1=b*.25	0.5	bottom height of the first baffle h1=ho+c1*sin(alpha+arctan(l))
15	c2=c1*2	1	volumetric power dissipation E=4 for herring
18	height of the baffles ha=h*/sin(45+c1+.33)(freeboard)	2.874885	
21	inflow water level= ho (locked up value based on h*)		
23	Discharge Q = 1.35ba*2.5sqrt(g)(h*/ba)*1.584	9.422688	

Excel spreadsheet showing a large data table with columns labeled A through Z and rows numbered 1 through 39. The data appears to be a grid of numerical values, possibly representing a flow or pressure distribution. The spreadsheet interface includes the Microsoft Office ribbon (FILE, HOME, INSERT, PAGE LAYOUT, FORMULAS, DATA, REVIEW, VIEW, ACROBAT, Team) and various toolbars for editing and formatting.

Excel spreadsheet showing a smaller data table with columns labeled A through AC and rows numbered 1 through 39. The data includes flow parameters and calculations. Key rows include:

- Row 1: Q_p with values 2.5, 7.5, 10, 12.5, 15, 17.5, 20, 22.5, 25, 27.5, 30, 32.5, 35, 37.5, 40, 42.5, 45, 47.5, 50, 52.5
- Row 2: $h^*(ft)$ with values 0.36915, 0.73829, 1.10744, 1.47659, 1.84573, 2.21488, 2.58403, 2.95317, 3.32232, 3.69147, 4.06061, 4.42976, 4.79891, 5.16806, 5.53721, 5.90636, 6.27551, 6.64466, 7.01381, 7.38296, 7.75211
- Row 3: h^*/b_a with values 0.318375, 0.63675, 0.95512, 1.27349, 1.59187, 1.91024, 2.22862, 2.54699, 2.86537, 3.18374, 3.50212, 3.82049, 4.13887, 4.45726, 4.77564, 5.09402, 5.4124, 5.73078, 6.04916, 6.36754, 6.68592
- Row 4: b_a with value 1.16
- Row 5: l with value 0.20
- Row 6: $Q_d=Q_r=Q_p$ with value 20
- Row 7: h^* with values 8.1, 112, 22.5
- Row 8: h^* with values 8.1, 112, 22.5
- Row 9: h^* with values 8.1, 112, 22.5
- Row 10: h^* with values 8.1, 112, 22.5
- Row 11: h^* with values 8.1, 112, 22.5
- Row 12: h^* with values 8.1, 112, 22.5
- Row 13: h^* with values 8.1, 112, 22.5
- Row 14: h^* with values 8.1, 112, 22.5
- Row 15: h^* with values 8.1, 112, 22.5
- Row 16: h^* with values 8.1, 112, 22.5
- Row 17: h^* with values 8.1, 112, 22.5
- Row 18: h^* with values 8.1, 112, 22.5
- Row 19: h^* with values 8.1, 112, 22.5
- Row 20: h^* with values 8.1, 112, 22.5
- Row 21: h^* with values 8.1, 112, 22.5
- Row 22: h^* with values 8.1, 112, 22.5
- Row 23: h^* with values 8.1, 112, 22.5
- Row 24: h^* with values 8.1, 112, 22.5
- Row 25: h^* with values 8.1, 112, 22.5
- Row 26: h^* with values 8.1, 112, 22.5
- Row 27: h^* with values 8.1, 112, 22.5
- Row 28: h^* with values 8.1, 112, 22.5
- Row 29: h^* with values 8.1, 112, 22.5
- Row 30: h^* with values 8.1, 112, 22.5
- Row 31: h^* with values 8.1, 112, 22.5
- Row 32: h^* with values 8.1, 112, 22.5
- Row 33: h^* with values 8.1, 112, 22.5
- Row 34: h^* with values 8.1, 112, 22.5
- Row 35: h^* with values 8.1, 112, 22.5
- Row 36: h^* with values 8.1, 112, 22.5
- Row 37: h^* with values 8.1, 112, 22.5
- Row 38: h^* with values 8.1, 112, 22.5
- Row 39: h^* with values 8.1, 112, 22.5



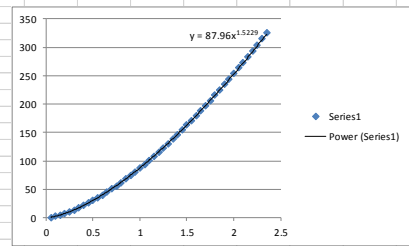
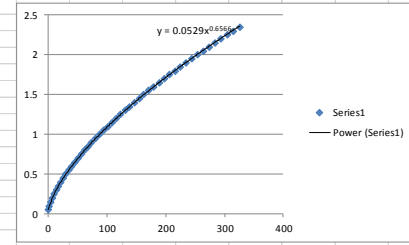
Denil Passage Calculations.xlsx - Excel

Row	Label	Value	Unit	Notes
1	ba	1.16		
2	p	1.94 slug/ft ³		
3	v	62.3 lb/ft ³		
4	c1	0.5 ft		
5	F = p*Q*(v2-v1)			baaffle area = (b-ba)*ha+ba*c1+0.5*ba*(c2-c1)
6	b	2 ft		A-baffle 3.306 ft ²
7	European reference: v1 = Qp / ((h*)*ba)			A-baffle 476.064 in ²
9	Worst Case: h* = ha = about 2.9 ft			
10	h*	2.9 ft		
12	Qp(h*+2.9) about =	19.7 cfs		
15	v1	5.856124 ft/s		
16	v2	0	worst case	
18	F	223.8093 lbs		
19	F/A	67.69792 psf		
20	Water pressure with one side empty			
21	P = v ² *(h*)			
22	p	181.3054 psf		
24	F/A-tot	249.0034 psf		
25	F/A-tot	1.72919 psi		

Appendix E: Steep Pass Calculations

distance	45 ft								
rise	11 ft								
So	0.244444444 ft/ft								
			Flow (ft³/s)			Flow (Liters/s)			
g	32.2 ft/s ²		April	May	June	April	May	June	
g	9.81 m/s ²		78	40	38	2208.71	1132.672	1076.038	
			84	37	40	2378.611	1047.722	1132.672	
max velocity	1.5 m/s		74	38	36	2095.443	1076.038	1019.405	
max velocity	4.921259843 ft/s		70	39	33	1982.176	1104.355	934.4544	
			73	37	33	2067.126	1047.722	934.4544	
$Q/\sqrt{g \cdot So \cdot b^5} = 0.97 \cdot (y_o/b)^{1.55}$			73	35	39	2067.126	991.088	1104.355	
$y_o = (Q / (0.97 \cdot \sqrt{g \cdot So \cdot b^5}))^{1/1.55} \cdot b$			70	34	40	1982.176	962.7712	1132.672	
			60	35	34	1699.008	991.088	962.7712	
$V = Q / (y_o \cdot b)$			55	37	28	1557.424	1047.722	792.8704	
			56	44	28	1585.741	1245.939	792.8704	
			55	42	23	1557.424	1189.306	651.2864	
STD for March, April, and Mid-May	85.93132		54	39	23	1529.107	1104.355	651.2864	
AVG for March, April, and Mid-May	48		54	40	27	1529.107	1132.672	764.5536	
			54	47	34	1529.107	1330.89	962.7712	
			52	47	29	1472.474	1330.89	821.1872	
95% max flow	132		59	44	25	1670.691	1245.939	707.92	
95% min Flow	8.1		60	41	22	1699.008	1160.989	622.9696	
			55	37	21	1557.424	1047.722	594.6528	
			53	38	20	1500.79	1076.038	566.336	
			51	36	19	1444.157	1019.405	538.0192	
			49	34	18	1387.523	962.7712	509.7024	
			51	32	18	1444.157	906.1376	509.7024	
			51	29	21	1444.157	821.1872	594.6528	
			50	31	20	1415.84	877.8208	566.336	
			48	33	19	1359.206	934.4544	538.0192	
			45	34	18	1274.256	962.7712	509.7024	
			46	31	16	1302.573	877.8208	453.0688	
			45	28	15	1274.256	792.8704	424.752	
			45	26	14	1274.256	736.2368	396.4352	
			43	29	16	1217.622	821.1872	453.0688	
				31			877.8208		

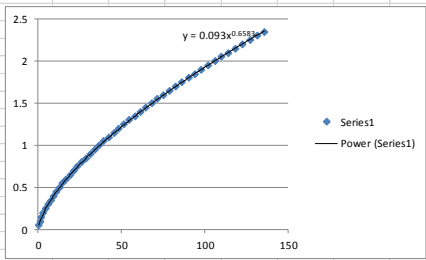
			Q	h	h	Q	
P (height)	P	15.1 ft	Q	0	0	0	$0 h = 0.0528*(Q^{0.6588})$
L (width)	L	1.895833 ft	h	0.939445	0.05	0.05	0.939445
h (depth over weir)	h	0.3 ft	Q	2.665258	0.1	0.1	2.665258
Cd (constant)	B	87.3142 ft	h	4.910605	0.15	0.15	4.910605
B (length of weir)	Cd	0.975801	Q	7.581304	0.2	0.2	7.581304
Yb (depth at edge of weir)	Q	14	h	10.62324	0.25	0.25	10.62324
Yc (critical depth)				14	0.3	0.3	14
Yb = (0.715*Yc)				17.68493	0.35	0.35	17.68493
				21.65734	0.4	0.4	21.65734
				25.9006	0.45	0.45	25.9006
				30.40092	0.5	0.5	30.40092
				35.14662	0.55	0.55	35.14662
				40.12765	0.6	0.6	40.12765
				45.33521	0.65	0.65	45.33521
				50.76152	0.7	0.7	50.76152
				56.39964	0.75	0.75	56.39964
				62.2433	0.8	0.8	62.2433
				68.28682	0.85	0.85	68.28682
				74.52503	0.9	0.9	74.52503
				80.95316	0.95	0.95	80.95316
				87.56681	1	1	87.56681
				94.36192	1.05	1.05	94.36192
				101.3347	1.1	1.1	101.3347
				108.4816	1.15	1.15	108.4816
				115.7993	1.2	1.2	115.7993
				123.2848	1.25	1.25	123.2848
				130.935	1.3	1.3	130.935
				138.7472	1.35	1.35	138.7472
				146.7188	1.4	1.4	146.7188
				154.8473	1.45	1.45	154.8473
				163.1304	1.5	1.5	163.1304
				171.5657	1.55	1.55	171.5657
				180.1512	1.6	1.6	180.1512
				188.8849	1.65	1.65	188.8849
				197.7646	1.7	1.7	197.7646
				206.7887	1.75	1.75	206.7887
				215.9552	1.8	1.8	215.9552
				225.2624	1.85	1.85	225.2624
				234.7088	1.9	1.9	234.7088
				244.2927	1.95	1.95	244.2927
				254.0125	2	2	254.0125
				263.8668	2.05	2.05	263.8668
				273.8542	2.1	2.1	273.8542
				283.9733	2.15	2.15	283.9733
				294.2226	2.2	2.2	294.2226
				304.6011	2.25	2.25	304.6011
				315.1073	2.3	2.3	315.1073
				325.7401	2.35	2.35	325.7401



