



Determining the Prospects for Plant Dyed Clothing in a New Market

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Abstract

This project explores the plant dyed clothing market in North America (NA) for the project sponsor and aims to determine whether it is feasible for Hangzhou based clothing company, Zuoan Mixiang (ZAMX), to expand into the NA plant dyed clothing market. A goal of the project is to provide suggestions on marketing strategies for this expansion. Market research into the NA plant dyed clothing market included researching similar consumer markets including artisanal and sustainable clothing, investigated similar companies as ZAMX, and surveyed potential consumers in the NA market. Recommendations are made to ZAMX based on the conducted research.

Authorship

This project was an equal collaboration between all members of the WPI team: Heath Bastow, Charlotte Carter, Jocelyn Diaz, and Keenan Segenchuk. Each section was written with equal contributions from all group members.

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Executive Summary

Introduction

The goal of this project is to analyze current consumer opinion on plan-dyed clothing to identify key marketing strategies for Zuoan Mixiang Textile Company (ZAMX) who is considering expansion into the North American (NA) market.

The sponsor of this project, ZAMX, is a contemporary clothing brand that focuses on naturally dyed clothes. In addition to the warehouse where the sewing and dyeing process occurs, ZAMX also has two direct stores and distributes their products to more than fifty retailers. Products sold include the basic t-shirt and socks, scrunchies, and hats. Prices for these essential items range from \$9-\$60. Higher end clothing such as sweaters, blouses, and pants are much more expensive, and ZAMX's most expensive coat is \$450.

To investigate the plant dyed clothing market in NA, we first investigated similar clothing markets including the artisanal and sustainable clothing markets. The artisanal clothing market is unexplored in previous research. Most papers that mention artisanal fashion do so in the context of the greater fashion industry.

The sustainable clothing market is on the rise in NA as the fast fashion model significantly contributes to the amount of waste in the textile industry, and consumers are realizing buying new clothes every fashion cycle is not sustainable for their bank accounts. We estimate the sustainable clothing market in 2022 to be US\$12.7bn. The market has been growing at a compound annual growth rate of 8.7% since 2015. The market growth has been accompanied by research into sustainable production methods for the fashion industry. Sustainable production methods can complement ZAMX's production methods and support opportunities for growth or cause more competition in the sustainable fashion industry. Either way, ZAMX should not worry since sustainability is not the main draw of their clothing, even though including sustainability as a feature could prove particularly useful for reaching consumers who would not otherwise find their clothes. If ZAMX intends on taking advantage of this large consumer base, they should make sure their clothes are durable and the dyes do not fade after wash since making clothes to last a long time is the major selling point of sustainable fashion and the antithesis of the fast-fashion business model.

Past research has failed to qualify a specific demographic for the sustainable consumer, though evidence suggests age and gender are a factor. Most sustainable clothing consumers are millennials or generation X, and most are female as well. A lack of concrete demographic should not be an issue for marketing to these consumers since historically successful sustainable clothing companies have focused more on the defining features of their products with subtle sustainable marketing intended to validate the high price point required to create their high-quality products. Research provides evidence that sustainability knowledge correlates to increased willingness to pay for sustainable clothing. Some research has failed to find any correlation between knowledge and willingness to purchase sustainable clothing. Despite these inconsistencies, educating people on the plant dyeing process and its inherently natural nature might be an effective way to increase consumer interest in plant-dyed clothes.

Methodology Overview

Content Analysis

To determine common marketing strategies used within the NA market, we analyzed the websites of companies with comparable products to ZAMX. We compiled "about us" pages from thirty-three different websites consisting of about 20,000 words. Important and related phrases were highlighted in distinct colors. Each phrase was tagged based on specific topic and keywords. This data allowed for characterization, marketing messages, and business characteristics of companies similar to ZAMX.

Broad-based Consumer Survey

To get a sense of the current NA consumer clothing market, we created a survey to determine the current demographic and interests of NA consumers. Because plant-dyed clothing is a niche market, we wanted a focused sample, so we sent the survey to social media groups focused on sustainable, artisanal, handmade, or naturally dyed clothing. The survey sample included some "convenience samples" such as friends and family interested in fashion and clothing. This inclusion of additional samples allowed for a larger sample size for statistical analysis.

Findings

Based on our findings, we conclude that there is a viable NA market for ZAMX. Background research showed a growing U.S. plant dyed clothing market. This market is expected to grow by 104% from 2020 to 2026. Additionally, it was found that the sustainable fashion market has been growing at an average compound annual growth rate of 8.7% since 2015 (Arizton Advisory & Intelligence, 2021; The Business Research Company, 2022). North American consumer demographics for sustainable, plant-dyed, and artisanal clothing matches with current demographic of ZAMX customers.

The content analysis resulted in 642 phrases consisting of 13364 words. 343 phrases (6807 words) were from companies we deemed successful, and 299 phrases (6557 words) were from companies we deemed unsuccessful. We found that 40% of the phrases in the content analysis focused on sustainability which was expected due to our sample being primarily sustainable clothing brands. The next most common focus was their products at 28% with ethics and community being less important at 16% and 12% respectively. We found that there was no significant change in these percentages when isolating only successful or unsuccessful companies.

The most common tag found was "Partners" at fifty-six occurrences with a close to equal proportion between successful and unsuccessful companies. Another important tag was "Material," and it was overwhelmingly used by successful companies rather than unsuccessful companies showing that they want to teach their consumers about the special qualities of the materials they used. We also found that "Handmade," "Natural," and "Comfort" topics were covered more by successful companies rather than unsuccessful companies.

During our data analysis of the survey, we first analyzed the entire dataset of 143 respondents. Then we filtered out the people who do not purchase plant dyed, artisanal, and/or sustainable clothing and had about seventy-nine datapoints. We define this dataset as plant dyed, artisanal, or sustainable specific (PDSA-specific). Our conclusions are the same for each group. Most PDSA-specific consumers identify as female aged 18-35 years old, which was similar to the full dataset. Comfort and durability are highly valued by both groups. However, people who purchase general clothing value the look/style of a garment over clothing sustainability characteristics, and vice versa. Additionally, PDSA-specific consumers prefer shopping online rather than in person, whereas the respondents are evenly split with 51% favoring in person

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shopping and 49% online. Finally, the most common channels that people use when hearing and learning about clothing brands are social media and online advertisements. These conclusions allowed us to make recommendations for ZAMX.

Recommendations

Our first and main recommendation is that ZAMX should make a website accessible to U.S. and Canadian consumers. This allows for in-depth marketing, consumer education, and customizable e-commerce options. We did preliminary research into English friendly domain names, website builders, and the various costs associated with these. We found that websites for sales and marketing would cost between \$132 and \$770 annually depending on the domain name used and the services used.

We also recommend creating English social media accounts on platforms like Instagram and Facebook with either translated content from the Chinese social media accounts or with original, English content. We recommend this because we found that the most popular places that the participants of our study learned about clothing brands was through social media and online ads. Social media also allows ZAMX to educate consumers on plant-dyed clothing.

Finally, we recommend focusing on sustainability messaging in marketing as there is a large market which is interested in sustainability. Naturally dyed clothing fits well into the sustainability market because ZAMX makes their clothes from natural materials, so they do not release harmful chemicals into the environment.

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1 Introduction

The first known clothes were simple animal hides with holes in them for the wearers to stick their arms through. These were plain browns, greys, and off-whites (Patra, 2016; "Prehistoric Clothing," 2013). It took tens of thousands of years, but finally, natural dyes were discovered. People could express themselves. Dyes made from berries, teas, vegetables, animal products, and minerals were used to create colors like red, yellow, green, blue, brown, or anything else one could imagine. Once humans were able to dye their clothes, color became an important part of society. People used colors to show status, armies used colors to distinguish friend from foe, and nations adopted colors that allowed for representation on the global stage.

With color being so important to society, it was only a matter of time before an easier, cheaper alternative was created. Synthetic dyes are an excellent alternative as they allowed even the poorest of people to wear bright blues and purples which were inaccessible to the public due to the prohibitive cost; however, synthetically dyed clothing does not have the same artistry as naturally dyed clothing. Synthetically dyed garments are produced in massive factories with huge vats of colored chemicals and each one comes out a precise and uniform color. Plant dyed clothes, on the other hand, are handmade in significantly smaller batches with each product having a unique pattern due to the heterogeneous nature of the dyes. These qualities make plant-dyed clothing more desirable; however, the handmade nature, smaller batches, and unique characteristics of every individual piece also make plant-dyed clothing more expensive to produce and harder to market.

1.1 Sponsor Information

Zuoan Mixiang (ZAMX), the sponsor of this project, is a modern clothing brand that specializes in naturally dyed clothes. They make their clothes out of natural textiles such as wool, linen, and silk, and they dye them using natural products like tea leaves, minerals, and chestnut shells. The textiles are first sewn into the clothing. Then the clothes are repeatedly dunked in a vat of their natural dyes until the desired color is achieved. Finally, the clothes are dyed out in the sun and any final sewing is completed (see Figure 1).

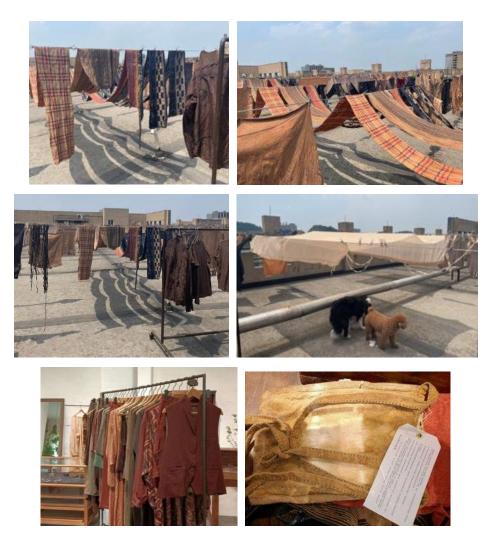


Figure 1: Dyed fabrics drying on the rooftop of ZAMX's warehouse (top four) and finished products (bottom two).

Besides the warehouse where the dyeing process occurs, ZAMX also has two brick-andmortar locations and sells their products to more than fifty retailers. Items include basic clothing and accessories such as socks ranging from \$12 to \$22, T-shirts for \$23 to \$46, hair ties (\$9-\$12), hats (\$60), and higher-end items including sweaters, blouses, and pants that range from \$100 to \$450 for their most expensive coat. ZAMX would like to expand into the North American (NA) fashion market so that they can sell to the larger fashion market there. They currently have someone in Canada who can open up a location for them there, so ZAMX is looking into whether that is viable and what tactics are best for this market.

1.2 Project Goal and Overview of Report

The rigorous process and high resource cost associated with creating plant-dyed textiles combined with the low versatility of plant-based dyes have resulted in the textile industry being dominated by synthetically dyed cloth. Additionally, based on previous research, we now understand that the practice and dyeing are tedious, time-consuming, and require effort and labor. Because of these factors, natural dyed clothing is rendered obsolete in the modern world (Tang, 2018).

Plant dyed clothing costs more and the market for it is much smaller and not very well known. The goal of this project is to analyze current consumer opinion on plant-dyed clothing to identify key marketing strategies for ZAMX when looking to expand into North America. To achieve this goal, we used the following research questions:

1. What does the North American plant dye market look like?

This question is meant to help the sponsor understand current demographics, market requirements, and clothing purchase interests and motivation.

2. How do other companies currently market comparable products?

This question provides insights for the sponsor into what are current marketing practices and strategies that ZAMX should consider as they expand. It will help ZAMX benchmark their practices against competitors

In this report, we will provide context for the project with a brief history of natural dyes, present previous research done on the topic, and then discuss the research we did over the course of the IQP. During our study, we created a survey to understand the demographics of the current U.S. market and to learn what these consumers find most important when buying. We also studied the websites of clothing brands which fall in a similar category to ZAMX to determine what common marketing strategies they used; details of these activities appear in the methodology section. The results of the studies appear in section 4: Results and Analysis. Through our studies we recommend that ZAMX creates a website and informs consumers about the process they go through when making their clothing, including where they get the raw materials (textiles, dye products, etc.), the working environment of the factories, and the intricate process needed to dye the clothes; details of these recommendations appear in the concluding section of this report, along with discussion of some challenges faced during the project.

2 Background

In this section, we provide background information on various aspects of the past and current naturally dyed clothing market. We first discuss the broad history of plant dyes and clothing in general, then we present previous research done into the current clothing market. Topics covered include marketing strategies used in the artisanal and sustainable clothing markets, market statistics, and environmental effects of the current industry.

This provides a foundation for the methodology and survey instrument development. It also provides insights into potential relationships to findings and informs the recommendations made in the conclusion of this paper.

2.1 History of Plant Dyes

Clothing was originally for warmth and protection from the elements. Modern humans started making functional, sophisticated, and specifically tailored clothes for themselves 45,000 years ago in Europe (Pérez et al., 2018; Rigby, 2020; Tarle, 2012). As civilization advanced, the practice of dyeing clothing emerged to distinguish gender, class, status, and allegiance. Civilizations in the Middle East, Egypt, and Asia used dyes made of minerals, animals, and vegetables (Patra, 2016).

Ancient Chinese society enjoyed a vibrant textile culture due to the processes and practices of dyeing, printing, embroidery, weaving, quilting, and tapestry (Tang, 2018). Throughout the millennia, specific colors started to represent social status with yellow only worn by the emperor, red denoting aristocracy, and blues and greens were the colors of the masses. Additionally, the upper classes preferred silk fabrics and the commoners wore hemp, although after 1200 C.E., the commoners wore cotton (Major, 2005; Tang, 2018).

Under the Han Dynasty (130 BCE-1453 CE), the Silk Road was established and created connections between China and the West. Merchants used these routes to trade goods such as silks, wools, and dyestuffs among other items. Archeological studies found wool and silk textiles in Central Asia and Xinjiang, and chemical analysis revealed an exciting history of dyestuffs (Liu et al., 2021; Zhang et al., 2008). Additionally, researchers examined plant dye recipes and historical Chinese to determine plant dye origins and understand the process of plant dyeing

(Han, 2015; Han & Quye, 2018). With such an integral part in human history, naturally dyed clothing is a symbol of heritage.

For thousands of years, natural dyes were the only way to dye clothes. Massive industries were built up around the textile dyeing process, but using natural dyes is slow and resource intensive, and can only be used on natural textiles. This makes them difficult to scale, but in 1771, British chemist Peter Woulfe created the first true synthetic dye, which dyed silk yellow (Michael W. Davidson & The Florida State University, n.d.). In 1856, chemist William Henry Perkin created mauve from coal-tar chemicals and later created a factory to mass produce these dyes.

From then on, the synthetic dye industry rapidly grew to replace the market for plant dyes in the textile industry. Although synthetically dyed textiles started as a more expensive, more vibrant alternative that were considered luxury goods, competition driven research and development brought the prices down. Once the prices were low enough, colorful clothing became easily accessible and clothing industry boomed, but the natural dye industry all but died out. As of 2008, the dye and pigment market was valued at US\$16bn (Bafana et al., 2011).

2.2 Analysis of the Current Clothing Market

In this section, we will discuss background on various aspects of the current textile market which pertain to our research. We specifically focus on the artisan and sustainable clothing markets.

2.2.1 Artisanal Clothing

The artisanal clothing market is important to study in reference to this project. Artisanal clothing is defined as any high-quality clothing "involving traditional methods and skillful craftsmanship" which is produced in small scales (Aakko, 2019). Artisanal clothing requires skilled craftspeople and is much more labor intensive than mass-produced fast fashion. While this means a higher cost of production, many consumers find artisanal clothing to be worth the extra price. ZAMX is a mid-to-high end clothing brand which focuses on handmade garments which require special expertise which puts ZAMX in the perfect position to market their products as handmade or artisanal. The use of natural dyes and natural materials also puts

ZAMX in a position to market themselves as unique, which is a big selling point for artisanal brands.

One study by Bhaduri & Stanforth (2017) found that calling a brand artisanal increased the customer's perceived value of clothing. The study presented U.S. consumers of varying involvement in fashion with jeans and handbags and asked them to estimate the price with and without various cues which suggested the clothes were artisanal, curated, or handcrafted. It was found that consumers with both high and low involvement in fashion raised their estimations when the products were described as artisanal. Additionally, calling clothing "handcrafted" increased the perceived cost of the clothing for most consumers no matter the level of fashion involvement.

2.2.2 Sustainability and Sustainable Clothing

The sustainable clothing market is another important market to study. The World Wildlife Foundation's 2020 Living Planet Report assesses that humans are consuming resources at a rate 56% faster than the Earth can regenerate them (Almond, R.E.A. et al., 2020). Given the amount of waste in the textile industry, research into the viability of recycling fabrics and sustainably sourcing them along with other inputs of the textile industry has been the focus of a lot of contemporary research. The U.S. alone generates 250 million metric tons per year of municipal waste, of which only 35% is recycled or composted (Hiller Connell & Kozar, 2014). Although consumers often donate or hand down clothes, all clothes will succumb to wear overtime and eventually be discarded. According to an EPA report on waste data from 2018, textiles were 5.8% of all municipal solid waste produced in the U.S., of which only 14.7% were recycled. Of the 17 million metric tons of municipal textile waste in 2018, 2.5 million metric tons (14.7%) were recycled, 3.2 million metric tons (18.8%) were burned for energy recovery, the remaining 11.3 million metric tons (66.4%) went into landfills (US EPA, 2017).

The high amount of textile waste in the U.S. is due to the current "fast-fashion" model in the fashion industry. From 1975 to 2018, textile production per capita has increased from 5.9 kg to 13 kg a year (Peters et al., 2019). Just like how in the 1920s and 1930s the Phoebus cartel reduced the lifespan of incandescent lightbulbs from 2,500 to 1,000 hours so they could sell more lightbulbs (Hatcher, 2019; NPR, 2019; *The Great Lightbulb Conspiracy*, 2014), many fashion firms make cheap, trendy clothing that is not durable or out of fashion in a few months

so they can sell more clothes – or planned obsolescence. The old clothes might be passed on to other people, but their low durability means they must be thrown away eventually. Making more durable clothes not only reduces municipal waste, but also production waste. Even if ZAMX's plant-dyeing process uses three times as much water as synthetic dyes – as mentioned by the owner – if their clothes last three times as long then that makes the overall water footprint equal. That is, the synthetically dyed garment consumer must replace the piece two times before ZAMX's clothing succumbs to wear resulting in using the same amount of water to keep their customers clothed. However, it is not clear that this water usage occurs throughout the supply chain until use, and this needs to be carefully evaluated.

Along with the waste produced once the clothes reach their end-of-life, the current clothing market creates a huge amount of toxic waste during the production process. The fashion industry accounts for approximately 20% of industrial wastewater (Niinimäki et al., 2020). Many tons of effluent are released into the environment during the dyeing process, much of which includes toxic carcinogens and mutagens which are difficult and costly to treat (Ratna, 2013; Umbuzeiro et al., 2005). This can have devastating environmental effects causing increased rates of cancer and mutation in the surrounding environment. One study found that the bacteria on human skin could break down azo dyes, the most common type of synthetic dye, into aromatic amines which are carcinogenic to humans (Platzek et al., 1999). Dyes can also be harmful to those who work with them causing "eczema, contact dermatitis, asthma, chronic bronchitis, tuberculosis, hematoma, bladder cancer, and irritation to eyes" (Chung, 2016).

There are many methods aimed at treating the waste from dye plants, but most methods are costly, ineffective, or not fully developed. Physical treatment methods consist of adding a compound to the water such as activated charcoal, peat, silica gel, and fly ash. These methods are restricted because they produce substantial amounts of sludge, and methods which do not produce sludge, such as ultrafiltration or reverse osmosis, are expensive and have other drawbacks. Chemical treatments and biological methods use various chemicals or organisms respectively to break down the dyes, but, while these treatments break down the colors within the dyes, they can produce carcinogenic aromatic amines and other harmful byproducts (Chung, 2016; Mehta et al., 2021). These factors, in addition to an abundance of novel fiber recycling technologies, have sparked an initiative to use more sustainable methods in the textile supply chain. While naturally dyed clothing does not produce wastewater full of mutagens and carcinogens, it does use water. According to ZAMX, they require about twenty liters of water to plant-dye one garment, whereas it would only take them 7 liters for the same garment with synthetic dyes. Furthermore, novel technology and dyeing methods are constantly pushing the water consumption of contemporary dyeing methods down. In 1995 dyeing cotton took 100-180L of water per kilogram of cloth, whereas by 2011 water consumption was around 30-50L per kilogram depending on the type of dye used (Petek & Glavič, 1996; Kant, 2011). Given that ZAMX is committed to their traditional dyeing techniques, future research into reusing dye wastewater will be much more useful to them than technological advancements for sustainable dyeing techniques or machines.

Increasing water scarcity made saving water a concern for the sustainably minded shopper. The Living Planet Report claims people used 75% of fresh surface water in 2020 which was an increase of 5% from their 2018 report (Almond, R.E.A. et al., 2020). Plant-dyed garments' largest sustainability problem is by far water consumption: from growing the plants, to the dyeing process, naturally dyed clothing consumes more water than their synthetic counterparts. Future research is required to determine whether treatment methods could mitigate the water consumption of the plant dyeing process or if the wastewater could have other uses to make the process more sustainable. Increasing their product's lifespan is the most certain way to reduce water consumption, since having durable products that "last a lifetime" means a consumer does not need to keep buying new clothes when the old ones wear through and eliminates the waste from all the clothes that would have been needed to replace a low durability garment more often.

With this new focus on sustainable practices, it may prove to be beneficial for ZAMX to investigate marketing towards sustainability. Plant dyed clothing is significantly less environmentally burdensome than synthetically dyed clothing, though rising water scarcity means they may not be able to market as 100% sustainable.

2.2.3 North American Fashion Market

Statista (2022c) estimates the NA fashion market to be worth US\$364.2bn in 2022. This figure is overwhelmingly dominated by the U.S. fashion market which is estimated at US\$312bn, or about 86% of the total revenue from the NA fashion market (Statista, 2022d). Canada in comparison only generates around US\$34.93bn, or about 10% of total fashion revenue in NA (Statista, 2022a). This means by selling to the U.S. and Canada, ZAMX will be selling to a market worth US\$346.9bn in addition to the US\$286.5bn fashion market in China they are currently selling to (Statista, 2022b). Additionally, NA consumers may be willing to spend more on clothes than Chinese consumers since the U.S. and Canada both have a fashion revenue per capita of over US\$900, while China's per person fashion revenue is only US\$196.8.

Since ZAMX's customers are overwhelmingly female, it is worth noting the women's apparel markets in these countries. In China, women's apparel generates US\$154.8bn in revenue, or 54% of the total fashion market. For Canada, the women's fashion market is worth US\$19.3bn, or 55% of the Canadian fashion market. The U.S. fashion market is the least women-dominated at 52% women's apparel, which generates US\$163bn in revenue each year.

2.2.4 Current Sustainable Fashion Market

From 2020 to 2026, the plant dye market in the U.S. is expected to grow 104% (Arizton Advisory & Intelligence, 2021). The U.S. sustainable fashion market has been growing at an average compound annual growth rate of 8.7% since 2015 (The Business Research Company, 2022). Given that the U.S. fashion industry in 2015 was worth US\$296.28bn (Statista, 2022d) and the sustainable fashion market was 2.4% of the global fashion market (Statista, 2022e) in 2015, using that 8.7% compound annual growth rate, we estimate the U.S. sustainable fashion market in 2022 to be US\$12.7bn. Unfortunately, we were unable to find exact numbers for the size of the sustainable fashion market in the U.S., so we had to extrapolate using global figures.

Fashion value chains in the U.S. are reallocating focus away from the make-take-waste business model towards sustainability due to the growing environmental concerns. Interestingly, plant-dye producers find themselves in the position synthetic dye firms were once in – patterns and imperfections in plant-dyed fabrics give them extra value in the same way vibrancy of synthetic dyes once did, and their high production prices and durability keep them as luxury products. Furthermore, there has been a surge in research into topics such as cruelty-free silk, cotton recycling, and circular design (Koep et al., 2021). This is of unique importance given that plant dyes only work on natural fabrics like cotton and silk, so increased focus on sustainable production and recycling of these fabrics reduce production cost of plant-dyed clothes. It does seem that acquiring fabric is a much smaller part of the production costs than the plant dyes themselves, so an increase in supply of natural fabrics will only provide marginal advantages.

