## **Developing a Continuous Fermentation Reactor for Beer**

A Major Qualifying Project Report submitted to the Faculty of the

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## Abstract

Continuous fermentation has the potential to drastically reduce industrial brewing costs. An existing hybrid PBR-GLR for the continuous fermentation of mead was scaled down. First, mead was successfully produced; then, beer (Belgian golden ale) production was attempted. Conversion to beer required feed tank refrigeration and wort filtering to prevent pipe clogging. Ale had a much lower startup time than mead, but resulted in more biomass accumulation. In both cases, our residence time was reduced ~7-fold compared to batch production. In quality testing, our continuously-fermented mead was comparable to commercial mead; our continuously fermented beer was significantly better than our batch-fermented beer (same wort recipe) and was comparable to commercial beer.

This MQP contains information deemed confidential to the business interest of the industrial sponsor. Please contact Stephen Kmiotek at <u>sjkmiotek@wpi.edu</u> for additional information.