Flow (ft ³ /s)			$h = 0.0528*(Q^{0.6588})$			$V(\text{velocity-ft/s}) = Q/(h*B)$			B =	87.3142
April	May	June								
78	40	38	0.931421	0.599889	0.579956	0.9591	0.763667	0.750418		
84	37	40	0.978023	0.569856	0.599889	0.983661	0.743621	0.763667		
74	38	36	0.899671	0.579956	0.559662	0.942026	0.750418	0.736702		
70	39	33	0.86733	0.589966	0.528483	0.924333	0.757099	0.715152		
73	37	33	0.891643	0.569856	0.528483	0.937663	0.743621	0.715152		
73	35	39	0.891643	0.549371	0.589966	0.937663	0.729654	0.757099		
70	34	40	0.86733	0.538979	0.599889	0.924333	0.722473	0.763667		
60	35	34	0.783574	0.549371	0.538979	0.876973	0.729654	0.722473		
55	37	28	0.73992	0.569856	0.474266	0.85132	0.743621	0.676163		
56	44	28	0.748756	0.638764	0.474266	0.85657	0.78891	0.676163		
55	42	23	0.73992	0.619485	0.41662	0.85132	0.776486	0.63227		
54	39	23	0.73103	0.589966	0.41662	0.846007	0.757099	0.63227		
54	40	27	0.73103	0.599889	0.463038	0.846007	0.763667	0.667825		
54	47	34	0.73103	0.667132	0.538979	0.846007	0.806865	0.722473		
52	47	29	0.713078	0.667132	0.485357	0.835183	0.806865	0.684308		
59	44	25	0.774946	0.638764	0.440146	0.871959	0.78891	0.650517		
60	41	22	0.783574	0.609728	0.404596	0.876973	0.770128	0.622753		
55	37	21	0.73992	0.569856	0.392385	0.85132	0.743621	0.612946		
53	38	20	0.722083	0.579956	0.379973	0.840629	0.750418	0.602827		
51	36	19	0.704014	0.559662	0.367347	0.829668	0.736702	0.592368		
49	34	18	0.685702	0.538979	0.354493	0.81842	0.722473	0.581541		
51	32	18	0.704014	0.517877	0.354493	0.829668	0.707682	0.581541		
51	29	21	0.704014	0.485357	0.392385	0.829668	0.684308	0.612946		
50	31	20	0.694889	0.507158	0.379973	0.824081	0.700058	0.602827		
48	33	19	0.67645	0.528483	0.367347	0.812682	0.715152	0.592368		
45	34	18	0.648291	0.538979	0.354493	0.794982	0.722473	0.581541		
46	31	16	0.657747	0.507158	0.328026	0.800966	0.700058	0.558633		
45	28	15	0.648291	0.474266	0.314371	0.794982	0.676163	0.546466		
45	26	14	0.648291	0.451667	0.300402	0.794982	0.65928	0.533753		
43	29	16	0.629163	0.485357	0.328026	0.782746	0.684308	0.558633		
	31		0	0.507158	0	0	0.700058	0		

Assuming All flow passes through Fish Pass					
	Qavg	1359.2064	L/s =	1.359206	m ³ /s
values for "b" (ft)	values for "b" (m)	values for "b" (m)	yo (m)		V (m/s)
0.05	0.01524	0.01524	2.757313		32.34554
0.1	0.03048	0.03048	1.80295		24.73356
0.15	0.04572	0.04572	1.406232		21.14084
0.2	0.06096	0.06096	1.178912		18.91293
0.25	0.0762	0.0762	1.028218		17.34784
0.3	0.09144	0.09144	0.919506		16.1657
0.35	0.10668	0.10668	0.836609		15.22929
0.4	0.12192	0.12192	0.770867		14.46209
0.45	0.13716	0.13716	0.717179		13.81752
0.5	0.1524	0.1524	0.672331		13.26532
0.55	0.16764	0.16764	0.634181		12.78482
0.6	0.18288	0.18288	0.601246		12.36138
0.65	0.19812	0.19812	0.572462		11.98424
0.7	0.21336	0.21336	0.547042		11.64533
0.75	0.2286	0.2286	0.524392		11.33844
0.8	0.24384	0.24384	0.504054		11.05868
0.85	0.25908	0.25908	0.485668		10.80218
0.9	0.27432	0.27432	0.468949		10.5658
0.95	0.28956	0.28956	0.453663		10.34697
1	0.3048	0.3048	0.439623		10.14355
1.05	0.32004	0.32004	0.426671		9.953769
1.1	0.33528	0.33528	0.414678		9.776129
1.15	0.35052	0.35052	0.403533		9.609349
1.2	0.36576	0.36576	0.393143		9.452334
1.25	0.381	0.381	0.383428		9.304142
1.3	0.39624	0.39624	0.374321		9.163951
1.35	0.41148	0.41148	0.365762		9.031047
1.4	0.42672	0.42672	0.357699		8.9048
1.45	0.44196	0.44196	0.350088		8.784658
1.5	0.4572	0.4572	0.342889		8.670128
1.55	0.47244	0.47244	0.336067		8.560775
1.6	0.48768	0.48768	0.329591		8.456209
1.65	0.50292	0.50292	0.323433		8.356079
1.7	0.51816	0.51816	0.317569		8.260072
1.75	0.5334	0.5334	0.311976		8.167904
1.8	0.54864	0.54864	0.306636		8.079318
1.85	0.56388	0.56388	0.30153		7.994081
1.9	0.57912	0.57912	0.296641		7.911982
1.95	0.59436	0.59436	0.291956		7.832825
2	0.6096	0.6096	0.287461		7.756435
2.05	0.62484	0.62484	0.283143		7.682649
2.1	0.64008	0.64008	0.278992		7.611317
2.15	0.65532	0.65532	0.274997		7.542304
2.2	0.67056	0.67056	0.271149		7.475481
2.25	0.6858	0.6858	0.26744		7.410733
2.3	0.70104	0.70104	0.263862		7.34795
2.35	0.71628	0.71628	0.260407		7.287033
2.4	0.73152	0.73152	0.257068		7.227887
2.45	0.74676	0.74676	0.25384		7.170426
2.5	0.762	0.762	0.250716		7.114569
2.55	0.77724	0.77724	0.247691		7.06024
2.6	0.79248	0.79248	0.244761		7.00737
2.65	0.80772	0.80772	0.24192		6.955891
2.7	0.82296	0.82296	0.239164		6.905742
2.75	0.8382	0.8382	0.23649		6.856865
2.8	0.85344	0.85344	0.233892		6.809206
2.85	0.86868	0.86868	0.231369		6.762712
2.9	0.88392	0.88392	0.228916		6.717337
2.95	0.89916	0.89916	0.22653		6.673033
3	0.9144	0.9144	0.224208		6.62976

Critical depth		P	15.1 ft	Q	0	h	0	Q	0
hydraulic jump		L	2.692708 ft	h	0.397293	0.05	0.05	0.397293	0
		h	0.3 ft	Q	1.12622	0.1	0.1	1.12622	
	Final Step	B	36.95833 ft	h	2.073448	0.15	0.15	2.073448	
height	4.515625 ft	Cd	0.971534	Q	3.198911	0.2	0.2	3.198911	
		Q	5.900003	h	4.479586	0.25	0.25	4.479586	
river width	35.42 ft				5.900003	0.3	0.3	5.900003	
assume flat grade					7.448838	0.35	0.35	7.448838	
assume rectangular river bed					9.117333	0.4	0.4	9.117333	
					10.89845	0.45	0.45	10.89845	
					12.78636	0.5	0.5	12.78636	
natural channel					14.77615	0.55	0.55	14.77615	
assume n=	0.03				16.86358	0.6	0.6	16.86358	
					19.04495	0.65	0.65	19.04495	
					21.31701	0.7	0.7	21.31701	
					23.67684	0.75	0.75	23.67684	
					26.12182	0.8	0.8	26.12182	
					28.64959	0.85	0.85	28.64959	
					31.25797	0.9	0.9	31.25797	
					33.94498	0.95	0.95	33.94498	
					36.70879	1	1	36.70879	
					39.54772	1.05	1.05	39.54772	
					42.46017	1.1	1.1	42.46017	
					45.44469	1.15	1.15	45.44469	
					48.4999	1.2	1.2	48.4999	
					51.6245	1.25	1.25	51.6245	
					54.81729	1.3	1.3	54.81729	
					58.0771	1.35	1.35	58.0771	
					61.40287	1.4	1.4	61.40287	
					64.79355	1.45	1.45	64.79355	
					68.24818	1.5	1.5	68.24818	
					71.76582	1.55	1.55	71.76582	
					75.34558	1.6	1.6	75.34558	
					78.98662	1.65	1.65	78.98662	
					82.68813	1.7	1.7	82.68813	
					86.44934	1.75	1.75	86.44934	
					90.2695	1.8	1.8	90.2695	
					94.1479	1.85	1.85	94.1479	
					98.08386	1.9	1.9	98.08386	
					102.0767	1.95	1.95	102.0767	
					106.1258	2	2	106.1258	
					110.2306	2.05	2.05	110.2306	
					114.3904	2.1	2.1	114.3904	
					118.6047	2.15	2.15	118.6047	
					122.8729	2.2	2.2	122.8729	
					127.1946	2.25	2.25	127.1946	
					131.5691	2.3	2.3	131.5691	
					135.9961	2.35	2.35	135.9961	