With the huge growth in the synthetic dye market, there was also a new growth in competition. The adolescent synthetic dye market saw a growth of 587% in the number of firms in the industry from 1970 to 1976, in the following years high competition pressured many firms to exit the industry (Murmann & Homburg, 2001). This is an example of a shakeout. With many U.S. companies refocusing towards sustainability, sustainable clothing is not exactly the niche market it once was. If sustainable clothing keeps getting more popular, then a shakeout may occur, although shakeouts are usually more pronounced in "high tech" industries. The lack of patentability for the plant-dyeing process and variation from company to company also reduce the likelihood of a sizeable shakeout.

These considerations pose the question: how should ZAMX address competition? If competition brings the market equilibrium for sustainable clothes lower than ZAMX's price point, what should they do? ZAMX uses local suppliers and produces their clothing in smaller batches, meaning their clothing is expensive. Cheaper sustainable production methods may mean that, while a sustainable marketing strategy could be more effective at present, without a major change to ZAMX's business model, other markets such as artisanal clothing could prove to be safer markets. ZAMX only has two "master dyers," the company focuses on producing products distinguished by their quality, rather than being able to provide more of a product at a lower price.

Given high water consumption is the largest environmental concern for ZAMX, increased investments into sustainable production methods due to the growing market may benefit them down the line. If novel water reuse methods (Melody Bomgardner, 2018) in the synthetic dyeing process are ever translated to natural dyes, ZAMX might have to make a choice between their current artisanal manufacturing methods and more modern, but sustainable ones. Artisans give their clothing value through the effort and tradition they put into making it, so modern methods probably won't suit those values. If such a state of high competition occurs in the sustainable clothing market, ZAMX should not attempt to follow market trends, but should be confident in the quality of their products.

2.3 Market Strategies

In market research from 2010, 43% of consumers said they will be "extremely green" in five years (Lee, 2011), but the sustainable fashion market was only 2.4% of the total fashion market in 2015 (Statista, 2022). Perhaps sustainable brands do not know how to capture a consumer base due to poor understanding of the environmentally concerned consumer, or perhaps those consumers who said they would be extremely green do not know the environmental impact that the fashion industry has and focus on other ways of buying sustainably.

Lee (2011) mentions how demographics are a poor predictor of willingness to pay for environmentally friendly products, describing how one study found that a female consumer with above average education and economic status is more willing to be environmentally conscious, while several other studies found the environmentally conscious consumer was less educated and had a lower income than average. The standard approach for finding an environmentally conscious consumer is looking at their environmental knowledge, values, and attitude. Those meta-physical characteristics are not ideal criteria for defining a demographic and may not even be accurate. Some papers provide evidence that consumers' knowledge of environmental impact was a significant predictor of sustainable purchasing behavior (Chakraborty et al., 1994; Chan, 1999), but others found weak or no correlation (Kim & Damhorst, 1998; Laroche et al., 2001). Lee's (2011) own results show environmental knowledge may not be a good predictor of willingness to pay more for eco-apparel either. Age is a worthwhile characteristic to look into since 44% of sustainable fashion consumption is done by millennials, while generation X accounts for 28% and generation Z 13% (Statista, 2021), but it is uncertain whether generation would be a good demographic since other factors such as disposable income could influence those figures more than sustainable purchasing attitude.

The other characteristic that we found is a good indicator of sustainable shopping is gender. When people talk about clean, eco-friendly products, the first products that come to mind are often skincare/makeup, fashion, and household cleaning products. These items are most associated with women as in the old patriarchal society, women were housemakers (Brough et al., 2016; Stewart, 2021). Additionally, women tend to be the primary shoppers for household goods and groceries for their family as mothers want to make healthy choices for their children. Women are often open to paying a bit more for a product for natural and organic cleaning items and food so long as they are proven to be worthwhile (Lucia Robinson, 2012).

Greenness and femininity are commonly associated and thus a corresponding stereotype, held by both genders exists: people judge those who engage in sustainable and eco-friendly practices as more feminine. It is speculated that these two concepts are cognitively linked because font and colors used in eco-friendly messages might be more feminine rather than masculine. Nonetheless, the green-feminine stereotype is likely to cause less of an engagement in sustainable practices and spending habits in those who avoid feminine associations (Brough et al., 2016).

Since it is difficult to identify a target demographic for sustainable clothes, a better option might be to primarily advertise them as quality clothes that everyone would want. The sustainability aspect would appeal to the buyer's self-esteem (Meyer, 2001), helping diminish the anxiety and ecological responsibility of consumption (Joy et al., 2015). People who recycle or buy organic foods do not necessarily seek out sustainable fashion, but if they find a product with good design and functionality, sustainability criteria may make them willing to pay more for it or choose to buy it over other clothing they were considering.

Through their case studies of successful environmental fashion producers Coop and Patagonia, Meyer (2001) found "both companies do marketing for green products rather than green marketing." Patagonia emphasized their products superior durability, functionality, and performance side by side with the environmental benefits as part of their definition of "high quality" apparel. Coop kept prices low and emphasized the softness of organic cotton as well as using it as part of their environmental message. Linking the environmental aspect of their clothes to more tangible benefits for the consumer like the functionality of Patagonia or the softness of Coop's organic cotton is important for justifying sustainable clothes' high price points. One reason this strategy is effective could be that it doesn't only target consumers specifically searching for sustainable clothes since people who have sustainable behavior don't usually actively search for sustainable fashion (Joy et al., 2015). It also reduces the sustainability knowledge required to know if the product is worth its price since specific sustainability criteria are too deep for the average consumer to consider.

Durability is an especially important characteristic of sustainable, artisan, and luxury clothing alike. The durability aspect is what ties luxury clothing to sustainability and vice versa; instead of disposing the now-outdated clothing bought in the last fashion cycle, spending more on a timeless piece to last a lifetime is more sustainable (Ozdamar-Ertekin, 2019). This lowers consumption of resources and production of waste.

Alternatively, fast-fashion is defined by speed, style, low cost, and disposability which allow the consumer to have an ever-changing identity (Joy et al., 2015). Plant-dyed clothing might have a similar advantage in the way the appearance of plant-dyed pieces changes over time after washing but the fading of colors may impact the clothing's lifespan.

Joy et al. (2015) found that consumers tend to associate the themes of desire/dream, history/heritage, and elegance/art with luxury. So, ZAMX could advertise the tradition behind their dyeing techniques and the artistic patterns that plant dyeing techniques produce could be beneficial if NA consumers are put off by the price.

Through our survey, and informed by the literature, we will investigate the importance consumers place on qualities such as durability, artistic value, history, comfort, price, and brand recognition when deciding to purchase clothing. Insight into relative consumer priority and their relationships to various messaging help inform recommendations to our project sponsor.

3 Methods

In this section, we discuss the methods we used in our study including the process to find similar companies, the analysis of their marketing materials, and the survey we distributed to NA consumers.

3.1 Finding Companies Similar to ZAMX

A major part of our research was studying how companies in the same market as ZAMX are marketing their products to provide insight into current industry practice. We used a web search to find these companies so brands without internet presence were not included. We used the Google and Bing search engines with search terms such as "plant-dyed clothing," "naturally

dyed clothing," and "natural clothes." We could not find many plant-dye specific clothing companies due to their rarity, so we expanded our search to artisanal and sustainable brands. These were compiled into Appendix 1: Companies Studied. After compiling a list of companies, we vetted them to make sure they were still in business and that the websites included the information we required for our study.

Once we had this list of vetted companies, we determined how successful each company was. We collected four data points for measuring company success of companies included in our content analysis. We used ratings on websites like Facebook, Yelp, Etsy, and Trust Pilot, and Google reviews for physical stores when applicable. The second and third metrics were revenue and the year the company was established, although these were hard to find. Revenue estimates provided vague ranges for lower earning companies i.e., <5 million. The fourth, and most consistently available data point was social media following. Thus, our success data might be biased towards social media following for that reason—but research shows that numbers of followers and social media engagement and share prices or performance organizations correlate positively (Paniagua et al. 2014).

After collecting these data, we determined whether the company was successful in terms of our study. This metric is imprecise, and more work would have to be done to get an accurate ranking of the success of the companies, but we used it in our content analysis so we could compare the marketing strategies of less successful ones to the more successful ones.

3.2 Content Analysis

With the list of companies and websites identified through the process in section 3.1, we wanted to determine the most common strategies used to market clothing brands. We started by compiling the "about us" pages into a single document. These are any sort of pages on the website that discuss the company and their processes, values, or mission. This included pages titled "About Us," "Our Story," "Our Process," "Our Values," etc. We collected more than 20,000 words worth of "about us" pages and compiled all of them into a single document from which we could analyze them using Zotero and Excel.

The analysis consisted of highlighting important sections in colors based on topic. We used green to indicate any writing which focused on sustainability or environmentally friendly

actions, yellow coding for people and society, blue coding for ethical practices, red coding for specific product qualities, and purple coding for miscellaneous topics that do not fit into the other categories. For a second order of categorization, we tagged the highlighted quotations based on a list of frequently used words and phrases. These words and phrases were found by using Voyant Tools to find some of the most commonly appearing words used, and by adding tags for themes we found were repeated often. Table 1 provides some examples of highlighted phrases and their associated color and tags. Once all the phrases were highlighted and tagged, they were imported into Excel for quantitative analysis. The full content analysis is shown in Appendix 2.

Table 1: List of companies, the highlighted color of the phrase, the tags associated with the phrase and the phrase itself.

Company	Color	Tag(s)	Phrase
Nomads	Yellow	Community, Local,	"Daughters of the Ganges is a socially
Clothing Gaia	Red	Skilled Labor Handmade, Natural, Natural Dyes, Unique	conscious brand that works with talented artisans across communities in India, celebrating their traditional crafts whilst supporting them towards building a better future for both themselves and their families." "Because we hand dye each garment on a variety of organic fabrics no 2 batches are ever exactly the same and the degree of unristion shifts from fabric to fabric due bath
Cleobella	Green	Material, Organic, Recycle, Supply Chain	variation shifts from fabric to fabric, dye bath to dye bath, and season to season." "With shifting to organic and circular fibers, to changing to recycled hang tags and shipping bags, we are making a commitment to clean up our supply chain."
Harvest & Mill	Blue	Employee welfare, Partners, Transparency	"We regularly visit these factories, we know the people who sew our clothing and we have a high level of transparency and visibility for the working conditions where our clothing is made"
Indigo Luna	Purple	Change, Slow-living, Social	"To us, the use of plant dyes encapsulates the slow, carefully chosen values of Indigo Luna and also the changing narrative that conscious consumers, like you, are driving."

3.3 Surveys

We used Qualtrics to create a survey to determine current consumer perspectives on naturally dyed, sustainable, and artisanal clothing markets in North America. This survey was used to determine the current demographic profile of the market (or at least those interested in replying), and the most important factors for respondents. The survey asked respondents what factors they considered when buying clothes, specifically when buying artisan, sustainable, and plant dyed clothing.

The survey were meant to help answer research question 2. The survey questions were informed by previous research on customer interests and website information of companies in Appendix 1: Companies Studied. We decided which factors to include in our survey primarily based on factors that our background research indicated were important. Section 2.3 informed most of the more general purchasing factors e.g., comfort, durability, and price, while information from our sponsor helped with some of the plant-dye specific questions. We used sections 2.2.2 and 2.2.4 to decide on what sustainability-related factors to include.

To get the sample for our survey, we searched for focus groups on Facebook, Discord, and Reddit. A full list of communities invited to participate are shown in Table 2. We targeted social media groups with interests in fashion, sustainability, artisanal products, and plant dyes. We also included groups such as r/SurveyExchange as it was a given that our post would not be taken down and reposts were allowed. The social media groups dedicated to artisanal and plant-dyed clothing were limited and not as common as groups about sustainability. This resulted in skewed data that favors sustainability more, though that may be representative of the NA population.

Table 2: List of social media groups in which our survey was posted and the number of members in each group. The communities highlighted in orange indicate that we were rejected from the community and blue indicates a repost.

Group Name	Number of Members
Facebook	
FASHION WORLD COLLECTION'S	607,200
Sustainable Living	132,100
Sustainable Fashion Collective	22,400
Fashion Designers & Stylists Community	9,100
Fashion	8,900

Sustainable Fashion	0.000
	8,600
Organic Threads	7,800
Natural Plant Dyes	7,700
Switch to Sustainable {All Things Sustainable}	4,700
Sustainable + Ethical Fashion & Lifestyle	4,300
Organic Clothing and Resale and Exchange	4,300 909
Fashion & Designing	
Sustainable business, Eco-friendly living Sustainably Sustainable Fashion Community	858 324
Sustainably Sustainable Fasmon Community	524
Reddit	
r/DIY	21,800,000
r/vegan	1,200,000
r/ZeroWaste	952,000
r/Anticonsumption	476,000
r/sustainability	288,000
r/handmade	220,000
r/samplesize	195,000
r/EthicalFashion	51,300
r/vegetarianism	44,000
r/femalefashion	28,800
r/sustainable	16,500
r/enviroaction	11,600
r/EcoFriendly	11,400
r/MarketingResearch	11,400
r/surveyexchange	11,000
r/takemysurvey	10,500
r/dyeing	9,200
r/WomensFashion	9,100
r/PlantBased4thePlanet	8,000
r/WPI	7,000
r/naturalDye	2,300
r/slowfashion	143
Discord	
Custom Fashion	719
Environmental Ectivists	506
Sustainable Fashion	76
Eco-Punk Haven	75
Sustainable Living Alt	10

Table 2: Table of social media communities in which we posted our survey.

An example of the Facebook, Reddit, and Discord posts is shown in Figure 2. When first sending the survey out, many of the community moderators and automatic systems in the

communities quickly blocked or deleted our posts because they did not follow some of the rules set in place by the moderators of the various pages. Moderators denied our posts because our account was too new, the post was deemed advertising, or market research was prohibited. Regarding Reddit, we messaged the moderators of the communities for permission to post our survey; most moderators never responded or explicitly denied our request. After a week of collecting responses, we had not hit our goal of two hundred responses, so we reached out to personal connections such as family, friends, WPI staff and faculty, and the environmentalist club of a U.S. software company. We ended up with 156 total responses from a variety of sample populations. Out of these responses, 143 responses were found to be useful since the rest were either incomplete or completed outside of North America.

Jocelyn Diaz 🛞 🖓 🖓 Jocelyn Diaz

Assistance with Research Project

Hi all! I am Jocelyn and I am part of a team of students from Worcester Polytechnic Institute (WPI). We are currently researching the naturally dyed and sustainable clothing market for a major graduating requirement called the Interactive Qualifying Project (IQP). We would appreciate it if any and all could please fill out our survey! In this survey, we will be asking your opinion about various aspects of buying clothing, specifically sustainable, artisanal, and naturally dyed clothing. The survey is meant to take about 5 minutes. All responses will be kept confidential. No personal information will be made public. You can reach the survey using the Link or QR code below! Thank you for your help \bigcirc

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https://wpi.qualtrics.com/jfe/form/SV_8iBGu7oAZejLD5I

Figure 2: An example post which was sent to Facebook groups.

After our first fifty-eight responses, we had many answers to our open-ended question saying that durability was an important factor, so we added a Likert scale question asking how much you consider durability when buying sustainable clothing. This means that the confidence level in the average of durability is lower. It was also apparent that some people did not notice the N/A option for some of the Likert scale questions so we moved it from the last option to the first. While these may affect the survey results, it should be minimal, and we believe having the extra data on how much people care about durability is important.

In the process of sending out the survey, and with open ended survey questions, we received various testimonials from our sample. As stated before, we noticed the commonality of

durability in early responses, so we added that to our survey, but as the number of responses grew, we noticed other similarities.

Multiple people responded that they find the fit of the clothes to be important. They want a company which makes online returns easy if the clothes do not fit, or companies with a wide selection of sizes and clothes which suit all body types.

Another major consideration we found was the ability to recycle and reuse clothes. Many people said they bought secondhand clothes either because they reduce the waste put into the environment or because thrifted clothes were cheaper.

A few responses discussed the price of the clothes, including how the price of the clothes we are focusing on are too high for them to be able to shop sustainably; they reasoned that since the price is out of their range, the other factors do not matter since they would not consider spending that much on clothes. This means some consumers may be unwilling to buy ZAMX's clothes regardless of marketing or product quality, although we do not expect this to be a substantial portion of the population. A copy of the complete survey is included in Appendix 3: Survey.

The data analysis for the survey information is based on frequency statistics, mean value responses from Likert-type scales based on preferences, and some comparative analyses of various grouping with t-test statistics to determine if significant differences exist.

4 Results and Analysis

In this section, we go through the data collected through content analysis and survey results. The survey results will be evaluated based on content analysis data and survey quantitative data. In each case general observation and their relationships to the research questions are also summarized.

4.1 Content Analysis Data

We highlighted 642 phrases consisting of 13364 words form the "about us" pages of companies we identified. 343 phrases (6807 words) came from companies we deemed successful and 299 phrases (6557 words) from companies we deemed unsuccessful. A summary of the findings based on percentages of phrases appear in Table 3. We found that 40% of the phrases in

the "about us" pages focused on sustainability; the least mentioned topical category, "community," had only 12% of the phrases. Given that our database of companies (see Appendix 1) had more companies marketing towards sustainability rather than naturally dyed clothing, this was expected. These values do not change significantly between successful and unsuccessful companies indicating that the general ideas focused on by company marketing pages do not have a significant effect on the successfulness of the companies.

	Percentages	Sustainability	Ethics	Products	Community	Other
Total	100%	40%	16%	28%	12%	4%
Successful	53%	41%	17%	28%	10%	3%
Unsuccessful	47%	38%	15%	29%	14%	4%

Table 3: Percentages of types of phrases in content analysis.

From the keyword tags, the most common tag was "Partners" with fifty-six occurrences (see Table 4). This tag appeared in relatively equal proportion between successful and unsuccessful companies. These companies discussed their relationship with their partners such as manufacturing plants, suppliers, and retailers. Another important tag was the "Material" tag which specifies any phrase which mentions the materials used in the clothing. This was overwhelmingly used by successful companies rather than unsuccessful companies showing that they want to educate their consumers about the special qualities of the materials they used. It was also found that "Handmade," "Natural," and "Comfort" topics were covered more by successful companies rather than unsuccessful and "ZAMX as ZAMX sells handmade naturally dyed clothing made from natural, comfortable materials.

Tag	All	Successful	Unsuccessful
"Partners"	56	27	29
"Local"	46	19	27
"Waste Reduction"	42	17	25
"Material"	39	35	4
"Handmade"	37	23	14

Table 4: Common and important tags used.

"High Quality"	37	11	25
"Natural"	33	20	13
"Comfort"	28	20	8

4.2 Survey Quantitative Data

The survey resulted in 156 responses. Of these 156 responses, 143 of them were usable for data analysis. The data cleaning process began with the deletion of unnecessary columns that Qualtrics had included when the results were exported to Excel. These columns included variables such as longitude/latitude, IP address, and the language of the Survey.

Additional columns like ethnicity were also removed because the sponsor indicated that ethnicity was not an area of focus. Responses in which the surveyed indicated that they resided outside of North America were removed, in tandem with vastly incomplete responses. The open ended questions that allowed for the surveyed to write in their own responses not part of the statistical analysis. For example, if the person taking the survey did not respond to half of the questions, or it was obvious that they gave up after a few questions, those responses were deleted. Lastly, the column names were renamed to be more precise. After the cleaning process was completed, the coding began.

The survey responses were in string type and needed to be transformed into numeric values for analysis to proceed. For each question, a number was designated for each unique response. For example, when transforming the "Gender" data, "female" became 0, "male" turned into 1, "other" was 2, and "prefer not to say" was a 3. The remaining blank cells were filled with "N/A." The codes we used are shown in Table 5.

Variable	Original	Code			
Gender			Clothing type		
	Female	0		Artisanal	0
	Male	1		Sustainable	1
	Other	2		Plant-dyed	2
	Prefer not to say	3	Employment		

Table 5: Example of codes used for data analysis of survey results

Age			Stay-at-home	0
	Under 18	0	Full-time	1
	18-24 years	1	Part-time	2
	25-34 years	2	Student	3
	35-44 years	3	Retired	4
	45-54 years	4	Unemployed	5
	55-64 years	5	Other	6
	65+ years	6		

The following sections (4.2.1 and 4.2.2) are our conclusions on the characteristics of consumers and consumer preferences and values, respectively.

4.2.1 Characteristics of Consumers

We performed data analysis on the full set of 143 respondents and then filtered out the people who indicated that they do not purchase plant dyed (PD), sustainable (S), or artisanal (A) clothing (PDSA-specific). This PDSA-specific set only had seventy-nine responses. Our conclusion from using the complete set is the same as using the PDSA-specific set; however, online and in person shopping preferences had a significant difference.

Most NA consumers who purchase clothing identify as female. Out of the 143 responses, eighty-six indicated that they identified as female (59%), and a mere 45 (31%) were male. The remainder of the respondents either identified as non-binary or another gender or did not want to disclose (8%) (see Table 6). These change slightly when looking at PDSA-specific consumers with 65% of these responses identifying as female, 23% identifying as male, and 12% identifying as other or did not want to disclose (see Table 7).

Table 6: Summary table of age, gender, and income

Count of Age					
Income	Female	Male	Other	Pref. no	Grand Total
more than \$150,000	12	17	1	0	30

\$100,000-\$150,000	14	9	0	0	23
\$50,000-\$100,000	24	4	0	1	29
less than \$50,000	25	8	3	5	41
Prefer not to say	11	7	2	0	20
Grand Total	86	45	6	6	143

Table 7: Summary table of income and gender of plant dyed, artisanal, and sustainable fashion consumers

Count of Age (PD)					
Income	Female	Male	Other	Pref. no	Grand Total
More than \$150,000	4	6	1	0	11
\$100,000-\$150,000	9	3	0	0	12
					10
\$50,000-\$100,000	17	1	0	1	19
1	15	4	2	5	26
less than \$50,000	15	4	2	2	26
Prefer not to say	6	1	1	0	11
Theref not to say	0	4	1	U	11
Grand Total	51	18	4	6	79
	51				
less than \$50,000 Prefer not to say Grand Total	15 6 51	4 4 18	2 1 4	5 0 6	26 11 79

This correlates to the results of our Hangzhou Dianzi University (HDU) counterpart's first survey that was completed at ZAMX's Hangzhou brick-and-mortar location (see Table 8). This first survey was created to help answer what the characteristics of the consumers who buy plant dyed clothing are.

Gender	Count
F	105
М	2
Grand Total	107

The main age groups that purchase plant dyed, sustainable, and artisanal clothing are 18-24 and 25-34 years old (see Table 9). This solidifies Statista's assertation that millennials (ages 25-41) contribute to most of the sustainable fashion consumption. We can assume that the "Under 18" group does not purchase plant dyed clothing or the like due to the high prices of the clothing and many people under eighteen are in high school and therefore do not have a stable income for themselves. Therefore, ZAMX should market towards the younger crowd. This conclusion may be incredulous as Statista also states that uncertainty surrounding the use of generation for sustainable fashion exists and other factors including income may influence but it is uncertain whether generation would be a good demographic since other factors such as disposable income could influence the statistics of age and sustainable fashion consumption more than purchasing attitude.

Age group (PDSA)	Count
18-24 years	17
25-34 years	30
35-44 years	11
45-54 years	3
55-64 years	12
65+ years	4
Under 18 years	2
Grand Total	79

Table 9: Spread of ages for PDSA-specific data set (left) and the entire dataset as a whole (right).

Age group	Count
18-24 years	36
25-34 years	42
35-44 years	20
45-54 years	14
55-64 years	22
65+ years	6
Under 18 years	3
Grand Total	143

Tying into the age range conclusion, the people who make less than \$50,000 a year tend to purchase plant dyed clothing more whereas \$100,000-\$150,000 do not buy as often (see Table 10). This makes sense as people aged 18-24 tend to pursue a degree and do not have time for a

full-time job. Additionally, 25-34 year old have recently joined the workforce and salaries might not be the highest.

Income (PDSA)	Count	Income	Count
More than \$150,000	11	More than \$150,000	30
\$100,000-\$150,000	12	\$100,000-\$150,000	23
\$50,000-\$100,000	19	\$50,000-\$100,000	29
less than \$50,000	26	less than \$50,000	41
Prefer not to say	11	Prefer not to say	20
Grand Total	79	Grand Total	143

Table 10: Spread of incomes for PDSA-specific and complete dataset

According to Lee (2011), the use of demographics to predict the willingness to pay for a sustainable and plant-dyed product does not heed any conclusive results as one study has found that female identifying consumers with above average income is more willing to engage in sustainable practices while a different study asserts that those who have a lesser income are predicted to be more environmentally conscious. Thus, income may not be the best characteristic to describe PDSA-specific consumers.

4.2.2 Consumer Preferences and Values

For the respondents, the split between online and in-person shopping preferences is about half and half; however, when just looking at the seventy-nine consumers who buy plant dyed, artisanal, and/or sustainable clothing, forty-six preferred shopping online and thirty-three favored in-person shopping. People with more niche clothing interests may find online shopping more convenient as shopping in person for PDSA-specific clothing may prove difficult regarding time spent looking for truly sustainable, plant dyed, or artisanal clothing. In brick-and-mortar locations, clothing often is not explicitly advertised as PDSA-specific, and if they are, consumers do not really know if the product they are purchasing is purely PDSA-specific. Shopping online at a PDSA-specific company guarantees that the product is plant dyed, artisanal, or sustainable.

Moreover, we wanted to see if online shopping preferences or in-person makes a difference in each characteristic of clothing. A T-test for each attribute was performed all with a confidence level of 95%. Each test had a p-value greater than α (0.05), indicating that shopping preferences do not make a difference in the importance levels of characteristics of clothing (see Appendix 3: Survey for t-tests).

The importance levels of each characteristic are relatively the same as each group highly values comfort level and durability. However, looks/style is more favored by the consumers who typically do not purchase plant dyed, artisanal, and/or sustainable clothing whereas sustainability is particularly important to PDSA-specific consumers (see Tables Table 11 and Table 12). Meyer (2001) asserts that the sustainability aspect would appeal to the shopper's self-esteem, and this would alleviate the anxiety and ecological responsibility of consumption (Joy et al., 2015). People who engage in sustainable practices do not necessarily look for sustainability criteria may make them willing to pay more for the product or choose to purchase it over other clothing. Additionally, in case studies of successful eco-friendly fashion producers, Coop and Patagonia, Meyer (2001) found that Patagonia stresses the durability of their products and Coop emphasized the comfort of organic cotton. Connecting the environmental aspect of their clothes to more palpable benefits for the consumer is key for justifying the high prices of sustainable clothing. Both companies marketed green products rather than doing green marketing.

	Looks/style	Material Choice	Employee Welfare	Sustainability	Comfort	Price	Brand Name	Durability
Female	2.82	2.98	2.78	3.20	3.37	2.90	0.55	3.16
Online	2.97	3.14	2.79	3.14	3.48	2.90	0.62	3.63
In person	2.64	2.77	2.77	3.27	3.23	2.91	0.45	2.82
Male	2.83	3.17	2.28	2.94	2.78	2.44	1.44	2.92
Online	3.00	3.27	2.55	3.27	2.82	2.36	1.45	3.50
In person	2.57	3	1.86	2.43	2.71	2.57	1.43	2.33
Other	3	2.75	3	3.25	3.5	3.25	0.5	2.67
Online	3	2.67	2.67	3.33	3.33	3	0.67	3
In person	3	3	4	3	4	4	0	2
Pref. no	3	3	2.83	3.83	2.83	1.67	0.5	4
Online	4	3.33	3.33	3.67	3	1.67	1	4
In-Person	2	2.67	2.33	4	2.67	1.67	0	4

Table 11: Summary table of the characteristics consumers in the plant dyed, artisanal, and sustainable fashion market consider when purchasing clothing and whether they prefer shopping in person or online

			Employee				Brand	
	Looks/style	Material choice	welfare	Sustainability	Comfort	Price	name	Durability
Female	2.97	2.88	2.45	2.71	3.24	2.9	0.64	2.9
Online	3.04	3.07	2.6	2.8	3.24	2.76	0.67	3.12
In-Person	2.88	2.68	2.29	2.61	3.24	3.05	0.61	2.74
Male	2.73	2.76	1.67	2.04	3.07	2.67	1.11	2.83
Online	2.94	2.94	2.11	2.67	2.94	2.28	1.28	3.31
In-Person	2.59	2.63	1.37	1.63	3.15	2.93	1.00	2.57
Other	3.17	2.5	2	2.17	3.67	3.33	0.33	2.8
Online	3	2.5	2	2.5	3.5	3.25	0.5	2.67
In-Person	3.5	2.5	2	1.5	4	3.5	0	3

Table 12: Summary table of online and in-person shopping preferences for the entire sample by gender and importance level of each characteristic of clothing

Female identifying consumers tend to value the sustainability aspect more than males as the average level of sustainability importance is 3.20 for females and 2.94 for males (see Table 11). We wanted to see if this difference is statistically significant, so a T-Test was conducted. A confidence level of 95% was used. Since the p-value of the test was about 0.35, which is much larger than α (0.05), we accept the null hypothesis that the difference between male and female is not statistically significant regarding sustainability (see Table 13). Moreover, we see that the distribution of the importance of sustainability by gender is female skewed (see Appendix 3 for distribution graph).

Table 13: T-test to see if gender is statistically significant regarding the importance of sustainability

t-Test: Two-Sample	Assuming	Equal	Variances
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	F	М
Mean	3.196078	2.944444
Variance	0.720784	0.996732
Observations	51	18

Pooled Variance Hypothesized Mean	0.790801
Difference	0
df	67
t Stat	1.032126
P(T<=t) one-tail	0.152862
t Critical one-tail	1.667916
P(T<=t) two-tail	0.305725
t Critical two-tail	1.996008

This phenomenon of women purchasing more sustainable products may be explained through the green-feminine stereotype, in which people who tend avoid female associations will engage less in eco-friendly practices (Brough et al., 2016). Additionally, Stewart (2021) asserts that sustainable products including household cleaners, clothing, and makeup are marketed towards women due to the lingering effects of patriarchal society.

Finally, social media is the most used channel for people to hear and learn about clothing brands. Online advertisements were the second most used and magazines are not at all commonly used. For social media and the average frequency was 1.65 and 1.58 respectively, whereas magazines have an average of only 0.29 (see Table 14). Based on this conclusion, ZAMX should use social media to promote their brand and products as many more people use social media to learn about clothing and brands.

						Social	
Row Labels	Family	Friends	Coworkers	Ads	Magazines	media	Storefront
Female	1.03	1.4	0.71	1.76	0.33	1.8	0.90
Male	0.84	1	0.32	1.19	0.19	1.29	0.90
Other	1.2	1	0.6	1.2	0	1.4	1
Pref. no	1.2	1.2	0.2	1.6	0.4	1	1.20
Grand Total	0.99	1.29	0.58	1.58	0.29	1.65	0.92

Table 14: Summary table of channels used by consumers regarding how they hear and learn about clothing brands

These takeaways from the data will help us formulate final recommendations for ZAMX.

4.3 **Testimonials**

From both the open response questions on our survey and responses to our social media posts, we received many testimonials which are included in Appendix 4: Testimonials. These were not extensively analyzed due to time constraints in our project, so no hard conclusions should be made from these responses. As mentioned earlier, after a number of these responses indicated that durability was important to them, we added durability as a factor to consider when buying clothing in our survey. Common themes in these testimonials were that some respondents prefer to thrift or buy second-hand while some also prefer to make their own clothes or dye the clothes themselves. A few responses were adamant that the materials used must be natural and the clothes must fit well and feel good. We also noticed that multiple respondents indicated that they have had issues with natural dyes fading from their clothes when washed, which is a problem that is prevalent with natural dyes. Finally, we found that there were some responses indicating that they would have bought natural or sustainable clothing but factors like cost and availability made it difficult.

While it is possible that these are important factors to consider, more data would be needed to determine the validity of these testimonials. The responses were biased due to the sample we were working with (primarily social media groups interested in discussing similar topics) and the fact that these were optional questions, so not all participants responded to the open response questions in our survey.

5 Findings and Results

We found that there is a sufficient market for plant dyed clothing within the United States and Canada, but considerations need to be made when marketing to NA consumers. Through our surveys, we found that the NA market consisted of mainly younger, female consumers with a range of household incomes. This indicates that ZAMX will have a viable customer base in North America as they primarily make women's clothing in a reasonable price range. We also found that plant dyed clothing consumers prefer shopping online versus in person and that they learn about clothing brands through online ads and social media more often than any other form of marketing.

5.1 **Recommendations**

In this section, we discuss our recommendations to ZAMX when moving into the NA market. We start with recommending selling options and then move onto marketing strategies to consider. These recommendations are based on the limited findings of this paper and more research would have to be done to increase confidence in our advice.

5.1.1 Website

Given that half of our respondents indicated that they primarily bought clothing online, we believe that it would be beneficial for ZAMX to create a website for NA consumers. U.S. consumers use websites in the in the same way as Chinese consumers use apps such as Taobao in China. Through some simple online research, we found services like <u>Wix</u>, <u>Squarespace</u>, <u>GoDaddy</u>, etc. which have built in templates, design tools, e-commerce tools, domains, and other useful tools. These cost between \$20 and \$60 per month for the website maintenance tools plus an additional \$12 to \$50 per year depending on the domain name and where it was bought from (*GoDaddy*, n.d.; *Google Domains*, n.d.; *Squarespace*, n.d.; *Wix*, n.d.). For example, when browsing on <u>Google Domains</u>, we found the domain www.zuoanmixiang.clothing costs \$30 per year, www.zamx.clothing costs \$50 per year, and www.zuaonmixiangclothes.com costs \$12 per year (*Google Domains*, n.d.). These domain names and prices are just a few examples but should show a rough cost estimate for running a website for ZAMX of between \$252 and \$770 per year depending on the domain name state and payment plan.

Q zuoar	nmixiang					×
i Did you mea	in: <u>左岸迷香</u>					
		Results	All endings			
Endings for "z	uoanmixiang"					
.com	.net ✔\$12/year	.org	.info	.xyz \$12/year		
Suggested na	mes			Relevance		•
Domain na	ime			Pricir	ıg	
🥑 zuoanmiz	xiang.us			\$12/year	\heartsuit	ک ڑ
🥑 zuoanmiz	xiang.me			\$20/year	\heartsuit	<u>)</u>
zuoanmiz	xiang .online			\$30/year	\heartsuit	<u>,</u>

Figure 3: Example search for domain names on Google Domains. The search term is shown at the top with endings shown below that and other suggestions below that.

Each of the website builders has multiple plans which allow for various levels of control and utility. Squarespace's plans consist of Personal, Business, Commerce Basic, and Commerce Advanced (Figure 4). If ZAMX chooses to use Squarespace, they would have to subscribe to at least the Business plan, though some features of the more expensive plans might be useful and worth the extra cost. For example, there is a 3% transaction fee for all sales on the Business plan which means that if ZAMX plans to sell more than \$134 of products per month, the Commerce Basic plan is already more cost-effective as there is no transaction fee for sales. The Commerce Basic plan also includes features such as "Point of Sale," which can be used to integrate the online store with the in-person location to keep inventory coordinated, and "Products on Instagram," which can be used to directly tag products from social media posts on Instagram to the website page where they can be sold. Each website building service has many plans with different options for features, so ZAMX would have to do their own research into which features would be worth the extra costs.

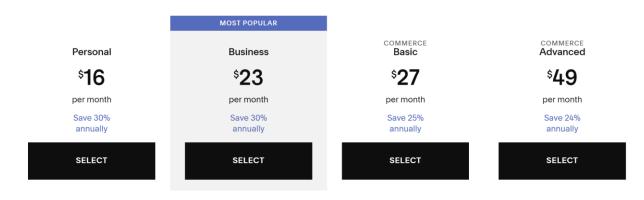


Figure 4: Payment plans for Squarespace. These are cost per month if bought annually

These website building companies also offer design services where they will make the website for their customers, so, depending on the technical abilities of the ZAMX employees and the amount of time they are willing to put into the website, this might be desired more than just paying for the website plans. If ZAMX is interested in having more control over their website, they could contract someone to create the website for them or they could hire a full-time employee, but these options are expensive and likely unnecessary with the style of website that ZAMX would be looking for.

Extra costs associated with using a website include payment service fees and shipping costs. We also did not look at selling between the U.S. and Canada, which might incur extra costs, so ZAMX would have to determine whether to sell to U.S. consumers once they know the cost of selling across the border.

5.1.2 Other E-Commerce Options

Since a website takes a great deal of time to set up, other e-commerce options ZAMX could consider are established online marketplaces such as Amazon, Etsy, eBay, Depop, etc. It was found that consumers who shop online find it more convenient to shop on an app rather than a website, so using a service which already has an app could be beneficial, though there are issues involved with using these marketplaces (Almarashdeh et al., 2019). Amazon is a massive marketplace with over 300 million customers globally, and they have well established shipping services, so it would be relatively easy to sell on Amazon, but there are some serious costs

associated with using the platform (*Amazon Global Selling*, 2022). Firstly, there is a \$39.99 per month fee, plus there are additional fees if choosing to use the Amazon fulfillment program (*Revenue Calculator*, n.d.). One major issue with using Amazon is that it is a marketplace ripe with competition. Counterfeit products and unauthorized sellers are a common problem on the platform which lower margins and can mess with brand image (Israeli et al., 2022). While Amazon would be easy to set up and sell on, we do not recommend using Amazon due to its excessive cost and difficulties with competition.

Etsy could be a better marketplace to consider instead of Amazon. Etsy is a marketplace meant for unique, handmade goods made by small or single person businesses. ZAMX is larger than most sellers on Etsy being a business with multiple physical locations and many retailers, but the customer base of Etsy could be good for ZAMX as most of the products sold on Etsy are unique, handmade, or natural. There are small fees which come with selling on Etsy. These fees are dependent on the services used, but are likely to come out to less than the cost of selling on Amazon (*What Are the Fees and Taxes for Selling on Etsy*, n.d.). One issue with selling on Etsy is that it could hurt the ZAMX brand image as Etsy is meant for small businesses.

The final marketplace we investigated was Depop. This is a fashion specific marketplace meant for reselling used clothes. While ZAMX is selling new clothes rather than reselling secondhand clothes, at least one of the companies we studied, Lucy and Yak, got started on Depop selling original clothing.

We still recommend making a website over selling on these marketplaces as the website will allow for more freedom in marketing and selling but using these marketplaces may be easier to set up and already have a regular flow of customers.

5.1.3 Social Media

We recommend that ZAMX should have a social media presence. Social media was the most used out of all the other channels that people utilize to learn and hear about clothing products and brands. More responses to our survey said they find clothing through social media than any other means, and almost all the companies we identified for our content analysis had an Instagram or Facebook page. Of those companies, the ones with both Instagram and Facebook pages had three to twenty times as many followers on Instagram as they do on Facebook. So,

Instagram may be a better way to reach a wide audience, though it does not have text only posts and Facebook is generally preferred for longer-format media. If ZAMX is considering video marketing like showing the dyeing process or DIY-style videos, Instagram and TikTok would be the go-to platforms for short-format videos while Facebook or YouTube would be better for long-format videos.

Many of the image and text posts which ZAMX posts on Chinese social medias could be easily translated to English and posted on English social medias while longer format videos would have to be subtitled or re-dubbed in English.

5.1.4 Marketing Towards Sustainability

We also recommend that ZAMX investigates marketing towards other markets. While looking for survey participants, we found a greater audience on social media for sustainable clothing discussion boards than artisanal or plant-dyed specific ones. We also found much more research on the sustainable fashion market than the artisanal fashion market, and almost none on the plant-dyed fashion market. Therefore, it is evident that there is a much larger consumer base for sustainable clothing companies and general mid-range, natural clothing companies than companies which specialize in naturally dyed clothing. While this could mean an unexplored niche in the market, it is more likely that there is just a larger percentage of the population interested in shopping sustainably than shopping naturally dyed clothes. Although ZAMX's defining characteristic is the use of plant dyes, we recommend that ZAMX tries to take advantage of the size of the sustainable fashion market by including some sustainability-related marketing. For instance, mentioning that natural dyes and textiles cause less harm to the environment than synthetic dyes and textiles may increase interest in plant-dyed clothing. In addition, ZAMX could use sea shipping rather than air since it fits their slow-fashion paradigm and is more sustainable.

5.1.5 Other Marketing Recommendations

Other than marketing towards sustainability, ZAMX should focus on the quality and unique aspects of their clothes and brand in their marketing material. From our surveys, we found that consumers consider the comfort and quality of the clothes more than anything else and have little interest in the brand name of the clothes. This means that ZAMX should focus on the quality of their clothes in their marketing materials, emphasizing the look, feel, and quality of the clothes. One challenge that ZAMX might face is the problem of durability with naturally dyed clothes. As naturally dyed fabrics lose their color when washed, ZAMX should include instructions on how to care for their clothes in their marketing materials or with the clothes when shipped.

We also recommend creating plenty of marketing materials to teach consumers about the process of plant-dyeing. Other research on the subject has found that it is possible that consumers are more likely to buy, though the findings are not conclusive (Wang et al., 2019). ZAMX could use text that talks about the suppliers, manufacturers, and retailers they works with; the production process that the clothes go through; or the unique materials that are used in the clothing. These are all common topics we found while doing our content analysis. Videos would be beneficial to include too as they are more interactive than reading text.

5.2 Challenges

In this section we talk about challenges faced during the project. The information provided here is for future studies that would be completed along these lines. This section is also valuable in providing limitations our analysis also faces due to the challenges.

Our biggest challenge was completing the interviews we had planned for in the project proposals. We reached out to twenty-four of the companies that we had identified in Appendix 1: Companies Studied which had email addresses listed on their websites them. None of them responded. We also phoned the five Hawaiian retailers that we had identified as sustainable and asked if we could come in the store to ask a few questions. Most gave us a response like "our owner isn't in the store right now, you can call back later and maybe they'll be here, but I don't know their schedule." Na Mea Hawai'i's receptionist gave us their owner's email and said she would be a good person to interview, but we did not get a response the first time we emailed them and did not follow up since one interview is only marginally more useful than none.

Research Project on Sustainable and Plant Dyed Clothing

Diaz, Jocelyn <jadiaz@wpi.edu> Thu 11/3/2022 9:21 PM To: info@theziran.com <info@theziran.com> Hello Ziran,

We are a team of students from Worcester Polytechnic Institute currently working on a project called the Interactive Qualifying Project (IQP). This project, which is a requirement for our graduation, encourages us to go outside of our comfort zone and do research in fields we know very little about. My team is currently studying the current artisanal clothing market, specifically clothes made from natural textiles and dyes, to make recommendations in marketing and sales tactics in the North American market. We have spent the last seven weeks learning as much as we can about this market through online research, but we can only go so far with academic articles and by browsing the web. Because your company specializes in sustainable and plant dyed clothing, we wanted to reach out to see if we could set up an interview to learn more about the industry from a professional.

We would like to make it clear that we are sponsored by the Zuoan Mixiang Textile Company based in Hangzhou, China, but our final report, including the results of our interviews, surveys, and other forms of research, will be publicly available at the end of the IQP. If an interview is agreed upon, we can keep your company information confidential from our final report if asked.

A 15 or 30 minute virtual interview would be extremely helpful for our project, so if you can spare the time, please get back to me and we can work out a time. Also, if you have any questions about our study, we will be happy to answer them.

Thank you,

Jocelyn Diaz, Heath Bastow, Charlotte Carter, Keenan Segenchuk

Figure 5: The email we sent to the twenty-four sustainable companies with emails.

Removing interviews from our methodology meant that we could put more time into the content analysis, which proved to be more useful as we learned a great deal about the marketing strategies of companies in the same market as ZAMX. An example of the interview process is included in Appendix 5: Interview Process.

As mentioned in section 3.3, when we sent out the surveys, many of the communities we reached out to mark our posts as spam, self-promotion, or advertisements. Prior to posting, we ensured to look at the rules of the groups; however, some of the rules were not explicitly posted on the community page itself, resulting in removed posts and being permanently banned from a couple of communities. After several removals, we messaged the moderators of each community directly to ask permission to post. Almost all the moderators blatantly denied our request and others never replied.

5.3 Future work

As we were unable to interview similar companies within North America, we believe it would be beneficial to proceed with interviews to see what insights industry professionals could provide. We also planned to interview a few retailers here in Hawai'i, but we could not find any willing to do interviews. Future studies may want to interview retailers to see what they look for when deciding whether to carry a specific brand. It would also be helpful to do a study like the one the HDU team conducted in which they determined some of the most preferred marketing strategies in China. This information would be useful for comparing the two markets, and it would reveal which of ZAMX's current marketing strategies would still be effective in the NA market and which ones would not work as well. We believe a wider ranging survey of the general North American population could be helpful in determining potential interest in the naturally dyed clothing market as our study focused on what the current market interests were. A survey of the general population would also be useful for quantifying what percentage of the NA population buys sustainable, artisanal, or plant-dyed clothes. Finally, an in-depth analysis of the costs associated with implementing our recommendations could be helpful to determine what strategies should be pursued and what would be too difficult to implement.

5.4 Conclusion

This project studied the plant dyed clothing market within North America for our sponsor, the Zuan Mixiang Textile Company. We used previous studies on similar markets, an online survey, and analysis of marketing material of similar companies to determine whether there was a viable market for ZAMX to enter the North American market and what marketing strategies would be most beneficial as they enter the market. Our research shows that there is likely a sufficient consumer base within North America with the market projected to grow over the next few years. We also provided recommendations to ZAMX based on our findings including methods of e-commerce to use in North America and topics to focus on when marketing to North American consumers.

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Appendices

Appendix 1: Companies Studied

Company	Website URL
Artisan Textile Co.	https://www.artisantextilecompany.com/
Back beat co.	https://backbeat.co/
Beunica	https://beunica.com/
California Cloth Foundry	https://clothfoundry.com/
Cleobella	https://shop.cleobella.com/
Creative Cotton	https://shopcreativecotton.com/
Gaia	https://gaiaconceptions.com/
GALERIE.LA	https://galerie.la/
HARA	https://www.harathelabel.com/
Harvest & Mill	https://harvestandmill.com/
Hazel	https://www.hazelbabyclothing.com/
Here	https://www.here-shop-here.com/
Indigo Luna	https://indigoluna.store/
Kaliko	https://www.kaliko.co/
Kimonoshi	https://kimonoshi.com/
Lucy and Yak	https://lucyandyak.com/
Master Craftsmanship	https://mcraftsmanship.com/
Monsoon Blooms	https://www.monsoonblooms.com/
Monsoon London	https://www.monsoonlondon.com/us/brand.html
Na Mea Hawai'i	https://www.nameahawaii.com/
Nomads Clothing	https://www.nomadsclothing.com/
Olderbrother	https://olderbrother.us/
Oliver Logan	https://oliverlogan.com/
OM Body Studios	https://ombodystudios.com/
Rainbow and Yarrow	https://rainbowandyarrow.com/
Sustain by Kat	https://sustainbykat.com/
T&L Muumuu Factory	https://muumuufactory.com/
TenTree	https://www.tentree.com/
The Handmade Clothing Company	https://www.handmadeclothingcompany.com/
Thorns	https://www.thornsclothing.com/
Wearwell	https://www.shopwearwell.com/
Wild Harvest Studio	https://www.wildharveststudio.com/
Ziran	https://theziran.com/

Appendix 2: Content Analysis

Below is the compiled list of quotations, highlighted colors, and company that the quotation came from. The colors used were yellow (Y) for community aspects, red (R) for product aspects, blue (B) for ethics, green (G) for sustainability, and purple (P) for anything else we thought was important.