$y = 0.093x^{0.6583}$				$h = 0.093x^{0.6583}$			$V(\text{velocity-ft/s}) = Q/(h*B)$			B =	36.95833
Flow (ft³/s)											
April	May	June									
			1.637001	1.054676	1.019658	1.289239	1.026192	1.008363			
78	40	38	1.718842	1.001913	1.054676	1.322303	0.999216	1.026192			
84	37	40	1.581241	1.019658	0.984004	1.266255	1.008363	0.989904			
74	38	36	1.524442	1.037244	0.929225	1.242438	1.017352	0.960906			
70	39	33	1.567142	1.001913	0.929225	1.260382	0.999216	0.960906			
73	37	33	1.567142	0.965924	1.037244	1.260382	0.980421	1.017352			
73	35	39	1.524442	0.947666	1.054676	1.242438	0.970758	1.026192			
70	34	40	1.377336	0.965924	0.947666	1.178688	0.980421	0.970758			
60	35	34	1.30066	1.001913	0.833964	1.14416	0.999216	0.908445			
55	37	28	1.31618	1.122969	0.833964	1.151226	1.060163	0.908445			
56	44	28	1.30066	1.0891	0.73267	1.14416	1.043444	0.84939			
55	42	23	1.285043	1.037244	0.73267	1.137008	1.017352	0.84939			
54	39	23	1.285043	1.054676	0.814235	1.137008	1.026192	0.897226			
54	40	27	1.285043	1.172803	0.947666	1.137008	1.084328	0.970758			
54	47	34	1.25351	1.172803	0.853453	1.12244	1.084328	0.919403			
52	47	29	1.362181	1.122969	0.774011	1.171938	1.060163	0.873938			
59	44	25	1.377336	1.07196	0.711541	1.178688	1.034887	0.836586			
60	41	22	1.30066	1.001913	0.690081	1.14416	0.999216	0.823393			
55	37	21	1.269328	1.019658	0.668269	1.129769	1.008363	0.809779			
53	38	20	1.237589	0.984004	0.64608	1.115017	0.989904	0.79571			
51	36	19	1.205422	0.947666	0.623489	1.099878	0.970758	0.781144			
49	34	18	1.237589	0.910591	0.623489	1.115017	0.950855	0.781144			
51	32	18	1.237589	0.853453	0.690081	1.115017	0.919403	0.823393			
51	29	21	1.22156	0.891757	0.668269	1.107497	0.940596	0.809779			
50	31	20	1.18917	0.929225	0.64608	1.092156	0.960906	0.79571			
48	33	19	1.139706	0.947666	0.623489	1.068335	0.970758	0.781144			
45	34	18	1.156316	0.891757	0.576973	1.076388	0.940596	0.75033			
46	31	16	1.139706	0.833964	0.552973	1.068335	0.908445	0.733965			
45	28	15	1.139706	0.794255	0.52842	1.068335	0.885729	0.716864			
45	26	14	1.106102	0.853453	0.576973	1.051867	0.919403	0.75033			
43	29	16	0.891757	0	0	0	0.940596	0			
	31										

g	32.2 ft/s²										Final Step			assume flat grade					
b weir	36.95833 ft										4.515625 ft			assume rectangular river bed					
$yc = (Q^2/(g*b^3))^{1/3}$															height	35.42	ft	assume n=	0.03
yc weir															river width				
			Yb (depth at edge of weir)	V(velocity-ft/s) = Q/(h*B)			H	z =	4.515625										
0.517173	0.331345	0.320206	0.369779	0.236911	0.228947	5.707422	4.568375	4.49093	5.391222	5.076605	5.057747								
0.543366	0.314563	0.331345	0.388507	0.224913	0.236911	5.850166	4.451186	4.568375	5.435567	5.048194	5.076605								
0.499338	0.320206	0.308869	0.357026	0.228947	0.220842	5.608142	4.49093	4.410718	5.361025	5.057747	5.038554								
0.481177	0.325799	0.291462	0.344042	0.232946	0.208396	5.505217	4.529984	4.284628	5.330279	5.067216	5.009083								
0.494829	0.314563	0.291462	0.353803	0.224913	0.208396	5.582766	4.451186	4.284628	5.353392	5.048194	5.009083								
0.494829	0.303123	0.325799	0.353803	0.216733	0.232946	5.582766	4.369494	4.529984	5.353392	5.028825	5.067216								
0.481177	0.297321	0.331345	0.344042	0.212585	0.236911	5.505217	4.327477	4.568375	5.330279	5.019002	5.076605								
0.434184	0.303123	0.297321	0.310442	0.216733	0.212585	5.229484	4.369494	4.327477	5.250717	5.028825	5.019002								
0.409715	0.314563	0.261223	0.292946	0.224913	0.186775	5.079988	4.451186	4.056279	5.20929	5.048194	4.957887								
0.414666	0.353081	0.261223	0.296486	0.252453	0.186775	5.110591	4.715843	4.056279	5.217672	5.113407	4.957887								
0.409715	0.342299	0.229118	0.292946	0.244744	0.163819	5.079988	4.64328	3.798841	5.20929	5.095152	4.903531								
0.404733	0.325799	0.229118	0.289384	0.232946	0.163819	5.049012	4.529984	3.798841	5.200856	5.067216	4.903531								
0.404733	0.331345	0.254956	0.289384	0.236911	0.182301	5.049012	4.568375	4.007403	5.200856	5.076605	4.947293								
0.404733	0.368954	0.297321	0.289384	0.263802	0.212585	5.049012	4.820674	4.327477	5.200856	5.140279	5.019002								
0.394677	0.368954	0.267406	0.282194	0.263802	0.191196	4.985892	4.820674	4.104004	5.18383	5.140279	4.968356								
0.429346	0.353081	0.242214	0.306983	0.252453	0.173183	5.200269	4.715843	3.905906	5.242527	5.113407	4.925704								
0.434184	0.336844	0.222427	0.310442	0.240844	0.159036	5.229484	4.606132	3.742967	5.250717	5.085917	4.892204								
0.409715	0.314563	0.215635	0.292946	0.224913	0.154179	5.079988	4.451186	3.685374	5.20929	5.048194	4.880704								
0.399721	0.320206	0.208734	0.285801	0.228947	0.149245	5.017651	4.49093	3.625922	5.19237	5.057747	4.869021								
0.389601	0.308869	0.201717	0.278565	0.220842	0.144228	4.953724	4.410718	3.564454	5.175236	5.038554	4.85714								
0.379347	0.297321	0.194575	0.271233	0.212585	0.139121	4.888105	4.327477	3.500789	5.157877	5.019002	4.84505								
0.389601	0.285544	0.194575	0.278565	0.204164	0.139121	4.953724	4.240904	3.500789	5.175236	4.999063	4.84505								
0.389601	0.267406	0.215635	0.278565	0.191196	0.154179	4.953724	4.104004	3.685374	5.175236	4.968356	4.880704								
0.384491	0.279564	0.208734	0.274911	0.199888	0.149245	4.921133	4.19626	3.625922	5.166585	4.988939	4.869021								
0.374169	0.291462	0.201717	0.267531	0.208396	0.144228	4.854623	4.284628	3.564454	5.149108	5.009083	4.85714								
0.358411	0.297321	0.194575	0.256264	0.212585	0.139121	4.751302	4.327477	3.500789	5.12243	5.019002	4.84505								
0.363701	0.279564	0.179881	0.260047	0.199888	0.128615	4.786239	4.19626	3.66008	5.131387	4.988939	4.820172								
0.358411	0.261223	0.172306	0.256264	0.186775	0.123199	4.751302	4.056279	3.294369	5.12243	4.957887	4.807347								
0.358411	0.248631	0.16456	0.256264	0.177771	0.117661	4.751302	3.957305	3.219471	5.12243	4.936568	4.794233								
0.347711	0.267406	0.179881	0.248614	0.191196	0.128615	4.679843	4.104004	3.66008	5.104315	4.968356	4.820172								
0	0.279564	0	0	0.199888	0	0	4.19626	0	4.988939										

b =	2.5
Q_p	2.5 3 7.5 10 12.5 15 17.5 20 22.5 25 27.5 30 32.5 35 37.5 40 42.5 45 47.5 50 52.5
y_o	1.852135 2.36859 2.75104 3.02903 3.278649 3.497707 3.69442 3.873083 4.03901 4.192871 4.337097 4.473094 4.601961 4.724581 4.841679 4.95383 5.061551 5.165258 5.265311 5.362021 5.45566
Q_p	8 24.1 38
V (ft/s)	2.798463 4.138675 4.864482
Q_p	3.3 7.58 15
V (ft/s)	2.043888 2.745421 3.497767
$Q_p < 38$-cfs	
x = 1.9-ft x = 0.5-ft	
45 ft	
11 ft	
0.244444 ft/ft	
32.2 ft/s ²	
1.5 m/s	
4.92126 ft/s	
4.9 ft/s	
Q_p	0.01 0.05 0.1 0.15 0.2 0.25 0.3 0.35 0.4 0.45 0.5 0.55 0.6 0.65 0.7 0.75 0.8 0.85 0.9 0.95 1
V (ft/s)	0.26109 0.462181 0.591057 0.682517 0.755869 0.818152 0.872832 0.921904 0.966638 1.007893 1.046288 1.082278 1.116215 1.148372 1.178971 1.20819 1.236177 1.263058 1.288937 1.313904 1.338037
Q_p	2.5 3.3 5 7.5 8.1 10 12.5 15 17.5 20 22.5 25 27.5 30 32.5 35 37.5 40 42.5 45 47.5 50 52.5
y_o (ft)	0.539917 0.645828 0.844384 1.09685 1.152686 1.320545 1.52502 1.71538 1.894749 2.065218 2.228269 2.385001 2.536258 2.682707 2.824882 2.963225 3.098103 3.229824 3.358654 3.484821 3.608524 3.729937 3.849213
~ 3' max depth	
Specific weight of water	62.4 lb/ft ³
max expected loading	7.5 pcf