Highlighted

Company	Quotation	color	Tags
Artisan	"Welcome to ATC, where you can create, learn and shop all things fiber."	Р	Education
Textile Co.			
Artisan	"Our shop is 100% sourced and maintained by local Southern Colorado artisans."	Y	Employee
Textile Co.			Welfare, Local,
			Skilled Labor
Artisan	"Artisan Textile Company, or ATC, was started in 2015 as a brick and mortar store	Y	
Textile Co.	to give our customers sustainable, locally handmade, artisanal products, and in turn		
	create a wonderful artist community, allowing our artists to sell their wares locally		
	and for a profit. A win-win in our eyes!"		
Artisan	"We are working on offering a selection of our wonderful, high quality wares not	R	High Quality,
Textile Co.	just in our lovely hometown in Colorado, but also to everyone that is looking for a		Unique
	one-of-a-kind gift (for themselves or for others)"		
Artisan	"that is sustainably made by an"	G	
Textile Co.			
Artisan	"actual person with quality and love all woven together!"	R	Handmade,
Textile Co.			High Quality
Back beat	"We use organic, recycled and other low-impact fabrics"	G	Organic,
со.			Recycle
Back beat	"create high comfort and fun styles with nods to old school surf 'n' skate culture."	R	Comfort,
со.			Fashion
Back beat	"We believe in giving a f*ck, being realistic about the expectations we set for	Р	Change
со.	ourselves and on doing better season after season through the adoption of the best		
	low impact practices."		
Back beat	"We recognize that ethical and social responsibility is not one-size-fits-all."	В	
co.			
Back beat	"At BBCo we prioritize the ethical and social responsibility of every aspect of	В	Production,
со.	creating, producing and selling clothes, before our profit margins."		Social
Back beat	"This includes holding our fabrics and finished quality to higher standards"	R	High Quality
со.			
Back beat	"raising the bar on working conditions for the people sewing our garments	В	Employee
со.	together"		Welfare
Back beat	"being environmentally responsible with the materials used to package and get the	G	Supply Chain
со.	final product to your door."		
Back beat	"We use "Low Impact" Fabrics, which means our fabrics are either recycled or	G	Material,
со.	sustainably farmed."		Recycle

Back beat	"Our current roster consists of Recycled Cotton, Hemp (our favorite!), GOTS	G	Certifications,
co.	certified Organic Cotton, Tencel and Deadstock Fabric."		Material
Back beat	"We spend a lot of time sourcing new and innovative low impact fabrics and	Р	Innovation
со.	sometimes even have stuff specially made for us."		
Back beat	"We only ship using recycled paper mailers, recycled plastic poly bags, and home	G	
со.	compostable bags."		
Beunica	Beunica brings together a community of independent brands and artisans with	R	Exclusive,
	shoppers looking for unique and curated fashion accessories, homeware, and		Skilled Labor,
	natural beauty products.		Unique
Beunica	community	Y	
Beunica	Each piece is carefully selected to bring our customers one of a kind products with	R	Exclusive,
	a focus on craftsmanship, quality		Handmade
Beunica	and sustainability.	G	
Beunica	We are committed to supporting small independent brands and artisans	Y	Community
Beunica	who align with our sustainable business practices	G	Partners
Beunica	and ethical standards.	В	Partners
Beunica	We strive to inspire a contemporary lifestyle based on slow-living, where quality	R	Exclusive,
	comes before quantity, through limited pieces that are original, durable		High Quality,
			Long Lasting,
			Slow-living
Beunica	and sustainable	G	
Beunica	The collections are locally made in small production runs in the designers' studio or	R	Exclusive,
	by artisan collectives.		Local, Skilled
			Labor, Small
			batch
Beunica	The collections are locally made	Y	Local
Beunica	By shopping with us, you play a part in driving fashion to be more ethical.	В	Consumer
			action
Beunica	By choosing to wear local labels that embrace transparent production and traceable	G	Consumer
	sourcing, you are joining us in creating a more sustainable future.		action,
			Transparency
Beunica	The beauty of creation is individuality. In a world that is becoming increasingly	R	Exclusive,
	homogenized by big retail, we are committed to bringing you one of a kind		Unique
	accessories that will allow you to express your own unique style.		
Beunica	We don't sacrifice style for ethics. Our carefully curated product is a testament to	G	
	the fact that conscious consumption		
Beunica	We don't sacrifice style for ethics.	B	
Beunica	shouldn't lead to a compromise on quality and luxury.	R	High Quality

		D	NT / 1
California	"In collaboration with nature, we make A Healthy Wardrobe® naturally, and like	R	Natural
Cloth	food, with nothing we can't consume."		
Foundry			
California	"Because our skin absorbs what we put on it, we choose only botanical ingredients	R	Health
Cloth	and avoid all petrol-based fibers, treatments and dyes."		benefits,
Foundry			Nontoxic
California	"We will always dye and finish our fabrics with natural ingredients that do no harm	G	Natural
Cloth	to the planet."		
Foundry			
California	"Eggshells instead of heavy metals, natural enzymes instead of Formaldehyde, and	G	Current
Cloth	dyes made from madder root, weld, and chestnut instead of petroleum derivatives.		Industry,
Foundry	There's always a cleaner, safer alternative to the harmful chemicals used in most		Nontoxic,
	commercial clothing production."		Production
California	"We are committed to using those alternatives, with the intention of making them	G	Change
Cloth	viable options for the rest of the industry."		
Foundry			
California	"Clean & Green: We will always make our fabrics from the most sustainable	G	Material,
Cloth	natural fibers available."		Natural
Foundry			
California	"From Cleaner Cotton [™] and Texas Organic to Lenzing Modal®, we will always	G	High Quality
Cloth	use premium branded raw materials that are certified sustainable and clean."		
Foundry			
California	"Compostable: We will always package our products in environmentally	G	Supply Chain,
Cloth	responsible materials."		Waste
Foundry			Reduction
California	"Our packaging uses only biodegradable paper, cellophane and cardboard, and	G	Supply Chain,
Cloth	vegetable-based inks."		Waste
Foundry			Reduction
California	"We are committed to establishing manufacturing methods that will make our	G	Supply Chain,
Cloth	products fully compostable."		Waste
Foundry			Reduction
California	"Certain parts of the manufacturing process have yet to find ecologically friendly	G	Current
Cloth	alternatives."		Industry,
Foundry			Production
California	"We are committed to finding solutions to these limitations, and are keen to	G	Innovation,
Cloth	collaborate with anyone who can help us to make that happen."		Partners
Foundry	condicisiere with anyone who can nep as to make that nappen.		r urthers
i ounui y			

California	"We will always make our products beautiful."	R	Look
Cloth			
Foundry			
California	"outward appearance,"	R	Look
Cloth			
Foundry			
California	"environmentally responsible manufacturing processes"	G	Production
Cloth			
Foundry			
California	"In an industry whose products are designed to become obsolete after the current	R	High Quality,
Cloth	'season', we believe in the longevity of high quality fabrics and classic design."		Long Lasting
Foundry			
California	"Longer fibers and innovative green chemistry allow us to create wearable,	R	Comfort, High
Cloth	washable clothes without compromising on softness, so our Healthy Wardrobe		Quality,
Foundry	pieces live with you longer."		Innovation,
			Long Lasting
California	"Considering every step of our supply chain as an opportunity to reduce waste; we	G	Supply Chain,
Cloth	design our fiber blends, our fabrics and our fashion with this in mind."		Waste
Foundry			Reduction
California	"We also take additional steps to reduce the cutting room waste that often exceeds	G	Waste
Cloth	25% of the material used."		Reduction
Foundry			
California	"Finally, we make sure we get our designs right before going into production,	G	High Quality,
Cloth	because less error means less waste."		Waste
Foundry			Reduction
California	"We work exclusively within the United States where our exceptional labor laws	В	Employee
Cloth	give full workers' rights"		Welfare
Foundry			
California	"We go beyond this, only working with manufacturers and partner vendors who	В	Employee
Cloth	pay fair living wages as measured by the local workers not a federal governing		Welfare
Foundry	body outside that community."		
California	"Our process begins with the purchase of the finest materials, like luxurious and	R	High Quality,
Cloth	sustainably grown American cotton."		Material
Foundry			
California	"We buy directly from our farmers, which ensures that we acquire the 'cream of the	Y	High Quality,
Cloth	crop' longest, finest gauge and strongest fibers."		Partners
Foundry			

California	"Once we have our raw materials we design our natural yarn blends to work	R	Comfort, High
		ĸ	
Cloth	perfectly in everything from our impossibly light ringspun jersey to our weighty		Quality, Look
Foundry	french terry, making sure we optimize the 'drape', or how each fabric falls and moves on the body."		
California	"With this in mind, we design our blends accordingly and mill our yarns ringspun,	R	High Quality,
Cloth	a slower and more expensive spinning process that creates a stronger, softer and		Slow-living
Foundry	more beautiful textile than fast fashion's inexpensive standards."		
California	"While deeply rooted in thousands of years of natural dye and fiber innovation, our	Y	Partners,
Cloth	formulas are developed in partnership with the giants of the US conventional		Production
Foundry	textiles industry."		
California	"From Lydia's 25+ years of industry expertise, California Cloth Foundry Inc was	Р	Established
Cloth	born."		
Foundry			
California	"to reverse fashion's 'race to the bottom' of ethics,"	В	Current
Cloth			Industry
Foundry			
California	"environment"	G	
Cloth			
Foundry			
California	"quality"	R	
Cloth			
Foundry			
California	"Gratitude and Praise to our supply chain partners and these crazy creatives,"	Y	Partners,
Cloth			Supply Chain
Foundry			
Cleobella	"Deeply rooted in our partnerships with independent artisans around the world, our	В	Global,
	designs are ethically handmade"		Handmade,
			Partners
Cleobella	"handmade while preserving traditional heritage techniques."	R	Handmade,
			Traditional
Cleobella	"While Cleobella has transformed in many ways since its inception in 2006, the	P	Established
	brand's guiding principles remain the same."		
Cleobella	"Cleobella's handmade process allows us the pleasure of personally working with	Y	Economy,
	local artisans and small factories, creating jobs and sustainable incomes around the		Global, Local
	world."		, cu
Cleobella	"We are committed to sustainable manufacturing practices"	G	Production
Cleobella	"celebrate traditional craftsman techniques."	R	Skilled Labor,
Cicobella	colorate traditional oralisman coninques.	IX	
			Traditional

Cleobella	"Cleobella's globally inspired and ethically handmade process is at the core of our	R	Global,
	brand and rooted in tradition and integrity."		Handmade,
			Traditional
Cleobella	"Cleobella's globally inspired and ethically handmade process is at the core of our	В	Handmade,
	brand and rooted in tradition and integrity."		Production
Cleobella	"Creating pieces that will be treasured is our mantra."	R	High Quality,
			Long Lasting
Cleobella	"Although we are not perfect, we strive to make products that are clean and reliable."	G	Long Lasting
Cleobella	"We are continually researching and looking for new ways to offer the cleanest products possible."	G	Innovation
Cleobella	"With shifting to organic and circular fibers, to changing to recycled hang tags and	G	Material,
	shipping bags, we are making a commitment to clean up our supply chain."		Organic,
			Recycle,
			Supply Chain
Cleobella	"As well as advocating for slow fashion, conscious consumerism, and preserving	В	Slow-living,
	traditional artisan crafts."		Traditional
Cleobella	"By using techniques like tooling, weaving, dyeing, and woodblock printing, we	R	Handmade,
	are able to create uniquely beautiful pieces that preserve the heritage art of the		Look, Skilled
	diverse cultures they represent."		Labor
Cleobella	"Our wholesale business is cut to order eliminating as much overproduction as	G	Waste
	possible."		Reduction
Cleobella	"Our people are always at the heart and center of everything we do."	В	Employee Welfare
Cleobella	"As a small, family-run business, maintaining close relationships with our artisan	Y	
	partners is the center of our brand."		
Cleobella	"Since Cleobella's inception, our founders have split their time between California	Y	Global,
	and Southeast Asia for the last 14 years, ensuring they can work closely and with		Partners,
	our team in the U.S. and our artisans partners abroad."		Skilled Labor
Cleobella	"Cleobella is committed to do what we can to help our world shift to a better planet	G	Change
	for all."		
Cleobella	"Cleobella has always been passionate about our responsibility to the planet and we	G	Change
	know there are always ways to improve."		
Cleobella	"We believe in designing products in a meaningful way that is conscious of our	G	
	environment, our makers, and the women who wear our designs."		
Cleobella	"We have the opportunity to inspire others to help create more jobs, greater	В	Economy,
	prosperity, and better lives for all makers around the world."		Global

Cleobella	"A Cleobella favorite, all our cottons are from certified organically produced raw	G	Certifications,
	materials."		Material,
			Organic
Cleobella	"Our Ecovero Viscose fibers generate up to 50% lower emissions and water	G	Carbon
	compared to generic viscose."		footprint,
			Material, Water
Cleobella	"Ecovero is derived from certified wood sources using responsible production	G	
	processes that meet high environmental standards, lower emissions, and it		
	contributes to a cleaner planet."		
Cleobella	"Naturally derived from the fibers of the flax plant, linen provides laidback style	G	Comfort,
	and breathable versatility."		Material
Cleobella	"It is the second strongest fabric guaranteeing durability and longevity."	R	Long Lasting,
			Material
Cleobella	"Linen is incredibly easy to grow and requires low levels of water and maintenance	G	Material, Water
	making it perfect for responsible fashion."		
Cleobella	"We love hemp for its water saving characteristics,"	G	Material, Water
Cleobella	"breathability, and durability."	R	Long Lasting
Cleobella	"It is also a natural resistant to mildew, mold, and rot."	R	Health
			benefits, Long
			Lasting,
			Material
Cleobella	"Hemp is three times the strength of cotton and gets softer and more durable with	R	Long Lasting
	each wear."		
Creative	"I'm Stephanie, a fifth generation seamstress"	Y	Traditional
Cotton			
Creative	"love for textiles and seeing other humans be the best possible version of	R	Feel good
Cotton	themselves."		
Creative	"Enter the Original Funky Knit Skirt©, a fashion piece that anyone can easily pull	R	Selection
Cotton	on/off and flatters any body"		
Gaia	We custom cut, sew, and dye each garment at our studio in Greensboro, NC. Based	R	Handmade,
	on your unique choices		Skilled Labor
Gaia	Our selection of Organic Fabrics makes it easy to customize for your unique needs.	R	Material,
			Organic,
			Unique
Gaia	Deepen your relationship to Gaia	Р	Spiritualism
Gaia	Each one has unique herbal properties that align us with her grace.	R	Health
			benefits,
			Spiritualism

Gaia	We work with the Rao family of master printers based in the Deccan Plateau in	Y	Partners
0-1-	India.	D	II
Gaia	Our textiles are printed one at a time with carved wooden blocks and non-toxic	R	Handmade,
	vegetable dyes on the finest Organic Cotton Knit.		Health
			benefits, High
			Quality
Gaia	Purchasing one of our blockprinted items directly supports the entire community of	Y	Community,
	block carvers, dye mixers, master printers, and dhobi wallahs, but you are also		Consumer
	ensuring the environmentally-sustainable future of an ancient textile tradition.		action,
			Traditional
Gaia	environmentally-sustainable	G	
Gaia	Hand printed with Indigo, a 100% organic cotton medium weight knit fabric that is	R	Comfort,
	smooth to the touch with a little give for comfort.		Handmade,
			Natural,
			Natural dyes,
			Organic
Gaia	Fair Trade: India	В	Certifications
Gaia	a smooth feel and beautiful drape. This fabric works great for beating the heat or	R	Comfort
	for year round layering.		
Gaia	Fair Trade: China, Hemp Traders (Ecocert certified)	В	Certifications
Gaia	Our organic handwoven fabrics	R	Handmade,
			Material,
			Organic
Gaia	are from India where we partner with different NGOs to bring organic cotton	G	Organizations,
	farmers, natural dyers, and weavers		Partners
Gaia	are from India where we partner with different NGOs to bring organic cotton	Y	Community,
	farmers, natural dyers, and weavers		Organizations,
			Partners
Gaia	to create rich, organic woven textiles with a soft but durable texture.	R	Comfort, Long
			Lasting,
			Material,
			Organic
Gaia	Thank you for ensuring the environmentallysustainable future	G	Consumer
			action
Gaia	an ancient textile tradition.	R	Traditional
Gaia	Low-impact dyes are dyes that have been certified as eco-friendly by Oeko-Tex	G	Certifications,
	with their Standard 100 label for there higher than average absorption rate (70%-		Natural
	80%, depending on the color).		

Gaia	This means less water is required in the rinse process and less dye runs off in the	G	Nontoxic,
	water; therefore, the dyes have a lower impact on the environment.		Water
Gaia	Low-impact dyes are AZO free and do not contain heavy metals (like chrome,	G	Nontoxic
	copper and zinc), nor do they require toxic chemical mordants to fix them to the		
	fiber.		
Gaia	Because we hand dye each garment on a variety of organic fabrics no 2 batches are	R	Handmade,
	ever exactly the same and the degree of variation shifts from fabric to fabric, dye		Natural,
	bath to dye bath, and season to season.		Natural dyes,
			Unique
Gaia	We hand dye each garment so colors will shift a little each dye bath.	R	Handmade,
			Natural dyes
Gaia	No two garments will ever be the same!!!	R	Unique
Gaia	We use only Organic Fibers, this means how the fiber takes the dye will shift from	R	Material,
	season to season, based on the specific conditions when each fiber was grown and		Organic,
	each fabric will take the dye a little differently.		Unique
Gaia	It is truly our joy to honor the Nature of Nature by allowing her to speak through	Р	Nature,
	our clothing in this way.		Spiritualism
Gaia	All of these nuances means no two garments will ever be the same, offering us as	R	Nature, Unique
	makers and you as a supporter of eco handmade the opportunity to celebrate nature,		
	the human hand, and embrace the beautiful uniqueness that occurs when all these		
	worlds are united.		
Gaia	We use a range of plant materials, insects, and pigments to create our natural dye	R	Natural,
	clothing.		Natural dyes
Gaia	If you enjoy an appearance that can range from a tie-dyed effect to darker and	R	Look, Natural
	lighter spots then Natural Dyes are a great choice.		
Gaia	amazing wellness benefits	R	Health benefits
Gaia	hands down the most eco friendly	G	
Gaia	We are a label born out of a deep desire to make the most eco friendly clothing	G	
	possible.		
Gaia	"This meant looking at every step in the life span of a garment. It's a curricular way	G	Circular
	of thinking rather then liner with regeneration as the ultimate goal."		Economy,
			Supply Chain
Gaia	"Slow Foods Movement, Slow Clothing"	В	Slow-living
Gaia	"Slow Foods Movement, Slow Clothing"	G	Slow-living
Gaia	"fair trade"	В	Certifications
Gaia	"fair trade organic and regenerative raw materials, a mindful and sustainble supply	G	
	of energy"		

Gaia	"artisan quality production, designing long lasting versatile garments,"	R	High Quality,
			Long Lasting
Gaia	"long lasting versatile garments"	G	Long Lasting
Gaia	"and thinking about where the production waste and the garment ends up."	G	Circular
			Economy,
			Waste
			Reduction
Gaia	"In order to keep our production just as sustainable as our materials almost all	G	Production
	garments created at the Gaia Studio are Made-to-Order."		
Gaia	"Because we don't cut into fabric and produce a garment until it's ordered, we are	G	Waste
	not expending precious material and human energy until another human has said		Reduction
	they want and will use the object."		
Gaia	"We strive to create comfortable, highly versatile, and long-lasting garments."	R	Comfort, Long
			Lasting,
			Selection
Gaia	"We focus on classic silhouettes that are still modern, while allowing customer	R	Look
	customization options that help you tweak our basic designs to suite your specific		
	needs."		
Gaia	"Our hope is through collaboration we can make a garment you will love and	G	Circular
	cherish until it is added to the compost or turned into something else."		Economy,
			Recycle, Waste
			Reduction
Gaia	"We also find creative ways to turn our fabric scraps into One of a Kind Garments,	G	Material,
	gifts, or sheet mulching in our community garden. Any left over scraps are sent to		Recycle
	Material Return to be recycled into usable fabric yardage."		
Gaia	"Our company culture includes collaborations and donations that support	В	Social
	intersectional environmentalism, social justice, and our local farms."		
Gaia	"our local farms."	Y	Local
Gaia	"We also partner with and support other artisanal makers for the fabrics used in our	В	Partners
	Organic Handweave Garments and our Organic Natural Dyed Blockprint		
	Garments."		
Gaia	"The first step was to only use certified organic fabrics that are produced either	В	Certifications
	locally (North Carolina, USA) or through fair trade practices abroad."		
Gaia	"The first step was to only use certified organic fabrics that are produced either	Y	Local
	locally (North Carolina, USA) or through fair trade practices abroad."		
Gaia	"We also made sure our dyes are as ecofriendly as possible often passing on certain	G	Natural
	colors because they didn't meet our standards."		

Gaia	"We are always experimenting with new techniques and researching new possibilities."	G	Innovation
Gaia	"Gaia Conceptions team of Artisans cuts, sews, and dyes each garment by hand at our studio in beautiful North Carolina based on your unique choices."	R	Handmade
Gaia	"This gives us the opportunity to keep quality craftsmanship in every piece we make."	R	High Quality, Skilled Labor
Gaia	"We love giving the client the ability to build a more custom garment."	R	Unique
Gaia	"We use the Lean or Made to Order method of production. Meaning that we make your garment for you upon order. Eliminating unwanted stock is just one of the ways we reduce our environmental impact. The Made To Order method produces less waste, uses less energy, and is over all a more sustainable system."	G	Production, Waste Reduction
Gaia	"In order to keep our production just as sustainable as our materials we use a made to order production model. We began as a made-to-order company and have kept that model as we've grown. It reduces waste (we don't overproduce inventory or cut into materials that aren't needed),"	G	Production
Gaia	"this allows us to offer a wide variety of styles, sizes, and customization that other inventory-based companies can't afford to offer."	R	Unique
GALERIE. LA	Making green a bonus, not the focus	G	Easy
GALERIE. LA	The concept is simple: fashion with integrity. We thoughtfully curate the finest selection of sustainable fashion from emerging brands worldwide.	G	Global, Partners
GALERIE. LA	To have a positive environmental and social impact that is not at the expense of style and design is key.	G	Easy
GALERIE. LA	To have a positive environmental and social impact that is not at the expense of style and design is key.	В	Easy
GALERIE. LA	Our team is committed to scouting the most intriguing designers who use sustainable production methods to reduce their environmental footprint	G	Partners
GALERIE. LA	while taking the ethical business practices necessary to benefit people and communities.	В	Partners
GALERIE. LA	Our mission is to work as a community, building a platform devoted to the highest quality of sustainable fashion.	G	
GALERIE. LA	Our mission is to work as a community, building a platform devoted to the highest quality of sustainable fashion.	Y	Community
GALERIE. LA	Our mission is to work as a community, building a platform devoted to the highest quality of sustainable fashion.	R	High Quality
GALERIE. LA	Let's shift the dialogue by having conversations about fashion's issues, practices and possibilities.	Р	Change, Social

HARA	HARA makes effortlessly soft comfy undies, bras and bamboo clothing for a better	R	Comfort
	future		
HARA	Created with natural plant-based dyes from sustainable materials and using ethical	G	Material
	production methods in Australia		
HARA	Created with natural plant-based dyes from sustainable materials and using ethical	В	Production
	production methods in Australia		
HARA	HARA is the women's bamboo clothing you can truly feel good about.	R	Feel good,
			Material,
			Women
HARA	empowering them to feel weightless and carefree	R	Comfort, Feel
			good
HARA	Supported by a commitment to sustainability, reduced waste	G	Water
HARA	better ethics	В	
HARA	includes comfy basics and easy separates that fit to the contours of your body.	R	Comfort,
			Selection
HARA	Soft and delicate, every garment from HARA fits and flatters without constricting	R	Comfort, Look
	your body's natural movement — it almost feels like a second skin.		
HARA	Whether you're looking for delicate and weightless bras, super soft undies,	R	Comfort,
	loungewear in a range of shades inspired by nature or antibacterial sportswear that		Selection
	feels great, you'll find it all in HARA's online boutique.		
HARA	HARA is committed to offering fashion to all women, no matter what shape or size	R	Selection
	you may be		
HARA	The apparel industry is one of the earth's biggest polluters.	G	Current
			Industry
HARA	At HARA, we're doing our part to reduce that carbon footprint, creating garments	G	Carbon
	that are designed to be loved and to last.		footprint, Long
			Lasting
HARA	Our dream at HARA is to create a completely transparent supply chain that all	G	Transparency
	happens in one place.		
HARA	From the way we run our production team to the care we take in selecting the right	Р	Slow-living
	natural dyes and flattering cuts for each of our designs, we're taking a slower, more		
	considered approach to fashion.		
HARA	Our mission as a label is to bring change and awareness to the human and	G	Change,
	environmental issues within the fashion industry		Current
			Industry,
			Education
HARA	Our mission as a label is to bring change and awareness to the human and	В	Change,
	environmental issues within the fashion industry		Current

			Industry,
			Education
HARA	while creating sustainable soft dreamy bamboo underwear that's both rejuvenating	R	Comfort, Feel
	and empowering.		good
Harvest &	"Harvest & Mill was born out of a need for locally sewn and USA grown organic	Y	Local, Organic
Mill	clothing."		
Harvest &	"By supporting our USA organic cotton farmers, American heritage mills and our	В	Community,
Mill	local sewing community, we are rebuilding supply chains based on ecological and		Local, Partners,
	ethical principles."		Supply Chain
Harvest &	"All of our organic cotton is grown in the USA. All of our yarn is spun and knit in	Y	Local
Mill	the USA. We independently sew our own clothing in Oakland, Berkeley and San		
	Francisco - all within 20 miles of our studio in Berkeley."		
Harvest &	"Our 100% USA organic cotton fabric is made exclusively for us. We directly	Y	Local, Organic,
Mill	commission American heritage mills to spin, knit and finish our fabric. We can		Partners
	trace our materials all the way back to the organic cotton farms."		
Harvest &	"All of our designs are available in our natural undyed unbleached clean finish	R	Natural
Mill	fabric. Our naturallydyed clothing comes from farmers and dye artists in Indiana		
	and California."		
Harvest &	"From our organic fabric to our packaging, all our materials are compostable or	G	Recycle,
Mill	recyclable. We don't use plastic bags or mailers. Your items come wrapped in		Supply Chain,
	compostable tissue paper and a compostable (or re-usable) kraft paper mailer."		Waste
			Reduction
Harvest &	"We believe in transparent science and data as much as you do. We calculate our	G	Transparency
Mill	impact through a globally accepted analysis methodology. We measure the impact		
	metrics of each individual product through the entire manufacturing process. That		
	means, we trace our clothing from the organic farm all the way to the moment it		
	ships"		
Harvest &	"70% less GHG emissions than other sustainable clothing brands. 53% less energy	G	Statistics
Mill	use than other sustainable clothing brands. 50% less water consumption than other		
	sustainable clothing brands."		
Harvest &	"American supply chain From the organic farms, to the heritage mills and to our	G	Local, Organic,
Mill	local sewing community, our supply chain is completely Made in America and		Supply Chain,
	fully traceable."		Transparency
Harvest &	"American supply chain From the organic farms, to the heritage mills and to our	Y	
Mill	local sewing community, our supply chain is completely Made in America and		
	fully traceable."		
Harvest &	"100% organic cotton All of our cotton is 100% organic and grown in the USA.	G	Carbon
Mill	100% carbon neutral clothing We offset our entire carbon footprint. This includes		footprint,

	our manufacturing process, all supply chain transportation, our office and the		Organic,
	carbon footprint on all orders we ship out."		Production,
			Statistics,
			Supply Chain
Harvest &	"5X shorter travel distance Our clothing travels through our supply chain an	G	Local,
Mill	average of 34,234 miles less than other sustainable clothing, radically decreasing		Statistics,
	environmental impacts like pollution, waste and energy use."		Supply Chain
Harvest &	"Up to 100% less dye chemicals Most of our clothing is made using natural color	G	Natural,
Mill	and organic heirloom cottons that are entirely dye-free and bleach-free"		Nontoxic,
			Organic
Harvest &	"Plastic-free packaging and shipping materials All our packaging and shipping	G	Waste
Mill	materials are plastic-free, reusable, recyclable and easily compostable"		Reduction
Harvest &	"we realized it's actually the larger fashion system that needs to be reimagined."	В	Change, Social
Mill			
Harvest &	"100% of our cotton is organic and grown in the USA We work directly with	G	Innovation,
Mill	American organic cotton farmers to source the highest quality organic cotton.		Organic,
	These farmers are on the cutting edge of regenerative agricultural practices."		Partners
Harvest &	"USA organic cotton farmers use regenerative practices that focus on soil health,	G	
Mill	conservation and mitigating the climate crisis."		
Harvest &	"These farmers use less water than conventional cotton, use nonGMO seeds, cover	G	Nontoxic,
Mill	cropping and emphasize soil ecology."		Organic, Water
Harvest &	"Instead, our farmer partners use crop rotations, composting and integrated pest	G	
Mill	management to achieve ecological balance."		
Harvest &	"By supporting USA organic cotton farmers, we are supporting the people who are	G	Local, Organic
Mill	on the front lines of preventing climate change, showing a path for other growers to		
	transition to organic and helping to keep our planet clean for generations to come."		
Harvest &	"Organic cotton is a low-impact and efficient natural fiber, especially when	G	Long Lasting,
Mill	comparing the full lifecycle of cotton vs other fibers. Cotton is a natural plant fiber		Waste
	that requires simple mechanical milling and has less spinning waste than other		Reduction
	natural fibers (like hemp)."		
Harvest &	"Organic cotton seed can be used for next seasons' planting or as a byproduct it can	G	Recycle
Mill	be used for cooking oil."		
Harvest &	"Organic cotton foliage is composted or incorporated back into the soil matter on	G	Organic
Mill	the farm, minimizing agricultural waste."		
Harvest &	"There are no enzyme baths required to soften cotton (like bamboo requires).	G	Nontoxic,
Mill	Cotton clothing is biodegradable and can be composted after its useful life."		Waste
			Reduction

Harvest &	"Cotton is not welles and which has a debug we him a it must be for a latting that	D	Comfort
	"Cotton is naturally soft, pliable and breathable, making it perfect for clothing that	R	Comfort
Mill	lives next to our skin with minimal processing."	*7	Q
Harvest &	"Organic farming doesn't just affect farmland. Surrounding communities are	Y	Community
Mill	directly impacted by the farming techniques used nearby."		
Harvest &	"Agricultural and industrial pollution disproportionally affect marginalized	В	Social
Mill	communities that live in close proximity, deepening cycles of health disparities."		
Harvest &	"These are also communities that are often most affected by climate change.	В	Social
Mill	Environmental justice and social justice go hand in hand."		
Harvest &	"These are also communities that are often most affected by climate change.	G	
Mill	Environmental justice and social justice go hand in hand."		
Harvest &	"Organic cotton not only keeps toxic chemicals out of the local water and air, it	G	Carbon
Mill	also addresses underlying causes of climate change."		footprint,
			Nontoxic
Harvest &	"We can effect positive change in these communities and fight the climate crisis	G	
Mill	through better farming practices."		
Harvest &	"positive change in these communities"	В	
Mill			
Harvest &	"We are building localized and decentralized supply chains entirely within the	Y	
Mill	USA. From the organic farms, to the American heritage mills, to the family-owned		
	sewing factories, every single step of our supply chain is in the USA."		
Harvest &	"In creating our supply chain, our goal was to minimize the distance between each	G	Supply Chain
Mill	step of our supply chain. The shorter the distance raw materials travel, the lower the		
	environmental impact."		
Harvest &	"Most other brands ship their raw materials around the world to be grown, milled or	G	Carbon
Mill	sewn and those vast distances have devastating environmental consequences like		footprint,
	higher levels of GHG emissions, increased pollution and higher energy use."		Current
			Industry
Harvest &	"The distances between our farms, mills and factories are a fraction of the industry	G	Supply Chain
Mill	average."		
Harvest &	"local communities"	Y	
Mill			
Harvest &	"sustainable manufacturing"	G	
Mill			
Harvest &	"creating high quality clothing."	R	High Quality
Mill			
Harvest &	"Throughout our entire supply chain, we work only with small and independent	Y	Partners,
Mill	American farms, factories and mills."		Supply Chain

Harvest & Mill	"These small businesses hire local workers, use local services, reinvest in their communities and care about the quality of life in their neighborhoods."	Y	Community, Local
Harvest & Mill	"A strong local economy encourages community engagement, entrepreneurship, resiliency and innovation."	Y	Community, Economy, Local
Harvest & Mill	"Right now, the USA has many skilled workers and textile manufacturing infrastructure that are largely underutilized."	Y	Skilled Labor
Harvest & Mill	"As sustainable designers, we know that using existing infrastructure and local resources has a lower environmental impact than building new infrastructure and importing resources."	G	Established
Harvest & Mill	"Not only does localized manufacturing help local economies,"	Y	Local
Harvest & Mill	"it is actually more sustainable too."	G	
Harvest & Mill	"All of our sewing takes place within 15 miles of our studio in Berkeley, California."	Y	Local
Harvest & Mill	"We work with independent, family-owned factories in Oakland and San Francisco."	Y	Partners
Harvest & Mill	"We regularly visit these factories, we know the people who sew our clothing and we have a high level of transparency and visibility for the working conditions where our clothing is made."	В	Employee Welfare, Partners, Transparency
Harvest & Mill	"By working with our neighbors, we also help build a more diverse and inclusive region"	Y	Community, Local, Partners, Social
Harvest & Mill	"We support workers' rights for every worker throughout our supply chain."	В	Employee Welfare, Supply Chain
Harvest & Mill	"From the farm workers to the factory workers, every single person who works on Harvest & Mill clothing receives a fair wage, safe working conditions, the legally protected right to organize and protection from discrimination."	В	Supply Chain
Harvest & Mill	"Since all of our manufacturing takes place within the USA, our contracts and workers' guarantees are legally enforceable, making the strength of our commitments stronger than other voluntary or third-party certifications."	В	
Harvest & Mill	"Our raw materials never cross national boundaries or jurisdictions, which is a regulatory loophole other fashion brands use to shirk legal responsibility for the working conditions where their clothing is made."	В	Transparency

Harvest &	"Our USA made process also means that we have the ability to pass stronger laws	В	Social
Mill	and demand stricter regulations through our elected representatives, our advocates		
	and the ballot box."		
Harvest &	"We are proud to be accountable for the treatment of every worker who contributes	В	Employee
Mill	to a Harvest & Mill garment."		Welfare
Harvest &	"Natural is beautiful. Our clothing is designed to look and feel like raw organic	R	Comfort, Lool
Mill	cotton."		Natural
Harvest &	"That's why we never use bleaches, synthetic chemical finishes or toxic dyes to	R	Nontoxic
Mill	make our clothing."		
Harvest &	"Most Harvest & Mill clothing is made with dye-free organic cotton. In addition to	R	Innovation,
Mill	using white cotton varieties, we use heirloom cottons that naturally grow brown,		Natural
	green and red."		
Harvest &	"Dye-free fabrics use significantly less water, energy and resources during the	G	Carbon
Mill	manufacturing process."		footprint,
			Water
Harvest &	"These fabrics also ensure that no dye chemicals are leached into our local water	G	Water
Mill	supplies when we wash our clothes at home."		
Harvest &	"The Harvest & Mill Sock Collection, our Organic Heirloom Brown Clothing	R	Natural,
Mill	Collection and all our natural-white joggers and tops are made with organic dye-		Nontoxic,
	free and bleachfree cottons."		Organic
Harvest &	"Did you know, our skin is the largest organ of our body and we can absorb	R	Health
Mill	substances through our skin? Dye-free clothing can offer relief for sensitive skin,		benefits,
	allergies and for those trying to detoxify their bodies and their lifestyles."		Nontoxic
Harvest &	"In a world full of synthetic colors, wearing natural color clothing can help remind	R	Look, Nature
Mill	us of the inherent beauty in nature."		
Harvest &	"Our Artist Series features natural dye artists who incorporate the origins of their	R	Natural,
Mill	dye materials into their process."		Partners,
			Skilled Labor
Harvest &	"These artists organically grow their own dye materials on their farm or sustainably	G	Local, Organic
Mill	forage their dye materials locally."		
Harvest &	"The artists use dye techniques that have been used for thousands of years, such as	R	Skilled Labor,
Mill	traditional Sukumo indigo dye and clay dye."		Traditional
Harvest &	"Each piece is dyed by hand, one-by-one."	R	Handmade,
Mill			Organic, Smal
			batch
Harvest &	"We feature the artists' statement, their process and link to their other work."	R	Look
Mill			

Harvest &	"Through growing or foraging their dye materials, these artists have a profound	G	Skilled Labor
Mill	understanding of what it takes to dye clothing in a sustainable way."	0	Skinet Labor
Harvest &	"Our artist collaborations offer a glimpse into a greener past while reimagining how	G	
Mill	that history can lead us to a more ecological future."		
Harvest &	"Our low impact black fabric is dyed using non-toxic and eco-friendly dyes in the	G	Nontoxic
Mill	USA."		
Harvest &	"Our fabrics are free of toxic substances like azo dyes, formaldehyde, PFC or flame	G	Nontoxic
Mill	retardants, phthalates, heavy metals, chlorine bleach, VOCS or other dangerous		
	substances commonly found in clothing."		
Harvest &	"Many of these substances are known to be carcinogenic, neurotoxic or can cause	G	Current
Mill	organ damage."		Industry,
	2		Health benefits
Harvest &	"We analyze the full lifecycle and comprehensive impact of our clothing."	G	Circular
Mill		0	Economy
Harvest &	"We believe that all clothing and all fashion brands should be carbon neutral. We	G	Carbon
Mill	offset 100% of our manufacturing process, the shipping of every order and our	0	footprint
	studio's carbon footprint."		lootprint
Harvest &	"Our primary goal is always to minimize our carbon footprint. After that, the	G	Carbon
Mill	footprint we still have is offset."		footprint
Harvest &	"We offset through the Garcia River Forest reforestation project and the Capricorn	G	Organizations,
Mill	Ridge Wind Farm. The Garcia River Forest is located in Northern California's		Statistics
	redwood coast and traps more than 4M tons of CO2 from the atmosphere, creates		
	local jobs, protects 53 miles of streams and improves habitat for threatened flora		
	and fauna. The Capricorn Ridge Wind Farm in Texas avoids an average of 160,000		
	metric tons of greenhouse gas emissions per year, employs local workers and is		
	capable of generating enough electricity for more than 220,000 homes."		
Harvest &	"Our packaging is plastic-free, made from recycled paper and designed to be	G	Supply Chain,
Mill	reused, recycled or easily composted at home."		Waste
			Reduction
Harvest &	"While there are compostable "plastic imitation" bags made from natural materials,	G	Current
Mill	these often need to be composted in specific facilities which increases the		Industry,
	likelihood they will not be disposed of properly."		Waste
			Reduction
Harvest &	"Paper can be composted at home or recycled at any facility and made from	G	Waste
Mill	previously recycled content. All of our packaging is 100% recyclable, easily		Reduction
	biodegradable and Made in the USA."		
Harvest &	"All of our clothing is vegan and cruelty-free."	P	Lifestyle
Mill			

Harvest &	"Our entire product line is PETA-approved, we do not use any animal product trims	Р	Certifications
Mill	or tags and no animals are harmed in the making of our products."		
Harvest &	"Vegan clothing also has a lower environmental impact than clothing made from	G	
Mill	animal fibers. Plant fibers have lower GHG emissions, use natural resources more		
	efficiently and cause less pollution."		
Harvest &	"Vegan clothing also has a lower environmental impact than clothing made from	G	
Mill	animal fibers. Plant fibers have lower GHG emissions, use natural resources more		
	efficiently and cause less pollution."		
Harvest &	"We design our patterns to minimize off-cuts and fabric waste. All extra fabric is	G	Recycle
Mill	either repurposed or recycled."		
Harvest &	"None of our fabric ends up in a landfill. After your Harvest & Mill clothing is past	G	Circular
Mill	its useful life, we recommend repurposing, recycling or composting where		Economy,
	appropriate."		Waste
			Reduction
Harvest &	"While we each have the opportunity to create positive change through our	В	Social
Mill	individual actions, on a larger scale we need governments and private businesses to		
	step up and build better systems."		
Harvest &	"That is why at Harvest & Mill, our team is committed to reimagining the fashion,	В	Change
Mill	design and manufacturing industries as avenues to change our world for the better."		
Harvest &	"None of these big dreams and visions could be possible without your support."	В	Consumer
Mill			action
Harvest &	"Fibershed is a non-profit who develops regional fiber systems that build soil &	G	Organizations
Mill	protect the health of our biosphere."		
Harvest &	"To constantly advance our sustainability, we always strive to go the extra mile to	G	
Mill	measure and study both our environmental and social impacts and to analyze our		
	process."		
Hazel	"sustainable brand"	G	
Hazel	"We combine premium materials that are the softest & healthiest for your baby's	R	Health
	delicate skin."		benefits, High
			Quality
Hazel	"In order to do this, we chose to use plant based dyes which are biodegradable,	R	Nontoxic
	nontoxic & nonallergic."		
Hazel	"biodegradable,"	G	Waste
			Reduction
Hazel	"Our clothes are done with TENCEL [™] which is breathable, antibacterial,	R	Comfort,
	hypoallergenic, moisture wicking & gentle on skin."		Health benefits
Hazel	"people"	Р	
Hazel	"nature"	G	

Hazel	"We support our community by producing locally in Bali & handmade."	Y	Community,
			Handmade,
			Local, Partners
Hazel	"We are slow fashion, thought to be loved for many years & by many little ones."	G	Long Lasting,
			Slow-living
Hazel	"We use eco friendly packaging. We have a zero waste program"	G	Waste
			Reduction
Hazel	"we give back to moms & kids in need."	В	Charity
Hazel	"Because clothing comes into prolonged contact with one's skin - it is very	R	Nontoxic
	important for us to make a product free of toxic substances. We choose to use		
	TENCEL [™] which is free of harmful chemicals for our skin, botanical dyes, nickel		
	free snaps & ecofriendly detergents."		
Hazel	"Natural dyes are biodegradable"	G	Material,
			Natural dyes,
			Waste
			Reduction
Hazel	"nontoxic and nonallergic."	R	Nontoxic
Hazel	"Additionally, they don't contain harmful chemicals nor carcinogenic components,	R	Current
	common to artificial or synthetic dyes."		Industry,
			Nontoxic
Hazel	"Imagine how good this is for our little ones' skin!"	R	Health benefits
Hazel	"Also, by using plant dyes over these other choices, you help to preserve the	G	
	environment and lower human dependence on harmful products."		
Hazel	"Many times, residuals from the textile dyeing process end up in our oceans - The	G	Water
	process of color treating fabric contributes to as much as 20% of the world's water		
	pollution."		
Hazel	"Furthermore, the natural dyes that we use produce no waste, unlike the products	G	Current
	used in the synthetic dyeing process. Leaves & bark are easy to extract, they are		Industry,
	harvested several times (trees are not killed), the leaf waste is processed into		Waste
	compost to fertilize the soil (closed loop process) & leftover water is filtered by		Reduction,
	enceng gondok plants before flowing into the river."		Water
Hazel	"All of these raw materials are grown at the factory's own plantation in the island,	Y	Local
	in the village of Tampak Siring."		
Hazel	"Another interesting advantage of plant dyes is that they provide higher UV	R	Health benefits
	absorption - By wearing clothes dyed naturally, you'll protect your skin more from		
	the sun's harmful rays."		
Hazel	"What are TENCEL [™] Lyocell benefits? First of all, it is a silky soft high quality	R	Comfort,
	fabric perfect for babies' delicate skin and for underwear. It is breathable, super		Health

	light, helps to regulate temperature and it is wrinkle-resistant. Comparing it to		benefits,
	cotton, it is ten times more resistant to bacterial growth and it is 50% more		Innovation
	absorbent, helping wick moisture from the skin. Lyocell material offers great		
	strength and elasticity, which transforms it into a durable fabric."		
Hazel	"TENCEL [™] Lyocell fibers come from mainly beech, birch, eucalyptus & spruce	G	
	trees, harvested from sustainably managed PEFC or FSC forests."		
Hazel	"Not only because it is made from sustainably sourced wood but also because	G	Innovation,
	traditionally, viscose process' uses harmful sodium hydroxide whereas Tencel		Nontoxic,
	replaces it with a close loop NMMO process -this non toxic solution is recoverable		Waste
	(99% of it) and it is recycled time after time to produce new fibers and minimize waste."		Reduction
Hazel	"Also, it requires less water than cotton, less energy in the production compared to	G	Waste
	most of the fabrics & it is compostable."		Reduction,
			Water
Hazel	"TENCEL [™] Lyocell received the same ranking to GOTS Cotton on the	G	Innovation
	Environmental Benchmark for Fibers by Made-By, a Dutch organization. It got the		
	European Award for the Environment from the European Commission in the		
	category "The Technology Award for Sustainable Development" and it is certified		
	USDA biobased."		
Hazel	"At Hazel, we feel very proud of working mostly and mainly with small companies	Y	Local, Partners
	based within the same island, run by local families and handmade"		
Hazel	"2 businesses are women owned & run like Hazel!"	Y	Women
Hazel	"We choose to work with companies that promote gender equality, ethnic and	В	Social
	religion diversity, that respect working hours and pay a living wage."		
Hazel	"We regularly visit the different production sites to be involved in their process,	В	Partners
	assuring that they work in safe conditions and are complying with our Code of		
	Conduct."		
Hazel	"The office, sewing factory, most of the packaging suppliers, fabric distributor and	G	Carbon
	the dyeing studio are all located within a radius of 15 km IN Bali, which allows us		footprint, Local
	to reduce our carbon footprint."		
Hazel	"All of our products and packaging have been mindfully thought. They are either	G	Recycle, Waste
	natural, recyclable, from a recycled element, compostable and/or all of above."		Reduction
Hazel	"From the detergents we use to our mailers - and we are 100% plastic free. To	G	Small batch,
	minimize waste, we don't put any unnecessary tags on our clothes and we run very		Waste
	small batches."		Reduction
Hazel	"Last but not least, we are proud of working with a company that collects leftover	G	Circular
	fabric treads (read more about our zero waste program below) & turn them into		Economy,

	yarn to be hand woven into carpets or table runners, giving what would be waste		Partners, Waste
	material a second life."		Reduction
Hazel	"Also, they give women from the nearby village the opportunity to be in safe &	В	Employee
	formal employment while at the same time preserving Bali's beautiful dyeing and		Welfare, Local,
	weaving traditions"		Women
Hazel	"One of our main concerns about the fashion industry is the amount of waste	G	
	generated by the unused fabric that is not trendy anymore, leftover fabric cuts from		
	factories whose goal is to minimize production time and 'fast fashion' brands."		
Hazel	"On our efforts to produce on a sustainable and ethical way, we choose	G	Long Lasting,
	colors/designs that are timeless and we produce in very small batches - working		Small batch,
	hard to minimize waste from the moment we come out with our colors,"		Waste
			Reduction
Hazel	"We also provide free repairs and to encourage circularity, we give a discount to	G	Circular
	people that return preloved pieces locally!"		Economy,
			Waste
			Reduction
Hazel	"Since September, we've been working with tailors that due to COVID have lost	Y	Local, Partners
	most or all of their clients here in Bali, to transform some of our waste than cannot		
	be reduced (fabric straps) into scrunchies, bandana bibs and pacifier clips - and		
	selling them locally (soon on the website)."		
Hazel	"The procedures from these items are donated to Bali Street Mums Project, giving	В	Charity,
	back to this beautiful island that we are happy to call home. The amazing people		Organizations
	behind this organization help mothers and their children who have been on the		
	streets and give them refuge at their safe house, they teach the moms skills so that		
	they can earn a living and educate their kids - "By saving families once, they're		
	empowered to sustain themselves for generations" BSMP. Visit their website here"		
Here	"Supporting independent labels from around the world."	Y	Global,
			Partners
Here	"Women owned,"	В	Women
Here	"sustainable small batch production."	G	Small batch
Indigo	"First imagined in the sand on the Australian coastal town of Torquay Inspired by	Y	Culture
Luna	thoughtful Scandinavian/Nordic simplicity Given life and flavoured on the magical		
	island of Bali, Indonesia"		
Indigo	"We are a small, family run brand ensuring quality, transparency, eco-	G	Production,
Luna	consciousness and sustainable manufacturing practices."		Transparency
Indigo	"quality,"	R	High Quality
Luna			