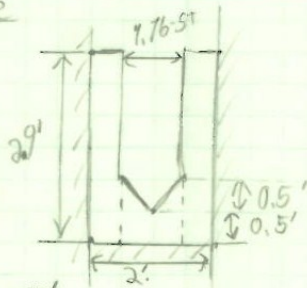
		B =	87.3142		Top of Dam Assumptions MADE	
Q_r	Q_p	Flow (ft ³ /s)	$h = 0.0528(Q^{0.6588})$	V (velocity-ft/s) = $Q/(h*B)$		
7.97	3.3	4.67	0.14574	0.356988		
48	7.58	40.42	0.604031	0.766394		
131.8	15	116.8	1.215249	1.10076		
8	8	0	0	0		
48.2	24.1	24.1	0.429642	0.642429		
130.4	35	95.4	1.063556	1.027314		

Y_b (depth at edge of weir)	g	32.2 ft/s ²	Final Step		assume flat grade	
Y_c (critical depth)	b weir	36.95833 ft	H = $V^2/(2g) + y + z$	height	4.515625 ft	assume rectangular river bed
$Y_b = (0.715*Y_c)$	$Y_c = (Q^2/(g*b^2))^{1/3}$		$V = \text{sqrt}(H - y - z) * 2g$	river width	35.42 ft	natural channel
			$V = Q/(b*y)$			assume n = 0.03
Flow (ft ³ /s)	Y_c weir	Y_b (depth at edge of weir)	V (velocity-ft/s) = $Q/(h*B)$	H	z =	4.515625
4.67	0.07915	0.056592	2.232788	4.649629		
40.42	0.33366	0.238567	4.584309	5.080526		
116.8	0.676916	0.483995	6.529642	5.661673		
0	0	0	0	0		
24.1	0.236366	0.169001	3.858461	4.915802		
95.4	0.591478	0.422907	6.103673	5.517023		

		Bottom of Dam Assumptions MADE	
$h_1 =$	4.515625	$y = Q/(V*b)$	
$h_2 =$	0	b =	35.42
g =	32.2		
V_2	y (base of dam)	Flow (ft ³ /s)	y (downstream after hydraulic jump)
17.19859	0.007666	4.67	0.371477
17.65849	0.064624	40.42	1.086916
18.26041	0.180586	116.8	1.845738
17.05304	0	0	0
17.48411	0.038916	24.1	0.840356
18.11246	0.148704	95.4	1.667942
			0.354925
			1.049909
			1.786587
			0
			0.809665
			1.6148

Appendix F: Structural Calculations

Basste



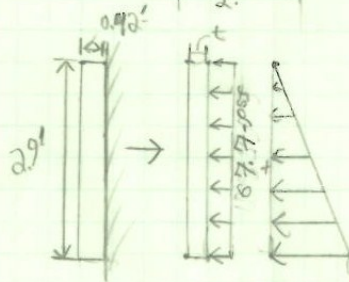
$$P_{velocity} = 67.7 \text{ -psf} \cdot 2.9' = 196.4 \text{ -psf}$$

$$\lambda = 0.6$$

$$\phi K_F = 2.16$$

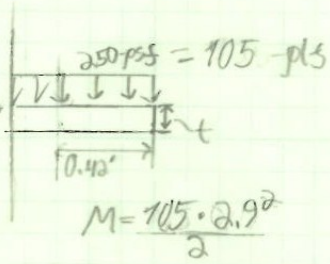
$$C_M = 0.85 \rightarrow F_b$$

$$C_M = 0.97 \rightarrow F_v$$



$$(y = 2.9)$$

$$\rightarrow 180.7 \text{ -psf}$$

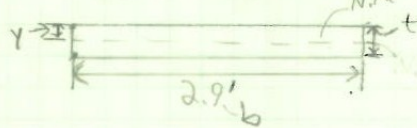


$$M = 63.95 \text{ -ft-lbs}$$

$$M = 767.4 \text{ -in-lbs}$$

$$1.6M = 1,227.8$$

cross-section



$$I = \frac{b \cdot t^3}{12}$$

$$y = \frac{t}{2}$$

$$b = 2.9' = 34.8 \text{ -in}$$

$$f_b = \frac{Mc}{I}$$

$$1.6 \cdot f_b = 1.6 \cdot \frac{767.4 \cdot \frac{t}{2}}{\frac{34.8 \cdot t^3}{12}} = \frac{212}{t^2} = f_b$$

White Oak

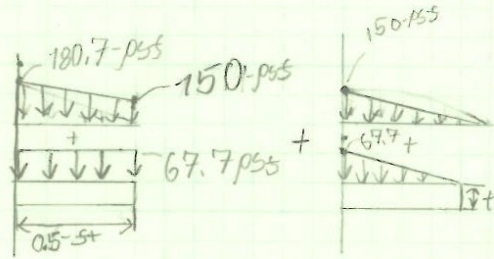
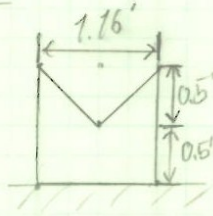
$$F_b = 250 \text{ -psf}$$

$$F_b = 0.6 \cdot 2.16 \cdot 0.85 \cdot 250 = 267 \text{ -psf}$$

$$\frac{212}{t^2} = 267 \text{ -psf}$$

$$t_{min} = 0.9 \text{ -in for bending}$$

Base



$$M = \left(\frac{67.7 + 150}{2} \right) \cdot (0.5)^2 + \left(\frac{67.7 \cdot 1^2}{6} \right) + \frac{67.7 \cdot 1.0}{2} \cdot \left(\frac{0.5 \cdot 1.0}{3} \right)$$

$$M = 84.6 \text{ ft}\cdot\text{lbs}$$

$$M_{\text{max}} = 7,015.2 \text{ in}\cdot\text{lbs}$$

$$f_b = \frac{M \cdot c}{I}$$

$$I = \frac{b \cdot t^3}{12}$$

$$c = \frac{t}{2}$$

$$b = 1.76'$$

$$1.6 \cdot f_b = \frac{M \cdot \frac{t}{2}}{\frac{b \cdot t^3}{12}} = \frac{700}{t^2}$$

White Oak

$$F_b = 250 \text{ psi}$$

$$F'_b = 0.6 \cdot 2.76 \cdot 0.85 \cdot 0.97 \cdot 250 = 267 \text{ psi} = \frac{700}{t^2}$$

$$t = 1.7 \text{ in} \leftarrow \text{governs}$$

Baffle Shear

$$P_{\text{total}} = 250\text{-psf} \cdot (2 \cdot 2.9 \cdot 4.2 + 1.16 \cdot 0.5 + 1.16 \cdot 0.5 \cdot 0.5)$$

$$P_{\text{total}} = 826.5\text{-lbs} = V$$

$$f_v = \frac{3 \cdot V}{2 \cdot b \cdot t}, \quad b = 7.8'$$

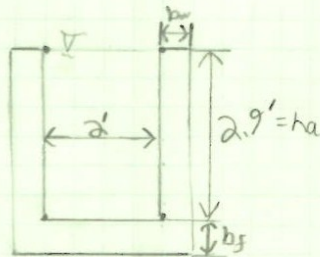
$$f_v = \frac{3 \cdot 826.5}{2 \cdot 7.8 \cdot t} = \frac{159}{t}$$

$$F_b = 220\text{-psi}$$

$$F'_b = 0.6 \cdot 2.16 \cdot 0.97 \cdot 220 = 276\text{-psi} = \frac{159}{t}$$

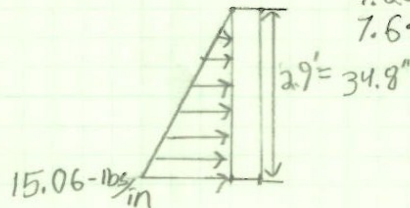
$$t = 0.58\text{-in}$$

Concrete channel loading



$$\gamma = 62.3 \text{ pcf}$$

Walls: loading = $\gamma \cdot ha = 180.67 \text{ lb/ft}^2$
 $= 1.255 \text{ psi}$
 $1.255 \text{ psi} \cdot 12 \text{ in/ft} = 15.06 \text{ lbs/in (per ft section)}$
 $1.6 \cdot L = 1.6 \cdot 15.06 = 24.096 \text{ in}$



$$M = \left(\frac{1}{2} (1.6 \cdot 15.06 \text{ lbs/in}) \cdot 34.8'' \right) \cdot \left(\frac{34.8''}{3} \right)$$

$$M = 4,864 \text{ in} \cdot \text{lbs}$$

Shear

$$\phi V_n = V, \quad \phi = 0.75$$

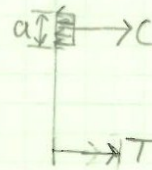
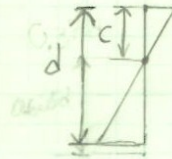
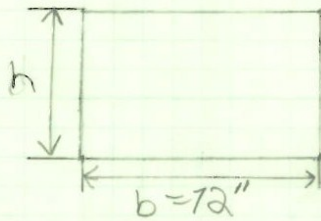
$$V_c = 2 \cdot 7 \cdot \sqrt{f_c'} \cdot b_w \cdot d = 2 \cdot 7 \cdot \sqrt{3,000} \cdot 12 \cdot d$$

$$V_c = 1,314 \cdot d$$

$$V = 15.06 \cdot \frac{2.9 \cdot 12}{2} = 263 \text{ lbs}$$

$$\phi V_c = 1,192 \cdot d = 263 \text{ lbs}$$

$$d_{\min} = 0.23 \text{ in}$$



$$f'_c = 3,000 \text{ psi}$$

$$\beta_1 = 0.85$$

$$a = \beta_1 \cdot c$$

$$\phi = 0.9$$

$$I = \frac{bh^3}{12}$$

$$\sigma = \frac{M \cdot \frac{h}{2}}{I} = f'_c \cdot c$$

$$M = 4,864 \text{ in}\cdot\text{lb}$$

$$\frac{4,864 \cdot \frac{h}{2}}{\frac{12 \cdot h^3}{12}} = \frac{2,432}{h^2} = 3,000$$

$$h_{\text{min}} = 0.90 \text{ in}$$

$$\text{Cantilever beam} \rightarrow h_{\text{min}} = \frac{\ell}{8} = \frac{34.8 \text{ in}}{8} \quad (\text{ACI 318-06, 9.5.2.2}) + (\text{ACI 318-08, 9.5.2})$$