Indigo	"We fell completely in love with the beauty and complexity of the Indigo plant and	R	Look, Natural
Luna	the way we could create earthy colours from nature"		dyes
Indigo	"that doesn't have a negative impact on our planet."	G	Material,
Luna			Natural
Indigo	"This has been a continuing thread throughout our journey, and every decision we	G	
Luna	make is chosen to benefit the environment and health of the workers over profits."		
Indigo	"health of the workers over profits."	В	
Luna			
Indigo	"smallest footprint we can"	G	Carbon
Luna			footprint,
			Waste
			Reduction
Indigo	"Choose well, buy less, make it last."	G	Long Lasting
Luna			
Indigo	"To us, the use of plant dyes encapsulates the slow, carefully chosen values of	Р	Change, Slow-
Luna	Indigo Luna and also the changing narrative that conscious consumers, like you, are		living, Social
	driving."		
Indigo	"By supporting ethical brands you are directly helping to create the world you want	В	
Luna	to see around you."		
Indigo	"We want you to feel the love in each hand made stitch and understand that there	R	Handmade
Luna	are real loving humans creating these garments"		
Indigo	"This is NOT fast fashion."	R	Slow-living
Luna			
Indigo	"We are dedicated to thoughtful slow creation. Reducing unnecessary impact on	G	Slow-living
Luna	other beings and our planet while providing an alternative to mass production and		
	fast fashion."		
Indigo	"Our garments are made in beautiful simple shapes, earthy colours and plant dyes	R	Look, Natural,
Luna	from recycled or organic materials."		Organic
Indigo	"recycled or organic materials."	G	
Luna			
Indigo	"Collections are purposely created in small, sustainable runs and we plan to run out	G	Small batch
Luna	of stock."		
Indigo	"Everything is cut, sewn and dyed by loving human hand,"	R	Handmade
Luna			
Indigo	"we ensure that every person involved in production works in comfortable, safe	В	Employee
Luna	conditions."		Welfare,
			Production

Indigo	"Creations designed to celebrate the female form, by providing simple,	R	Women
Luna	minimalistic shapes in eco-conscious fabrics."	IX .	v onien
Indigo	"Designed for all bodies no matter your moon cycle or if you are creating life."	R	Selection
Luna	Designed for an oodles no matter your moon eyele of it you are creating me.	K	Selection
	"We believe in female empowerment, with two of three directors being female as	В	Casial Waman
Indigo		Б	Social, Women
Luna	well as 93% of all employed staff."	D	YY 1 1
Kaliko	"At Kaliko we believe in the power of handcrafted textiles made with care."	R	Handmade
Kaliko	"Our goal is to help you discover the beauty of foraged colors."	R	Natural dyes
Kaliko	"We empower others by educating about textile-making techniques and offer craft	Y	Education
	supplies for indie makers."		
Kaliko	"Our in-house line of textile products is made with certified local fibers and hand-	R	Handmade,
	dyed in our studio."		Local, Partners
Kaliko	"Our mission is to spread love for natural textiles and educate about healthy	Р	Education,
	processes of making cloth."		Health benefits
Kaliko	"dye with plants and hand-weave for our line of handmade sustainable textile	R	Handmade
	goods"		
Kaliko	"sustainable textile goods"	G	
Kaliko	"teach traditional textile-making techniques by running in-person workshops,	Р	Education,
	offering online classes and publishing eBooks"		Traditional
Kaliko	"collaborate with international brands on art projects and offer small-batch dyeing	Y	Community,
	services for indie businesses and fellow artists"		Global, Small
			batch
Kaliko	"We also teach traditional cloth-making techniques to help people slow down and	P	Slow-living,
	be more mindful of how textiles are actually made."		Traditional
Kaliko	"Researching and teaching natural dyeing helps us educate about non-toxic	Р	Education,
	predecessors to synthetic dyes. We want to promote healthy alternatives to the		Health benefits
	conventional textile industry."		
Kaliko	"We work with certified and natural fibers, which are beneficial for the planet and	G	Certifications,
	its people."		Material,
			Natural
Kaliko	"We work with certified and natural fibers, which are beneficial for the planet and	B	Certifications
	its people."		
Kaliko	"We choose to operate within our local economy and source all materials	Y	Local, Women
	exclusively from EUbased small businesses. Local female freelancers support us in	-	
	offering unique products "Made in Berlin"."		
Valila		C	Motorial
Kaliko	"Using textile offcuts for small handmade goods and art projects helps us reduce	G	Material,
	waste."		Recycle

Kaliko	"We source 100% bio-degradable paper packaging to minimize our environmental	G	Waste
	impact."		Reduction
Kaliko	"Natural fibers are gifts of nature."	G	Material,
			Natural, Nature
Kaliko	"Unlike synthetic fibers, natural fibers are bio-degradable and don't burden the	G	Current
	environment."		Industry,
			Waste
			Reduction
Kaliko	"After their lifecycle is over, they can be composted, as long as the dyes used were	G	Waste
	organic too."		Reduction
Kaliko	"We choose to work with GOTScertified and/or local fibers."	G	Certifications
Kaliko	"We source unbleached organic cotton from Turkey, natural linen from Lithuania,	Y	Local
	raw hemp from Belgium and pure wool from Germany."		
Kaliko	"Natural dyes have unique properties: they can be antibacterial, insulate in winter	R	Health
	and help cool down in summer."		benefits,
			Material
Kaliko	"They let our bodies breathe and make sure that our skin—the biggest organ of a	R	Comfort
	human body—is feeling comfortable."		
Kaliko	"Conventional synthetic dyes are one of the main sources of pollution in the textile	G	Current
	industry. They are derived from petrochemicals and often toxic. Before their		Industry
	discovery in 19th century, all colorants were obtained from natural sources. But		
	sadly, this ancestral knowledge got slowly lost during the industrial revolution.		
	Synthetic dyeing on a large scare took over, causing harm to the environment and		
	the people. Synthetic dyeing process requires huge amounts of water and releases		
	toxic substances to our rivers afterwards."		
Kaliko	"Today, natural dyes are getting re-discovered, as a healthy alternative to synthetic	R	Health benefits
	color."		
Kaliko	"In our studio, we dye our products by hand, using metal salts as pre-fixatives and	R	Handmade,
	natural dyes as sources of color."		Natural dyes
Kaliko	"Our main objective for setting up a sustainable business was to develop a short	G	Local, Supply
	supply chain"		Chain
Kaliko	"Working with businesses based in Europe also allows us to make sure that their	G	Local
	processes match our standards."		
Kaliko	"We worked hard on building relationships with European producers, suppliers and	Y	Local, Partners
	manufacturers."		
Kaliko	"Our craft supplies are made with help from local family businesses. All sewing is	Y	Local, Supply
	done by Berlin-based freelancers."		Chain

Kaliko	"Kaliko's goal is to support our local economy and to have a positive social	Y	Community,
	impact."		Local, Social
Kimonoshi	"We specialized in making some of the best modern Japanese style Kimono	R	High Quality
	Cardigan shirts for men & women and Japanese style Capri cropped pants you have		
	ever seen."		
Kimonoshi	"Japanese styles continue to influence the men's fashion industry this season,	R	Fashion
	particularly when it comes to casual and streetwear. This is a trend that first started		
	with the rise of the Japanese souvenir jacket, and now it is the kimono that is taking		
	centre stage as the hottest item that every man should have in his wardrobe."		
Kimonoshi	"The kimono is an important and traditional piece of Japanese culture, as well as	R	Fashion,
	this season's hottest trend."		Traditional
Lucy and	"selling handmade pouches made from pre-loved clothes"	R	Circular
Yak			Economy,
			Handmade,
			Material,
			Recycle
Lucy and	"After a long search, they met Ismail in India and hit it oinstantly over their shared	В	Partners
Yak	values, ethics and all round good vibes"		
Lucy and	"renewable energy"	G	Renewable
Yak			Energy
Lucy and	"Lucy, Chris & Yak all agree that comfort is key! Finding the comfiest organic	R	Comfort,
Yak	fabrics, creating shapes, styles & prints to suit every Yakker out there"		Selection
Lucy and	"and making sure our customers & people are all well looked after."	В	Employee
Yak			Welfare
Lucy and	"We believe if we put out kindness, fairness, and all round good vibes, it breeds	G	Circular
Yak	more of the same. Every pair of Yaks we make should stay in circulation for as		Economy
	long as possible. We'll continue to use organic and recycled fabrics, but also make		
	sure all our Yaks can be Re:Yakked and Re-loved through our Repair and Upcycle		
	network, our Facebook Buy, Sell, Trade group, our Depop page and now our Buy		
	back initiative in collaboration with Beyond Retro vintage shops"		
Lucy and	"Re:Yakked and Re-loved through our Repair and Upcycle network"	G	Recycle
Yak			
Lucy and	"Whether they're continuing to cut our carbon footprint, sourcing even more	G	Carbon
Yak	sustainable fabrics"		footprint,
			Material
Lucy and	"We're sure you know by now that all of our organic cotton is GOTS certified.	G	Certifications
Yak	BUT after a lot of hard work, we recently as a brand became fully GOTS certified		Organic
	too! This means that every step of our process has been certified, from processing,		

	manufacturing, packaging, labelling, and trading to distribution. This is a big deal		
	for us, as not many actual clothing brands are fully certified - so we're over the		
	moon, ecstatic and excited to share the good news! It's a huge step on our journey		
	to driving more sustainable and responsible production as a brand."		
Lucy and	"We're working with the team at Ecologi to help o-set our carbon emissions – you	G	Carbon
Yak	can check out our page HERE. but here's a little update on what we've achieved so		footprint
	far!"		
Lucy and	"37 Months of climate change impact 1,713.39 T of carbon offset so far 28,156	G	Statistics
Yak	Real trees planted in our forest 1713.39 Tonnes of CO2 is the Equivalent to: 1,315		
	long haul flights 5,140 meters of sea ice saved 4,250,921 miles driven in a car"		
Lucy and	"We were super excited to start using Natural Earth Pigments for some of our Yaks	G	Natural,
Yak	- vivid natural colours that have minimal environmental impact compared to		Natural dyes
	synthetic dyes."		
Lucy and	"LEFTOVER FABRICS ARE RE:YAKKED AND MADE INTO TRAVIS HATS	G	Circular
Yak	& ADA APRONS! BOLD COLOURS & PRINTS ARE ALL DYED		Economy,
	RESPONSIBLY. FABRIC WASTE IS COLLECTED AND RETURNED FOR		Material,
	RECYCLING."		Recycle
Lucy and	"We've started using linen! Natural fibres that make for breathable, comfy &	R	Comfort, Long
Yak	durable Yaks"		Lasting
Lucy and	"These little bundles of joy are another way we're making the most of leftover	G	Circular
Yak	fabrics - giving Yakkers a chance to get creative and Re:Yak, repair or upcycle old		Economy,
	clothes."		Recycle
Lucy and	"As if giving local girls a life changing education wasn't enough for the amazing	В	Organizations
Yak	Fior Di Loto foundation, they also help them get into university, provide food		Partners
	parcels for their families, and even build houses for those in need!"		
Lucy and	"As if giving local girls a life changing education wasn't enough for the amazing	Y	Local, Partner
Yak	Fior Di Loto foundation, they also help them get into university, provide food		
	parcels for their families, and even build houses for those in need!"		
Lucy and	"Over 100 girls are at Uni or College 153 Women received sewing machines for	В	Statistics
Yak	International Women's Day 1800 Families received monthly food parcels 21		
	Houses build by the For Di Loto Foundation"		
Lucy and	"The plan is to turn them into Re:Yak Hubs with upcycling workshops, mending	G	Circular
Yak	services, and our own Re:Yak buyback scheme."		Economy
Lucy and	"SUSTAINABLE FASHION WEEK We teamed up with Future Leap (One of the	G	Organizations
Yak	largest green business networks in the UK) to take part in Sustainable Fashion		
	Week, with a focus on upskilling, inspiring and empowering the community instead		
	of next season's trend."		

 HIDDEN We're heading to London Fashion Week! We're the team at Unhidden, an adaptive clothing brand that will e event. There's even a longer term partnership to follow! ing more Lucy & Yak pieces to make them accessible to DEMAND The demand for organic cotton is on the up, so ther sustainable fabrics to ease our need for it," ers (check out our wood fibre skirts!)" UT FABRICS From pillow covers to bandanas, there's a lot ng excited about." N We're trying out Recycled Cotton! It entails significantly than growing it, and gives unused fabric a new lease of EILITY & ETHICS MANAGER One of the latest (and most a the L&Y team, our manager is here to help us achieve our y circular brand." 	G	FashionFashionMaterialUniqueRecycleMaterial, RecycleCircular EconomyHandmade,
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HLITY & ETHICS MANAGER One of the latest (and most the L&Y team, our manager is here to help us achieve our y circular brand."		Circular Economy
the L&Y team, our manager is here to help us achieve our y circular brand." nasters, nurtured through the culture and traditions of Japan,		Economy
the L&Y team, our manager is here to help us achieve our y circular brand." nasters, nurtured through the culture and traditions of Japan,		Economy
y circular brand." nasters, nurtured through the culture and traditions of Japan,	R	
nasters, nurtured through the culture and traditions of Japan,	R	Handmade,
	R	Handmade,
or hundreds of years, and fine works created with the		
or hundreds of years, and the works created with the		High Quality
d the traditional skills of the masters continue to remain		Traditional
roughout the country."		
nding years and decades to bring Japan and the global	Y	Global
d to get many people in the world involved so we may		
possibilities."		
	В	Certifications
	R	Organic
on seeds are planted right through until the fabric is ready to	В	Certifications
verned by the certification of Fairtrade (FLOCERT) and		
Standard (GOTS)."		
according to the wisdom of Ayurveda at a small dye-house	R	Handmade,
of Kerala."		Skilled Labor
	R	Health
		benefits,
		Natural dyes
	ading years and decades to bring Japan and the global d to get many people in the world involved so we may possibilities."	Adding years and decades to bring Japan and the global d to get many people in the world involved so we may possibilities."YBBConseeds are planted right through until the fabric is ready to verned by the certification of Fairtrade (FLOCERT) and Standard (GOTS)."Baccording to the wisdom of Ayurveda at a small dye-house of Kerala."Rant dyes rich in medicinal properties, the fabrics are knownR

Monsoon	"With a 7000-year history, India's ancient Ayurvedic medicine is a trusted science	R	Health
Blooms	of the mind, body and spirit that gives much honour to the power of plants."		benefits,
			Traditional
Monsoon	"Used to treat all manner of problems from minor ailments to life threatening	R	Health
Blooms	diseases, it is impossible to overstate the magic of this medicine. Not only is		benefits,
	Ayurveda used to cure, but also to prevent. It is an all encompassing way of life		Lifestyle
	that can be used to elevate even the most mundane daily tasks;"		
Monsoon	"Each of our natural colours is achieved using somewhere between 25 and 50	R	Natural dyes,
Blooms	mindfully selected herbs, plants, flowers, roots and barks."		Nature
Monsoon	"The 100% vegan dye baths (consisting of no smashed insects - a common	R	Lifestyle,
Blooms	ingredient in most natural dyes) are boiled at a controlled temperature before being		Natural dyes,
	filtered, dried, softened with natural ingredients such as coconut oil, and left in the		Skilled Labor
	dark to fixate."		
Monsoon	"In Sanskrit, the Hindu language of worship, this process of fabric dyeing is	R	Culture, Health
Blooms	referred to as 'ayurvastra', loosely translating to healthy clothing."		benefits,
			Traditional
Monsoon	"Our story begins with one man and his vision; to bring vibrant, colourful, hand-	Y	Culture
London	crafted artisan clothes from faraway places to the markets of London. It is a journey		
	that started on a hippy commune in Ibiza, 1970, and finished with an overland trip		
	east, through Afghanistan and India."		
Monsoon	"beautiful, bohemian-inspired pieces with hand-printed, hand-woven and crochet	R	Culture,
London	design details, which he started to trade from a stall on Portobello Road, London."		Handmade,
			Look
Monsoon	"We are passionate about connecting contemporary designs with a network of	R	Look, Skilled
London	craftspeople, creating unique collections to be cherished."		Labor, Unique
Monsoon	"We have an eye for true beauty, whether that's our intricate design details,	R	Look
London	colourful prints, fabrics or embellishments."		
Monsoon	"We design in-house, source globally and ethically, and are dedicated to delivering	R	Global, High
London	keepsake quality."		Quality
Monsoon	"globally and ethically,"	В	Global
London			
Monsoon	"We believe in the positive, empowering, life-changing power of trade rather than	В	Community,
London	aid. And we want to do right by the people who make our beautiful things."		Employee
			Welfare, Feel
			good
Monsoon	"As a founder member of the Ethical Trading Initiative (ETI), we've been at the	В	Change,
London	forefront of driving sustainable improvements in working conditions and		Partners
	livelihoods wherever we do business."		

Monsoon	"But that's not all. Each year, the Monsoon Accessorize Trust (founded in 1994)	В	Charity,
London	supports life-changing projects in income-generation, healthcare and education for		Women
	over 10,000 women and children throughout Asia."		
Na Mea	Nā Mea Hawai'i is a place with pride and respect for Hawaiians and Hawaiian	Y	Community,
Hawai'i	culture. Because of this pride and respect, we want to share information about		Education
	culture, language and traditions with those who are interested in learning. We		
	include ourselves in this learning process.		
Na Mea	Through the sales and distribution of books and educational materials focused	Y	Education,
Hawai'i	primarily on nā mea Hawaiʿi, things having to do with Hawaiʿi.		Local
Na Mea	We also support local producers, farmers, small businesses and makers of all kinds,	Y	Local, Partner
Hawai'i	by selling what they make here in the Islands.		2000, 1 4 4 4 4
Na Mea	We also are part of a network of people who carry the continuity of culture through	Y	Community,
Hawaiʻi	traditional means, in contemporary settings.		Local
Na Mea	These artisans use materials and methods that have always been in our Islands, nā	Y	Traditional
Hawai'i	mea Hawai'i wale nō.		
Na Mea	We are here to assist, to share our knowledge and grow our understanding.	Y	Education
Hawai'i			
Na Mea	We have made it a priority to help each person get to a source of knowledge for the	Y	Community,
Hawai'i	information they need, through books, people, mele, experiences, we want to be a		Education
	place that offers Native Knowledge Exchange regardless of the sales outcome.		
Na Mea	Through the examples we set–in the way we conduct business and in the way we	Y	Community,
Hawai'i	work we work with one another–we create a business environment of collaborative		Local
	and shared effort and concern for one another and our community		
Nomads	Our modern Triangle handloom cotton coats play with the contrast sides of the	R	Handmade,
Clothing	fabric as well as contrast colour lining.		Look
Nomads	Also, in the Ecovero jersey is the Japanese inspired Kimono print in easy to wear	R	Culture
Clothing	tops and dresses.		
Nomads	organic cotton jersey	R	Organic
Clothing			
Nomads	We've been creating ethical fair trade clothing for over 30 years.	В	Certifications,
Clothing			Established
Nomads	wonderfully vibrant culture of India.	Y	Culture
Clothing			
Nomads	invest in a selection of fair trade handicrafts from Nepal.	В	Certifications
Clothing			
Nomads	manufacture our own products, and we began to build lifelong relationships with	Y	Certifications,
Clothing	artisan producers and fair trade factories in India.		Partners,
_			Skilled Labor

Nomads	Today we focus our attentions on designing and creating contemporary clothing	В	Production
Clothing	that is 100% ethically produced	2	110000000
Nomads	and celebrates traditional artisan skills	R	Traditional
Clothing		K	Traditional
Nomads	whilst using the best quality natural fibres	R	High Quality,
	whitst using the best quality natural hores	K	Natural
Clothing		0	
Nomads	environmentally friendly processes.	G	Production
Clothing		D	
Nomads	We continue to create ethical fair trade clothing	В	Certifications
Clothing			
Nomads	that celebrates natural fibres	R	Natural
Clothing			
Nomads	traditional artisan techniques	R	Skilled Labor,
Clothing			Traditional
Nomads	can be found in 350 shops all over the world.	Y	Global
Clothing			
Nomads	Since we started in 1989, we have been committed to ethical trade.	В	Established
Clothing			
Nomads	Since our journey began in 1989, we have been committed to ethical trade.	В	Established
Clothing			
Nomads	We nurture long term relationships with our trusted fair trade suppliers and have	В	Certifications,
Clothing	carefully developed a supply chain of like-minded people who share our ethos of		Partners,
	trading responsibly.		Supply Chain
Nomads	Our clothes are designed and made to last using carefully sourced natural fibres	R	Long Lasting,
Clothing			Material,
0			Natural
Nomads	environmentally conscious processes.	G	Production
Clothing			
Nomads	Wherever we do business, either in the UK or overseas, we are committed to doing	В	
Clothing	our best to deliver a high standard of ethical conduct.		
Nomads	For us, it's not enough to simply comply with legal requirements; we are constantly	В	Partners
Clothing	looking for new ways to improve our relationships, and we work closely with		
Citraing	everyone involved in the Nomads journey.		
Nomads	We also like to support charities where we can, read more to discover the charities	В	Charity
		D	Charity
Clothing	we support here and in India.	\$7	
Nomads	We also like to support charities where we can, read more to discover the charities	Y	Charity
Clothing	we support here and in India.		