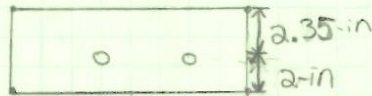
$$h_{\text{min}} = 4.35 \text{ in} \leftarrow \text{governs}$$

Reinforcement

$$\text{Min Concrete cover} = 1.5 \text{ in} \quad (\text{ACI 318-08, 7.7.1})$$

$$2 \text{ in} \quad (\text{ACI 318-06, 7.7.1})$$

\rightarrow governs



$$d = 2.35\text{-in} - \text{Dia. Steel}$$

$$\text{Assume } "a" < N.A. = 2.175\text{-in}$$

$$\text{guess } a = 1\text{-in}$$

$$A_s = \frac{0.85 \cdot f'_c \cdot b \cdot a}{f_y}$$

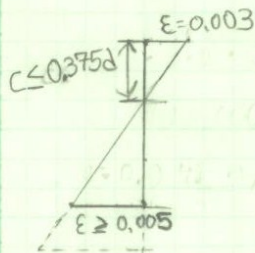
$$a = 2 \left(d - \frac{M_u}{\phi A_s f_y} \right)$$

$$A_s f_y = 0.85 \cdot f'_c \cdot b \cdot a$$

$$M_u = \phi A_s f_y (d - \frac{a}{2})$$

$\phi = 0.9 \rightarrow$ for tension controlled

$$M_u = 0.9 \cdot 0.85 \cdot f'_c \cdot a \cdot b \cdot (d - \frac{a}{2})$$



$$a = \beta_1 \cdot c = 0.85 \cdot 0.375 \cdot d$$

$$a = 0.31875 \cdot d$$

$$0.85 \cdot f'_c \cdot a \cdot b = A_s \cdot f_y$$

$$A_s = \frac{0.85 \cdot f'_c \cdot a \cdot b}{f_y} = \frac{0.85 \cdot f'_c \cdot 0.31875 \cdot d \cdot b}{f_y}$$

$$b = 12\text{-in}$$

$$f'_c = 3,000$$

$$f_y = 36,000$$

$$A_s = 0.2709 \cdot d$$

$$M_u = \phi \cdot A_s \cdot f_y \cdot (d - \frac{a}{2}) = 0.9 \cdot 0.2709 \cdot d \cdot 36,000 \cdot (d - \frac{0.31875 \cdot d}{2})$$

$$M_u = 7,378.3 \cdot d^2 = 4,864\text{-in}\cdot\text{lb}$$

$$d = 0.812\text{-in} < 7.5\text{-in} \rightarrow \text{needed coverage}$$

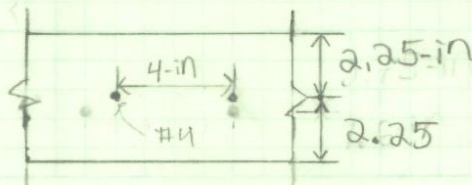
$$d = 2.05\text{-in} \rightarrow d = 2.25\text{-in} \text{ (for coverage)}$$

$$A_s = 0.6095\text{-in}^2 / 12\text{-in section} \quad \text{spacing} < 2 \cdot h < 12\text{-in} \text{ (ACI 308.7.6)}$$

$$3.05 \#4 \text{ Bars} = 4\text{-in spacing}$$

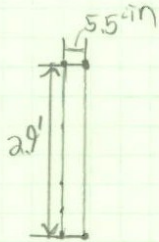
$$\text{at } 0.20\text{-in}^2$$

#4 -reinforcement at 4-in spacing <



Freeze thaw reinforcement: Channel Walls

min: $A_s = 0.005 \cdot bd$, min coverage = 2.5-in
 ↳ use 5.5-in thickness

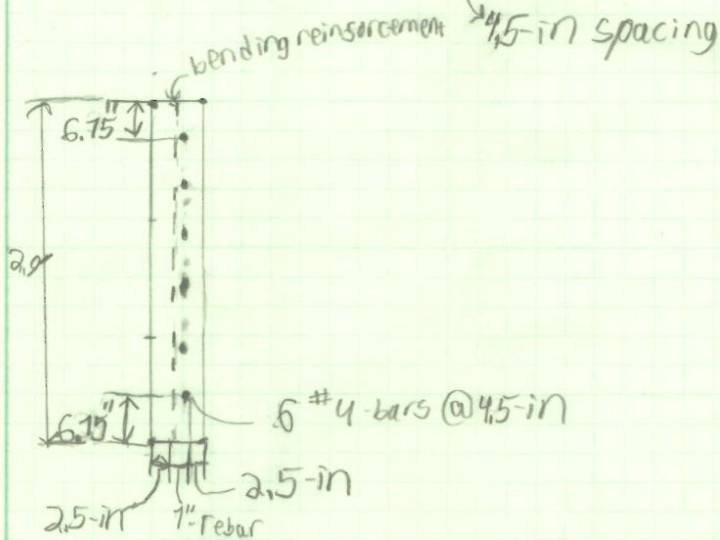


$$A_s = 0.005 \cdot 6 \cdot 34.8$$

$$A_s = 1.044 \text{ in}^2$$

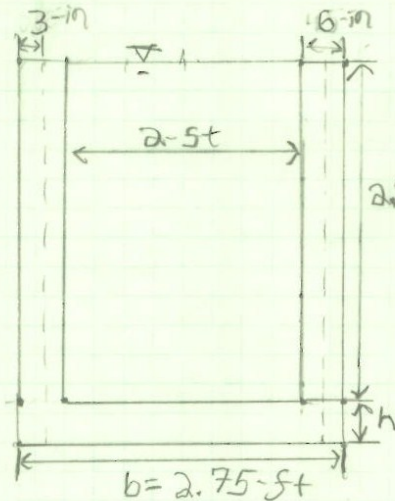
↳ use 6 #4-bars = 1.2 in²

↳ 0.2 in² = 4.5-in spacing



Final channel wall size = 6-in wide
 vertical reinforcement = #4-rebar @ 4-in
 horizontal reinforcement = 6 #4-rebar @ 4.5-in

Passage floor

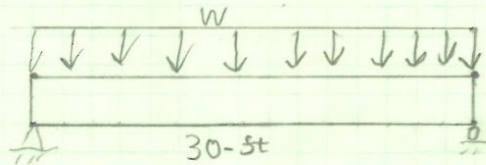


min coverage = 2-in

min thickness = $\frac{8}{16}$

$l_{max} = 30-ft$

min thickness = $1.975-ft < 2.9$



$w = 1.2 \cdot D + 1.6 L$

$w_L = \gamma \cdot 2.9 \cdot 2 = 367.34 - psf$

$w_D = 0.50 \cdot 2.9 \cdot 150 pcf \cdot 2 + (0.75 \cdot 2.75 \cdot 150) = 750 psf$
estimation

$w = 1,635 - psf$

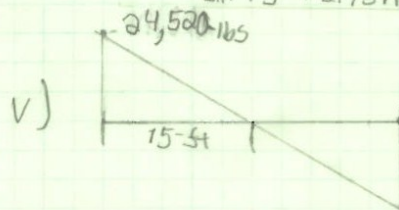
$N.A. = \frac{0.5 \cdot 2.9 \cdot (1.45 + h) \cdot 2 + 2.75 \cdot h \cdot \frac{h}{2}}{2 \cdot 0.5 \cdot 2.9 + 2.75 \cdot h} = \frac{3.754 + 2.175h + 1.375h^2}{2.175 + 2.75h}$

$I = 1.524 \cdot ft^4 + 0.229 \cdot h^3$

$y = (2.9 + h) - N.A.$

$\sigma = \frac{M \cdot y}{I}$

$M_{max} = 730,050 - ft \cdot lbs$



$\sigma = \frac{130,050 \cdot [(2.9 + h) - (\frac{3.754 + 2.175h + 1.375h^2}{2.175 + 2.75h})]}{1.524 + 0.229 \cdot h^3} = 432,000 - psf$

Even if $h_{min} = 0$, $\sigma_{max} = 72,415 \text{ psf} < 432,000 \text{ psf}$

assume $h = 5.5 \text{ in}$ for steel coverage

Shear

$$\phi V_n \geq V_u$$

$$\phi = 0.75$$

$$V_c = 2 \cdot \lambda \cdot \sqrt{f_c'} \cdot b_w \cdot d$$

$$\lambda = 1$$

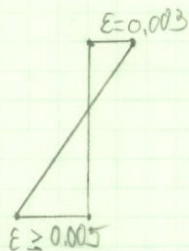
$$V_c = 2 \cdot 1 \cdot \sqrt{3,000} \cdot 33 \cdot d = 3,615 \cdot d \quad (d = h)$$

$$V_u = 24,520 \text{ lbs}$$

$$0.75 \cdot 3,615 \cdot h = 24,520$$

$$h_{min} = 9.0 \text{ in} \leftarrow \text{governs}$$

Reinforcement



$$a \leq 0.31875 \cdot d \quad b = 2 \cdot 6 = 12 \text{ in}$$

$$A_s = \frac{0.85 \cdot f_c' \cdot a \cdot b}{f_y} = \frac{0.85 \cdot 3,000 \cdot 0.31875 \cdot d \cdot 12}{36,000}$$

$$A_s = 0.271 \cdot d$$

$$d = (34.8 + 9) - 4 \text{ in} = 38.8 \text{ in}$$

coverage

$$A_s = 10.5 \text{ in}^2$$

$$a = \frac{A_s \cdot f_y}{0.85 \cdot f_c' \cdot b} = 12.35 \text{ in} < 0.31875 \cdot d = 12.36$$

Tension controlled

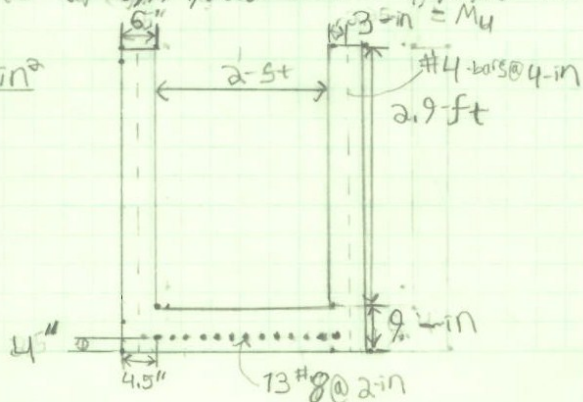
$$A_s f_y = 378,000 \text{ lbs}$$

$$\phi A_s f_y \cdot (d - \frac{a}{2}) = 8,994,888 \text{ in} \cdot \text{lbs} > 24,520 \text{ in} \cdot \text{lb}$$

$$A_s = 13 \text{ #8 bars} = 10.3 \text{ in}^2$$

0.6 in

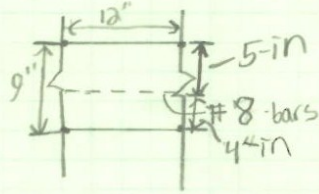
13 #8 bars @ 2-in spacing



Freeze Thaw reinforcement for passage floor

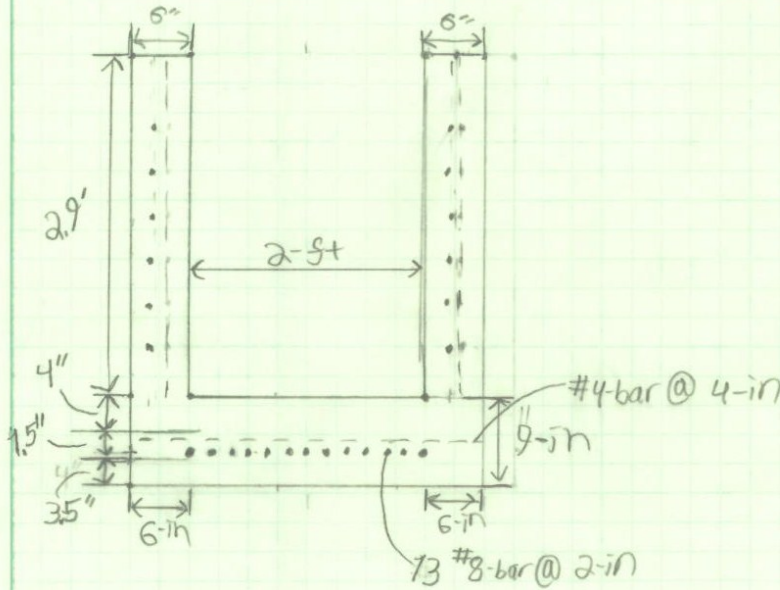
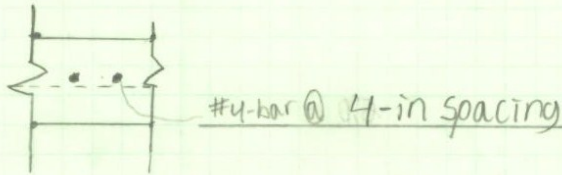
min $A_s = 0.003 \cdot b \cdot d$
 assume 12-in section

ACI 350-06 (7.12.2.1)



$$A_s = 0.003 \cdot b \cdot d = 0.324 \text{ in}^2$$

use 2 #4-bar = 0.4 in^2
 @ 2-in



Resting pool

$$E = \frac{\rho \cdot Qv^2}{b_m h_m l_b} < 25 \text{ to } 50 \cdot \text{W/m}^3 \rightarrow \text{UN FAD (5.77)}$$

$$b_m = \text{width} = 2 \cdot \text{ft}$$

$$h_m = \text{depth}$$

$$l_b = \text{length} = 2 \cdot \text{ft}$$

$$v = Q/h_m \cdot b_a$$

$$\rho = 1.94 \cdot \text{slug/ft}^3$$

$$Q = 19.7 \cdot \text{ft}^3/\text{s}$$

$$v = 5.86 \cdot \text{ft/s}$$

$$\frac{1.94 \cdot 19.7 \cdot 5.86^2}{2 \cdot h_m \cdot 2} < 50$$

$$164 / < 50 \cdot h_m$$

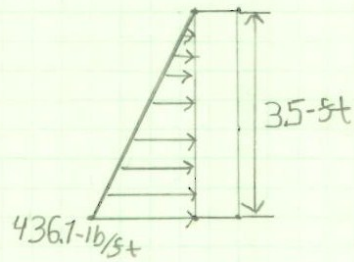
$$\boxed{h_m = 3.5 \cdot \text{ft}}$$

Resting pools strength

walls

$$\text{Load} = \gamma \cdot h_m \cdot b_m = 62.3 \cdot 3.5 \cdot 2 = 436.1 \text{ lb/ft}$$

$$\underline{1.6 \cdot L = 697.76 \text{ lb/ft}}$$



$$M = \frac{1}{2} \cdot (697.76 \cdot 3.5) \cdot \left(\frac{35}{3}\right)$$

$$\underline{M = 1,425 \text{ ft} \cdot \text{lb} = 17,095 \text{ in} \cdot \text{lb}}$$

$$\sigma = \frac{M \cdot \frac{h}{2}}{I} = f_c$$

$$I = \frac{b \cdot h^3}{12}, \quad b = 2 \text{ ft}$$

$$\sigma = \frac{1,425 \cdot \frac{h}{2}}{\frac{2 \cdot h^3}{12}} = 3,000 \text{ psi} = 432,000 \text{ pcft}$$

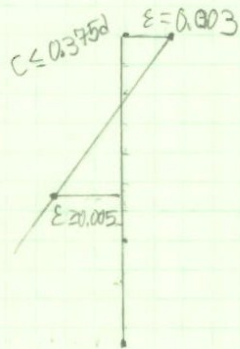
$$\frac{4,275}{h^2} = 432,000$$

$$h_{\min} = 0.70 \text{ ft} = 1.79 \text{ ft}$$

$$h_{\min} = \frac{l}{8} = \frac{35}{8}$$

$$h_{\min} = 0.4375 \text{ ft} = \underline{5.25 \text{ in}} \leftarrow \text{governs}$$

Resting pool reinforcement



$$a = 0.31875 \cdot d$$

$$A_s = \frac{0.85 \cdot f'_c \cdot 0.31775 \cdot d \cdot b}{f_y}$$

$$b = 2 \cdot s_t = 24 \text{ in}$$

$$f_y = 36,000 \text{ psi}$$

$$f'_c = 3,000 \text{ psi}$$

$$A_s = 0.53975 \cdot d$$

$$d = 5.25 \text{ in} - 2.5 \text{ in}$$

↳ coverage

$$d = 2.75 \text{ in}$$

$$A_s = 1.48 \text{ in}^2$$

$$a = \frac{A_s \cdot f_y}{0.85 \cdot f'_c \cdot b} = 0.871 \text{ in}$$

$$\phi M_n = \phi \cdot A_s \cdot f_y \cdot \left(d - \frac{a}{2}\right) = 0.9 \cdot 1.48 \cdot 36,000 \cdot \left(2.75 - \frac{0.871}{2}\right)$$

$$\phi M_n = 9,248 \text{ ft} \cdot \text{lb} > 7,425 \text{ ft} \cdot \text{lb} = M_u$$

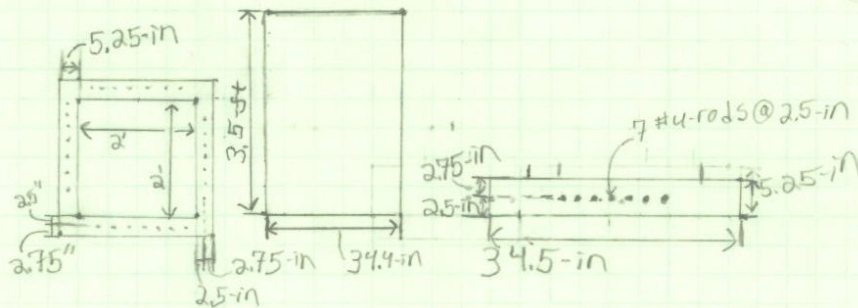
$$A_s = 7 \text{ #4 rods @ } 2.5 \text{ in spacing}$$

0.2 in^2

$$A_s = 1.4 \text{ in}^2$$

$$a = \frac{1.4 \cdot 36,000}{0.85 \cdot 3,000 \cdot 24} = 0.8235 \text{ in}$$

$$\phi M_n = 0.9 \cdot A_s \cdot f_y \cdot \left(d - \frac{a}{2}\right) = 8,838 \text{ ft} \cdot \text{lb} > 7,425 \text{ ft} \cdot \text{lb} \quad \checkmark$$



Resting pool wall freeze thaw reinforcement

$$\text{Min } A_s = 0.003 \cdot b \cdot d$$

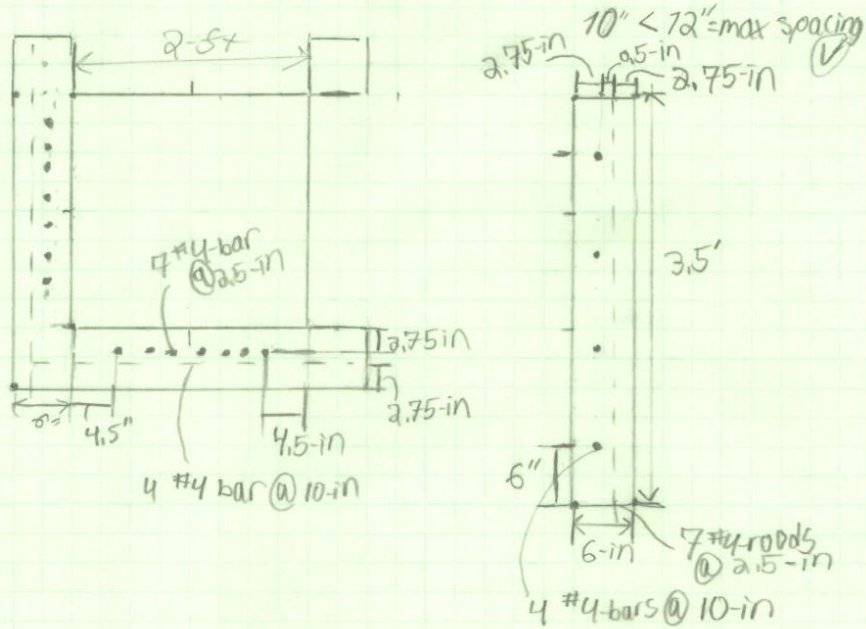
additional coverage will be needed

assume $d = 6\text{-in}$

$b = 48\text{-in} \rightarrow \text{vertical height} = 3.5\text{-ft}$

$$A_s = 0.003 \cdot 6 \cdot 48 = 0.758\text{-in}^2$$

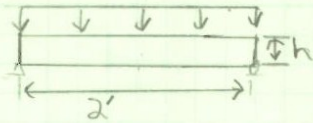
Use 4 #4-bars = $0.8\text{-in}^2 \rightarrow \text{use } 10\text{-in spacing}$