Nomads	GOTS (Global Organic Textile Standards)	G	Certifications
Clothing			
Nomads	BAFTS (The British Association for Fair Trade Shops) and Common Objective.	В	Certifications
Clothing			
Nomads	We consider the impact on the environment that each step of our journey takes, and	G	Material,
Clothing	actively seek to use environmentally friendly materials and methods at every		Production
	opportunity.		
Nomads	We choose to use natural fibres because they are better for the environment	G	Material
Clothing			
Nomads	as well as the farmers, producers	В	Employee
Clothing			Welfare,
			Partners
Nomads	we have always been pioneers of the 'Trade not Aid' ethos, and we are proud to	В	Partners
Clothing	have developed and nurtured valuable business channels with India.		
Nomads	These partnerships have added to the country's economy whilst establishing the	В	Economy,
Clothing	Nomads brand and ultimately providing contemporary, ethically produced clothing		Partners
	to our customers.		
Nomads	We knew from day one that we would have to work hard and be proactive in	В	Certifications
Clothing	ensuring that no part of the Nomads supply chain would be involved in any of the		
	negative practices so prevalent in the clothing industry, so we operate a closely		
	monitored fair trade policy.		
Nomads	We visit our suppliers in India regularly throughout the year to ensure our standards	R	High Quality
Clothing	are being met and to work on developing new designs with our talented team.		
Nomads	From the initial pattern cutting process to the traditional artisan details, we	Y	
Clothing	personally know where our products are made and have a good relationship with		
	each supplier.		
Nomads	initial pattern cutting process to the traditional artisan details	R	Traditional
Clothing			
Nomads	Factory owner and manager Irfan has been working in the garment industry for 30	Р	Established
Clothing	years		
Nomads	after years honing his skills and knowledge working long hours in various garment	R	Skilled Labor
Clothing	factories, he set up Impulsion 10 years ago and has gone from strength to strength.		
Nomads	Impulsion specialises in printing and sourcing traditional handloom and textured	R	Handmade,
Clothing	cotton woven fabrics.		Traditional
Nomads	Swati specialises in providing excellent quality natural fibres and printed fabrics.	R	High Quality,
Clothing			Material,
			Natural

Nomads	We have partnered with Daughters of the Ganges to create a range of handcrafted	R	Exclusive,
Clothing	jewellery exclusively for Nomads.		Handmade
Nomads	Daughters of the Ganges is a socially conscious brand that works with talented	Y	Community,
Clothing	artisans across communities in India, celebrating their traditional crafts whilst		Local, Skilled
	supporting them towards building a better future for both themselves and their families.		Labor
Nomads	We are always looking to increase our range of beautiful organic cotton and eco	G	Material,
Clothing	fabrics beautiful fabrics and clothing that cares.		Organic
Olderbroth	"There is no place for heavy metals or toxins in our lives so, true to that, they don't	R	Lifestyle,
er	touch our clothes."		Nontoxic
Olderbroth	"Colors spring from hibiscus, sustainable wood bark or turmeric to play across our	R	Look
er	palette - revealing playful themes and variations in the elemental beauty of the		
	cloth"		
Olderbroth	"Our eco-conscious range includes organic cottons from Japanese farms, unique	R	Organic
er	blends of wool and woven rice paper, and linen from the flax fields in Japan's		
	cooler climates - once the source of Imperial ceremonial robes."		
Olderbroth	"eco-conscious"	G	
er			
Olderbroth	"Most importantly, each shares a defining trait – a natural material that knows the	R	Natural
er	nature of your skin."		
Olderbroth	"We make universal garments, equally tailored to fit men, women and people."	R	Selection
er			
Oliver	never putting our interests before what's good for the planet.	G	
Logan			
Oliver	From our sustainability and social initiatives to being transparent in how we do	G	Change,
Logan	business, we're working towards a brighter future,		Transparency
Oliver	Based in Los Angeles, we're committed to ethical denim - minimal footprint for	В	
Logan	maximum comfort.		
Oliver	minimal footprint	G	
Logan			
Oliver	maximum comfort.	R	Comfort
Logan			
Oliver	We go to great lengths to ensure our entire supply chain is as responsible and clean	G	Supply Chain
Logan	as possible, from growing and harvesting organic cotton to sewing and finishing,		
	plus all the processes in between.		
Oliver	We do this by choosing to only partner and cultivate relationships with like-minded	Y	Global,
Logan	suppliers across the globe		Partners

Oliver	all of who won't compromise people,	В	Employee
Logan			Welfare
Oliver	the planet	G	Partners
Logan			
Oliver	and quality for the end gain.	R	Partners
Logan			
Oliver	Using denim as a force for good is at the core of who we are, and so is making	R	Comfort,
Logan	jeans and clothes that transcend seasons, are super comfy, and are designed to suit every body.		Selection
Oliver	We're making positive changes for a better future by doing what we love most,	В	Production
Logan	ethically made denim.		
Oliver	48,256 miles of driving emissions avoided 11,756,160 days of drinking water saved	G	Statistics
Logan	18,604,936 hours of bulb energy saved		
Oliver	As leaders in ethical apparel, we need to walk the walk as much as we talk the talk.	В	Transparency
Logan			
Oliver	We value our community	Y	Community
Logan			
Oliver	and we value transparency, especially regarding our sustainability efforts.	G	Transparency
Logan			
Oliver	That is why we have partnered with Green Story, a platform that measures the	G	Partners
Logan	environmental impact of brands.		
Oliver	They have concluded that just one of our shirts saves 969 liters of water, roughly	G	Statistics
Logan	510 days' worth of drinking water. A single pair of our jeans conserves .52 CO2		
	emission, about 1.2 miles worth of driving, and our pants have proven to be quite		
	efficient, offsetting 414 hours of energy per pair.		
Oliver	As we grow, this ongoing partnership with Green Story will help us offset our	G	Carbon
Logan	carbon footprint and maintain our vision for a brighter tomorrow.		footprint
Oliver	Our clothes are made from reclaimed fibers sourced from textile waste that has first	G	Material,
Logan	been sorted aby type and color before being stripped and re-spun into yarns and		Recycle
	fabrics ready to be used to make our jeans.		
Oliver	We're closing the loop on our manufacturing process, meaning our clothes are	G	Circular
Logan	made with recycled material from post-consumer waste. So, the clothes you're		Economy
	wearing now could end up in our jeans and tees.		
Oliver	We have partnered with global suppliers, all of whom have the highest	G	Global,
Logan	environmental and sustainable standards		Partners
Oliver	treat their people with respect and are paid well.	В	Employee
Logan			Welfare,
			Partners

Oliver	Our factories are committed to creating a cleaner fashion industry by using the	G	Innovation,
	latest technology to significantly reduce our emission output, save energy and	U	
Logan			Water
	resources, and ensure better wastewater treatment	-	
OM Body	"All of our ingredients in all compartments of our business come from exclusively	G	Organic
Studios	organic and responsible sources."		
OM Body	"I make it a priority in all aspects of OM Body Studios to connect to Mother Nature	R	High Quality,
Studios	and only use the highest quality, organic ingredients for each one of our products."		Nature,
			Organic
OM Body	"Being raw vegan for 7 years, my lifestyle integrated into my art and I wanted	Р	Lifestyle,
Studios	everything to be directly traceable to our earth in it's true, authentic form."		Nature
OM Body	"From the elimination of anything not directly derived from the earth and diligently	R	Health
Studios	doing research on plants medicinal values, their history and the colors they		benefits, Look
	produce."		Natural,
			Traditional
OM Body	"I find it absolutely fascinating one plant can create so many colors and/or be a	R	Health
Studios	healthy, healing hug around my body."		benefits,
			Material,
			Natural
OM Body	"These items are alive."	R	Nature
Studios			
OM Body	"You're wearing or painting with the highest vibrational form of the product you	R	Health
Studios	are receiving."		benefits, High
			Quality,
			Spiritualism
OM Body	"From the fixation on all things health into every aspect of my life, my art	Р	Health
Studios	especially, I find it exciting to be part of a new movement, to take things slow, to	1	benefits,
Studios	meditate as I make and to make the healthiest product I know."		Lifestyle,
	meditate as I make and to make the neartifiest product I know.		-
		0	Slow-living
OM Body	"The Slow Movement is our planets hope for a future. As Slow Fashion grows in	G	Slow-living
Studios	awareness and buyers begin to care more about how their garment was made and		
	the materials used, we can be part of the change."		
OM Body	"It's a revolution."	Р	
Studios			
OM Body	"All of our products are tried and tested to ensure a dependable outcome."	R	High Quality
Studios			
OM Body	"All of our products always have the full list of ingredients labeled accurately and	R	Transparency
Studios	visibly. We are a company that emphasizes truth, clarity and purity."		

Rainbow	"Each piece is handmade with intention & integrity."	R	Handmade
and			
Yarrow			
Rainbow	"Through the alchemy of the pigments and spirits of the plant, a one of a kind	R	Health
and	healing vibration is imbued into each piece."		benefits,
Yarrow			Spiritualism
Rainbow	"Our studio in Portland, is sheltered under a great grandmother cedar who offers	R	Spiritualism
and	cedar bows to each dye bath as I create within the living landscape and honor the		
Yarrow	ancestors of this land that continue to inspire me daily."		
Rainbow	"She is creating a simple, comfortable, gentle and calming collection of clothing for	R	Comfort,
and	her life and now is sharing it with you."		Lifestyle
Yarrow			
Rainbow	"in this life- we honor the earth, the Mother, and the source of all life."	Р	Lifestyle,
and			Nature,
Yarrow			Spiritualism
Rainbow	"the clothes we wear are key to our health and balance, just as the food we eat, the	R	Health
and	air we breathe and the water we drink. wearing plant dyed natural fibers strengthens		benefits,
Yarrow	our relationship to the earth and to the source of all life."		Spiritualism
Sustain by	"Did you know Studies prove you absorb chemicals and pesticides laced within	R	Current
Kat	the fibers of your clothes right into your skin?"		Industry,
			Health benefits
Sustain by	"Sustain offers a better alternative. Made from organic fibers and holistic, natural	R	Health
Kat	dyeing techniques - our styles are a welcome relief for anyone looking to heal and		benefits,
	soothe skin concerns, or simply be more proactive about their health."		Natural,
			Organic
Sustain by	"We take sustainability seriously. Everything from the fibers in our clothing,	G	Natural
Kat	thread, dyes, and even tags are 100% natural and eco-friendly."		
Sustain by	"We revived time-honored techniques that utilize plants as dyes."	G	Natural,
Kat			Traditional
Sustain by	"Love our mauve and olive tanks? Their signature colors are created using safe and	G	
Kat	natural plants and roots. Hint : pomegranate is one of them. We aim to go beyond		
	trying to shrink our environmental impact, our goal is to erase it entirely."		
Sustain by	"Sustain makes healthy clothing from organic, natural fibers that are good for your	G	Health
Kat	body and good for the world."		benefits,
			Natural
Sustain by	"Unlike traditional manufacturing processes, we avoid using synthetic dyes and	R	Health
Kat	toxic chemicals that could absorb into your skin and cause health issues."		benefits,
			Nontoxic

		1	
Sustain by	"Our selection of plant-dyed clothing made with certified organic materials and	R	
Kat	ayurvedic processes promote well-being."		
Sustain by	"Also, by using pesticide-free plants, we are actively reducing the harmful	G	Nontoxic
Kat	chemicals within the atmosphere. Together, we are helping to reverse the cause of		
	global climate change."		
Sustain by	"Our mission at Sustain is to create high-quality, timeless basics made from 100%	R	High Quality,
Kat	natural materials down to the thread."		Natural
Sustain by	"helping both our planet"	G	
Kat			
Sustain by	"people in it."	В	
Kat			
T&L	Muumuu Factory is a family owned and operated local garment manufacturer	Y	Local
Muumuu	located in Honolulu, Hawaii.		
Factory			
T&L	Established in 1987 by Thang and Betty Truong after purchasing a business that	Y	Established,
Muumuu	was going out-of-business, the Muumuu Factory has grown into a very successful		Local
Factory	business and Hawaii mainstay for the next generation of leaders to take over.		
T&L	Our company specializes in producing garments that are locally designed and	Y	Local
Muumuu	popular with Hawaii residents.		
Factory			
T&L	All designs and manufacturing are produced in-house and made in Hawaii.	Y	Local
Muumuu			
Factory			
T&L	The Muumuu Factory has one of the largest selections of aloha attire in the world.	R	Selection
Muumuu			
Factory			
TenTree	"For every item purchased we plant ten trees, in an effort to regenerate ecosystems,	G	Carbon
	capture carbon"		footprint
TenTree	"provide planting jobs in communities around the world."	В	Community,
			Economy
TenTree	"All our products are created with an Earth-First approach, meaning they're made	В	Employee
	in fair, safe working conditions,"		Welfare
TenTree	"constructed using only sustainably sourced and recycled materials"	G	Material,
			Recycle
TenTree	"That's why we source only the most comfortable"	R	Comfort
TenTree	"sustainable textiles on the market."	G	
TenTree	"99% compostable materials, or activewear that helps divert waste from landfills,	G	Waste
	all of our products are made with the earth in mind."		Reduction

TenTree	"By using responsibly sourced materials — like TENCEL [™] lyocell, organic cotton	G	Carbon
	or REPREVE® recycled polyester — we're able to cut back on the waste water and		footprint,
	emissions that are created by typical apparel manufacturing."		Innovation,
			Recycle, Water
TenTree	"And though 98% of all of our products are eco-friendly, we're always looking to	G	Innovation
	innovate with new materials and methods, like recycled nylon, cotton and naturally		
	dyed or undyed fabrics."		
TenTree	"The factories we partner with all strive to meet the highest standards when it	В	Partners
	comes to upholding ethical labour rights."		
TenTree	"We make sure that workers are properly compensated with fair wages, ensuring	В	Employee
	proper rest days and access to equal employment opporunities for both men and		Welfare, Social
	women."		
TenTree	"In every facet of our business, we strive to provide people with safe workplaces	В	Employee
	where they can feel good about their contributions to protecting our planet."		Welfare
TenTree	"We approach every step of our business with these guardrails, and this includes	В	
	our partners and suppliers. With these pillars of ethics and principles, we ensure		
	that all the people who work with tentree are respected, valued, and feel safe.		
	Before any form of production can begin, we require all of our suppliers to sign and		
	adhere to the following guidelines. We also require routine audits to ensure their		
	continual commitment to our code of conduct."		
TenTree	"Certified B Corporations are businesses that meet the highest standards of verified	G	Certifications
	social and environmental performance, accountability, and transparency."		
TenTree	"Brands with a Climate Neutral label measure and offset all of the emissions it	G	Certifications,
	takes to run their business, produce products or services, and deliver them to		Circular
	customers. Besides offsetting our emissions, we're constantly striving for new ways		Economy
	to make our processes more circular and less impactful."		
TenTree	"Circularity is our innovative, all-in-one solution that resells or recycles your old	G	Circular
	tentree, so that nothing goes to waste."		Economy
TenTree	"Through a one of a kind partnership with textile recycler SuperCircle and resale	G	Circular
	guru Treet, we've created an integrated solution to keep your pre-loved items in		Economy
	circulation, and out of landfills."		
TenTree	"Your clothes will be resold on our site or recycled into new materials. Nothing	G	Circular
	gets thrown away."		Economy,
			Recycle, Waste
			Reduction
TenTree	"Sustainability is at the core of everything we do — but we believe just saying that	G	Transparency
	isn't enough. Whether we're restoring a forest in Indonesia or sourcing sustainable		
	cotton in Turkey, we want our community to know about it. That's because we		

	believe open conversation about how we're protecting our planet is the only way to		
	make sure that we do."		
TenTree	"This means that we reduce our emissions wherever possible, while offsetting the	G	Carbon
	small amount we do produce. This results in a net zero effect on the climate."		footprint
TenTree	"At tentree, sustainability has been a main focus of ours since the beginning — so	G	
	it's only natural that our materials are some of the most earth-friendly in the		
	industry. But don't take our word for it, scroll down to learn more about our fibres		
	and blends."		
TenTree	"soft on your skin"	R	Comfort
TenTree	"it is on the planet"	G	
TenTree	"using sustainable,"	G	
TenTree	"comfortable fabrics"	R	Comfort
TenTree	"and blends like organic cotton, hemp, recycled polyester and TENCEL [™] lyocell."	G	Material,
			Organic
TenTree	"The apparel industry is one of the biggest polluters on the planet, but it doesn't	G	Current
	have to be."		Industry
TenTree	"That's what inspired us to create clothing that uses less water, less harmful	G	Carbon
	chemicals, and less energy-heavy processes to make."		footprint,
			Nontoxic,
			Water
TenTree	"We're always working on new ways to do better by our planet, from working on	G	Circular
	new circularity initiatives, to implementing tracing software in our supply chains.		Economy,
	And of course, we're going to keep planting trees (1 billion by 2030, to be exact)."		Innovation,
			Supply Chair
TenTree	"That's why we work only with manufacturers and suppliers that are conscious of	G	Partners
	their environmental impact,"		
TenTree	"that guarantee a safe and respectful environment for their employees."	В	Employee
			Welfare
TenTree	"We believe that sustainable clothes should come in sustainable packaging. All the	G	Supply Chair
	materials we use to ship your clothing are made and sourced responsibly — and		
	only used when it's absolutely necessary."		
TenTree	"An Industry's Worth of Wasteful Packaging Around 80 billion items of clothing	G	Current
	are made annually, most of which are packed and shipped in single-use or non-		Industry
	recyclable packaging. These items are rarely reused, and often end up in landfills or		
	incinerators. In 2020, over two billion people purchased goods or services online,		
	and online retail sales surpassed 4.2 trillion U.S. dollars worldwide."		

TenTree	"Research suggests that 26% off all plastic made is used for packaging. 72% of that	G	Current
	is thrown away. Around 3 billion trees are pulped every single year to produce 241		Industry,
	million tons of shipping cartons, cardboard mailers, void-fill wrappers and other		Statistics
	paper-based packaging."		
TenTree	"The Responsible Packaging Movement We've joined a packaging revolution with	G	Organizations,
	over 100 like-minded brands that aims to eliminate excess packaging waste from		Supply Chain,
	supply chains in a responsible, long-lasting way."		Waste
			Reduction
TenTree	"Eliminating single-use plastics Using only FSC certified and mostly 100%	G	Supply Chain,
	recycled paper for tags and packaging inserts Using 100% recyclable shipping		Waste
	mailers that are biodegradable"		Reduction
TenTree	"Being completely transparent about our packaging choices"	G	Transparency
TenTree	"Since 2018 we've replaced plastic bags with a method of packaging our items by	G	Supply Chain,
	rolling and tying them with recyclable paper twine. When customers order bulk		Waste
	orders, we use 1 master poly bag that's fully recyclable. Of all our products, 85-		Reduction
	90% no longer use individual poly bags."		
TenTree	"All of our tags, inserts and sleeves are made with FSC certified paper, the majority	G	Certifications,
	of which is 100% recycled. Each hang tag is secured to the garment using organic		Recycle
	cotton string, instead of the standard plastic version."		
TenTree	"Our packaging supplier has production facilities located in parts of the world that	G	Local, Supply
	are strategically close to our key manufacturing areas."		Chain
TenTree	"This way, we minimize the transportation necessary to ship products between	G	Local, Supply
	suppliers and factories. For example, our hangtags for products produced in India		Chain
	are made in India, packaging made in Turkey goes to our Turkish factories And		
	so on."		
TenTree	"Whenever our products are shipped, we offset our shipping emissions by planting	G	Carbon
	trees."		footprint
TenTree	"Our current mailers are made from 100% post-consumer recycled plastic, and are	G	Recycle,
	fully recyclable and biodegradable."		Supply Chain,
			Waste
			Reduction
TenTree	"By adding a special chemical compound called BDG®, we're able to create plastic	G	Innovation,
	packaging that can be metabolized by bacteria, leaving behind nothing but biogas		Waste
	(which can be used as fuel) and compost."		Reduction
TenTree	"Eliminating Poly Bags - Items that can more easily stain or crease are typically	G	Recycle,
	wrapped in a recyclable poly bag. Since these bags are made from plastics — we're		Supply Chain,
	currently seeking to replace them. In the future we will use either 100% post-		Waste
	consumer recyclable and biodegradable poly bags, or will use biodegradable paper.		Reduction

	Carton Liners - Our current liners are made from 100% recycled, post-consumer		
	plastics. But in the future, we'll line our boxes with material that's not only		
	recycled, but fully recyclable and compostable, too."		
The	"handcrafting items for her to wear."	R	Handmade
Handmade			
Clothing			
Company			
The	"All our items are handmade from start to finish using the best fabrics ensuring the	R	Handmade,
Handmade	highest quality."		High Quality
Clothing			
Company			
Thorns	"creating historical, genderless, romantic clothing."	R	Look,
			Traditional
Thorns	"We manufacture exclusively in small, ethical factories located in New York's	В	Production
	famous garment district"		
Thorns	"We strive to make our garments fit many humans, while still retaining a tailored,	R	High Quality
	historic look."		Selection
Thorns	"Thorns is a small design studio located in New York City. We produce bespoke-	R	Handmade,
	quality clothing on a made-to-order basis, working exclusively with highly skilled		High Quality
	local tradespeople."		Skilled Labor
			Small batch
Thorns	"Our products are 100% sweatshop free, and predominately manufactured in New	B	Local,
	York City's famous garment district."		Production
Thorns	"Like a dangerous wall of rose bushes that a fairy tale witch conjures around her	R	Feel good
	castle, to protect from outside interference, it is my hope that our clothing can be a		
	shield and talisman to help it's wearer feel a sense of power, protection, and		
	comfortable privacy. We should all be granted a thorn-protected castle in which to		
	perform acts of personal magic, art, prophecy, and creativity."		
Wearwell	revolutionize the fashion industry to work better for people and the planet.	Р	Change
Wearwell	easy to buy the most ethical	В	Easy
Wearwell	sustainable products	G	Easy
Wearwell	support the brands making a positive impact for garment workers, artisans, and the	G	Partners
	environment.		
Wearwell	As sustainability becomes buzzier, it's hard to know which brands you can trust	G	Traditional,
	and which are greenwashing. We dig into the details of every brand we work with	-	Transparency
	to understand the impact they are delivering on.		

Wearwell	Nearly 80 million garment workers around the world make the clothing we wear.	В	Current
	The majority of those garment workers are unfairly paid and work in unsafe		Industry
	conditions. Hot take: this is not okay.		
Wearwell	On top of that, the fashion industry's unsustainable environmental practices pollute	G	Current
	waterways with toxic dyes, use materials that devastate our oceans, and create		Industry
	waste that can take anywhere from 20-200 years to decompose in a landfill.		
Wearwell	Wearwell is part of a movement that's building a more sustainable fashion industry,	G	
	prioritizing workers' rights and minimizing environmental impact.		
Wearwell	prioritizing workers' rights	В	Employee
			Welfare
Wearwell	We're committed to making it easier for more people to live sustainably		Easy
Wearwell	and support brands that meet the highest standards.	В	Easy
Wearwell	We choose to partner with brands making a positive impact in two distinct areas:	В	Partners
	workers' rights		
Wearwell	and the environment	G	Partners
Wearwell	When deciding which brands to partner with, we look at the brand's self-reported	G	Certifications,
	information on workers' rights and environmental sustainability as well as impact		Partners
	criteria from leading		
Wearwell	Fair Trade, GOTS Certified, BlueSign, OEKO-TEX Standard 100, and B Corp.		Certifications
Wearwell	In addition to seeking impact in the making of every product we carry, we are	В	Social
	committed to inclusivity in race, gender, sexual orientation, and bodies.		
Wearwell	We are committed to building a business that is anti-racist and advocates for	В	Social
	intersectional social justice.		
Wearwell	BIPOC-owned and women-owned brands that meet our sourcing criteria.	В	Certifications,
			Women
Wearwell	We believe that sustainable fashion should be inclusive of and available to all	R	Selection
	bodies. Today, we offer a range of sizes from XS-3X, and we are committed to		
	continuing to add more sizes and fit options.		
Wearwell	Our work here is never done. As wearwell grows, we'll continue to evaluate the	G	Partners
	brands that we work with and identify what we can do to make sure that our		
	members' purchases make the greatest positive impact possible.		
Wearwell	Our work here is never done. As wearwell grows, we'll continue to evaluate the	В	Partners
	brands that we work with and identify what we can do to make sure that our		
	members' purchases make the greatest positive impact possible.		
Wearwell	1% for the Planet is a global movement tackling our planet's most pressing	G	Charity,
	environmental issues, certifying that at least 1% of sales from member companies,		Organizations
	like wearwell, is donated annually to non-profits making the greatest impact for		
	sustainability.		

Wearwell	The Wearwell Community's Impact 1% of every wearwell purchase is donated to a	Y	Charity
	nonprofit of your choice. Check out the impact the wearwell community is making		
	below.		
Wearwell	Wearwell makes it easy.	G	Easy
Wearwell	Wearwell makes it easy.	В	Easy
Wearwell	STEP ONE Verify Brand's Impact + Business Model INITIAL ASSESSMENT	Р	
	Assess how the brand defines + measures their own impact INTERVIEW Chat with		
	the brand to learn more about their production process + environmental impact		
	VALIDATE Look for third-party certifications where possible to further validate		
	impact STEP TWO Identify the Best Way to Partner with Brand LEARN Work		
	with the brand to understand how we can best structure our partnership for mutual		
	growth COLLABORATE Collaborate on marketing initiatives to grow awareness		
	within the wearwell community SUPPORT Find opportunities to deepen our work		
	together with unique product offerings and more STEP THREE Launch on		
	wearwell + Continue to Grow Our Partnership PROMOTE Promote brand's		
	products + impact story widely to the wearwell community CHECK IN Check in		
	often with our partners to learn about updates to their production, team, + products		
	UPDATE Gather ongoing impact data to keep the details we communicate up-to-		
	date		
Wild	"Wild Harvest Studio is the story of one woman's friendship with the Earth and all	G	Nature
Harvest	the beautiful creatures that share it."		
Studio			
Wild	"All pieces are a celebration of the Earth's bounty and a dedication to honor all the	G	Nature
Harvest	intricate diversity within our ecosystem. Crafted amongst the ever changing trees of		
Studio	New England."		
Wild	"Each piece is small batch, cut, sewn, hand dyed, and one of a kind. Using only	R	Handmade,
Harvest	organic natural fibers, plant dyes, sweet incantations, and love."		Natural, Small
Studio			batch, Unique
Ziran	"Skilled artisans have been hand making xiang yun sha silk for 500 years in one	R	Handmade,
	small village in southern China."		Skilled Labor,
			Traditional
Ziran	"No harsh chemicals are used and the entire process is sustainable, from beginning	R	Nontoxic
	to end."		
Ziran	"Our silk is naturally anti-microbial, wrinkle-resistant, and incredibly buttery soft."	R	Comfort,
			Health benefits
Ziran	"Uncle Bo is a master craftsman who dyes every yard of Ziran Silk."	R	Handmade,
			Skilled Labor

Ziran	"Our silk is made only during the summer, when the sun is highest. 15 yard bundles	R	Exclusive
	are stretched and baked in the sun. If it rains the silk cannot be made."		
Ziran	"Our silk is hand carried to the river and washed. Then the entire process is	R	Handmade,
	repeated up to 30 times to get the desired texture and color. Every yard is different		High Quality
	and one of a kind."		Unique
Ziran	"All of our products are made-to-order and hand cut and sewn in Los Angeles."	G	Small batch
Ziran	"We aim to be as transparent and responsible as possible, both in our	G	Transparency
	manufacturing processes and our relationships with the people we work with."		
Ziran	"An emblem of cultural heritage, our silk is the highest quality in the world."	R	High Quality
Ziran	"By choosing Ziran you are helping continue an ancient and beautiful craft."	Y	Traditional
Ziran	"We believe it's our duty to honor and preserve this tradition for the next	Y	Traditional
	generation."		
Ziran	"We are the first and only brand using xiang yun sha silk in North America. We are	R	Innovation
	continually developing new variations of silk making, from proprietary "leather		
	silks", patchwork and embroidery, raw silks, and silk-cotton blends."		
Ziran	"Ziran is a sustainable silk line base on storytelling, purpose, and cultural heritage."	Y	Traditional
Ziran	"By using xiang yun sha silk, Ziran is helping to preserve and protect an ancient	Y	
	tradition,"		
Ziran	"while leading a new generation to live the Ziran way: natural, spontaneous, and	Y	Lifestyle
	free."		
Ziran	"She discovered xiang yun sha silk while researching ancient Chinese techniques in	Y	Traditional
	college and instantly fell in love with both it's luxurious beauty and cultural		
	significance."		
Ziran	"sustainability,"	G	
Ziran	"social responsibility"	В	

Appendix 3: Survey

Start of Block: Demographics

Hello, we are a team of students from Worcester Polytechnic Institute currently researching the plant dye market for a course called the Interactive Qualifying Project (IQP). In this survey, we will be asking your opinion about various aspects of buying clothing, specifically sustainable, artisanal, and plant-dyed clothing. The survey is meant to take less than 10 minutes. All responses will be kept confidential. No personal information will be made public.