Resting pool floor

$$\gamma \cdot h \cdot b = 62.3 \cdot 3.5 \cdot 2 = 436.1 \text{ plf}$$

$$w = 1.6 \cdot 436.1 = 698 \text{ plf}$$



$$M = \frac{w l'^2}{8} = \frac{698 \cdot 2^2}{8}$$

$$M = 349 \text{ -ft} \cdot \text{lbs} = 4,188 \text{ -in} \cdot \text{lbs}$$

$$\sigma = \frac{M \cdot b_s}{I} = 5'c$$

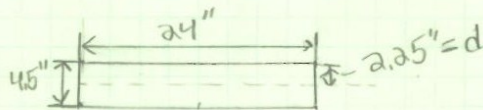
$$I = \frac{b h^3}{12}, \quad b = 24''$$

$$\sigma = \frac{4,188 \cdot \frac{h}{2}}{\frac{24 \cdot h^3}{12}} = 3,000 \text{ psi}$$

$$h_{\min} = 0.60 \text{ -in}$$

$$h_{\min} = \frac{8}{16} = \frac{24}{16} = 1.5 \text{ -in}$$

→ 2-in coverage needed → use 4.5-in



$$c \leq 0.375d$$

$$a = 0.31875 \cdot d$$

$$A_s = \frac{0.85 \cdot 5'c \cdot a \cdot b}{f_y} = \frac{0.85 \cdot 3,000 \cdot 0.31875 \cdot d \cdot 24}{36,000}$$

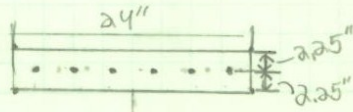
$$A_s = 0.54 \cdot d^2$$

$$A_s = 1.215 \text{ -in}^2$$

$A_s =$ Use 6 # 4-bars $\leftarrow 0.2 \text{ -in}^2$
 @ 3.5-in spacing = 1.2-in²

$$a = 0.717$$

$$\phi A_s f_y \cdot \frac{1}{2} = 14,176 \text{ -in} \cdot \text{lbs} > 4,188 \text{ -in} \cdot \text{lbs}$$



Resting pool freeze than reinforcement floor

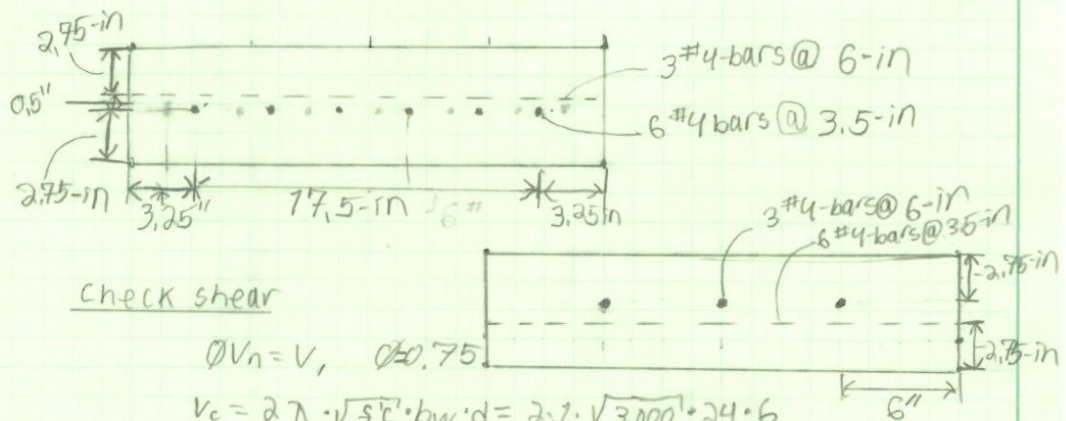
↳ need 2.5-in cover → use $d = 6$ -in

$$\min A_s = 0.003 \cdot d \cdot b = 0.003 \cdot 6 \cdot 24$$

$$A_s = 0.432 \text{ in}^2$$

$$\text{use } 3 \#4\text{-bars} = 0.6 \text{ in}^2$$

↳ use 6-in spacing



check shear

$$\phi V_n = V, \phi = 0.75$$

$$V_c = 2 \lambda \cdot \sqrt{f_c'} \cdot b_w \cdot d = 2 \cdot 1 \cdot \sqrt{3,000} \cdot 24 \cdot 6$$

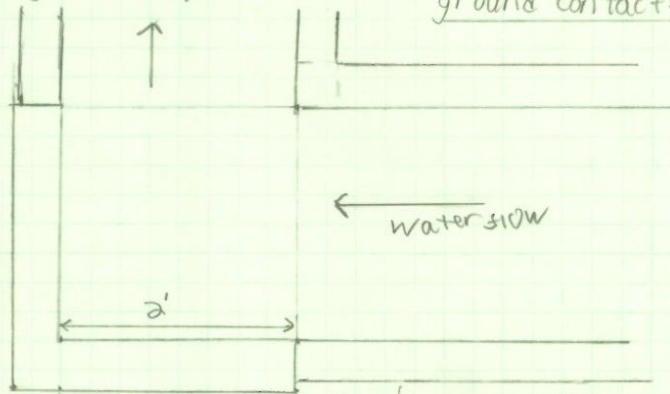
$$V_c = 15,770 \text{ lbs}$$

$$V_u = 7.2(15)(1.5) + 1.6(\gamma \cdot 3.5 \cdot 2' \cdot 2') = 1,576 \text{ lbs}$$

$$0.75 \cdot 15,770 = 11,827 \text{ lbs} > 1,576 \text{ lbs} \quad \checkmark$$

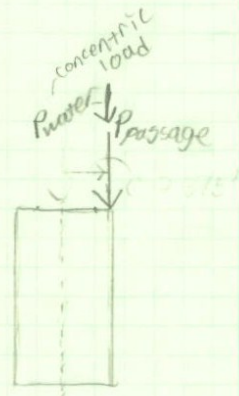
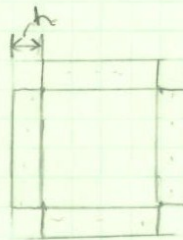
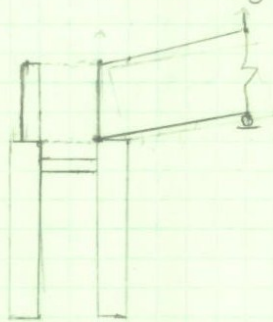
Resting pool support

ground contact = 3-in covering



max height $\frac{1}{5} \cdot 30 = 6.5t$

slope = $\frac{1}{5}$



$$P_{\text{passage}} = \frac{1}{2} \text{ total passage} = 24,520 \text{ lbs}, \quad P_{\text{water}} = \frac{1}{2} \text{ total water} = 436.7 \text{ lbs}$$

$$1.6 \cdot P_{\text{water}} = 697.8, \quad P_{\text{resting pool}} = 150(0.5 \cdot 2.5 \cdot 3.5) + (0.5 \cdot 2.2) = 957 \cdot 1.2 = 1,150 \text{ lbs}$$

$$P_{\text{total}} = 26,370 \text{ lbs}$$

$$e_{\text{max}} = \frac{h}{2}$$

$$M = P \cdot e = 26,370 \cdot \frac{h}{2} = 13,185 \cdot h$$

$$C = \frac{h}{2}, \quad I = \frac{a \cdot h^3}{12}$$

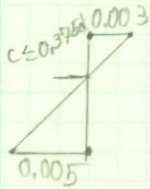
$$\sigma_b = \frac{M \cdot C}{I} = \frac{13,185 \cdot h \cdot \frac{h}{2}}{\frac{a \cdot h^3}{12}} = \frac{39,555}{a} \cdot \frac{6}{h} = \frac{237,330}{a \cdot h}$$

$$\sigma_{\text{allow}} = \frac{P}{A} = \frac{26,370}{h \cdot a} = \frac{13,185}{h \cdot a} \cdot 2 \rightarrow \text{need 3-in cover}$$

$$\sigma_{\text{total}} = \frac{52,740}{h} = 3,000 \cdot (12 \cdot 12) \rightarrow h_{\text{min}} = 1.97 \text{ in} \rightarrow \text{need 3" cover}$$

use 7-in

Resting pool reinforcement - support



$$d = \frac{1}{2} \cdot h = 3.5 \text{ in}$$

$$a = 0.31875 \cdot d = 1.116 \text{ in}$$

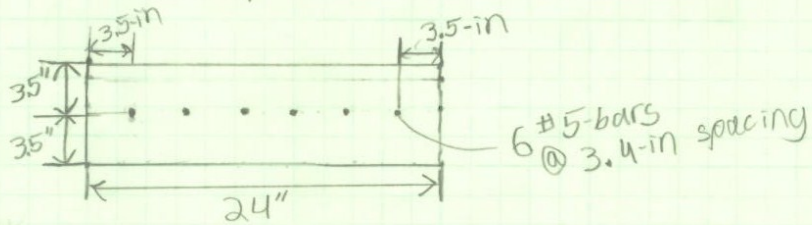
$$A_s = \frac{0.85 \cdot f'_c \cdot a \cdot b}{f_y} = \frac{0.85 \cdot 3,000 \cdot 1.116 \cdot 24}{36,000}$$

$$A_s = 1.02 \text{ in}^2$$

use 6 #5 bars = 1.96 in²

$$M_u = \phi \cdot A_s \cdot f_y \left(d - \frac{a}{2} \right) = 0.9 \cdot 1.96 \cdot 36,000 \cdot \left(3.5 - \frac{1.116}{2} \right)$$

$$M_u = 86,900 \text{ in} \cdot \text{lb} > P \cdot e = 36,076$$



check shear

$$\phi V_n \geq V_u \quad ? \quad 0.75$$

$$V_n = 2 \cdot \pi \cdot 3.5 \cdot 3 \cdot 3 \cdot 2.7 \cdot 3,000 \cdot 24 \cdot 7$$

$$V_n = 18,403.5 \text{ lbs}$$

$$V_u = \gamma \cdot 3.5 \cdot 2 \cdot 2 \cdot 2 = 872.2 \text{ lbs}$$

$$0.75 \cdot 18,403.5 = 13,803 \text{ lbs} > 872.2 \text{ lbs} \quad \checkmark$$

Verify compression strength

$$P_{\text{total}} = 26,370 \text{ lb}$$

$$P_{\text{total}} = 0.80 \cdot [0.85 \cdot f_c \cdot (b \cdot t)] - A_c \cdot s_y$$

$$s_y = 36,000 \text{ psi}$$

$$A_c = 1.86 \text{ in}^2$$

$$f_c = 3,000$$

$$b = 2'$$

$$0.80 \cdot [0.85 \cdot 3,000 \cdot (2' \cdot t)] = 26,370 \text{ lb} = 26,370 \text{ lb}$$

$$t_{\text{min}} = 6.47 \text{ in} < 8 \text{ in} \quad (\checkmark)$$

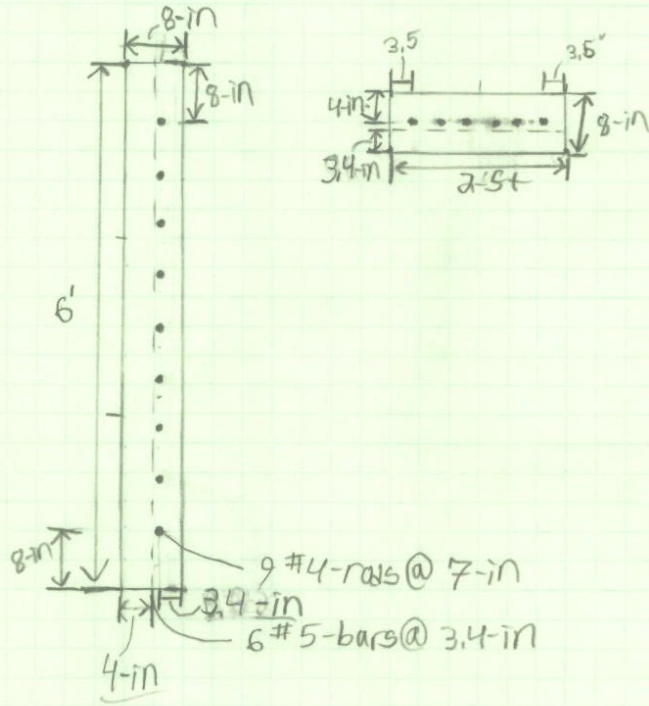
AMFAD

Freeze/thaw reinforcement for supports
 → additional coverage needed → $d = 8\text{-in}$
 $\min A_s = 0.003 \cdot d \cdot b = 0.003 \cdot 8 \cdot 72"$

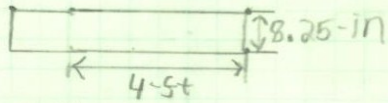
$A_s = 1.73\text{-in}^2$

use 9 #4-rods = 7.8-in^2

use 7-in spacing



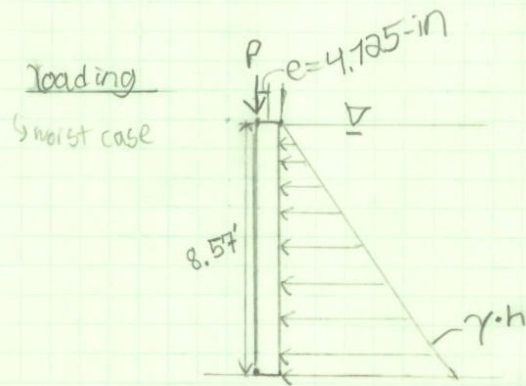
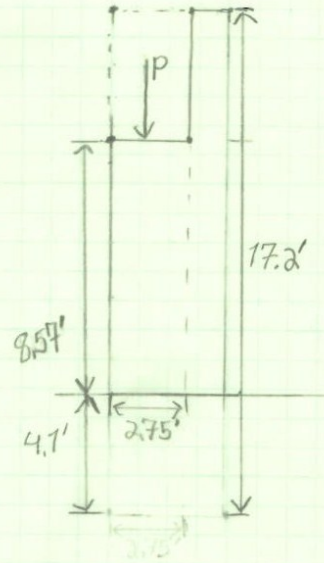
Impact to dam



Dam height = 15.7'
 Section height = 17.2'
 passage height = 1.9' below dam channel

$$\text{passage} = 15.1 - 1.9 - \frac{5.4}{12} = 12.67'$$

$$\text{ground} \approx 4.1'$$



$$P = \frac{1}{2} \cdot \text{passage loading} = 24,520 \text{ lbs}$$

$$M_{\text{passage}} = P \cdot e = 24,520 \cdot 4.125 \text{ in} = 101,145 \text{ in}\cdot\text{lb}$$

(ACI 318-10.3.2) = combined axial and compression loaded member

$$\sigma = \frac{Mc}{I} \quad c = 4.125 \text{ in} \quad I = (2.75 \cdot 12) \cdot (8.25)^3 = 18,530 \text{ in}^4$$

$$\sigma = \frac{101,145 \cdot 4.125}{18,530} \quad \sigma = 23 \text{ psi}$$

worst case: compression entirely on $\frac{1}{2}$ crosssectional area

$$P = 24,520 \text{ lbs}$$

$$A = \frac{1}{2} \cdot (2.75' \cdot 12 \frac{\text{in}}{\text{ft}}) \cdot 8.25 \text{ in}$$

$$A = 136 \text{ in}^2$$

$$\sigma_{\text{axial}} = \frac{P}{A} = 180.3 \text{ psi}$$

$$\sigma_{\text{applied}} = \sigma_p \cdot \sigma_{\text{axial}} = 23 + 180.3$$

$$\sigma_{\text{applied}} = 203 \text{ psi} = \text{stress add to dam by fish passage}$$

stress due to water pressure

$$\gamma \cdot h \cdot 2.75' = 62.3 \cdot 8.57' \cdot 2.75' = 1,470 \text{ lbs/ft} = W$$

$$M = (1,470 \cdot 8.57) \cdot \frac{1}{2} \cdot (8.57 \cdot \frac{1}{3})$$

$$M = 17,994 \text{ ft} \cdot \text{lbs} = 215,928 \text{ in} \cdot \text{lbs}$$

$$1.6M = 345,485 \text{ in} \cdot \text{lbs}$$

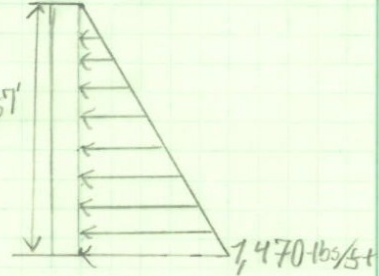
$$\sigma_w = \frac{Mc}{I} = \frac{345,485 \cdot 4.125}{18,530}$$

$$\sigma_w = 77 \text{ psi}$$

$$\sigma_{\text{total}} = \sigma_{\text{applied}} + \sigma_w$$

$$\sigma_{\text{total}} = 280 \text{ psi} < 3,000 \text{ psi}$$

The total stress on the dam with the addition of the loading of the fish passage is only 280 psi. If the concrete section was adequately designed with reinforcement, the dam should not need additional support to carry the passage.



Check stress on nearby dam section

$$\begin{aligned}b &= 7.25' \\h &= 8.25 \text{ in} \\l &= 13.7 \text{ ft}\end{aligned}$$

$$\gamma \cdot l \cdot b = 1,035 \text{ plf}$$

$$M = (1,035 \text{ plf} \cdot 13.7) \cdot \frac{1}{2} \cdot \left(\frac{1}{3} \cdot 13.7\right) = 29,603 \text{ ft}\cdot\text{lb} = 355,233 \text{ in}\cdot\text{lb}$$

$$1.6 \cdot M = 568,373 \text{ in}\cdot\text{lb}$$

$$\sigma = \frac{M_c}{I} = \frac{568,373 \cdot 4.725}{18,530}$$

$$\sigma = 127 \text{ psi} < 3,000 \quad \checkmark$$

Appendix G: Economic Information

Fishway Costs (2007\$)¹

<u>Fishway Type</u>	<u>Cost Range</u>	<u>Cost/ Foot Rise</u>
Steep Pass (17)	\$30,133 - \$624,653	\$21,899
Pool-and Weir (4)	\$83,507 - \$341,242	\$37,947
Denil (5)	\$374,049 - \$470,469	\$40,644
Nature-like (10)	\$25,580 - \$620,685	\$36,653

¹Costs include design, permitting and construction; excludes fishway repair projects and dam repair costs

RC-NE Dam Removal Experience – Costs (2007\$)¹

<u>Project Phase</u>	<u>N</u>	<u>Cost – Median</u>	<u>Cost – Mean</u>	<u>Cost Range</u>
Feasibility/assessment	30	\$109,270	\$106,145	\$8,695 – \$236,355
Design and Permitting	11	\$95,528	\$87,940	\$8,695 – \$187,807
Removal/Implementation	20	<u>\$68,318</u>	<u>\$114,021</u>	\$6,509 – \$721,000
Total Costs		\$273,116	\$308,106	
Combined Project Costs	18	<u>\$188,781</u>	<u>\$284,419</u>	\$32,235 – \$1,318,124
Mean Cost		\$230,949	\$296,263	
Cost/ Foot Rise		\$28,869	\$37,033	

¹Excludes cost of performance monitoring