Please check "I'm not a robot" to continue

Page Break

How old are you?

- O Under 18
- \bigcirc 18-24 years old
- \bigcirc 25-34 years old
- \bigcirc 35-44 years old
- O 45-54 years old
- \bigcirc 55-64 years old
- \bigcirc 65+ years old

How do you describe yourself?

	○ Male
	○ Female
	O Non-binary / third gender
	O Prefer to self-describe
	O Prefer not to say
X→	

In which country do you currently reside?

▼ United States of America ... Zimbabwe

Choose one or more races that you consider yourself to be

White or Caucasian
Black or African American
American Indian/Native American or Alaska Native
Asian
Native Hawaiian or Other Pacific Islander
Other
Prefer not to say

Are you of Spanish, Hispanic, or Latino origin?

 \bigcirc Yes

 \bigcirc No

Page Break

What best describes your employment status over the last three months?

O Working	full-time
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○ Working part-time

- \bigcirc Unemployed and looking for work
- A homemaker or stay-at-home parent

○ Student

O Retired

O Other

What was your total household income before taxes during the past 12 months?

O Less than \$25,000

○ \$25,000-\$49,999

○ \$50,000-\$74,999

○ \$75,000-\$99,999

○ \$100,000-\$149,999

○ \$150,000 or more

 \bigcirc Prefer not to say

Page Break

End of Block: Demographics

Start of Block: Questions

How frequently do you learn about clothing brands from...

	None at all	A little	A moderate amount	A lot	A great deal
Friends	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc

Family	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Coworkers	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Online Ads	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Magazines	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Social Media	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Storefront Displays	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc

When you buy clothing, do you more often shop in stores or online?

○ Online

 \bigcirc In Person

How important do you consider the following factors when buying clothes?

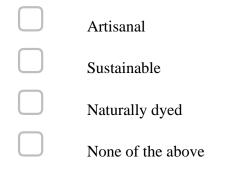
	Not at all important	Slightly important	Moderately important	Very important	Extremely important
Look/Style	0	0	\bigcirc	\bigcirc	0
Price	0	\bigcirc	\bigcirc	\bigcirc	0
Brand Name	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc

Comfort	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Material Choice	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Employee Welfare	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Sustainability	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Durability/Longevity	0	0	0	\bigcirc	0

Are there any other important factors you consider when you buy clothes?

Page Break

What types of clothing do you typically buy?



When choosing to buy artisanal clothing, how important are the following factors?

	Not at all importan	Slightly importan	Moderatel y	Very importan	Extremel y	Not Applicabl
	t	t	important	t	important	e
Artistic value	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Historical production methods	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Brand/designer name	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Uniqueness/exclusivit y	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc

When choosing to buy sustainable clothing, how important are the following factors?

	Not at all important	Slightly important	Moderately important	Very important	Extremely important	Not Applicable
Low impact packaging and shipping	0	0	0	0	0	0
Low carbon production methods	0	\bigcirc	\bigcirc	0	\bigcirc	\bigcirc
Low water consumption	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc

Sustainably sourced materials	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Local production	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Sustainability certifications	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	0
Recyclability	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc

When choosing to buy naturally dyed clothing, how important are the following factors

	Not at all important	Slightly important	Moderately important	Very important	Extremely important	Not Applicable
Look of naturally dyed textiles	0	0	0	0	0	0
Artistic value	0	\bigcirc	\bigcirc	0	\bigcirc	\bigcirc
Historical production methods	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Health benefits	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc

Small scale production	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc
Connection to nature	0	\bigcirc	\bigcirc	\bigcirc	\bigcirc	\bigcirc

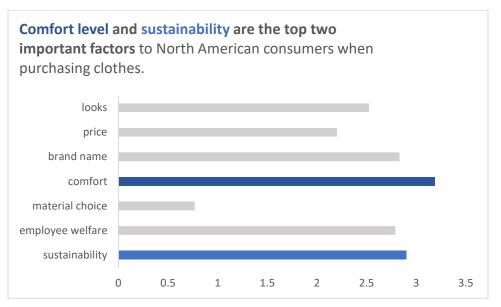
Do you have any additional thoughts or comments on the topics covered in this survey.

If you would like to receive a link to the final report once it is finished, please leave your email below.

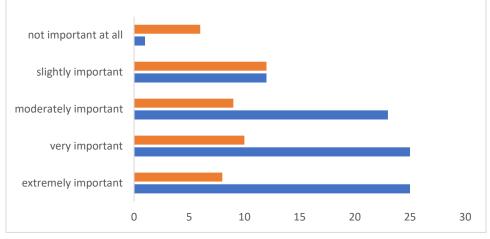
O Email

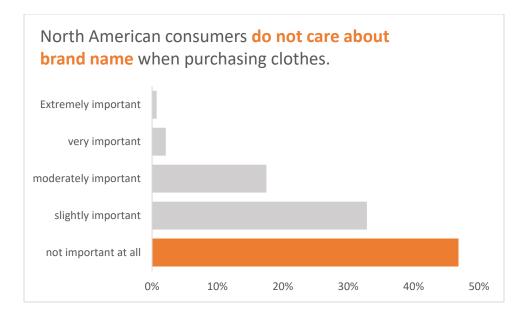
End of Block: Questions

Quantitative Data Analysis



Sustainability is more important to female consumers rather than male consumers.





t-Test: Two-Sample Assuming Unequal Variances (employee	
welfare)	

	employeeW_o	employeeW_i
Mean	2.777778	2.575758
Variance	0.676768	1.189394
Observations	45	33
Hypothesized Mean		
Difference	0	
df	57	
t Stat	0.893846	
P(T<=t) one-tail	0.187581	
t Critical one-tail	1.672029	
P(T<=t) two-tail	0.375163	
t Critical two-tail	2.002465	

	comfort_o	comfort_i
Mean	3.266667	3.090909
Variance	0.654545	0.397727
Observations	45	33
Hypothesized Mean		
Difference	0	
df	76	
t Stat	1.077683	
P(T<=t) one-tail	0.142292	
t Critical one-tail	1.665151	
P(T<=t) two-tail	0.284584	
t Critical two-tail	1.991673	

t-Test: Two-Sample Assuming Unequal Variances (comfort)

t-Test: Two-Sample Assuming Unequal Variances (sustainability)

	sustainability_o	sustainability_i
Mean	3.2	3.151515
Variance	0.663636	0.945076
Observations	45	33
Hypothesized Mean		
Difference	0	
df	62	

t Stat	0.232772
P(T<=t) one-tail	0.408353
t Critical one-tail	1.669804
P(T<=t) two-tail	0.816705
t Critical two-tail	1.998972

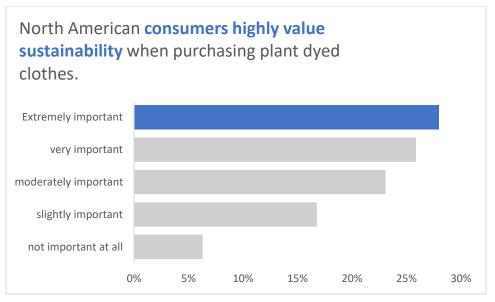
t-Test: Two-Sample Assuming Unequal Variances (price)

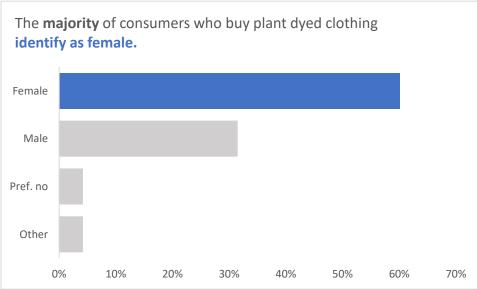
t-Test: Two-Sample Assuming Unequal Variances (brand)

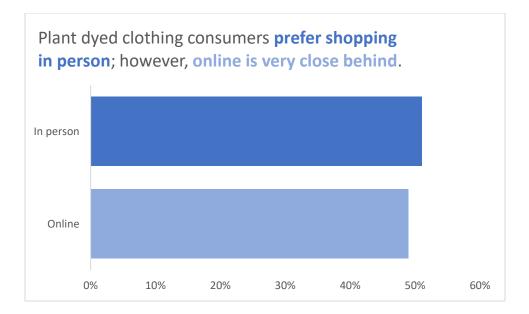
	price_o	price_i		brand_o	brand_i
Mean	2.666667	2.757576	Mean	0.866667	0.606061
Variance	0.772727	0.876894	Variance	0.890909	0.621212
Observations	45	33	Observations	45	33
Hypothesized Mean			Hypothesized Mean		
Difference	0		Difference	0	
df	67		df	75	
t Stat	-0.43466		t Stat	1.326062	
P(T<=t) one-tail	0.332604		P(T<=t) one-tail	0.094422	
t Critical one-tail	1.667916		t Critical one-tail	1.665425	
P(T<=t) two-tail	0.665208		P(T<=t) two-tail	0.188844	
t Critical two-tail	1.996008		t Critical two-tail	1.992102	

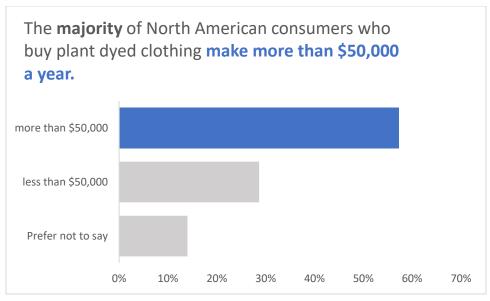
t-Test: Two-Sample Assuming Unequal Variances (material choice)

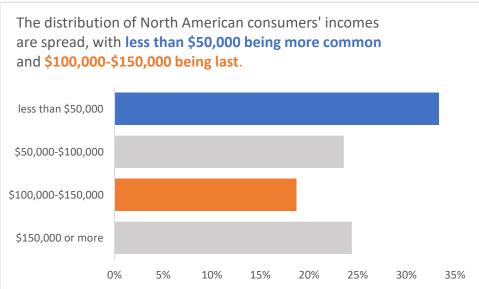
	material_o	material_i
Mean	3.133333	2.818182
Variance	0.572727	1.215909
Observations	45	33
Hypothesized Mean		
Difference	0	
df	53	
t Stat	1.415457	
P(T<=t) one-tail	0.081392	
t Critical one-tail	1.674116	
P(T<=t) two-tail	0.162784	
t Critical two-tail	2.005746	

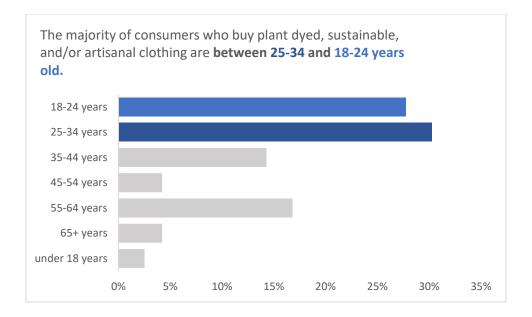












Appendix 4: Testimonials

In this appendix we have compiled various quotes from both the survey and responses to our Reddit and Facebook posts. Little analysis was done with these as we did not have the time and we believed that there were not many confident conclusions we could reach from analyzing these, but we have included these as ZAMX might find them interesting or helpful.

Reddit

"I'll get to the survey in a moment. I do want to mention a few bad experiences I've had buying naturally dyed clothing and this is the big reason why I shy away from it. I think the idea is wonderful. It should work. It's just people locally don't do it well. Choice of dye plants - either they import stuff that has an uncertain history or inconsistent supply, or they grow plants locally that require a lot of extra support to grow in our climate.

For example growing indigo which requires irrigation and climate control here, instead of growing Woad that grows as a weed and is excellent at revitalizing compacted soil. Sure per weight, woad has like half the dye stuff, but the plant grows way bigger and it requires zero care after planting. till soil lightly, plant seed, come back and harvest the plants. So much easier than fancy irrigation and heated greenhouses. The small-time dyers aren't always good at washing the dyed cloth, so the beautiful colour is lost with the first wash. I don't mind the colour shifting when I wash it, but washing all the colour away completely makes me sad. Some of it is mordanting issues. When I dye, I wash the yarn or fabric worse than I expect it to ever be washed again. If the colour comes out, I want it out now not later. When they do wash, it's often with soy-based or scented soaps. Now I get hives. Yuck! I do a bit of dyeing at home and the one thing I think would do really well here is to use invasive and unwanted plant species as a dye source. The local farms and parks have to put effort into removing these and then either burn or pay to have the invasive plants taken away. Huge public pressure to remove these plants. Why not turn them into money? They make some lovely dyes. I would spend money on that if the other issues were taken care of."

"As long as they [the companies] put out the specific dyed used in fabric and sewing thread and the material itself and if they say if it has finishing like silicon or polyurethane or regular. that's pretty much it if they tick can all the box i would say they are ahead in the business of transparency."

Survey Responses

Are there any other factors you consider when you buy clothes?

"washing instructions, how easy it looks to alter and/or repair"

"If I already own something similar to it or not"

"The FIT?!? Seriously, how did you miss "fit." I have a long torso and it's hard to find dresses with a low waist. I have a small waist and large hips, it's difficult to find pants with a good ratio, and even then I'll always need a belt. It limits my options a lot."

"Brand reputation (fast fashion brands vs brands that have more of an emphasis on ethical practices)"

"wether i like the store (shopping experience) or the reputation of the company"

"Sizing (I am very tall and thin, most adult sizing is too big, and children's sizes are too short)"

"Natural fibers, higher quality pieces that will last longer"

"Will the clothes stay in style for a long time? I don't want trends that will go out of style in a year."

"Type of fabric and whether it's natural and breathes well"

"Shipping costs if purchased online"

"environmental impacts"

"Clothes must be ethical + vegan (ie. No leather, fur, animal testing, etc). Also the company cannot be transphobic. I prefer when clothes aren't gendered as well."

"Durability and ability to tailor or repair"

"I try to buy small business or local"

"Minority owned/sole proprietors/artists are preferred"

"I try to choose secondhand clothing first."

"Quality of the make"

"Quality and how long it will last. I prefer thrifting but I'm autistic so material comes first before sustainability because texture matters to me. However I prefer clothing handmade or sustainable and lately I have been only buying thrifted or handmade pieces. Also a lot of vegan clothing simply does not fit by body type (petite/curvy) and looks too boxy on me."

"Buy most clothes second hand with natural fibers. Avoid polyester."

"I try to thrift the most"

"Perceived quality"

"durability"

"Durability"

"i look for brands that are based in my country if possible"

"Specific features like a pattern that lines up across a shirt, snap shirts, button fly."

"I try to prioritise Australian owned brands where possible"

"i refuse to buy mass-produced/imported/synthetics"

"I try to buy as many clothes as I can secondhand so that new production wasn't involved. But I'm also willing to buy new things sometimes if the sustainability/ethics are good. I also would prefer to buy items that were completely grown/manufactured in the USA (less environmental impact from shipping, easier to actually verify ethical workplace conditions/pay)..."

"Try to avoid synthetic materials and clothing from third world countries"

"Natural materials (wool, hemp, cotton, etc.)"

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"Compostability"
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"The quality of the fabric used. If the seams are well sewn."

"longevity"

"Can go along with price, but i prefer to buy from a company that at least keeps inventory in my country. I don't like to order from across the ocean because of price, shipping, possible return issues."

"Durability practicality"

"Must be natural fiber"

"I prefer thrifted clothes"

"Vegan materials. Leather or wool is an immediate and absolute no."

"Longevity"

"Natural fibres"

"Overall construction quality"

"Greenwashing, textile content, manufacturing and supplies ethics"

"Pockets!"

"I try to only but natural fibers now because I worry about landfills, plastic consumption, the fact that beaches are filling with clothes (Financial Times article yesterday)."

"Always look for something second-hand first"

Do you have any other comments related to the topics covered in this survey?

"I like naturally dyed materials because of the compost ability of them. However, tags often don't include information about trim, which often might not be natural. Also natural dyes are immediately destroyed by bleach and some other washing chemicals, so the the care instructions are also something I think about"

"I should think about these factors more when buying clothes"

"Typically I don't buy naturally dyed clothing. As a dyer myself, I am more interested in clothing that is undyed that I can dye myself!

Also, it's so cool that you guys are studying this. Best of luck !!"

"No questions were asked about longevity, which is a big determining factor for me."

"I'm plus sized and in a high cost of living area. Many artisanal brands don't carry my size and none are made locally. I buy fast fashion because it is often the only thing that fits." "I'm honestly trying to make my own clothing"

"I tend to buy sustainable clothing and naturally dye it myself"

"In terms of naturally dyed products, i think it's also important to consider how well/long the color will remain. Some natural dyes can produce a lovely color but it may not remain for many washes."

"I dislike clothes shopping, so buy what I need"

"All these things are extremely important to me but sustainable fashion isn't accessible enough for me to realistically practice these values."

"We truly need an overhaul of our clothing production system! I think it's great that more people are reselling clothing online and small businesses who make naturally dyed/ethical/sustainable clothing are also able to be found online (even though shipping has environmental impacts that need to be considered too). Thanks for doing this research!"

"those of us who actually care, are small, ethical and local."

"I think it's also worth looking at sustainable fashion from the perspective of second hand purchasing. Sustainable packaging is very important to me because I mostly purchase second hand clothing from independent sellers. And that is one of the environmental factors I can control in that transaction."

"The color palette is somewhat limited with natural dyes like blacks are hard. But restrictions breed creativity."

"i found that what i look for in brands to shop clothes from is inclusivity in sizes just as much as in the policies the brabd adoptes and also the inclusivity between the workers. i do consider clothing a human right, therefore those brands who do not offer inclusive sizing or those brands that i know from reports that do have discriminating policies or behavior going on toward workers are a 'no, thanks' for me. i don't have much money to spend but those i do have i wanna spend well in products that are worth it, which is why i don't own too many clothes but those i do own im very happy of (both because i know the impact i had in buying them and because they clearly are well made and extremely comfy tbh)" "I would love to learn more as a consumer to better inform my choices. Getting resources out to uninformed consumers like myself would be an enormous benefit to raising further awareness."

"It would be nice to have more accessibility to what's out there in terms of naturally dyed"

"If I knew more, I would definitely try to buy sustainable clothing. I'm just not sure how to identify those brands."

"The ability to easily launder base layers is also a big consideration when I buy new clothing"

"Recyclability and certifications are very rare in clothing so not really considered (yet!) at least for me"

"usually buy from charity shops"

"Sometimes I make my own clothes from natural materials and plan this year on growing my own dye plants and foraging for local lichens and things to use. So I don't buy a huge amount of clothes.

I've never seen a clothing brand declare what plants and minerals they use for dyes an mordants. As well as other chemicalsused in the manufacturing process.

It'd be nice to see brands with clear descriptions of these things."

"The vast majority of human beings cannot afford to buy these types of clothing, though many of us would like to. Because of this, cost comes before any of these other factors — how can I worry about the "historical production methods" of a t-shirt if the cost is prohibitive?

Obviously this is a structural issue, not the fault of artisanal clothing producers. But if you're trying to figure out what would encourage me to buy these clothes, it's COST above all else. Once it's in my price range, THEN I might be able to prioritize water consumption over packaging materials (or whatever). But the comparison is fairy meaningless when it's completely hypothetical."

"Not totally sure what the term "artisanal" means in the context of clothing, so for further IQP research, I'd suggest clarifying and specifying. I assumed what this meant when taking the survey. It is really easy in IQP to get carried away with medium-big words, make sure that when you use them their meaning is clear."

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"i buy secondhand, so it is lower quality, but it saves energy and water and i try aiming for recyclable packaging"

"Most sustainable clothing brands are very expensive and as much I want to be able to not buy synthetic clothes and contribute to fast fashion waste, price is a barrier"

"Definitely include fit for reasons you choose clothing. Most important to me is: fit, comfort, and look/the vibe."

"I don't really know what naturally dyed clothing is (I can guess based off the name but I just don't know enough about the process to really comment on/answer the questions I was asked)"

"I hate clothes shopping so I spend more money on stuff that lasts a long time."

"I would be interested in purchasing sustainable/natural clothing but I have no idea where to start."

"I believe in wool supremacy"

"It's all about quality and craftsmanship of the product. I'll pay a premium for quality sustainable good."

"I have started to get used clothes on thred up and poshmark. Does getting used clothes need to be considered for your survey?"

"I am familiar with people who buy used clothing, and change them up for re-sale. When pricing is fair and the methods used to upcycle these items are sustainable, this can make a big impact."

"Just because somebody wants something, has very little to do with if they will buy it or change their habits for it.

I WANT to be fit and athletic, but I'm not willing to pay the money or spend the time to get it..

I SUPPORT plant based burgers for lots of reasons, but I will always choose to eat a beef burger.

Anyway... Have fun! Figure out how to figure it out, and you will achieve all the success you want."

"I apologize before hand for my lack of significant knowledge in the field of fashion. And feel people of a similar mindset might find some of the wording slightly confusing but a pretty good poll otherwise."

"Should say i no longer buy a great deal as i am 66 and determined to wear out/swap/adjust/restyle etc what i have now."

Appendix 5: Interview Process

This is an example of what one of our interviews would look like had we been able to get in contact with an interviewee.

At the beginning of the interview, we will introduce ourselves to the interviewee and restate the purpose of our project,

Once done with the quick introduction, we started asking the interview questions. Included below are the questions which we will be asking along with the reasoning behind asking it. These are in the order that they will be asked

What drew you to running an artisanal/plant dyed/sustainable clothing company?

The people we interviewed liked this industry and these types of clothes so much that they decided to open a business in it. This question is meant to learn what they specifically liked so much, and it will also allow them to open up more to us as people like talking about themselves and their passions

What draws people to your brand?

We are asking this question to learn what the interviewee believes are the main selling points of their product is. We are curious to see what they believe is most important to their customers and how that compares to the results of the survey

Who buys your brand? What is your target demographic?

By asking this question, we hope to learn who is buying sustainable, artisanal, and plant dyed clothing. We will also be interested to see how the perception of the manufacturers and retailers differs from the online survey. They may be marketing to a demographic which is not as interested in their products, or there may be an untapped market which companies are not marketing towards

How did you choose this demographic?

We would like to know if they chose their target demographic because of what they were interested in making, who bought what they were already making, or what the open market was.

Do you do most of your business online or in retail stores?

We will only be asking this question to companies which we know have both online and physical locations. We believe it will be useful to know whether online sales or in-person sales should be prioritized.

To get a broader range of participants for our survey, we plan to ask the interviewee if they can put a link to our survey in their next regularly scheduled newsletter or mailing list. We will only ask this question if it seems like we had a good survey session, and the interviewee enjoyed the interview. This is to make sure that we can ask follow-up questions if needed as we don't want to alienate or scare off the interviewee by asking them to contact their customers. We will emphasize that it will be helpful to our study to get as many responses as possible and sending the email to their customers would be greatly appreciated. We will also have the survey up and ready to show them if they ask to see it beforehand.